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AMENDMENT 1
2013-07-01

**Gas cylinders — Parallel threads for
connection of valves to gas cylinders —**

**Part 1:
Specification**

Amendment 1

*Bouteilles à gaz — Filetages parallèles pour le raccordement des
robinets sur les bouteilles à gaz —*

Partie 1: Spécifications

Amendement 1



Reference number
ISO 15245-1:2001/Amd.1:2013(E)



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Amendment 1 to ISO 15245-1:2001 was prepared by Technical Committee ISO/TC 58, *Gas cylinders*, Subcommittee SC 2, *Fittings*.

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Page 7, Identification

Replace Table 3 with the following:

Table 3 — “O” ring dimensions

Thread	Internal diameter <i>R</i> mm	Thickness <i>W</i> mm
M18 x 1,5 – 6H	17,86 ± 0,21	2,62 ± 0,1
M25 x 2,0 – 6H	25,0 ± 0,25	3,53 ± 0,1
M30 x 2,0 – 6H	29,75 ± 0,29	3,53 ± 0,1
NOTE It is recognised that the dimensional tolerances may result in an overfill condition of the O-ring in the groove.		

