
Welding consumables — Test methods —

Part 1:

**Test methods for all-weld metal test
specimens in steel, nickel and nickel
alloys**

AMENDMENT 1

Produits consommables pour le soudage — Méthodes d'essai —

*Partie 1: Méthodes d'essai pour les éprouvettes de métal fondu hors
dilution pour le soudage de l'acier, du nickel et des alliages de nickel*

AMENDEMENT 1





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ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

Published in Switzerland

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Amendment 1 to ISO 15792-1:2000 was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 3, *Welding consumables*.

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Page 2, Clause 5, Table 1

In rows type 1.3 and type 1.4, column *a*, delete “150”, insert “125”, as shown below:

Table 1 — Type and dimensions of the test piece

Dimensions in millimetres

Type	<i>t</i>	<i>a</i>	<i>b</i>	<i>u</i>	β Degree	<i>l</i>
1.0	12	≥80	10			
1.1	12	≥90	12			
1.2	16	≥100	14			
1.3	20	≥125	16	≥6	$10_0^{+2,5}$	≥150
1.4	25	≥125	20			
1.5	30	≥200	25			
1.6	20	≥150	20			
1.7	25	≥150	24			

Page 5, Clause 10, e), fourth list item

Delete “impact strength”, insert “impact energy”.

