# INTERNATIONAL STANDARD

ISO 19732

First edition 2007-05-01

# Equipment for crop protection — Sprayer filters — Colour coding for identification

Matériel de protection des cultures — Filtres de pulvérisateur — Code de couleur pour l'identification



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Published in Switzerland

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ISO 19732 was prepared by Technical Committee ISO/TC 23, *Tractors and machinery for agriculture and forestry*, Subcommittee SC 6, *Equipment for crop protection*.

# Equipment for crop protection — Sprayer filters — Colour coding for identification

IMPORTANT — The colours represented in the electronic file of this International Standard could differ from the true representations when viewed on-screen or printed.

# 1 Scope

This International Standard specifies the system of colour coding for identification of all types of filters used for the application of crop protection products in agriculture.

## 2 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

#### 2 1

## nominal mesh size

number of complete meshes per 25,4 mm

See Figure 1.

## 2.2

## mesh width

smallest distance between two adjacent wires of the filter netting

See Figure 1.

NOTE The mesh width is expressed in millimetres.

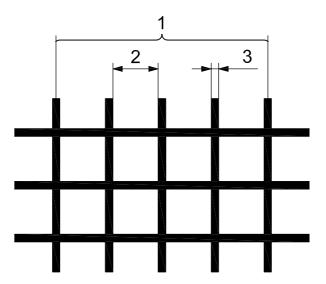
## 2.3

## wire width

thickness of the filter wire

See Figure 1.

NOTE The wire width is expressed in millimetres.



## Key

- number of meshes
- mesh width
- wire width

Figure 1 — Filter netting

# Requirements

Filters shall be coloured in accordance with Table 1. If filters are made of plastics, the material shall be uniformly coloured throughout.

## Colour code for filters

The colour code, based on the nominal mesh size and given in Table 1, shall be used.

Table 1 — Colour code of filters

Nominal mesh size	Mesh width × wire width <sup>a</sup>	Colour	Colour description	RAL number <sup>b</sup>
	mm			
	1,25 × 0,32			
16	_		Brown red	3011
	1,40 × 0,25			
	0,45 × 0,32			
25/30	_		Flame red	3000
	0,63 × 0,16			
	0,28 × 0,22			
50/60	_		Gentian blue	5010
	0,35 × 0,18			
	0,18 × 0,14			
80	_		Zinc yellow	1018
	0,23 × 0,10			
	0,14 × 0,11			
100	_		Traffic green	6024
	0,18 × 0,08			
150	0,10 × 0,07		Pure orange	2004
	0.07			
200	0,07 × 0,06		Limbt mint	2045
200			Light pink	3015
	$0,08 \times 0,05$			

<sup>&</sup>lt;sup>a</sup> The width of the wire is given for information only.

b RAL is an acronym used by the Deutsches Institut für Gütesicherung und Kennzeichnung e.V.

ISO 19732:2007(E)

ICS 65.060.40

Price based on 3 pages