



# Calculation of load capacity of spur and helical gears — Part 2: Calculation of surface durability (pitting)

## TECHNICAL CORRIGENDUM 1

*Calcul de la capacité de charge des engrenages cylindriques à dentures droite et hélicoïdale —  
Partie 2: Calcul de la résistance à la pression de contact (piqûre)*

*RECTIFICATIF TECHNIQUE 1*

Technical Corrigendum 1 to ISO 6336-2:2006 was prepared by Technical Committee ISO/TC 60, *Gears*, Subcommittee SC 2, *Gear capacity calculation*.

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*Page 3, 5.1 d)*

Replace “Helical gears with  $\varepsilon_\alpha \leq 1$  and with  $\varepsilon_\gamma > 1$ ” with

Helical gears with  $\varepsilon_\alpha < 1$  and with  $\varepsilon_\gamma > 1$

*Page 8, 5.4.3.2*

Replace Equation (15) with the following:

$$\exp = 0,768\ 6 \log \frac{\sigma_{\text{HP stat}}}{\sigma_{\text{HP ref}}}$$

Page 10, 6.2

Replace Equation (17) with the following:

$$M_1 = \sqrt{\frac{\rho_{C1} \rho_{C2}}{\rho_{B1} \rho_{B2}}} = \frac{\tan \alpha_{wt}}{\sqrt{\left( \sqrt{\frac{d_{a1}^2}{d_{b1}^2} - 1} - \frac{2\pi}{z_1} \right) \left( \sqrt{\frac{d_{a2}^2}{d_{b2}^2} - 1} - (\varepsilon_\alpha - 1) \frac{2\pi}{z_2} \right)}}$$

Page 11, 6.2

Replace Equation (18) with the following:

$$M_2 = \sqrt{\frac{\rho_{C1} \rho_{C2}}{\rho_{D1} \rho_{D2}}} = \frac{\tan \alpha_{wt}}{\sqrt{\left( \sqrt{\frac{d_{a2}^2}{d_{b2}^2} - 1} - \frac{2\pi}{z_2} \right) \left( \sqrt{\frac{d_{a1}^2}{d_{b1}^2} - 1} - (\varepsilon_\alpha - 1) \frac{2\pi}{z_1} \right)}}$$

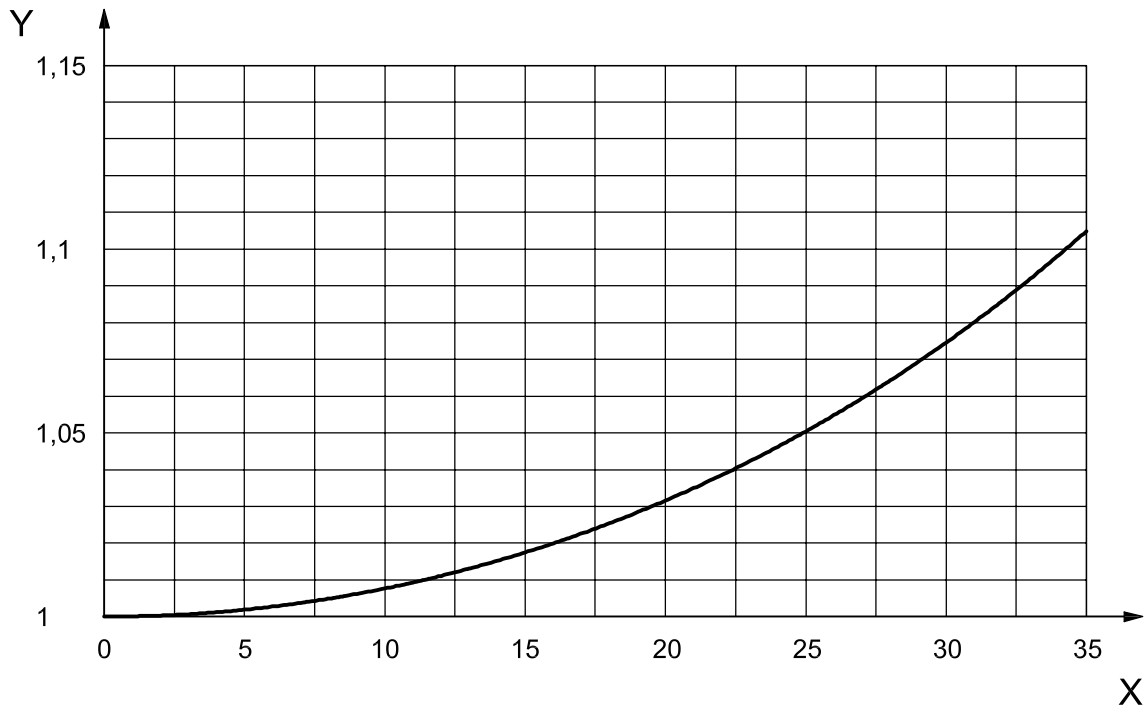
Page 15, Clause 9

Replace Equation (36) with the following:

$$Z_\beta = \frac{1}{\sqrt{\cos \beta}}$$

Page 15, Figure 5

Replace the graph with the following.



Page 25, 13.2.1

In the definition of  $\rho_{red}$ , replace “see Equation (43)” with “see Equation (46)”.