INTERNATIONAL **STANDARD**

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Hygrothermal performance of building materials and products — Determination of water absorption coefficient by partial immersion

Performance hydrothermique des matériaux et produits pour le bâtiment — Détermination du coefficient d'absorption d'eau par immersion partielle

Reference number ISO 15148:2002(E)

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Foreword

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International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this International Standard may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 15148 was prepared by the European Committee for Standardization (CEN) in collaboration with Technical Committee ISO/TC 163, *Thermal performance and energy use in the built-up environment*, Subcommittee SC 1, *Test and measurement methods*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

Throughout the text of this document, read "...this European Standard..." to mean "...this International Standard...".

Annex ZA forms a normative part of this International Standard. Annex A is for information only.

Contents

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Foreword

This document EN ISO 15148:2002 has been prepared by Technical Committee CEN/TC 89 "Thermal performance of buildings and building components", the secretariat of which is held by SIS, in collaboration with Technical Committee ISO/TC 163 "Thermal insulation".

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2003, and conflicting national standards shall be withdrawn at the latest by June 2003.

This standard is one of a series of standards which specify test methods for the thermal and moisture related properties of building materials and products.

NOTE Normative references to International Standards are listed in annex ZA (normative).

Annex A is informative, annex ZA is normative.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

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Introduction

The movement of moisture within hygroscopic capillary building materials is a combination of vapour and liquid flows which have complex interactions with the temperature and humidity gradients and the properties of the materials present. Three stages can be identified.

- a) At very low humidities transport is by vapour diffusion alone and the permeability can be derived from dry-cup tests, defined in ISO 12572.
- b) At higher relative humidities in the hygroscopic region, up to about 95 % relative humidity, there is a mixture of gas and water filled pores with simultaneous flows of vapour and liquid. The increasing liquid flow causes the exponentially increasing permeability measured by cup tests under isothermal conditions. However, under practical, non-isothermal conditions this liquid flow could increase, or decrease, the total mass flow.
- c) Above about 95 % relative humidity, depending on the material, the total mass transport is governed by transport in the liquid phase. This is the situation that arises when a material is dipped in water or severely wetted e.g. by driving rain. The water moves under the hydraulic pressure, the negative suction pressure. After the water source is removed, the hydraulic pressure ceases and the liquid is redistributed within the material at a different rate (stages b) and c) do not necessarily apply to all hygroscopic materials).

Methods are currently being developed in research laboratories to quantify capillary transport and measure the relevant coefficients. At present, however, these involve sophisticated measuring techniques such as gamma ray and neutron absorption or Nuclear Magnetic Resonance (NMR) spectroscopy together with complex mathematical methods to analyse the results: comparisons between laboratories have shown that further work is needed to develop standard techniques. It will, therefore, be a number of years before it is possible to standardise such methods - see annex A for further information.

At present it is possible to standardise the measurement of the absorption of liquid water into the surface of a material, which gives an indicator of its liquid transport performance.

1 Scope

This European Standard specifies a method for determining, by partial immersion with no temperature gradient, the short-term liquid water absorption coefficient. It is intended to assess the rate of absorption of water, by capillary action from continuous or driving rain during on site storage or construction, by insulating and other materials, which are normally protected. The method is suitable for renders or coatings tested in conjunction with the substrate on which they are normally mounted.

It is not intended to assess the absorption of water by materials used under water or in overall contact with saturated ground, where a total immersion test is more appropriate.

2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text, and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

ISO 9346, Thermal insulation - Mass transfer - Physical quantities and definitions.

3 Terms and definitions

3.1 Definitions

For the purposes of this European Standard, the terms and definitions given in ISO 9346 and the following apply.

3.1.1

water absorption coefficient

mass of water absorbed by a test specimen per face area and per square root of time

NOTE See equation (2) in clause 8.

3.1.2

homogeneous material

material the properties of which are uniform on a macroscopic scale

3.2 Symbols and units

NOTE Water absorption coefficient is defined in terms of seconds in EN ISO 9346. The alternative definition in terms of hours is widely used.

4 Principle

The water absorption by partial immersion is determined by measuring the change in mass of the test specimen, the bottom surface of which is in contact with water, over a period which is usually at least 24 h.

The water adhering to the surface and not absorbed by the product is completely removed by, for example, blotting with a sponge before the specimen is weighed.

5 Apparatus

The test apparatus shall include:

a) balance, capable of weighing a test specimen to an accuracy of \pm 0.1 % of the mass of the specimen;

- b) water tank with a device for keeping the water level constant to ± 2 mm and a device to keep the test specimen in position. The tank shall include point supports, which do not damage the specimen, to keep the specimen at least 5 mm clear of the base;
- c) timer accurate to at least one second in 24 h.

6 Test specimens

6.1 Shape of test specimens

Test specimens shall be representative of the material or product and of regular shape with constant cross section to ensure one dimensional water flow. The faces shall be free from surface irregularities.

6.2 Dimensions of test specimens

6.2.1 Area

The water contact area of each test specimen shall be at least 50 cm². However, in the case of materials including macroscopic particles such as aggregates, the side of a square specimen or the smallest diameter of the face shall be at least ten times the largest particle size.

NOTE Larger specimens, preferably with a face area of at least 100 cm², are advised as they will lead to greater accuracy.

6.2.2 Thickness

Where possible, the specimen thickness should be the full product thickness. When specimens are cut from products they shall be representative of the material to be assessed and thick enough to enable handling without damage. In the case of materials including macroscopic particles such as aggregates, the thickness should be preferably at least ten times, but shall be no less than five times, the largest particle size.

6.3 Number of test specimens

At least three specimens shall be tested.

If the water contact area of the individual specimens is less than 100 cm², at least six specimens shall be tested representing a total area of at least 300 cm^2 .

6.4 Preparation of test specimens

Test specimens shall be representative of the whole material and shall be cut so that they do not include product edges. In the case of materials known to be non-isotropic, sets of test specimens shall be prepared in all orientations of the potential use of the material.

The test specimens shall be prepared by methods that do not change the original structure of the product; any skins, facings or coatings shall be retained. In the case of products such as coatings, thin rendering or plasterwork that are normally adhered to a substrate in use, specimens shall be made up from the product and a normal substrate combined. The total thickness then is the sum of the coating and the substrate.

The sides of a solid specimen shall be sealed with a water and vapour tight sealant that does not react chemically with it or significantly penetrate the pores of the product. It is especially important that the sides of specimens with surface coatings are sealed to prevent bypassing of the coating.

If sealing is not possible in the case of very low density fibrous or loose fill materials, they may be placed in a tightly fitting tube supported on a wire mesh placed over the mouth of the tube. The open area of the mesh shall be as large as possible while completely supporting the sample during the whole course of the test. In this case, to minimise the edge effects, the face area of the specimen shall be at least 100 cm². \cdot , \cdot

The surface in contact with the water shall be plane, allowing for the normal surface roughness of the material.

6.5 Conditioning of test specimens

The test specimens shall be stored under the test conditions (see 7.1) until the mass of each specimen has stabilised to within 0,1 % of its total mass, when measured over 24 h.

NOTE Further details of appropriate conditioning techniques are given in ISO 12570.

7 Procedure

7.1 Test conditions

The test shall be carried out within the range of conditions shown in Table 1.

Table 1 - Allowed range of mean conditions and variability during test

7.2 Test procedure

The following procedure shall be applied to each specimen.

Weigh the test specimen with an accuracy of \pm 0,1 % of its mass to determine the initial mass m_i after conditioning.

Fill the tank with tap water to the depth specified in the following paragraph and condition it to the test temperature.

Place the specimen in the tank so that its base is resting on point supports that keep it clear of the bottom of the tank. Care shall be taken, especially with specimens with uneven bases, to ensure that air bubbles are not trapped below the specimen. If necessary, apply sufficient load, while leaving the top surface of the specimen predominantly free, to keep the specimen in contact with the supports. The water level shall be kept constant during the test at (5 ± 2) mm above the highest point on the base of the specimen. In the case of specimens with very uneven bases, this may mean that the lowest parts are more than 5 mm below the surface; this shall be noted in the test report.

NOTE Figure 1 gives an example of a suitable testing apparatus.

Care shall be taken, especially in the case of fibrous materials, to ensure that specimens are not distorted by the supports when a load is applied.

Key

- 1 Grid to weigh down buoyant specimens (if required)
- 2 Specimen
- 3 Water level

Figure 1 - Example of testing apparatus

To eliminate non-isotropic effects, half the specimens of a homogeneous material, cut from the same sample, shall be placed with one major face downwards, the other half with this face upwards. Specimens of non-homogeneous materials shall be placed with the face normally exposed in use to driving rain or other water source downwards. This is especially important in the case of renders or other coatings tested on their substrate.

Start the timer as the specimen is immersed in the water.

After approximately 5 min remove the specimen from the water, blot the surfaces with a damp sponge, ensuring that the sponge is wrung out before blotting each face, and weigh the specimen with an accuracy of \pm 0.1 % of its mass. Repeat the procedure of immersion, removal, surface drying and weighing at times such as 20 min, 1 h, 2 h, 4 h and 8 h after immersion and then at a minimum of two more times, including 24 h, to give a series of masses *mt* at times *t*.

NOTE 1 The operations of blotting and weighing should be carried out as quickly as possible, preferably within a minute and the specimen returned to the water immediately afterwards.

As the method of calculating the result depends on the shape of the resulting curve (see clause 8) and the accuracy of the results depends almost entirely on the handling and drying of the specimens (see clause 9), the calculations and plots specified in clause 8 shall be done immediately after the weighing. It will then be possible to assess whether further weighings are needed to achieve the required accuracy.

NOTE 2 Certain materials can show non-linear transient effects at the start of the test.

If water appears on the top surface of the specimens the test shall be terminated.

If the observed increase in mass is less than 1 g/m² of face area after 8 h the test may be terminated and the material reported as being resistant to liquid water.

8 Calculation and expression of results

Calculate the area of the base of the specimen A in m². In the case of a very low-density fibrous material or a loose fill contained in a tube, *A* is the area of the open end of the tube.

Calculate the difference between the mass at each weighing and the starting mass per area:

$$
\Delta m_t = (m_t - m_i)/A \tag{1}
$$

and plot this against the square root of the weighing times, \sqrt{t} .

The resulting graph will be one of two types: type A or type B.

Type A

As shown in Figure 2, after a short initial period of stabilisation, a straight line can be drawn through the values of ∆*m*, against \sqrt{t} . Extend this line back to zero time where it cuts the vertical axis at ∆*m*[']₀.

The water absorption coefficient, A_w or W_w is then calculated from

$$
A_{\rm w} = \frac{\Delta m_{\rm rf}^{\prime} - \Delta m_0^{\prime}}{\sqrt{t_{\rm f}}}
$$
 (2)

where

∆*m′_{tf}* is the value of ∆*m* on the straight line at time $t_{\rm f}$, in kg/m² ;

 t_f is the duration of the test (generally 1 day), in seconds.

or

$$
W_{\rm w} = \frac{\Delta m_{\rm rf}^{\prime} - \Delta m_0^{\prime}}{\sqrt{t_{\rm f}}}
$$
\n(3)

where t_f is the duration of the test (generally 1 day), in hours.

If the resulting graph shows a straight line with a sudden decrease in slope, as shown in Figure 3, this indicates that liquid water has appeared on the top surface of the specimen. A_w and W_w can then be calculated with a value of t_f less than a day as shown in Figure 3. The value of t_f shall be quoted in the test report.

Type B

As shown in Figure 4, the graph of ∆*m_t* against \sqrt{t} does not give a straight line, but a curve of some form. In this case the value of ∆*m_t* 24 h after the start of the test shall be taken as ∆*m*_{ff} and A_w or W_w calculated from:

$$
A_{w,24} = \frac{\Delta m_{t\text{f}}}{\sqrt{86400}}
$$
 (4)

$$
W_{\text{w},24} = \frac{\Delta m_{\text{rf}}}{\sqrt{24}}\tag{5}
$$

If the liquid water appears on the top surface of the specimen before 24 h, the time shall be quoted in the test report and no A_w or W_w reported.

NOTE The form of a type B graph gives further information about the performance of the material.

Figure 2 - Type A graph with no liquid water on the top surface

Figure 3 - Type A graph with liquid water on the top surface

Figure 4 - Type B Graph

9 Accuracy of measurement

Three parameters are measured during this test:

- 1. The time at which the specimen is removed for weighing; this may be recorded to the nearest two to three seconds, which over the time scale of about 24 h gives an accuracy of better than 0,01 %.
- 2. The mass of the specimen; as specified in 7.2, shall be recorded with an accuracy of \pm 0.1 % of the mass of the specimen. However the problems of handling and drying the specimen before weighing may introduce substantially larger errors. It is recommended that the values of m_t are calculated and plotted, as specified in clause 8, after each weighing so that an assessment can be made of the quality of the data, and further weighings carried out if better accuracy is required.
- 3. The area of the specimen; given a regular specimen it will be possible to measure the area to within 1 %. It will be more difficult to measure the area of irregular specimens as precisely. If better accuracy is needed, further specimens can be tested.

If the results give a graph of type A (see clause 8), the value of W_w is determined from the slope of the regression line between m_t and \sqrt{t} . The standard error and the confidence limits of the slope shall be calculated and quoted in the report if a quantitative estimate of the accuracy is needed. Typically, if eight values of m_t are measured each subject to a random error of \pm 5 % due to handling, the standard error of the slope will be about \pm 4 %.

10 Test report

The test report shall contain the following:

- a) reference to this standard;
- b) product identification: product name, factory, manufacturer or supplier; production code number; type of product; the form in which the product arrived at the laboratory; the density of the product;

c) test procedure: date and duration of test; method of sampling; number of specimens; specimen preparation including any edge sealing; dimensions of specimens; duration and environment of conditioning; depth of immersion if greater than 7 mm; type of graph resulting;

d) results:

values of A_w or W_w (and $A_{w,24}$ if determined) for each specimen and the mean value for the product.

Annex A

(informative)

Liquid transport phenomena in building materials

The value of A_w describes only the time dependent absorption of water while the material is in contact with it. That value cannot be used to characterise either the water content profiles appearing during the absorption process or the changing of these profiles during the slower redistribution process, after contact with water has ceased. In order to obtain a more detailed description of the actual water content distributions, which are variable with time and place under natural conditions, it is necessary to introduce liquid transport coefficients depending on water content. Measurements and calculations on porous mineral building materials show that in most cases the coefficients for capillary absorption and redistribution can be distinguished clearly [1] [2]. Both functions are highly dependent on water content as can be seen from the example in Figure A.1. Evaluation of diffusion measurements under dry- and wet-cup conditions confirm the NMR (Nuclear Magnetic Resonance) results within the upper hygroscopic moisture range.

Key

 D_w Transport coefficient 1 Water absorption (NMR)
 w_s Water content/free water saturation 2 Redistribution (NMR) *w*_s Water content/free water saturation 2

Fom diffusion measurements

Figure A.1 - Liquid transport coefficients for water absorption and redistribution depending on the water content related to free water saturation, measured on lime silica brick by NMR-equipment

The determination of these transport coefficients requires an apparatus which allows the measurement of water content profiles non-destructively and continuously during the absorption of water as well as during the capillary redistribution after an interruption of the water supply [1]. Methods suitable for this purpose are based on e.g. NMR,

γ-ray or microwave techniques. In cases where extensive determinations of material properties are not necessary or too expensive, methods have been developed to get fairly good approximations of these liquid transport coefficients for the water absorption and the redistribution process by simple experiments [3] [4] [5].

Liquid transport can also occur in the hygroscopic moisture range well below capillary water contents. It is a known fact that measurements of the vapour diffusion resistance for porous building materials lead to different results depending on the imposed humidity range. Generally there is a significantly smaller diffusion resistance under moist conditions than there is under relatively dry conditions. This increase of vapour permeability found under isothermal conditions is due to liquid transport effects which accelerate the total mass flow. For sorptive building materials under isothermal conditions there is a sorption water gradient along the pore surfaces parallel to the vapour pressure gradient within the pore spaces. The liquid transport results from a movement of the absorbed water film. The driving potential for this liquid transport process is the relative humidity. When measuring diffusion this liquid transport process overlaps with actual diffusion flow and leads to the measured increase of the total mass flow. Since there are different driving potentials for vapour diffusion (partial vapour pressure) and liquid transport (relative humidity), vapour diffusion can occur in the opposite direction to the liquid transport in the absorbed water film under non-isothermal conditions, leading to a reduced mass flow as measured in [6]. A schematic depiction of that effect is given in Figure A.2.

a) Without temperature gradient b) With temperature gradient (isothermal) (non-isothermal)

Figure A.2 - Schematic depiction of the overlapped diffusion, liquid film transport and sorption/desorption processes within the pore space of hygroscopic materials \mathbf{r}

These findings for hygroscopic building materials under practical non-isothermal conditions show that it is not possible to describe moisture transport in terms of moisture dependent diffusion only. For that reason, neglecting liquid transport completely in simple prediction methods which only model diffusion will lead to a smaller error than an incorrect consideration of using moisture dependent vapour permeabilities. This means that permeabilities measured under dry-cup conditions should be used for such models only.

Annex ZA

(normative)

Normative references to international publications with their relevant European publications

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

NOTE Where an International Publication has been modified by common modifications, indicated by (mod.), the relevant EN/HD applies.

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