
**Flexible cellular polymeric materials —
Determination of compression set**

AMENDMENT 1

*Matériaux polymères alvéolaires souples — Détermination de la
déformation rémanente après compression*

AMENDEMENT 1



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Amendment 1 to ISO 1856:2000 was prepared by Technical Committee ISO/TC 45, *Rubber and rubber products*, Subcommittee SC 4, *Products (other than hoses)*.

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AMENDMENT 1

Page 1, Clause 2

After ISO 1923, delete “:1981”.

Page 2, Subclause 6.2

Replace the first sentence by: “Testing shall be carried out in the direction in which the finished product will be stressed under service conditions.”

Delete the second sentence.

Page 2, Subclause 6.4

Replace the first sentence by: “Materials shall not be tested less than 72 h after manufacture unless it can be demonstrated that the mean results obtained at either 16 h or 48 h after manufacture do not differ by more than ± 10 % from those obtained after 72 h, in which case testing is permitted at 16 h or 48 h, respectively.”

Insert at the end of the subclause the following text:

“This conditioning period can form the final part of or, in the case of testing 16 h after manufacture, the whole of the period following manufacture.

In the case of quality-control tests, test pieces can be taken a shorter time (down to a minimum of 12 h) after manufacture and testing carried out after conditioning for a shorter period (down to a minimum of 6 h) in one of the atmospheres specified above.”

Page 3, Subclause 7.2

In paragraph 2, line 1, replace “either 50 % or 75 %” by “either (50 ± 4) % or (75 ± 4) %”.

In paragraph 3, replace “22 h” by “ $(22 \pm 0,2)$ h”.

In paragraph 4, line 3, replace “30 min” by “ (30 ± 5) min”.

Page 3, Subclause 7.3

Replace “72 h” by “ $(72 \pm 0,2)$ h”.

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