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**Plastics piping systems for hot and cold  
water installations — Chlorinated  
poly(vinyl chloride) (PVC-C) —**

**Part 3:  
Fittings**

**AMENDMENT 1**

*Systèmes de canalisations en plastique pour les installations d'eau  
chaude et froide — Poly(chlorure de vinyle) chloré (PVC-C) —*

*Partie 3: Raccords*

*AMENDEMENT 1*



Reference number  
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## Foreword

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Amendment 1 to ISO 15877-3:2009 was prepared by the European Committee for Standardization (CEN) Technical Committee CEN/TC 155, *Plastics piping systems and ducting system*, in collaboration with ISO Technical Committee TC 138, *Plastics pipes, fittings and valves for the transport of fluids*, Subcommittee SC 2, *Plastics pipes and fittings for water supplies*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

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# Plastics piping systems for hot and cold water installations — Chlorinated poly(vinyl chloride) (PVC-C) —

## Part 3: Fittings

### AMENDMENT 1

PVC-C Type I piping systems for low-temperature heating applications have been used successfully in some countries for more than 30 years. Therefore, this amendment proposes to add to ISO 15877-3, Class 4 as defined in ISO 10508, for the conditions of service used in these countries (4 bar and 6 bar).

Page 4, 4.3, Note 3

Delete the existing Note 3, and insert:

NOTE 3 The reference curves in Figure 2 for PVC-C Type II in the temperature range of 10 °C to 100 °C are derived from Equation (2).

Page 22, 7.3, Table 16

Delete the existing Table 16, and insert:

**Table 16 — Derivation of hydrostatic test pressure for PVC-C Type I**

	Class 1			Class 2			Class 4		
<b>Maximum design temperature</b> $T_{\max}$ °C	80			80			70		
<b>Design stress in the fitting material</b> $\sigma_{DF}$ MPa	3,17	3,17	3,17	3,08	3,08	3,08	2,51	2,51	2,51
<b>Test temperature<sup>a</sup></b> $T_{\text{Test}}$ °C	20	60	80	20	60	80	20	60	70
<b>Test duration</b> $t$ h	≥ 1	≥ 1	≥ 3 000	≥ 1	≥ 1	≥ 3 000	≥ 1	≥ 1	≥ 3 000
<b>Hydrostatic stress of the fitting material</b> $\sigma_F$ MPa	33,70	21,07	6,14	33,70	21,07	6,14	33,70	21,07	9,16
<b>Test pressure</b> $p_F$ in bars for a design pressure, $p_D$ , of									
4 bar	42,5	26,6	7,7	43,8	27,4	8,0	53,7	33,6	14,6
6 bar	63,8	39,9	11,6	65,6	41,0	12,0	80,6	50,4	21,9
8 bar	85,0	53,2	15,5	87,5	54,7	15,9	—	—	—
10 bar	106,3	66,5	19,4	109,4	68,4	19,9	—	—	—
<b>Number of test pieces</b>	3	3	3	3	3	3	3	3	3

<sup>a</sup> The short-term test is carried out alternatively at 20 °C or 60 °C. In case of dispute, testing shall be done at 60 °C.

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**ICS 23.040.20; 91.140.60**

Price based on 1 page