



**INTERNATIONAL STANDARD ISO 1940-1:2003**  
**TECHNICAL CORRIGENDUM 1**

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INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

**Mechanical vibration — Balance quality requirements for rotors  
in a constant (rigid) state —**

**Part 1:  
Specification and verification of balance tolerances**

**TECHNICAL CORRIGENDUM 1**

*Vibrations mécaniques — Exigences en matière de qualité dans l'équilibrage pour les rotors en état (rigide)  
constant —*

*Partie 1: Spécifications et vérification des tolérances d'équilibrage*

*RECTIFICATIF TECHNIQUE 1*

Technical Corrigendum 1 to ISO 1940-1:2003 was prepared by Technical Committee ISO/TC 108, *Mechanical vibration and shock*.

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*Page 3, Note 5 in 3.6*

*Replace the equation with the following:*

$$\vec{P}_r = \sum_{k=1}^K (\vec{z}_k - \vec{z}_{U_r}) \times \vec{U}_k$$

*Page 4, Note 1 to 3.12*

*Replace the last sentence of this Note with the following:*

Only in special cases do unbalances change considerably with speed.

Page 4, Note 3 to 3.12

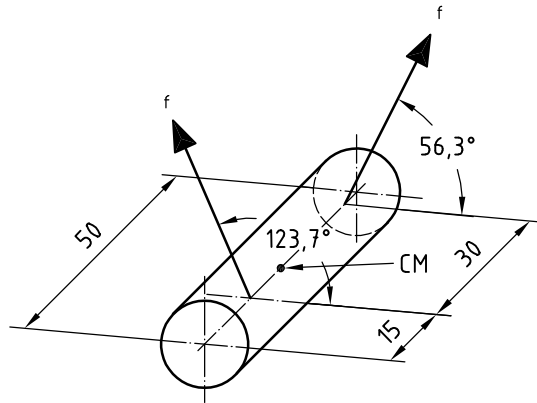
Replace this Note with the following:

NOTE 3 The rotor state is also influenced by the design, construction and assembly of the rotor.

Page 6, Figure 1

Replace Figure 1 f) by the following:

Delete footnote i.



Page 17, 10.2.3

Insert the following heading in front of the last three paragraphs:

#### 10.2.4 Remarks

[This is to indicate that these paragraphs apply to both 10.2.2 and 10.2.3.]

Page 20, Note in Clause A.2

Replace the Note with the following:

NOTE For the permissible residual unbalance  $U_{per}$ , and the balance quality grade ( $e_{per} \cdot \Omega$ ), the SI units are used here with prefixes, so special care is needed to apply this equation.