INTERNATIONAL STANDARD ISO 9100-4:2005
TECHNICAL CORRIGENDUM 1

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INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

Glass containers — Vacuum lug finishes —

Part 4:
38 medium

TECHNICAL CORRIGENDUM 1

Récipients en verre — Bagues à crans pour bouchage sous vide —

Partie 4: 38 medium

RECTIFICATIF TECHNIQUE 1

Technical Corrigendum 1 to ISO 9100-4:2005 was prepared by the European Committee for Standardization (CEN) Technical Committee CEN/TC 261, *Packaging*, in collaboration with Technical Committee ISO/TC 63, *Glass containers*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

Page 2, Figure 1

Replace Figure 1 with the following figure. (In the enlarged view section B-B, the arrow for footnote “c” has been moved to the right of the stop face.)

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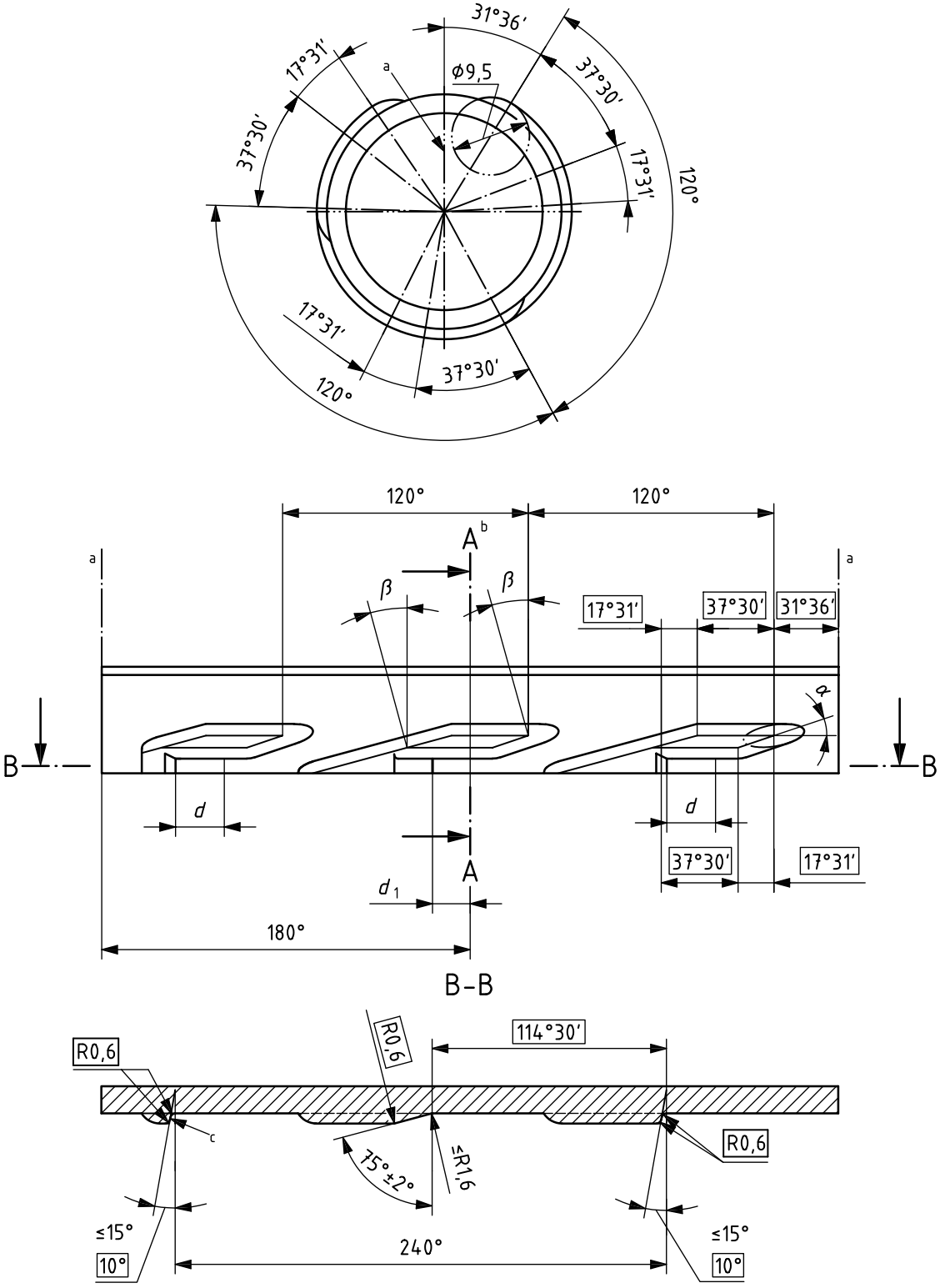
Published in Switzerland

Dimensions in millimetres



a Parting line.

b See Figure 2.

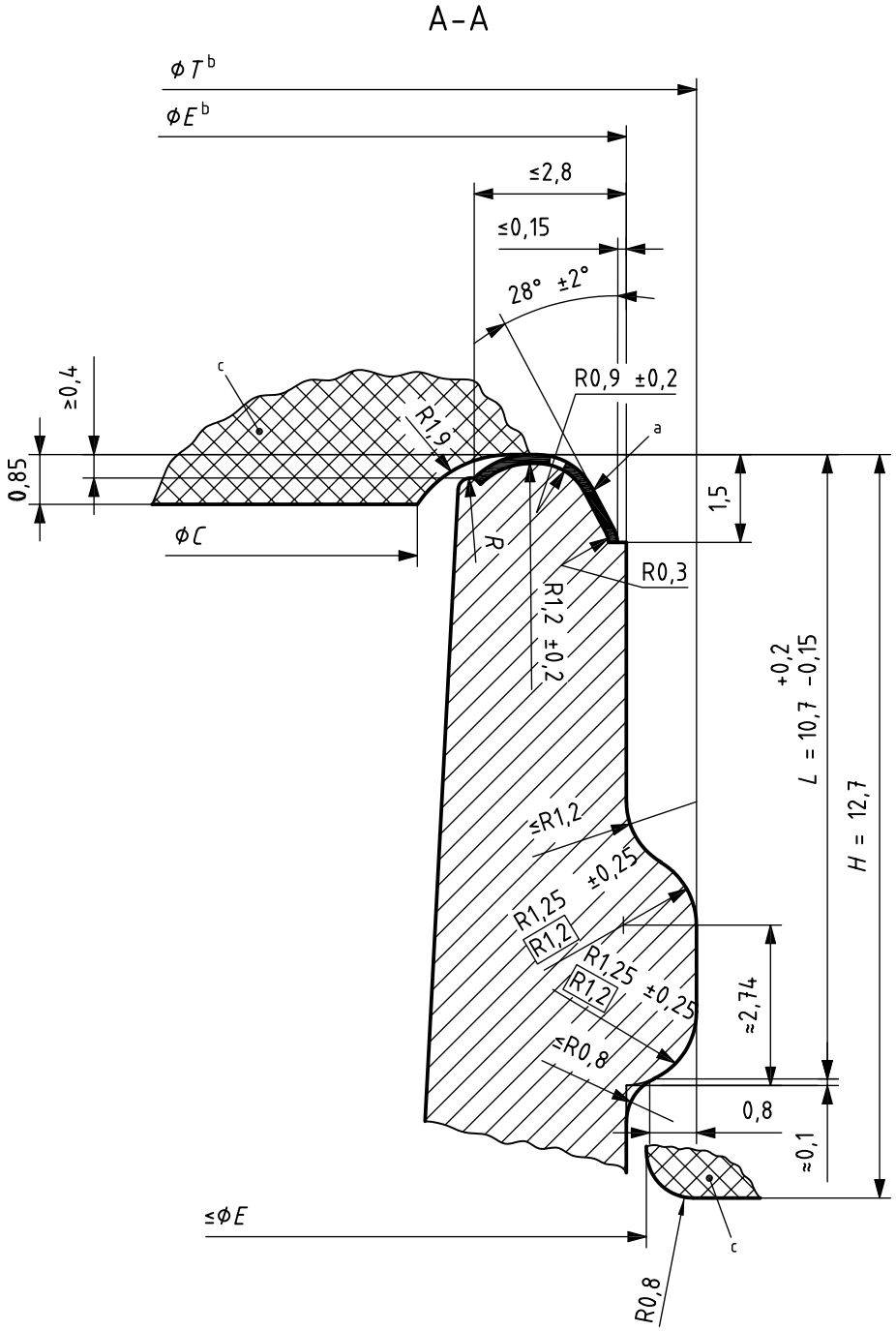
c The stop faces on the leads have a cap stopping function. Thus they shall be sharp-edged and as perpendicular to the E-wall as possible. The radii of the stop faces should be the same as of the mould. A punctual replacement of moulds is necessary to prevent worn contours.

Figure 1 — Thread construction and enlarged view section B-B

Page 3, Figure 2

Replace Figure 2 with the following figure. (The dimension previously marked as 6,8 has been corrected to 0,85.)

Dimensions in millimetres



a The sealing surface shall be free of checks, dips, crizzles and other defects which may affect proper functioning.

b Proper system functioning calls for keeping the ovality in the finish diameters to a minimum. E and T diameters should be concentric in relation to one another.

c Cross-hatched areas of C diameter and H height show the closure position. Glass shall clear cap limits shown. The contour below the H dimension as well as the design of a possible bead are optional. Sufficient free space shall be provided between the bead and the cross-hatched area.

Figure 2 — Enlarged view section A-A