

INTERNATIONAL
STANDARD

ISO
13552

First edition
1994-10-01

**Textile machinery and accessories — Cloth
rollers — Specification for connections for
automation of roller changing**

*Matériel pour l'industrie textile — Rouleaux magasins — Caractéristiques
dimensionnelles de raccordement pour changement automatisé des
rouleaux*



Reference number
ISO 13552:1994(E)

ISO 13552:1994(E)**Foreword**

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International Standard ISO 13552 was prepared by Technical Committee ISO/TC 72, *Textile machinery and allied machinery and accessories*, Subcommittee SC 3, *Machinery for fabric manufacture*.

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International Organization for Standardization
Case Postale 56 • CH-1211 Genève 20 • Switzerland

Printed in Switzerland

Textile machinery and accessories — Cloth rollers — Specification for connections for automation of roller changing

1 Scope

This International Standard provides specifications for the connections of cloth rollers on weaving machines for the purposes of automation of roller changing.

This permits the rollers for different weaving machines to be changed in a uniform manner.

2 Normative reference

The following standard contains provisions which, through reference in this text, constitute provisions of this International Standard. At the time of publication, the edition indicated was valid. All standards are subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent edition of the standard indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 109:1982, *Textile machinery — Working widths of weaving machines*.

3 Specifications for cloth roller connections

Specifications for cloth roller connections for automatic changing are given in figure 1 and table 1.

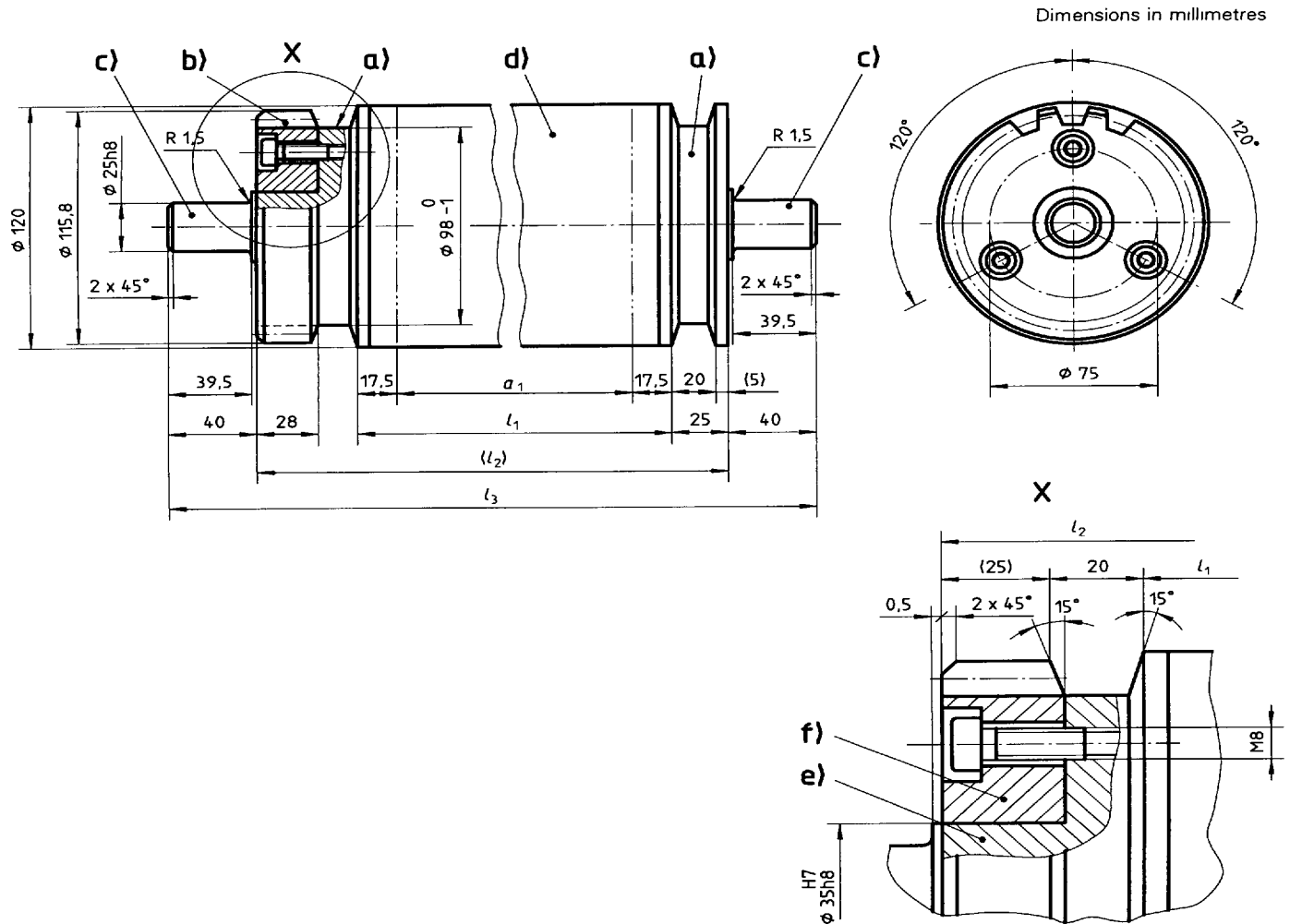


Figure 1 — Cloth rollers and connections for automatic changing

Table 1 — Dimensions of cloth rollers for automatic changing

Dimensions in millimetres

a_1	Maximum working width in accordance with ISO 109
l_1	$a_1 + 35$
l_2	$a_1 + 105$
$l_3 \pm 1$	$a_1 + 185$

ICS 59.120.30

Descriptors: textile machinery, weaving, rollers, dimensions, connecting dimensions, automation.

Price based on 2 pages
