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## **Chlorinated polyvinyl chloride (CPVC) pipes and fittings — Specification and determination of density**

*Tubes et raccords en polychlorure de vinyle chloré (PVC-C) — Spécification et détermination  
de la masse volumique*

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It has been approved by the Member Bodies of the following countries :

Austria	Ireland	Sweden
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No Member Body expressed disapproval of the document.

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# Chlorinated polyvinyl chloride (CPVC) pipes and fittings — Specification and determination of density

## 1 SCOPE AND FIELD OF APPLICATION

This International Standard specifies a method for the determination of the density of chlorinated polyvinyl chloride (CPVC) pipes and fittings and lays down acceptable limits for this density.

## 2 REFERENCE

ISO/R 1183, *Plastics — Methods for determining the density and relative density (specific gravity) of plastics, excluding cellular plastics.*

## 3 SPECIFICATION

The density at 23 °C of a chlorinated polyvinyl chloride (CPVC) pipe or fitting,  $\rho_{23}$ , measured by the method described in clause 5, shall be between the following limits :

$$1,48 \text{ g/cm}^3 \leq \rho_{23} \leq 1,62 \text{ g/cm}^3$$

## 4 TEST PIECES

Cut two test pieces from the pipe or fitting to be tested, of a shape and size conforming to the requirements of the method chosen for the density determination.

## 5 PROCEDURE

Condition the test pieces for at least 1 h at the test temperature.

Measure the density at  $23 \pm 0,1$  °C, using a method which will permit an accuracy of  $\pm 0,002 \text{ g/cm}^3$  to be obtained : preferably one of the methods described in ISO/R 1183.

NOTE — The density determination may be carried out at another temperature, but the result thus obtained should be corrected to the reference temperature of 23 °C.

## 6 EXPRESSION OF RESULTS

Take the arithmetic mean of the two measured values as  $\rho_{23}$  and express it two decimal places.

