



INTERNATIONAL STANDARD ISO 6722-1:2011
TECHNICAL CORRIGENDUM 1

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Road vehicles — 60 V and 600 V single-core cables —
Part 1:
Dimensions, test methods and requirements for copper
conductor cables

TECHNICAL CORRIGENDUM 1

Véhicules routiers — Câbles monoconducteurs de 60 V et 600 V —

Partie 1: Dimensions, méthodes d'essai et exigences pour les câbles conducteurs en cuivre

RECTIFICATIF TECHNIQUE 1

Technical Corrigendum 1 to ISO 6722-1:2011 was prepared by Technical Committee ISO/TC 22, *Road vehicles*, Subcommittee SC 3, *Electrical and electronic equipment*.

Page 7, Table 4

Replace Table 4 with the following table in which some of the dimensions in the "ISO conductor diameter" column have been corrected:

Table 4 — Dimensions

ISO conductor		Thick wall			Thin wall			Ultra-thin wall		
Size	Diameter	Insulation thickness		Outside cable diameter	Insulation thickness		Outside cable diameter	Insulation thickness		Outside cable diameter
mm ²	mm	mm		mm	mm		mm	mm		mm
	max.	nominal	min.	max.	nominal	min.	max.	nominal	min.	max.
0,13	0,55	X			0,25	0,20	1,05	0,20	0,16	0,95
0,22	0,70						1,20			1,05
0,35	0,90						1,40 ^a			1,20
0,50	1,10	0,60	0,48	2,30	0,28	0,22	1,60	0,20	0,16	1,40
0,75	1,30			2,50	0,30	0,24	1,90			1,60
1	1,50			2,70			2,10			1,75
1,25	1,70			2,95			2,30			2,00
1,5	1,80			3,00			2,40			2,10
2	2,00			3,30	0,35	0,28	2,80			0,25
2,5	2,20	3,60	3,00	2,70						
3	2,40	0,70	0,56	4,10	0,40	0,32	3,40	X		
4	2,80	0,80	0,64	4,40			3,70			
5	3,10			4,90			4,20			
6	3,40			5,00			4,30			
8	4,30			5,90			5,00			
10	4,50	1,00	0,80	6,50	0,60	0,48	6,00			
12	5,40			7,40			6,50			
16	6,30			8,30			7,20			
20	6,90	1,10	0,88	9,10	0,65	0,52	7,80			
25	7,80	1,30	1,04	10,40			8,70			
30	8,30			10,90	0,80	0,64	9,60			
35	9,00			11,60			10,40			
40	9,60	1,40	1,12	12,40	0,90	0,71	11,10			
50	10,50	1,50	1,20	13,50			12,20			
60	11,60			14,60	1,00	0,80	13,30			
70	12,50			15,50			14,40			
95	14,80	1,60	1,28	18,00	1,10	0,90	16,70			
120	16,50			19,70	X					

NOTE Outside cable diameter minimum values for high volume cable constructions are shown in Table B.2. Since the values in Table B.2 are informative, they are not required; however, they may be applied by agreement between customer and supplier.

^a The outside cable diameter for conductor size 0,35 mm² with 7 strands shall be max. 1,30 mm.

Page 8, 5.4.3

Replace Formula (1) by the following formula including explanation:

$$R_{20} = \frac{R_T}{L[1 + 0,00393(T - 20)]} \quad (1)$$

where:

R_{20} is the corrected conductor resistance at the reference temperature of 20°C, expressed in mΩ/m;

R_T is the conductor resistance measured at the conductor temperature in mΩ;

L is the unsoldered measured length in m.

Page 12, 5.7.4

Replace Formula (2) by the following:

$$\rho_0 = 2,725 \times \frac{L \times R}{\lg \frac{D}{d}} \quad (2)$$

where

ρ_0 is the insulation volume resistivity, expressed in Ωmm;

L is the immersed length of the test sample in mm;

R is the measured insulation resistance in Ω;

D is the outside cable diameter in mm according to 5.1;

d is the conductor diameter in mm according to 5.3;

\lg is logarithm to the base 10.

Replace Figure 2 by the following:

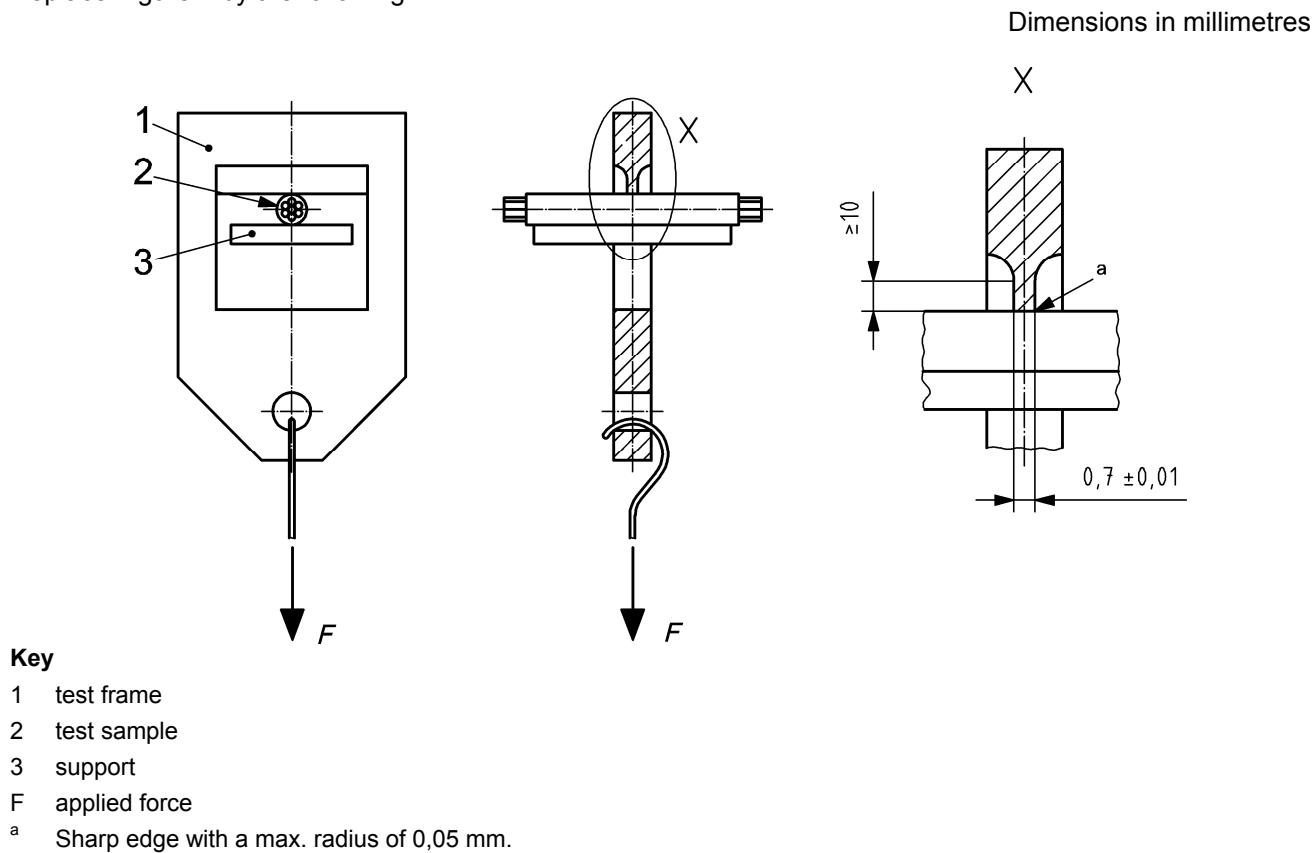
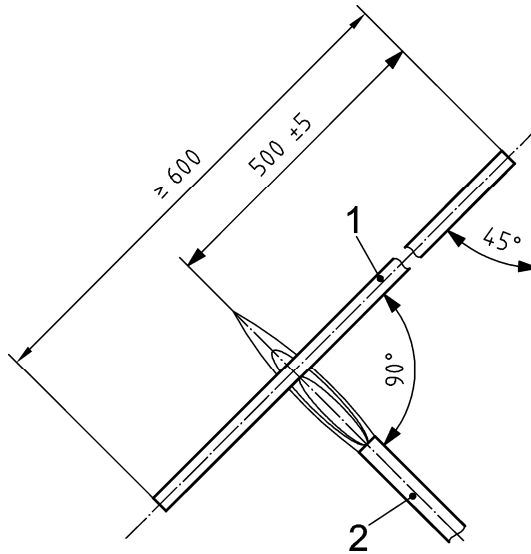


Figure 2 — Apparatus for pressure test at high temperature

Page 35, Figure 10

Replace Figure 10 by the following:

Dimensions in millimetres



Key

- 1 test sample
- 2 Bunsen burner

Figure 10 — Apparatus for resistance to flame propagation