



INTERNATIONAL STANDARD ISO 11961:2008
TECHNICAL CORRIGENDUM 1

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INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

Petroleum and natural gas industries — Steel drill pipe

TECHNICAL CORRIGENDUM 1

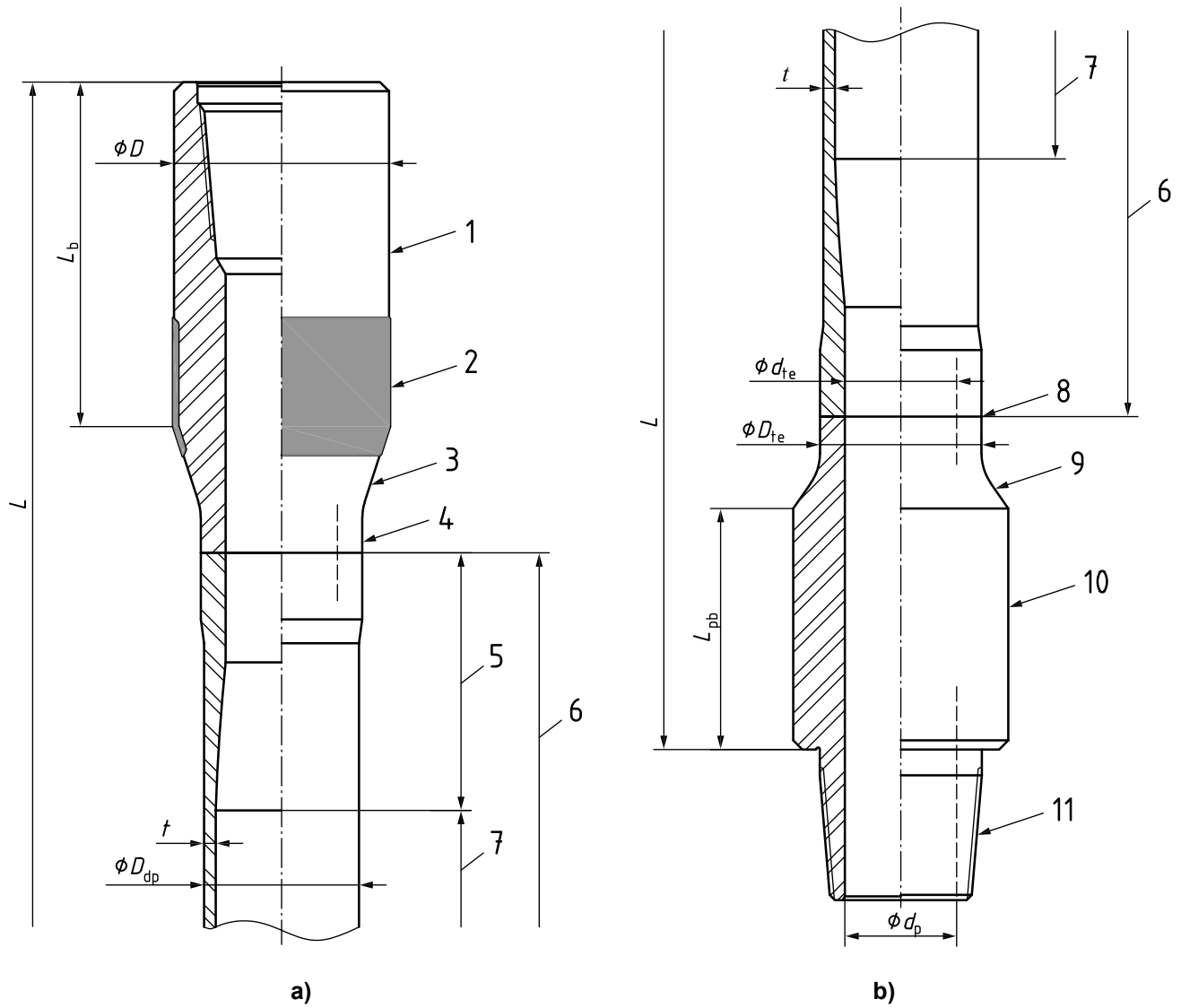
Industries du pétrole et du gaz naturel — Tiges de forage en acier

RECTIFICATIF TECHNIQUE 1

Technical Corrigendum 1 to ISO 11961:2008 was prepared by Technical Committee ISO/TC 67, *Materials, equipment and offshore structures for petroleum, petrochemical and natural gas industries*, Subcommittee SC 5, *Casing, tubing and drill pipe*.

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Replace Figure B.1 with the following figure, in which the line “L” in subfigure b) has been shortened such that it does not extend below the lower shoulder of the tool-joint pin and the arrows designating $\varnothing d_p$ and $\varnothing d_{te}$ have been modified.



Key

- | | | | |
|---|---------------------------|----|------------------------------|
| 1 | tool-joint box | 7 | pipe body |
| 2 | hard banding (optional) | 8 | friction weld |
| 3 | tapered elevator shoulder | 9 | pin taper |
| 4 | drill-pipe weld neck | 10 | tool-joint pin |
| 5 | drill-pipe-body upset | 11 | rotary shouldered connection |
| 6 | drill-pipe-body | | |

NOTE See Tables A.1, A.2 or A.3 or Tables C.1, C.2 or C.3 and 6.2 for dimensional requirements.

Figure B.1 — Drill pipe