
**Animal feeding stuffs — Determination
of aflatoxin B₁**

Aliments des animaux — Dosage de l'aflatoxine B₁



Reference number
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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

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The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 17375 was prepared by Technical Committee ISO/TC 34, *Food products*, Subcommittee SC 10, *Animal feeding stuffs*.

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Animal feeding stuffs — Determination of aflatoxin B₁

1 Scope

This International Standard specifies a method for the determination of aflatoxin B₁ in animal feeding stuffs using high-performance liquid chromatography with post-column derivatization.

It is applicable to animal feeding stuffs with a fat content of up to 50 %.

The limit of quantification of this method has been demonstrated to be better than 0,5 µg/kg for aflatoxin B₁ for a signal-to-noise ratio of 6.

NOTE The method is based on that given in Reference [1].

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 3696:1987, *Water for analytical laboratory use — Specification and test methods*

3 Principle

A test portion is extracted with a solvent solution (acetone/water). The sample extract is filtered, diluted with water or phosphate-buffered saline to a specified solvent concentration. A test portion is applied on an immunoaffinity column (IAC) containing antibodies specific to aflatoxin B₁. The aflatoxin B₁ is removed from the IAC with neat methanol, and then quantified by reverse-phase high-performance liquid chromatography (RP-HPLC) with post-column derivatization (PCD) involving bromination. The PCD is achieved with either electrochemically generated bromine or with pyridinium hydrobromide perbromide (PBPB) followed by fluorescence detection.

4 Reagents

Use only reagents of recognized analytical grade, unless otherwise specified.

WARNING — This method requires the use of toxic inflammable liquids such as acetone, methanol and acetonitrile. Avoid contact and keep away from heat, sparks or open flames.

NOTE Decontamination procedures for laboratory wastes^{[2],[3]} have been developed and validated by the International Agency for Research on Cancer (WHO).

4.1 Water, complying with grade 3 in accordance with ISO 3696:1987.

4.2 Phosphate buffer saline (PBS), pH 7,4.

PBS may be prepared from potassium chloride (0,20 g), potassium dihydrogen phosphate (0,20 g), anhydrous disodium hydrogen phosphate (1,16 g) [or disodium hydrogen phosphate dodecahydrate (2,92 g)] and sodium chloride (8,00 g) added to 900 ml purified water. Adjust the pH to pH 7,4 (with 0,1 mol/l HCl or 0,1 mol/l NaOH as appropriate) and dilute the solution to 1,0 l.

Alternatively, commercially available phosphate-buffered saline tablets with equivalent properties may be used.

PBS is not microbiologically stable and should be prepared fresh at least once a week.

4.3 Pyridinium hydrobromide perbromide (PBPB, CAS: 39416-48-3).

This reagent is not required in the case of using electrochemically generated bromine.

4.4 Potassium bromide.

This reagent is not required in the case of using the PBPB reagent.

4.5 HPLC-grade acetonitrile.

4.6 HPLC-grade methanol.

4.7 Acetone, pure.

4.8 HPLC grade water, complying with grade 1 of ISO 3696:1987.

4.9 Extraction solvent, solution of acetone (4.7) and water (4.8) [85+15 (by volume)].

4.10 Nitric acid, $c(\text{HNO}_3) = 4 \text{ mol/l}$.

This reagent is not required in the case of using the PBPB reagent.

4.11 Immunoaffinity column (IAC)

The IAC should contain antibodies raised against aflatoxin B₁. The IAC should have a capacity of not less than 40 ng of aflatoxin B₁ and should give a recovery of not less than 80 % for aflatoxin B₁ when applied as a standard solution in acetone/water containing 0,25 ng of aflatoxin B₁.

4.12 HPLC mobile phase solvent A, for use with PBPB post column reagent only.

Use a solution of water (4.8)/acetonitrile (4.5)/methanol (4.6) [6+2+3 (by volume)]. The ratio of solvents may be adjusted to give optimum separation parameters.

4.13 HPLC mobile phase solvent B, for use with electrochemically generated bromine only.

Use a solution of water (4.8)/acetonitrile (4.5)/methanol (4.6) [6+2+3 (by volume)] containing 120 mg potassium bromide (4.4) and 350 µl nitric acid at 4 mol/l (4.10) per litre of mobile phase. The ratio of solvents may be adjusted to give optimum separation parameters.

The mobile phase solvents (4.12 and 4.13) should be degassed.

4.14 Post-column reagent, for use with PBPB post column reagent only.

Dissolve 25 mg of PBPB (4.3) in 500 ml of water. This solution may be used for up to 4 days if stored in a dark place at room temperature. This post-column reagent shall be used only in combination with HPLC mobile phase solvent A (4.12) but not with HPLC mobile phase solvent B (4.13).

NOTE Post column reagent is only stable for 3 days.

4.15 Toluene/acetonitrile, 98 + 2 (by volume).

4.16 Aflatoxin B₁ standard material, in form of crystals or a dry film for analytical purposes.

WARNING 1 — This method requires the use of solutions of aflatoxin B₁. Aflatoxins are carcinogenic to humans. Attention is drawn to the statement made by the International Agency for Research on Cancer (WHO) [2].

WARNING 2 — Aflatoxins are subject to light degradation. Protect analytical work adequately from the daylight, and keep aflatoxin standard solutions protected from light by using amber vials or aluminium foil.

4.17 Calibration stock solutions for HPLC

4.17.1 General stock solution

Prepare an aflatoxin B₁ (4.16) stock solution containing 10,0 µg/ml in toluene/acetonitrile (4.15).

NOTE The toluene/acetonitrile stock solution is stable for at least one year provided it is stored in acid-washed glassware and kept for storage at –18 °C in the dark. If stock solutions are used up in a much shorter period (maximum of 3 months), methanol (4.6) might be used as an alternative. Note that methanolic solutions are more sensitive to an alkaline ambient of the glass surface and to day light than toluene/acetonitrile solutions.

Wrap the flasks tightly in aluminium foil and store them at less than 4 °C. To determine the exact concentration of aflatoxins in this stock solution, record the absorption curve between a wavelength of 330 nm and 370 nm in 1 cm quartz glass cells (5.21) in a spectrometer (5.20), with the stock solution solvent in the reference cell. Calculate the mass concentration of each aflatoxin, c_a , in micrograms per millilitre, using Equation (1):

$$c_a = A_{\max} \times \frac{M_a \times 100}{\varepsilon_a \times d} \quad (1)$$

where

A_{\max} is the absorbance determined at the maximum of the absorption curve;

M_a is the molar mass of aflatoxin B₁, in grams per mole (312 g/mol);

ε_a is the molar absorptivity of aflatoxin B₁, in square metres per mole (1930 m²/mol for toluene/acetonitrile and 2150 m²/mol for methanol solutions);

d is the optical path length of the cell, in centimetres.

4.17.2 Calibration stock solution

Prepare an aflatoxin B₁ (4.16) calibration solution containing 50,0 ng/ml in either toluene/acetonitrile (4.15) or methanol (4.6) from the stock solution (4.17.1).

4.17.3 Option A (see 6.3)

Pipette from the calibration stock solution (4.17.2) the volumes as listed in Table 1 (Option A) into a set of 20 ml calibrated volumetric flasks. Evaporate the toluene/acetonitrile solution just to dryness under a stream of nitrogen at room temperature. If methanol is used in the preparation of the stock solution, evaporation is not required. To each flask, add 7 ml of methanol. Allow the aflatoxins to dissolve, then dilute to the mark with water, and shake well.

NOTE Remember that methanol and water are subject to volume contraction when mixed.

4.17.4 Option B (see 6.3)

Pipette from the calibration stock solution (4.17.2) the volumes as listed in Table 1 (Option B) into a set of at least 5 different 20 ml volumetric flasks. Evaporate the toluene/acetonitrile solution just to dryness under a stream of nitrogen at room temperature. If methanol is used in preparation of the stock solution, evaporation is not required. To each flask, add approximately 10 ml of methanol. Allow the aflatoxins to dissolve, then dilute further with neat methanol (not with methanol/water) to the mark and shake well. Then transfer exactly 1 ml of this calibration working solution to an acid-washed glass vial (see Warning in 5.7), evaporated to dryness according to Option B (6.3.3) and then redissolved in exactly the same volume that will be used to redissolve the samples prior to injection (6.3). Calculate the concentration of aflatoxin B₁ in the evaporated and redissolved solution in nanograms per millilitre. Use these concentration values for the calculation according to 6.6. In this case the calibration range will remain unchanged.

Table 1 — Preparation of calibration working solutions

Working standard	Option A		Option B	
	Calibration stock solution µl	Concentration of aflatoxin B ₁ ng/ml	Calibration stock solution µl	Concentration of aflatoxin B ₁ ng/ml
1	20	0,050	100	0,250
2	70	0,175	350	0,875
3	120	0,300	600	1,500
4	170	0,425	850	2,125
5	220	0,550	1100	2,750

5 Apparatus

Usual laboratory apparatus and, in particular, the following.

- 5.1 **Vertical or horizontal shaker, adjustable.**
- 5.2 **Filter paper**, of diameter 24 cm, prefolded (e.g. cellulose for fine precipitates).
- 5.3 **Erlenmeyer flask**, with screw top or glass stopper.
- 5.4 **Glass microfibre filter paper**, of diameter 5 cm (e.g. 1,6 µm retention).
- 5.5 **Reservoir**, 75 ml with Luer tip connector for IAC.
- 5.6 **Hand pump**, 20 ml syringe with Luer lock or rubber stopper for IAC.
- 5.7 **Volumetric flasks**, of 5 ml, 10 ml and 20 ml capacity, with an accuracy of at least 0,5 %.

WARNING — The use of non acid-washed glassware (e.g. vials, tubes, flasks) for aflatoxin aqueous solutions may cause a loss of aflatoxin. Special attention should be taken with new glassware. Thus, before use, soak the glassware in dilute acid (e.g. sulfuric acid, 2 mol/l) for several hours, then rinse extensively with distilled water to remove all traces of acid (this can be checked by using a pH paper).

- 5.8 **HPLC pump**, suitable for flow rate at (1,000 ± 0,005) ml/min.

5.9 Injection system.

Suitable for total loop injection (a valve with a loop of at least 100 µl is recommended). It shall be guaranteed that the relative standard deviation (RSD) of the integrator signal for a multiple injection ($n = 10$) of a standard solution of aflatoxin B₁ (concentration equivalent to a contamination level of 1 µg/kg) results in a maximum value of 10 %. These data shall be reported.

5.10 RP-HPLC column, e.g. LC-18 or ODS-2, with optional but recommended pre-column.

5.11 Post-column derivatization system with PBPB (alternative to 5.12), comprising.

- second HPLC pulse-less pump,
- zero-dead volume T-piece, and
- reaction tubing with minimum internal diameter of 45 cm × 0,5 mm, of PTFE.

The reaction time shall be at least 4 s before detection.

5.12 System for HPLC post-column derivatization with electrochemically generated bromine.

The device shall be installed according to the manufacturer's instructions. In order to confirm the aflatoxin B₁ content, the HPLC column shall be disconnected from the bromination device and shall be connected directly to the fluorescence detector.

Switching-off the electrical current with the bromination device still in line is not recommended due to the possibility of bromine remaining in the cell membrane of the device.

5.13 Fluorescence detector, with a 360 nm excitation filter and a > 420 nm cut-off emission filter, or equivalent.

Recommended settings for adjustable detectors are Ex = 365 nm, Em = 435 nm, BW = 18 nm.

5.14 Disposable filter unit (0,45 µm), prior to usage verify that no aflatoxin losses occur during filtration (recovery testing) since there is a possibility that various filter materials can retain aflatoxin B₁.

5.15 One-mark pipettes, of 1 ml, 2 ml, 5 ml and 10 ml capacity.

5.16 Analytical balance, capable of weighing to the nearest 0,1 mg.

5.17 Laboratory balance, capable of weighing to the nearest 0,01 g.

5.18 Calibrated microlitre syringe(s) or microlitre pipette(s), 20 µl to 500 µl.

5.19 Evaporator, optional, only needed for Option B (6.3.3).

5.20 Spectrophotometer.

5.21 Quartz glass cell, 1 cm optical path length.

6 Procedures

6.1 Conditioning of IACs

IACs (4.11) should be at room temperature prior to conditioning. For conditioning, follow the manufacturer's instructions. If not stated, apply 10 ml of PBS (4.2) on the top of the IAC and let it pass at a speed of 2 ml/min to 3 ml/min through the IAC (by gravity). Make sure that a small portion (0,5 ml) of the PBS remains on the IAC until the sample solution is applied.

6.2 Extraction

Weigh, to the nearest 0,1 g, approximately 50 g of the test portion into a 500 ml Erlenmeyer flask with screw top or glass stopper. Add 250 ml of acetone/water extraction solvent (4.9). Shake intensively by hand for the first 15 s to 30 s and then for 30 min with a shaker (5.1). Filter the extract using prefolded paper (5.2). Pipette (5.15) 5,0 ml of the clear filtrate into a 100 ml volumetric flask (5.7) and dilute to the mark with PBS or water. The dilution solvent (PBS or water) shall be selected according the specifications of the IAC manufacturer. If not stated, the dilution shall be made with PBS. If the solution is not clear, refilter through a glass fibre filter (5.4) and apply exactly 50 ml of the clear filtrate in a reservoir that is placed on a conditioned IAC. (If the solution is clear, the diluted solution may be directly applied onto the IAC.) Apply the solution onto the IAC as described in 6.3.1.

6.3 Immunoaffinity clean up

6.3.1 General

Methods for conditioning, loading, washing and eluting vary slightly between IAC manufacturers and the specific instructions supplied with the IACs should be followed precisely. In general, procedures involving sample extraction with methanol/water, filtration or centrifugation, possible sample dilution with PBS or water, loading under pressure onto (possibly prewashed) IAC, washing of IAC with distilled water and elution of aflatoxin B₁ with methanol or acetonitrile.

Pass the filtrate through the IAC at a flow rate of approximately 1 drop per second (approx. 3 ml/min) (gravity). Do not exceed a flow rate of 5 ml/min. Wash the IAC with approx. 20 ml of water (4.8), applied in two portions of approx. 10 ml at a flow rate of 3 ml/min. Dry by applying a light vacuum for 5 s to 10 s or passing air through the IAC by means of a syringe for 10 s.

Elute the aflatoxin B₁ in a two-step procedure.

- a) Apply 0,50 ml of methanol on the IAC and allow it to pass through by gravity. Collect the eluate in a volumetric flask of 5 ml (5.7).
- b) Wait for 1 min and apply a second portion of 1,25 ml of methanol. Collect most of the applied elution solvent by pressing air through, after most has passed through by gravity.

6.3.2 Option A (recommended)

NOTE This option is recommended, but requires an appropriate fluorescence detector and injection system (see also 5.9). Option B only applies if the detector signal is insufficient for the analysis according to Option A.

Collect the eluate in a 5 ml volumetric flask (5.7). Fill the flask to the mark with water and shake well (final volume according to 6.6). If the solution is clear, it may be used directly for HPLC analysis. If the solution is not clear, pass it through a disposal filter unit (0,45 µm) (5.14) prior HPLC injection. The injection by total loop mode guarantees maximum accuracy. It is recommended, depending on the injection system (e.g. syringe or autosampler), to take a sample volume of three times the injection loop size and to inject at least two-thirds of this volume into the valve, to ensure that the middle fraction remains in the injection loop. Thus, the loop is rinsed with the injection solvent while enough solvent remains in the valve.

6.3.3 Option B (only if applicable)

If the detector signal is not sufficient to guarantee the required relative standard deviation (see 5.9), an additional evaporation step may be included to meet the required relative standard deviation.

Collect the aflatoxin-containing methanol eluate from the IAC in an acid-washed glass vial (see Warning in 5.7). Evaporate the eluate to dryness under a gentle stream of nitrogen at $40\text{ }^{\circ}\text{C} \pm 5\text{ }^{\circ}\text{C}$. Redissolve the aflatoxin in an aqueous methanol solution (35 % MeOH). Use exactly the same volume for the evaporated sample residues as that used for the evaporated calibration solutions (4.17). The volume for redissolving (final volume according to 6.6) will depend on the size of the injection loop. Use the total loop mode for injection as described in Option A.

6.4 Post-column derivatization

When using PBPB, mount the mixing T-piece and reaction tubing (see 5.11), and then operate using the following parameters:

- a) flow rates:
- 1,00 ml/min (mobile phase 4.12);
 - 0,30 ml/min (reagent 4.14).

When using electrochemically generated bromine, follow the manufacturer's instructions for the installation of the cell and operate using the following parameters:

- a) flow rate:
- 1,00 ml/min (mobile phase 4.13);
- b) current:
- 100 μA .

6.5 Calibration curve

Linear regression should be performed using a scientific calculator or statistical program.

A calibration curve should be prepared using the calibration working solutions described in 4.17. These solutions cover the range of 0,5 $\mu\text{g}/\text{kg}$ to 5,5 $\mu\text{g}/\text{kg}$ for aflatoxin B₁. Make the calibration curve prior to analysis according to Table 1 and check the plot for linearity. If the content of aflatoxin B₁ in the sample is outside the calibration range, an appropriate calibration curve shall be prepared. Alternatively, the injection solution for HPLC analysis may be diluted to an aflatoxin B₁ content appropriate for the established calibration curve.

6.6 Calculation

Plot the signals as x -axis (height or area) against the concentration of aflatoxin B₁ (ng/ml) as the y -axis. Determine the calibration curve from these data using linear regression. Use the resulting function to calculate the concentration of aflatoxin B₁ in the measured solution (ng/ml) from the test samples:

$$y = ax + b$$

Calculate the aflatoxin concentration of the injected solutions from the calibration curve (function) obtained by linear regression:

$$\rho = a \times A + b$$

$$w_c = \frac{\rho \times V_S \times V_E \times V_D}{m \times V_{\text{ext}} \times V_{\text{clean}}}$$

$$w_c = \frac{\rho \times 100 \times V_E}{m}$$

where

- m is the mass of sample material taken for analysis, in grams (50 g);
- V_S is the volume of solvent taken for extraction, in millilitres (250 ml);
- V_{ext} is the volume of aliquot taken from the extract, in millilitres (5 ml);
- V_D is the volume achieved after dilution with PBS (water), in millilitres (100 ml);
- V_{clean} is the volume of aliquot taken for the immunoaffinity clean-up, in millilitres (50 ml);
- V_E is the final volume achieved after elution from the IAC, in millilitres;
- ρ is the concentration of aflatoxin calculated from linear regression, in nanograms per millilitre;
- w_c is the contamination of sample material with aflatoxin B₁, in micrograms per kilogram;
- A is the area or height of the aflatoxin peak obtained from the measured solution (units).

It is stressed that for sample and standard solutions, the same volume shall be injected to comply with the formula.

6.7 Spiking procedures for recovery determination

For determination of the recovery, the spiking procedure shall be carried out using a methanol stock solution of aflatoxin B₁. The spiking level shall be within the calibration range (preferably the mean value). Take care that not more than 2 ml of the spiking solvent are added (solution must have an adequate concentration of aflatoxin B₁) and that the subsequent evaporation takes place in the dark and should last 0,5 h to 2 h.

7 Precision

7.1 Interlaboratory test

Details of an interlaboratory study test on the precision of the method are summarized in Annex A. The values derived from this interlaboratory test may not be applicable to concentration ranges and matrices other than those given.

7.2 Repeatability

The absolute difference between two independent single test results, obtained using the same method on identical test material in the same laboratory by the same operator using the same equipment within a short interval of time, will in not more than 5 % of cases exceed the repeatability limit r :

- $\bar{x} = 1,33 \mu\text{g/kg}$ $r = 0,22 \mu\text{g/kg}$ (fortified);
- $\bar{x} = 3,89 \mu\text{g/kg}$ $r = 0,69 \mu\text{g/kg}$ (fortified);
- $\bar{x} = 0,54 \mu\text{g/kg}$ $r = 0,11 \mu\text{g/kg}$ (naturally contaminated);

- $\bar{x} = 0,87 \mu\text{g/kg}$ $r = 0,21 \mu\text{g/kg}$ (naturally contaminated);
- $\bar{x} = 4,19 \mu\text{g/kg}$ $r = 0,72 \mu\text{g/kg}$ (naturally contaminated).

7.3 Reproducibility

The absolute difference between two single test results, obtained using the same method on identical test material in different laboratories with different operators using different equipment, will in not more than 5 % of cases exceed the reproducibility limit R :

- $\bar{x} = 1,33 \mu\text{g/kg}$ $R = 0,72 \mu\text{g/kg}$ (fortified);
- $\bar{x} = 3,89 \mu\text{g/kg}$ $R = 1,87 \mu\text{g/kg}$ (fortified);
- $\bar{x} = 0,54 \mu\text{g/kg}$ $R = 0,27 \mu\text{g/kg}$ (naturally contaminated);
- $\bar{x} = 0,87 \mu\text{g/kg}$ $R = 0,47 \mu\text{g/kg}$ (naturally contaminated);
- $\bar{x} = 4,19 \mu\text{g/kg}$ $R = 2,30 \mu\text{g/kg}$ (naturally contaminated).

8 Test report

The test report shall contain at least the following data:

- a) all information necessary for identification of the sample;
- b) all information necessary for identification of the calibrant;
- c) the test results and the units in which the results have been expressed;
- d) date of test;
- e) any particular points observed in the course of the test;
- f) any operation not specified in this method or regarded as optional which might have affected the results.

Annex A (informative)

Results of an interlaboratory test

An international collaborative test involving 21 laboratories in 14 countries was carried out on 5 cattle feed samples composed out of the following components in descending quantities: corn gluten, soy bean peels, grain (wheat, barley, rye), extracted sugar cane and beet, citrus pulp, extracted sunflower, soy, corn, grass, molasses, calcium chloride, sodium chloride, vitamin premix and trace element premix. The blank material was prepared by mixing the above feed ingredients (without wheat and corn) with wheat and corn containing aflatoxin B₁ at level of approximately 0,15 µg/kg.

The test was organized by Joint Research Centre, Institute for Reference Materials and Measurements, Geel, Belgium, in 1999 (see Reference [5]) and the results obtained were subjected to statistical analysis in accordance with the IUPAC harmonized protocol.

Table A.1 — Precision data

	Blank	Spiked with aflatoxin B ₁		Naturally contaminated with aflatoxin B ₁		
		µg/kg		µg/kg		
		1,2 ^a	3,6 ^a	0,5 ^b	1,0 ^b	5 ^b
Number of laboratories participating	21	21	21	21	21	21
Number remaining after eliminating outliers	0	1	1	3	2	3
Number of test results from remaining laboratories	21	20	20	18	19	18
Mean value, \bar{x} , µg/kg	< 0,02	1,33	3,89	0,54	0,87	4,19
Repeatability standard deviation, s_r , µg/kg	—	0,08	0,25	0,04	0,08	0,26
Repeatability relative standard deviation, %	—	5,9	6,4	7,2	8,7	6,2
Repeatability limit, r (= 2,8 s_r), µg/kg	—	0,22	0,69	0,11	0,21	0,72
Reproducibility standard deviation, s_R , µg/kg	—	0,26	0,67	0,10	0,17	0,82
Reproducibility relative standard deviation, %	—	19,4	17,5	17,9	19,4	19,6
Reproducibility limit, R (= 2,8 s_R), µg/kg	—	0,72	1,87	0,27	0,47	2,30
Horrat value ^c	—	0,45	0,47	0,36	0,42	0,54
Recovery	—	110,8	108,1	n.a.	n.a.	n.a.

^a These levels were obtained by fortification of blank material with unknown (coded) standard solutions.

^b These levels are target levels (best estimates) during the production of the test materials for the trial.

^c Since these values are below 1,5, there is no real effect on the applicability or validity of the method.

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