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INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • MEЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

Ammonium nitrate for industrial use — Determination of ammoniacal nitrogen content — Titrimetric method after distillation

Nitrate d'ammonium à usage industriel — Dosage de l'azote ammoniacal — Méthode titrimétrique après distillation

First edition - 1975-07-15

UDC 661.525 : 546.171 : 543.24

Ref. No. ISO 3330-1975 (E)

Descriptors: ammonium nitrate, chemical analysis, determination of content, nitrogen, volumetric analysis.

FOREWORD

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International Standard ISO 3330 was drawn up by Technical Committee ISO/TC 47, Chemistry, and circulated to the Member Bodies in December 1973.

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No Member Body expressed disapproval of the document.

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Printed in Switzerland

Ammonium nitrate for industrial use — Determination of ammoniacal nitrogen content — Titrimetric method after distillation

1 SCOPE AND FIELD OF APPLICATION

This International Standard specifies a titrimetric method, after distillation, for the determination of the ammoniacal nitrogen content of ammonium nitrate for industrial use.

2 PRINCIPLE

Distillation of the ammonia after displacement by an alkali solution; absorption in an excess of standard volumetric sulphuric acid solution and back-titration with standard volumetric sodium hydroxide solution in the presence of an indicator.

3 REAGENTS

During the analysis, use only reagents of recognized analytical reagent grade and only distilled water or water of equivalent purity.

- 3.1 Sodium hydroxide, 450 g/l solution.
- 3.2 Sulphuric acid, 0,5 N standard volumetric solution.
- **3.3 Sodium hydroxide,** 0,5 N standard volumetric solution.
- 3.4 Mixed indicator, ethanolic solution.

Dissolve 0,1 g of methyl red in about 50 ml of 95 % (V/V) ethanol, add 0,05 g of methylene blue and, after dissolution, dilute to 100 ml with the same ethanol.

4 APPARATUS

Ordinary laboratory apparatus and

4.1 Distillation apparatus, with, preferably, spherical ground glass joints, or any apparatus that will ensure quantitative distillation and absorption.

The apparatus may, for example, be made up from the following items (see figure):

4.1.1 Distillation flask (A), capacity 1 000 ml, with female joint.

- **4.1.2** Splash head (B), with male joints and parallel inlet and outlet, into which is fused a cylindrical dropping funnel (C), capacity 50 ml.
- **4.1.3** Liebig condenser (D), effective length about 400 mm, fitted with a female joint at the inlet and a male joint at the outlet.
- **4.1.4** Conical flask (E), capacity 500 ml, with female joint, fitted with two side bulbs.
- 4.1.5 Spring clamps (F).

5 PROCEDURE1)

5.1 Test portion

Weigh, to the nearest 0,001 g, about 10 g of the test sample.

5.2 Blank test

Carry out a blank test at the same time as the determination, following the same procedure and using the same quantities of all the reagents as used in the determination.

5.3 Determination

5.3.1 Preparation of the sample solution

Place the test portion (5.1) in a 500 ml one-mark volumetric flask, dissolve in water, dilute to the mark and mix.

5.3.2 Distillation

Place 50,0 ml of the sample solution (5.3.1) in the distillation flask (A). Add about 350 ml of water and a few antibumping granules.

Coat the joints of the apparatus with a silicone grease. Mount the splash head (B) on the flask (A) and connect it to the condenser (D).

Place 40,0 ml of the standard volumetric sulphuric acid solution (3.2), about 80 ml of water and a few drops of the mixed indicator solution (3.4) into the flask (E). Connect the flask (E) to the condenser (D), ensuring that all the joints of the apparatus are firm, by means of the spring clamps (F).

¹⁾ The procedure is described in terms of the apparatus specified in 4.1 and will require modification if other apparatus is used.

Introduce 20 ml of the sodium hydroxide solution (3.1) into the flask (A), through the dropping funnel (C), taking care to leave at least a few millimetres of liquid above the tap.

Distil until a volume of about 250 to 300 ml has collected in the flask (E). Stop the heating, open the tap of the dropping funnel (C), disconnect the splash head (B) and wash the condenser (D) carefully, collecting the wash water in the flask (E). Finally disconnect the flask (E).

5.3.3 Titration

Carefully mix the solution contained in the flask (E) and in the two side bulbs, and back-titrate the excess of the standard volumetric sulphuric acid solution (3.2) with the standard volumetric sodium hydroxide solution (3.3).

During the titration, stir carefully to ensure that the solution is completely mixed.

6 EXPRESSION OF RESULTS

The ammoniacal nitrogen content, expressed as a percentage by mass of nitrogen (N), is given by the formula:

$$(V_1 - V_2) \times 0,007 \ 004 \times \frac{500}{50} \times \frac{100}{m} = \frac{7,004 \ (V_1 - V_2)}{m}$$

where

 V_1 is the volume, in millilitres, of the standard volumetric sodium hydroxide solution (3.3) used for the

back-titration of the excess of the standard volumetric sulphuric acid solution (3.2) placed in the flask (E) for the blank test;

 V_2 is the volume, in millilitres, of the standard volumetric sodium hydroxide solution (3.3) used for the back-titration of the excess of the standard volumetric sulphuric acid solution (3.2) placed in the flask (E) for the determination;

m is the mass, in grams, of the test portion (5.1);

0,007 004 is the mass, in grams, of nitrogen corresponding to 1 ml of 0,5 N standard volumetric sulphuric acid solution.

 $\mbox{NOTE}-\mbox{If the concentrations of the standard volumetric solutions}$ are not exactly as specified in the list of reagents, appropriate corrections should be made.

7 TEST REPORT

The test report shall include the following particulars:

- a) the reference of the method used;
- b) the results and the method of expression used;
- c) any unusual features noted during the determination;
- d) any operation not included in this International Standard, or regarded as optional.

Dimensions in millimetres

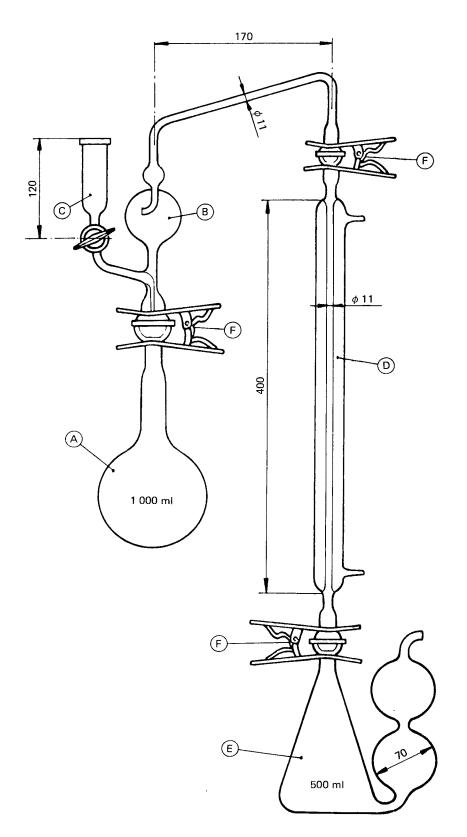


FIGURE - Typical distillation apparatus (4.1)

ANNEX

ISO PUBLICATIONS RELATING TO AMMONIUM NITRATE FOR INDUSTRIAL USE

- ISO 2364 Determination of free acidity Volumetric method.
- ISO 2365 Measurement of pH value Potentiometric method.
- ISO 2995 Determination of matter insoluble in water Gravimetric method.
- ISO 3329 Determination of sulphate content Method by reduction and titrimetry.
- ISO 3330 Determination of ammoniacal nitrogen content Titrimetric method after distillation.
- ISO 3331 Determination of total nitrogen content Titrimetric method after distillation.
- ISO 3695 Determination of chlorides content Potentiometric method.