
**Earth-moving machinery — Safety —
Part 8:
Requirements for graders**

Engins de terrassement — Sécurité —

Partie 8: Exigences applicables aux niveleuses



Reference number
ISO 20474-8:2008(E)

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Foreword

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International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 20474-8 was prepared by Technical Committee ISO/TC 127, *Earth-moving machinery*, Subcommittee SC 2, *Safety, ergonomics and general requirements*.

ISO 20474 consists of the following parts, under the general title *Earth-moving machinery — Safety*:

- *Part 1: General requirements*
- *Part 2: Requirements for tractor-dozers*
- *Part 3: Requirements for loaders*
- *Part 4: Requirements for backhoe-loaders*
- *Part 5: Requirements for hydraulic excavators*
- *Part 6: Requirements for dumpers*
- *Part 7: Requirements for scrapers*
- *Part 8: Requirements for graders*
- *Part 9: Requirements for pipelayers*
- *Part 10: Requirements for trenchers*
- *Part 11: Requirements for earth and landfill compactors*
- *Part 12: Requirements for cable excavators*
- *Part 13: Requirements for rollers*
- *Part 14: Information on national and regional provisions [Technical Specification]*

Introduction

This document is a type-C standard as stated in ISO 12100.

The machinery concerned and the extent to which hazards, hazardous situations or hazardous events are covered are indicated in the Scope of this document.

When requirements of this type-C standard are different from those which are stated in type-A or B standards, the requirements of this type-C standard take precedence over the requirements of the other standards for machines that have been designed and built according to the requirements of this type-C standard.

Provisions that are applicable for Australia, EU, Japan or the USA, and which are mandatory for compliance with specific governmental laws, directives or regulations in force in the particular country or region, are given in ISO/TS 20474-14.

NOTE Other countries or regions may also have regional requirements.

Earth-moving machinery — Safety —

Part 8: Requirements for graders

1 Scope

This part of ISO 20474 gives the safety requirements specific to graders as defined in ISO 6165. It is intended to be used in conjunction with ISO 20474-1, which specifies general safety requirements common to earth-moving machine families, and with ISO/TS 20474-14, which gives information on provisions that are mandatory in particular countries or regions. The specific requirements given in this part of ISO 20474 take precedence over the general requirements of ISO 20474-1.

This part of ISO 20474 deals with all significant hazards, hazardous situations and events relevant to the earth-moving machinery within its Scope when used as intended or under conditions of misuse reasonably foreseeable by the manufacturer (see also ISO/TS 20474-14). It specifies the appropriate technical measures for eliminating or reducing risks arising from significant hazards, hazardous situations or events during commissioning, operation and maintenance. It is not applicable to machines manufactured before the date of its publication.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 6165:2006, *Earth-moving machinery — Basic types — Identification and terms and definitions*

ISO 7134, *Earth-moving machinery — Graders — Terminology and commercial specifications*

ISO 20474-1:2008, *Earth-moving machinery — Safety — Part 1: General requirements*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 20474-1 and ISO 7134, and the following, apply:

3.1

grader

self-propelled wheeled machine with an adjustable blade positioned between the front and rear axles, which can be equipped with a front-mounted blade or scarifier that can also be located between the axles.

NOTE The machine is primarily designed for grading, sloping, ditching and scarifying of materials through its forward motion.

[ISO 6165:2006, definition 4.8]

4 Safety requirements and/or protective measures

4.1 General

Graders shall comply with the safety requirements and/or protective measures of ISO 20474-1, in as far as those are not modified by the specific requirements of this clause.

4.2 Operator's position

4.2.1 Operator's seat

For mandatory national and/or regional provisions, see ISO/TS 20474-14.

4.2.2 Rear window(s)

For mandatory national and/or regional provisions, see ISO/TS 20474-14.

4.3 Fenders

ISO 20474-1:2008, 4.14.7, shall apply with the exception that front wheels do not require fenders.

4.4 Steering system

4.4.1 General

ISO 20474-1:2008, 4.6.1 and 4.6.2, shall apply.

4.4.2 Controls

For mandatory national and/or regional provisions, see ISO/TS 20474-14.

4.4.3 Steering performance test

For mandatory national and/or regional provisions, see ISO/TS 20474-14.

4.4.4 Safety requirements for travelling mode

For mandatory national and/or regional provisions, see ISO/TS 20474-14.

5 Verification of safety requirements and/or protective measures

ISO 20474-1:2008, Clause 5, shall apply.

6 Information for use

ISO 20474-1:2008, Clause 6, shall apply, with the addition of instructions to the operator's manual (6.2) on how to use grader steering on public roads.

Annex A
(informative)

Illustrations

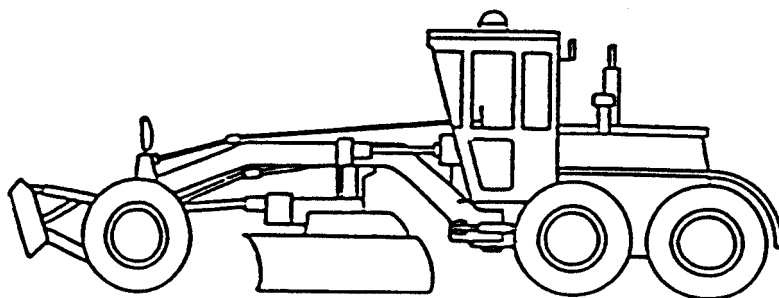


Figure A.1 — Articulated steered grader

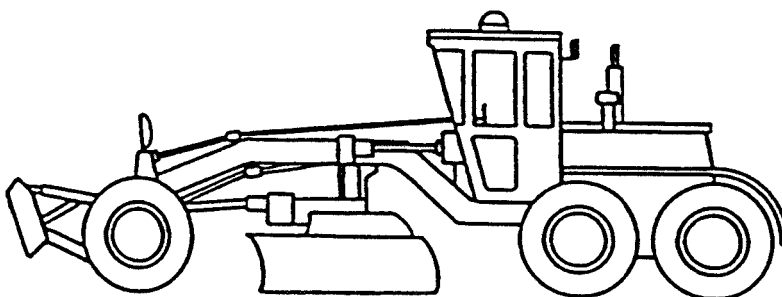


Figure A.2 — Wheeled steered grader

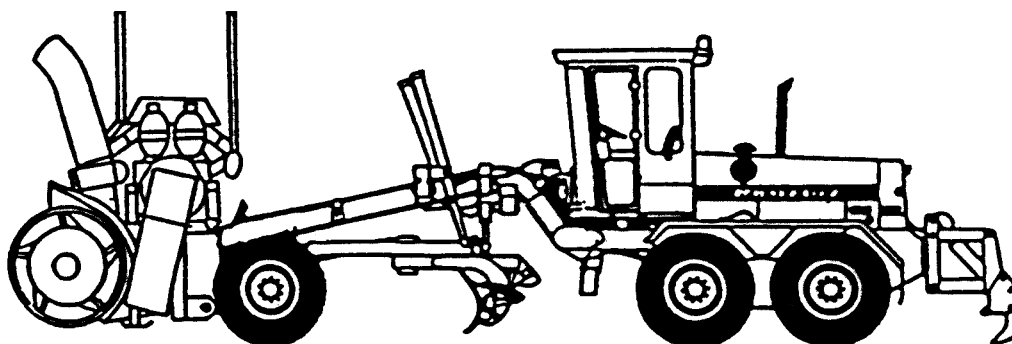


Figure A.3 — Grader with snowblower

Bibliography

- [1] ISO 12100-1:2003, *Safety of machinery — Basic concepts, general principles for design — Part 1: Basic terminology, methodology*
- [2] ISO 12100-2:2003, *Safety of machinery — Basic concepts, general principles for design — Part 2: Technical principles*

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