



**INTERNATIONAL STANDARD ISO 11126-1:1993**  
**TECHNICAL CORRIGENDUM 1**

Published 1997-02-15

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

# **Preparation of steel substrates before application of paints and related products — Specifications for non-metallic blast-cleaning abrasives —**

## **Part 1:** **General introduction and classification**

### **TECHNICAL CORRIGENDUM 1**

*Préparation des subjectiles d'acier avant application de peintures et de produits assimilés — Spécifications pour abrasifs non métalliques destinés à la préparation par projection —*

*Partie 1: Introduction générale et classification*

*RECTIFICATIF TECHNIQUE 1*

Technical Corrigendum 1 to International Standard ISO 11126-1:1993 was prepared by Technical Committee ISO/TC 35, *Paints and varnishes*, Subcommittee SC 12, *Preparation of steel substrates before application of paints and related products*.

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Replace the existing table 1 by the following.

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ICS 87.020

Ref. No. ISO 11126-1:1993/Cor.1:1997(E)

**Descriptors:** paints, varnishes, substrates, steel products, blast-cleaning, abrasives, non-metallic abrasives, specifications, generalities.

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Printed in Switzerland

**Table 1 — Commonly used non-metallic (N) blast-cleaning abrasives for steel substrate preparation**

Type		Abbreviation	Initial particle shape (see 3.2)	Comparator <sup>1)</sup>	
Natural	Silica sand	N/SI	G	G	
	Olivine sand	N/OL			
	Staurolite	N/ST	S	G	
	Garnet	N/GA	G	G	
Synthetic	Iron furnace slag	(Calcium silicate slags)	G	G	
	Copper refinery slag	(Ferrous silicate slags)			N/FE
	Nickel refinery slag				N/NI
	Coal furnace slag	(Aluminium silicate slags)			N/CS
	Fused aluminium oxide		N/FA	G	G

1) Comparator to be used when assessing the resultant surface profile. The method for evaluating surface profile by comparator is described in ISO 8503-2 (see the introduction).