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**Textile machinery and accessories —  
Numbering of heald frames and drop wire  
bars in a loom**

*Matériel pour l'industrie textile — Numérotage des cadres de lisses et  
des lamelles de casse-chaînes dans un métier à tisser*



Reference number  
ISO 5243:2004(E)

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ISO 5243 was prepared by Technical Committee ISO/TC 72, *Textile machinery and machinery for dry-cleaning and industrial laundering*, Subcommittee SC 3, *Machinery for fabric manufacturing including preparatory machinery and accessories*.

This second edition cancels and replaces the first edition (ISO 5243:1977), which has been technically revised.



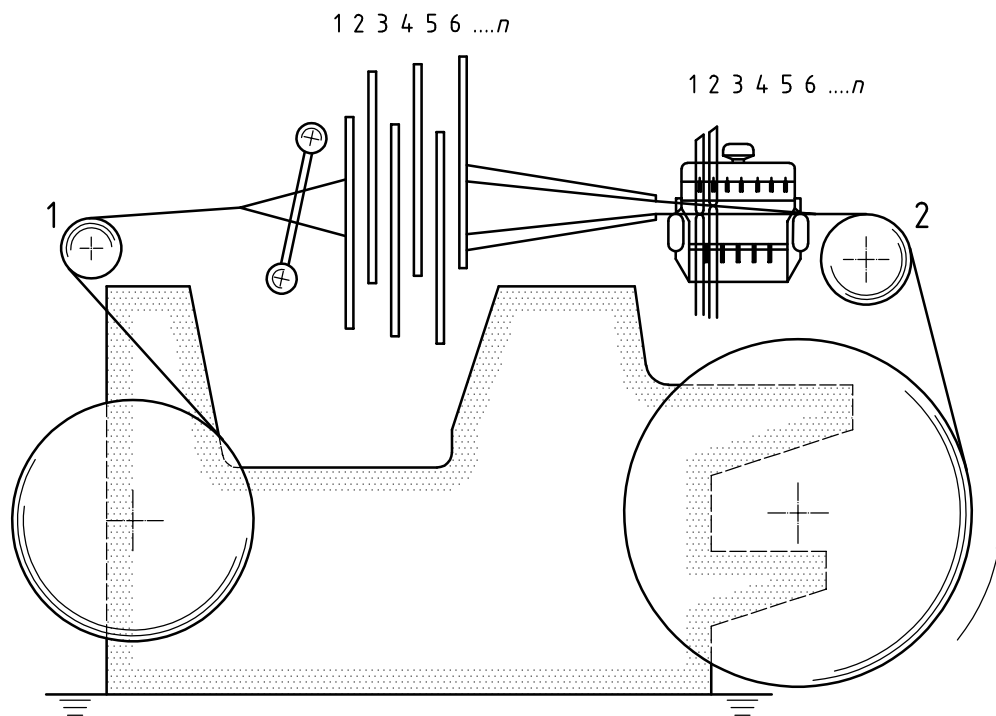
# Textile machinery and accessories — Numbering of heald frames and drop wire bars in a loom

## 1 Scope

This International Standard gives the principle for the numbering of the heald frames and drop wire bars of the warp stop motions in a loom.

## 2 Numbering of heald frames and drop wire bars

Heald frames and drop wire bars shall be numbered from the cloth delivery side of the loom, in accordance with Figure 1.



### Key

- 1 cloth delivery
- 2 warp entry

Figure 1 — Numbering of heald frames and drop wire bars

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