

# INTERNATIONAL STANDARD

# ISO 8898

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## Oil of mandarin petitgrain (*Citrus reticulata* Blanco)

*Huile essentielle de petitgrain mandarinier (Citrus reticulata Blanco)*



Reference number  
ISO 8898:2003(E)

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## Foreword

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International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 8898 was prepared by Technical Committee ISO/TC 54, *Essential oils*.

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# Oil of mandarin petitgrain (*Citrus reticulata* Blanco)

## 1 Scope

This International Standard specifies certain characteristics of the oil of mandarin petitgrain (*Citrus reticulata* Blanco), in order to facilitate assessment of its quality.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO/TR 210, *Essential oils — General rules for packaging, conditioning and storage*

ISO/TR 211, *Essential oils — General rules for labelling and marking of containers*

ISO 212, *Essential oils — Sampling*

ISO 279, *Essential oils — Determination of relative density at 20 °C — Reference method*

ISO 280, *Essential oils — Determination of refractive index*

ISO 592, *Essential oils — Determination of optical rotation*

ISO 709, *Essential oils — Determination of ester value*

ISO 875, *Essential oils — Evaluation of miscibility in ethanol*

ISO 1242, *Essential oils — Determination of acid value*

ISO 11024-1, *Essential oils — General guidance on preparation of chromatographic profiles — Part 1: Preparation of chromatographic profiles for presentation in standards*

ISO 11024-2, *Essential oils — General guidance on preparation of chromatographic profiles — Part 2:*

*Utilization of chromatographic profiles of samples of essential oils*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

### 3.1

#### oil of mandarin petitgrain

essential oil obtained by steam distillation of the leaves, twigs and possibly small green fruits of *Citrus reticulata* Blanco, from the Rutaceae family

NOTE For information on the CAS number, see ISO/TR 21092.

## 4 Requirements

### 4.1 Appearance

Clear mobile liquid.

### 4.2 Colour

Amber to reddish orange with a violet fluorescence.

### 4.3 Odour

Flowery, fruity and tenacious.

### 4.4 Relative density at 20 °C, $d_{20}^{20}$

Minimum: 0,934 0

Maximum: 1,044 0

### 4.5 Refractive index at 20 °C

Minimum: 1,498 0

Maximum: 1,547 0

### 4.6 Optical rotation at 20 °C

Between +2° and +13°.

**4.7 Miscibility in ethanol, 85 % (volume fraction), at 20 °C**

It shall not be necessary to use more than 5 volumes of ethanol, 85 % (volume fraction), to obtain a clear solution with 1 volume of essential oil.

**4.8 Acid value**

Maximum: 2

**4.9 Ester value**

Minimum: 136

Maximum: 210

**4.10 Chromatographic profile**

Analysis of the essential oil shall be carried out by gas chromatography. In the chromatogram obtained, the representative and characteristic components shown in Table 1 shall be identified. The proportions of these components, indicated by the integrator, shall be as shown in Table 1. This constitutes the chromatographic profile of the essential oil.

**4.11 Flashpoint**

Information on the flashpoint is given in Annex B.

**Table 1 — Chromatographic profile**

Component	Minimum %	Maximum %
α-Pinene	2	3
β-Pinene	2	3
Limonene	8	11
γ-Terpinene	22	27
p-Cymene	4	6
Methyl N-methyl anthranilate	40	55
Methyl anthranilate	—	0,2
NOTE The chromatographic profile is normative, contrary to typical chromatograms given for information in Annex A.		

**5 Sampling**

See ISO 212.

Minimum volume of test sample: 25 ml.

NOTE This volume allows each of the tests specified in this International Standard to be carried out at least once.

**6 Test methods**

**6.1 Relative density at 20 °C,  $d_{20}^{20}$**

See ISO 279.

**6.2 Refractive index at 20 °C**

See ISO 280.

**6.3 Optical rotation at 20 °C**

See ISO 592.

**6.4 Miscibility in ethanol, 85 % (volume fraction), at 20 °C**

See ISO 875.

**6.5 Acid value**

See ISO 1242.

Test portion: 2 g

**6.6 Ester value**

See ISO 709.

Test portion: 1 g

Saponification time: 1 h

**6.7 Chromatographic profile**

See ISO 11024-1 and ISO 11024-2.

**7 Packaging, labelling, marking and storage**

See ISO/TR 210 and ISO/TR 211.

**Annex A**  
(informative)

**Typical chromatograms of the analysis by gas chromatography of the  
essential oil of mandarin petitgrain (*Citrus reticulata* Blanco)**

**Peak identification**

- 1  $\alpha$ -Pinene
- 2  $\beta$ -Pinene
- 3 *p*-Cymene
- 4 Limonene
- 5  $\gamma$ -Terpinene
- 6 Methyl anthranilate
- 7 Methyl *N*-methyl anthranilate

**Operating conditions**

Column: silica capillary; length 60 m; internal diameter 0,2 mm  
Stationary phase: poly(dimethyl siloxane) (SP5®)  
Film thickness: 0,20  $\mu$ m  
Oven temperature: temperature programming from 80 °C to 180 °C at a rate of 2 °C/min  
Injector temperature: 250 °C  
Detector temperature: 250 °C  
Detector: flame ionization type  
Carrier gas: helium  
Volume injected: 0,1  $\mu$ l  
Carrier gas flow rate: 30 ml/min  
Split ratio: 1/100

**Figure A.1 — Typical chromatogram taken on an apolar column**



**Peak identification**

- 1  $\alpha$ -Pinene
- 2  $\beta$ -Pinene
- 3 Limonene
- 4  $\gamma$ -Terpinene
- 5 *p*-Cymene
- 6 Methyl *N*-methyl anthranilate
- 7 Methyl anthranilate

**Operating conditions**

Column: silica capillary; length 60 m; internal diameter 0,2 mm  
Stationary phase: poly(ethylene glycol) (Supelcowax-10®)  
Film thickness: 0,20  $\mu$ m  
Oven temperature: temperature programming from 80 °C to 180 °C at a rate of 2 °C/min  
Injector temperature: 250 °C  
Detector temperature: 250 °C  
Detector: flame ionization type  
Carrier gas: helium  
Volume injected: 0,1  $\mu$ l  
Carrier gas flow rate: 30 ml/min  
Split ratio: 1/100

**Figure A.2 — Typical chromatogram taken on a polar column**

## Annex B (informative)

### Flashpoint

#### B.1 General information

For safety reasons, transport companies, insurance companies, and people in charge of safety services require information on the flashpoints of essential oils, which in most cases are flammable products.

A comparative study on the relevant methods of analysis (see ISO/TR 11018) concluded that it was difficult to recommend a single apparatus for standardization purposes, given that:

- there is wide variation in the chemical composition of essential oils;
- the volume of the sample needed for certain requirements would be too costly for high-priced essential oils;
- as there are several different types of equipment which can be used for the determination, users cannot be expected to use one specified type only.

Consequently, it was decided to give a mean value for the flashpoint in an informative annex to each International Standard in order to meet the requirements of the interested parties.

The equipment with which this value was obtained should be specified.

For further information see ISO/TR 11018.

#### B.2 Flashpoint of oil of mandarin petitgrain (*Citrus reticulata* Blanco)

The mean value is +54 °C.

NOTE Obtained with "Luchoire" equipment.

## Bibliography

- [1] ISO/TR 11018:1997, *Essential oils — General guidance on the determination of flashpoint*
- [2] ISO/TR 21092:—<sup>1)</sup>, *Essential oils — Characterization*

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1) To be published.



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