

INTERNATIONAL  
STANDARD

**ISO**  
**417**

Second edition  
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**Photography — Determination of residual  
thiosulfate and other related chemicals in  
processed photographic materials —  
Methods using iodine-amylose, methylene  
blue and silver sulfide**

*Photographie — Détermination du thiosulfate résiduel et d'autres produits  
chimiques dans les produits photographiques traités — Méthodes à  
l'iode-amylose, au bleu de méthylène et au sulfure d'argent*



Reference number  
ISO 417:1993(E)

**ISO 417:1993(E)****Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 417 was prepared by Technical Committee ISO/TC 42, *Photography*.

This second edition cancels and replaces the first edition (ISO 417:1977), which has been technically revised. It now contains an iodine-amylose method which can generally be used with film and paper and which should be used with film and paper containing incorporated developing agents.

Annexes A, B, C, D, E and F of this International Standard are for information only.

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## Introduction

This International Standard is one of a series of specifications on photographic processing. This International Standard may occasionally be used by individuals without a working knowledge of analytical chemistry. Hazard warnings have therefore been given using a system of symbols with letter codes designating the nature of the hazard. More detailed information regarding hazards, handling and use of these chemicals may also be available from the manufacturer.

Determination of residual thiosulfate and its decomposition products is of use in appraising the adequacy of washing and therefore the permanence of the silver image on photographic film, plates and paper. Inadequate washing can cause a loss in image density and the formation of stain in low-density areas. These deleterious effects are accelerated by improper storage conditions.

Determination of residual thiosulfate and related compounds, by itself, is not sufficient to insure the permanence of photographic records. Long-term or archival storage requires the proper attention to enclosure materials, storage environment, and the like. These considerations are specified in ISO 3897, ISO 5466, ISO 6051 and ISO 10602.

# Photography — Determination of residual thiosulfate and other related chemicals in processed photographic materials — Methods using iodine-amylose, methylene blue and silver sulfide

## 1 Scope

**1.1** This International Standard specifies test methods for the determination of residual thiosulfate and related compounds in processed photographic materials.

**1.2** It applies to silver halide/gelatin products that have been processed with a final thiosulfate fixing bath and a water wash. Stabilized black-and-white products are not included. The procedures given in this International Standard measure residual thiosulfate, and the silver densitometric method measures residual related polythionate materials as well. Measurements carried out by the procedures given in this International Standard may, within the limitations stated in annexes A and B, correlate with the image stabilities of processed photographs.

**1.3** Film or plates with photographic-sensitive layers on both sides, or with a photographic sensitive layer on one side and a gelatin backing layer on the reverse side, may contain approximately twice as much thiosulfate after processing as samples having a coating on one side only. This situation will be true for materials for which residual thiosulfate is determined by the iodine-amylose or methylene blue procedures.

NOTE 1 For the method of reporting such results, see figure 1, example 3.

**1.4** The iodine-amylose method can be used with fibre-based paper, film and plates. It is the method to be used with film and paper containing incorporated developing agents.

**1.5** The methylene blue method can be used with fibre-based paper, film and plates, but not with film and paper containing incorporated developing agents.

**1.6** The silver sulfide densitometric method measures thiosulfates, polythionates and all other residual chemicals in a processed product that react with silver ion to form a silver "stain" under the conditions of the test.

NOTE 2 This method requires a photometer or spectrophotometer capable of operating in the reflectance mode.

**1.7** A tabulated summary of methods, scope, etc. is given in annex B.

## 2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this International Standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 5-3:1984, *Photography — Density measurements — Part 3: Spectral conditions.*

ISO 385-1:1984, *Laboratory glassware — Burettes — Part 1: General requirements.*

ISO 648:1977, *Laboratory glassware — One-mark pipettes.*

ISO 835-1:1981, *Laboratory glassware — Graduated pipettes — Part 1: General requirements.*

ISO 835-2:1981, *Laboratory glassware — Graduated pipettes — Part 2: Pipettes for which no waiting time is specified.*

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ISO 835-3:1981, *Laboratory glassware — Graduated pipettes — Part 3: Pipettes for which a waiting time of 15 s is specified.*

ISO 835-4:1981, *Laboratory glassware — Graduated pipettes — Part 4: Blow-out pipettes.*

ISO 1042:1983, *Laboratory glassware — One-mark volumetric flasks.*

ISO 4788:1980, *Laboratory glassware — Graduated measuring cylinders.*

**3 General requirements****3.1 Safety and hazard concerns****3.1.1 Handling**

Reagents shall be handled in conformity with health and safety precautions as shown on containers or as given in other sources of such information. Proper labelling of prepared reagents includes chemical name, date of preparation, expiration date, restandardization date, name of preparer, and adequate health and safety precautions. The discharge of reagents shall conform to applicable environmental regulations.

**3.1.2 Hazard warnings**

Some of the chemicals specified in the test procedures are caustic, toxic or otherwise hazardous. Safe laboratory practice for the handling of chemicals requires the use of safety glasses or goggles, rubber gloves and other protective apparel such as face masks or aprons where appropriate. Specific danger notices are given in the text and footnotes for particularly dangerous materials, but normal precautions are required during the performance of any chemical procedure at all times.

The first time that a hazardous material is noted in the test procedure section, the hazard will be indicated by the word "DANGER" followed by a symbol consisting of angle brackets "< >" containing a letter which designates the specific hazard. A double bracket "<< >>" will be used for particularly perilous situations.

In subsequent statements involving handling of these hazardous materials, only the hazard symbol consisting of the brackets and letter(s) will be displayed. Furthermore, for a given material, the hazard symbols will be used only once in a single paragraph.

Detailed warnings for handling chemicals and their diluted solutions are beyond the scope of this International Standard.

**Employers shall provide training and health and safety information in conformance with legal requirements.**

The hazard symbol system used in this International Standard is intended to provide information to the users and is not meant for compliance with legal requirements for labelling as these vary from country to country.

**It is strongly recommended that anyone using these chemicals obtain from the manufacturer pertinent information about the hazards, handling, use and disposal of these chemicals.**

**3.1.3 Hazard information code system**

- < B > Harmful if inhaled. Avoid breathing dust, vapour, mist or gas. Use only with adequate ventilation.
- < C > Harmful if contact occurs. Avoid contact with eyes, skin or clothing. Wash thoroughly after handling.
- < S > Harmful if swallowed. Wash thoroughly after handling. If swallowed, obtain medical attention immediately.
- << S >> May be fatal if swallowed. If swallowed, obtain medical attention immediately.
- < F > Will burn. Keep away from heat, sparks and open flame. Use with adequate ventilation.<sup>1)</sup>
- < O > Oxidizer. Contact with other material may cause fire. Do not store near combustible materials.

**3.2 Reagents**

Reagents used in the test procedures shall be certified reagent-grade chemicals and shall meet appropriate standards or be chemicals of a purity acceptable for the analysis.

NOTE 3 Further details are given in ISO 6353-1, ISO 6353-2 and ISO 6353-3.

Whenever water is specified without other qualifiers in the test procedures, only distilled water or water of at least equal purity shall be used.

1) The flammable warning symbol, < F >, will not be used for quantities of common solvents under 1 litre.

### 3.3 Glassware

All glassware subject to heating shall be of heat-resistant borosilicate glass.<sup>2)</sup>

Pipettes and other volumetric glassware shall meet the volume requirements of Class A or Class B glassware as specified in ISO 385-1, ISO 648, ISO 835-1, ISO 835-2, ISO 835-3, ISO 835-4, ISO 1042 and ISO 4788.

## 4 Iodine-amylose method

### 4.1 Use

The iodine-amylose method is applicable to the determination of residual thiosulfate ions in resin-coated (RC) photographic film and paper containing incorporated developing agents. The method is also applicable to measuring residual thiosulfate ion in fibre-based paper, film and plates. This method measures only thiosulfate ions and gives results comparable to those obtained by the methylene blue method.

NOTE 4 The method gives results that correlate well with accelerated keeping tests of several processed microfilms and is applicable to colour as well as black-and-white products.

### 4.2 Principle

The eluent (4.4.4) is added to the sample to extract residual thiosulfate, tetrathionate and pentathionate ions. Formalin is added to form a complex with any sulfite ion present. Iodine is added to an amylose (fractionated linear potato starch) indicator to form a blue-coloured solution. The thiosulfate in the eluent, when added to the iodine-amylose solution will react with the iodine and proportionately reduce the intensity of the blue colour. The loss in colour corresponds to the thiosulfate concentration.

### 4.3 Chemical reactions

- Starch  $(C_6H_{10}O_5)_n + I_2$  (in KI solution)  $\rightarrow$  Blue-coloured solution
- Blue-coloured solution +  $S_2O_3^{2-}$   $\rightarrow$  Decrease in blue colour intensity

2) Pyrex® is an example of suitable glassware available commercially. This information is given for the convenience of users of this International Standard and does not constitute an endorsement by ISO of this product.

3) Zinc iodide ( $ZnI_2$ ) has reportedly been used in at least two laboratories to avoid the use of cadmium iodide ( $CdI_2$ ). An equimolar amount of zinc iodide (9,59 g) is to be used.

4) Examples of suitable commercially available amylose are Aldrich Chemical Company No. 85573-1, ICN Biomedical Inc. No. 100669, and Sigma No. A0512 (Type 3 from potato). This information is given for the convenience of users of this International Standard and does not constitute an endorsement by ISO of these products.

### 4.4 Reagents

#### 4.4.1 Potassium iodate, $c(KIO_3) = 0,000\ 017\ \text{mol/l}$ (0,003 57 g/l)

Prepare a 0,016 7 mol/l solution of potassium iodate by weighing 0,357 g of potassium iodate (DANGER: <O>), placing it in a 100 ml one-mark volumetric flask, making up to the mark with water and mixing well. Pipette 1,0 ml of the 0,016 7 mol/l potassium iodate solution into a 1 litre one-mark volumetric flask, making up to the mark with water.

#### 4.4.2 Formate buffer, pH 2,0

Add, from a graduated cylinder, 110 ml of formic acid ( $HCO_2H$ ) (88-90 %) (DANGER: <C><B><S><F>) to a 1 litre one-mark volumetric flask containing 500 ml to 600 ml of water, and make up to the mark with water. Using a pH meter, adjust the solution to  $pH\ 2,0 \pm 0,1$  at 21 °C with 10 mol/l sodium hydroxide solution (4.4.8) (DANGER: <<C>>) from a dropping pipette.

#### 4.4.3 Formate buffer, pH 2,8

Pipette 10,0 ml of pH 2,0 formate buffer (4.4.2) into a 1 litre one-mark volumetric flask and make up to the mark with water.

#### 4.4.4 Eluent

Dissolve  $1,0\ g \pm 0,1\ g$  of potassium iodide (KI) and  $1,0\ g \pm 0,1\ g$  of potassium monohydrogen phosphate trihydrate ( $K_2HPO_4 \cdot 3H_2O$ ) and dilute to 1 litre with water. Using a pH meter, adjust to pH 8,5 at 21 °C by adding 0,5 mol/l sulfuric acid (4.4.9) dropwise from a dropping pipette.

#### 4.4.5 Cadmium iodide-amylose reagent ( $CdI_2$ -amylose)

#### NOTES

5 For an alternate reagent, see annex E.

6 Batches should be limited to 1 litre volumes.

Add and dissolve  $11,0\ g \pm 1\ g$  of cadmium iodide ( $CdI_2$ ) (DANGER: carcinogen<sup>3)</sup>) in 400 ml of water, and boil gently for 15 min. Add a further 400 ml of water and heat to boiling. Continue boiling and slowly add, with stirring, 5,0 g of amylose<sup>4)</sup>. Boil and stir for 5 min. Continue boiling and slowly add, with stirring,

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5,0 g of acid-washed analytical filter aid.<sup>5)</sup> Boil and stir for 5 min.

While the solution is still hot, filter it under a high vacuum, using a Buchner funnel (4.5.1.5) with the fine porosity filter paper (4.5.1.6), into a 1 litre vacuum flask. Transfer the filtrate to a 1 litre volumetric flask. Rinse the vacuum flask with water and add the rinsings to the volumetric flask. Dilute to 1 litre with water.

**4.4.6 Sodium thiosulfate**,  $c(\text{Na}_2\text{S}_2\text{O}_3) = 0,100 \text{ 0 mol/l}$  (15,8 g/l)<sup>6)</sup>

**4.4.7 Formalin** (DANGER: < B > < C > < S >)

**4.4.8 Sodium hydroxide**,  $c(\text{NaOH}) = 10 \text{ mol/l}$  (DANGER: << C >>)

This solution can be prepared from sodium hydroxide (DANGER: << C >>).

**4.4.9 Sulfuric acid**,  $c(\text{H}_2\text{SO}_4) = 0,5 \text{ mol/l}$

This solution can be prepared from sulfuric acid (1,84 g/ml approx.) (DANGER: << C >>).

**4.5 Apparatus and glassware****4.5.1 Apparatus**

**4.5.1.1 Transmission spectrometer**, suitable for recording optical absorbance over the wavelength range of interest, and a **5 cm cell**.

**4.5.1.2 pH meter** (see also clause 3).

**4.5.1.3 Interval timer**

**4.5.1.4 Dropping pipettes** (also known as medicine droppers) (as required).

**4.5.1.5 Buchner funnel**

**4.5.1.6 Filter paper**, 11,0 cm diameter; ashless; fine porosity (2,5  $\mu\text{m}$  particle retention); slow flow (240 s for 100 ml prefiltered water); smooth surface; dense<sup>7)</sup>.

**4.5.2 Glassware** (see also 3.3)

All glassware shall be free from reducing or oxidizing materials. One way to assure this is to rinse the

glassware with an iodide-iodine solution made from the following reagents.

Mix 10 ml of potassium iodate solution (4.4.1), 5 ml of pH 2,0 formate buffer, 5 ml of  $\text{CdI}_2$ -amylose reagent, and about 100 ml of water for a rinsing solution. Rinse glassware first with this solution and then with water.

**4.6 Absorbance of blank solution**

Run a reagent blank before and after the analyses of the samples. If the group of samples is large (greater than six), also run blanks in the middle of the group.

NOTE 7 In developmental and experimental work, absorbances of the blank have been between 0,70 and 0,80.

The blank absorbance is obtained by adding all the following reagents to a 50 ml one-mark volumetric flask:

10 ml of eluent (4.4.4)

1 ml of formalin (4.4.7) (< B > < C > < S >)

3 ml of pH 2,8 formate buffer (4.4.3)

5,0 ml of potassium iodate solution (4.4.1)

5 ml of cadmium iodide-amylose reagent (4.4.5)

5 ml of pH 2,0 formate buffer (4.4.2)

Swirl to mix, and make up to the mark with water. Stopper the flask and mix thoroughly. After 3 min, measure this solution as described in 4.8.3 and 4.8.4.

**4.7 Preparation of test sample**

Analyse samples within 2 weeks of photographic processing.

**4.7.1** Cut a 10  $\text{cm}^2$  strip of paper or film, obtained from a non-image area or an area of minimum density. Fold the strip into a "W" with the emulsion side inwards. Place the folded sample in a dry 30 ml beaker.

**4.7.2** Add 10 ml of eluent (4.4.4) to the beaker. Swirl the beaker until the sample is completely immersed. Swirl again after 1 min and 5 min. Total elution time shall be 10 min for resin-coated (RC) paper, light-weight paper and single-weight paper. For medium-

5) A diatomaceous earth such as Aldrich Chemical Company No. 16,743-6, or BDH 33134-2K are examples of suitable materials. This information is given for the convenience of users of this International Standard and does not constitute an endorsement by ISO of these products.

6) Commercially available analysed reagent solutions are recommended. Annex D provides a procedure for the preparation of standard sodium thiosulfate solution using sodium thiosulfate pentahydrate ( $\text{Na}_2\text{S}_2\text{O}_3 \cdot 5\text{H}_2\text{O}$ ).

7) Whatman® No. 42 filter paper is an example of a suitable product available commercially. This information is given for the convenience of users of this International Standard and does not constitute an endorsement by ISO of this product.

weight or double-weight paper, the contact time with the eluent shall be increased to 20 min.

**4.7.3** Add 1 ml of formalin (4.4.7) (<B><C><S>) to the beaker. Swirl, making sure that the solution reaches any droplets on the beaker wall. Allow a reaction time of 1 min.

**4.7.4** Add 3 ml of pH 2,8 formate buffer (4.4.3). Swirl to reach any droplets on the beaker wall and allow 2 min for completion of the reaction. During these 2 min, pipette 5,0 ml of potassium iodate solution (4.4.1) into a 50 ml volumetric flask. Add 5 ml of cadmium iodide-amylose reagent (4.4.5) to the volumetric flask and swirl the flask. Add 5 ml of pH 2,0 formate buffer (4.4.2) to the volumetric flask and swirl the flask.

## 4.8 Colorimetric measurement

**4.8.1** Set a timer for 3 min.

**4.8.2** Transfer the liquid from the 30 ml beaker (4.7.4) to the 50 ml volumetric flask containing the iodine-amylose solution (4.7.4). Rinse the sample and beaker with 10 ml of water and transfer the rinsings to the 50 ml volumetric flask containing the reagent mixture (4.7.4). Make up to the mark with water and mix well.

**4.8.3** After 3 min from the time of transfer, measure the absorbance of the solution at 610 nm in a 5 cm glass cell versus air using the spectrometer (4.5.1.1).

**4.8.4** Convert the absorbance obtained into the level,  $\rho_s$ , of thiosulfate ions ( $S_2O_3^{2-}$ ), in grams per square metre, from an appropriate calibration curve (4.9).

$$\Delta A = A_s - A_b$$

where

$\Delta A$  is the absorbance difference;

$A_b$  is the absorbance of the blank solution;

$A_s$  is the absorbance of the test solution.

If  $A_s$  falls below 0,090, then re-extract the sample using a smaller sample. Correct the result then obtained from the calibration curve as follows:

$$\rho_s = 10 \times \rho_c / S$$

where

$\rho_c$  is the level of  $S_2O_3^{2-}$  ions read from the calibration curve, in grams per square metre;

$S$  is the sample area, in square centimetres.

8)  $1 \mu\text{g}/\text{cm}^2 = 10^{-2} \text{ g}/\text{m}^2$

Low levels of thiosulfate ( $0,001 \text{ g}/\text{m}^2$  to  $0,009 \text{ g}/\text{m}^2$ ) are generally achieved only in well-washed, fine-grain, black-and-white films.<sup>8)</sup>

## 4.9 Calibration, including blank

**4.9.1** Prepare a stock sodium thiosulfate solution ( $0,001 \text{ mol}/\text{l}$ ) by pipetting 1,00 ml of  $0,100 \text{ mol}/\text{l}$  sodium thiosulfate (4.4.6) into a 100 ml one-mark volumetric flask. Make up to the mark with water.

**4.9.2** Assuming a  $10 \text{ cm}^2$  sample, pipette the volumes of stock solution given in table 1 into appropriately labelled 30 ml beakers.

**Table 1 — Preparation of samples for calibration**

Volume of stock solution $\mu\text{l}$	Equivalent $\rho_s$	
	$\text{g}/\text{m}^2$	$\mu\text{g}/\text{cm}^2$
50	0,005 6	0,56
100	0,011	1,1
300	0,034	3,4
None	Blank	Blank

**4.9.3** Extract the samples according to 4.7.2 by adding the eluent (4.4.4) and continuing the procedure steps up to and including 4.8.3. The sample sizes given in 4.7.1 are replaced by the pipetted quantities given in 4.9.2. If the sample has a gelatin coating on each side of the base, it may contain twice the level of thiosulfate ions as a sample coated on one side only.

**4.9.4** Plot  $\Delta A$  against  $\rho_s$ , in grams per square metre (for a  $10 \text{ cm}^2$  sample).

## 5 Methylene blue method

### 5.1 Use

This method determines only thiosulfate. Procedures are specified to cover the range  $0,001 \text{ g}/\text{m}^2$  to  $0,45 \text{ g}/\text{m}^2$  ( $0,1 \mu\text{g}/\text{cm}^2$  to  $45 \mu\text{g}/\text{cm}^2$ ) of thiosulfate for fibre-based paper, film or plates.

### 5.2 Selection of the methylene blue method to cover the proper range

The methylene blue method consists of two separate procedures that permit a broad range of concentration to be covered. The range for Procedure I (5.7) is from  $0,001 \text{ g}/\text{m}^2$  to  $0,009 \text{ g}/\text{m}^2$  ( $0,1 \mu\text{g}/\text{cm}^2$  to  $0,9 \mu\text{g}/\text{cm}^2$ ) of thiosulfate and Procedure II (5.8) covers the range



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from 0,009 g/cm<sup>2</sup> to 0,45 g/m<sup>2</sup> (0,9 µg/cm<sup>2</sup> to 45 µg/cm<sup>2</sup>) of thiosulfate. In both procedures, the sample sizes and the volumes of the test solutions are such that no more than 0,01 g (10 µg) of thiosulfate is present. That ensures using only a straight-line calibration curve. The range covered for Procedure II was expanded by using a larger volume of eluent. An alternative, but less preferable, method of expanding the range is to use a smaller sample size. However, due caution shall be exercised to ensure a representative sample.

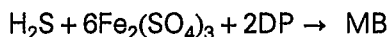
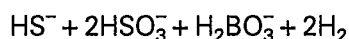
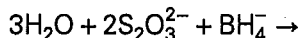
**5.3 Principle**

Residual thiosulfate that is extracted (eluted) from the sample is reduced by potassium borohydride to sulfide. The sulfide reacts with oxidized *N,N*-dimethyl-*p*-phenylenediamine (DP) to form methylene blue (MB). The absorbance of the blue colour is measured with a photometer or spectrometer. The thiosulfate level is determined from a calibration curve. A curve is to be prepared in each laboratory to eliminate errors due to variations in the reagents, equipment or technique, but it should approximate to the curve in figure 1.

NOTE 8 The curve shown in figure 1 is only an example and is not to be used as a working calibration curve. A working calibration curve is to be established only by following the procedures described in this International Standard.

**5.4 Chemical reactions**

The following reactions occur:



9) DANGER: Potassium borohydride is hazardous in the following ways.

a) Personnel: Potassium borohydride is flammable and corrosive. It liberates hydrogen gas when in contact with water or acid and poisonous gases in the presence of acid. In concentrated form, it causes severe skin burns. Handle with extreme care and store in a bottle with a loose stopper.

b) Sensitized materials: Potassium borohydride is a powerful fogging agent. Avoid contamination of unprocessed film, paper and processing solutions. Thoroughly wash hands and equipment after the use of solid borohydride or borohydride reagent.

10) Also known as potassium tetrahydroborate.

11) Florisil® is an example of a suitable product available commercially. This information is given for the convenience of users of this International Standard and does not constitute an endorsement by ISO of this product.

12) Whatman® No. 2V filter paper is an example of a suitable product available commercially. This information is given for the convenience of users of this International Standard and does not constitute an endorsement by ISO of this product.

**5.5 Reagents****5.5.1 Eluent**

Dissolve 1,0 g ± 0,1 g of potassium iodide (KI), 20,0 g ± 0,1 g of potassium bromide (KBr) and 1,0 g ± 0,1 g of potassium dihydrogen phosphate (KH<sub>2</sub>PO<sub>4</sub>) in 1 litre of water. This reagent is stable for at least 8 months.

**5.5.2 Borohydride reagent**

Dissolve 3,0 g of fresh potassium borohydride<sup>9)10)</sup> (KBH<sub>4</sub>) (DANGER: <C><B><F>) in 100 ml of sodium hydroxide solution (5.5.6). This reagent is stable for 1 week in a cool place. Package solutions to be used beyond 1 week in small individual bottles which, once opened, are discarded at the end of the day.

**5.5.3 Acetone****5.5.4 Ferric sulfate reagent**

To 89 ml of water in a beaker, carefully add, with stirring, 15 ml of sulfuric acid (1,84 g/ml approx.) (DANGER: <<C>>). Dissolve 3,00 g ± 0,10 g of hydrated ferric sulfate [Fe<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub>·*n*H<sub>2</sub>O] (*n* is approximately 9) in the diluted acid. This reagent is stable for at least 8 months.

**5.5.5 NND Reagent**

To 89 ml of water in a beaker, carefully add, with stirring, 15 ml of sulfuric acid (1,84 g/ml approx.) (<<C>>). Dissolve 1,00 g ± 0,01 g of *N,N*-dimethyl-*p*-phenylenediamine sulfate in the diluted acid. Add 5 g of powdered activated carbon or a filter aid such as Florisil<sup>®11)</sup> (100 - 200 mesh) and stir the mixture for about 1 h to 2 h. Allow the absorbant to settle and filter the supernatant solution using prefolded medium-porosity filter paper (5.6.5)<sup>12)</sup>. If the solution is pink, repeat the decolourization process. This reagent is stable for at least 8 months.

**5.5.6 Sodium hydroxide solution**,  $c(\text{NaOH}) = 0,20$  mol/l (8,0 g/l)<sup>13)</sup>

**5.6 Apparatus and glassware** (see also clause 3 )

See 4.5.2 for details of the cleaning of glassware.

**5.6.1 Sample vials**, of 11 ml capacity, with **polyethylene caps**; four are required.

**5.6.2 Glass or plastic trays**, for plates.

The trays shall be only slightly larger than the plates, for elution.

**5.6.3 Dropping pipettes**, four are required.

**5.6.4 Visible photometer or spectrometer**, with 1 cm cells.

**5.6.5 Filter paper**, prefolded, medium porosity (8  $\mu\text{m}$  particle retention); medium flow (55 s for 100 ml prefiltered water) (15  $\text{cm}^2$  folded paper).<sup>12)</sup>

**5.7 Procedure I: Low levels of thiosulfate ions, 0,001 g/m<sup>2</sup> to 0,009 g/m<sup>2</sup> (0,1  $\mu\text{g}/\text{cm}^2$  to 0,9  $\mu\text{g}/\text{cm}^2$ )**

NOTE 9 This level of  $\text{S}_2\text{O}_3^{2-}$  is generally attained in only well-washed, fine-grain, black-and-white film, RC paper and plates. For higher levels, such as in many colour products, use Procedure II (see 5.8) or the silver densitometric method (see clause 6). If the sample has gelatin backing, the backing layer may contain as much thiosulfate as the emulsion layer. The test method measures the total thiosulfate. Fibre-based paper is not included in this procedure because this paper usually contains higher levels of  $\text{S}_2\text{O}_3^{2-}$ .

**5.7.1 Preparation of test sample**

Analyse samples within 2 weeks of photographic processing.

**5.7.1.1 Film**

Obtain a 10  $\text{cm}^2$  sample (for example, 6,25 cm  $\times$  16 mm without perforations), taken from an area of minimum density. Place the sample in a clean, dry sample vial (5.6.1) by folding the film into a "W" shape with the emulsion side inwards. Add 5,0 ml of eluent (5.5.1) and allow the mixture to stand for 10 min with occasional swirling. Remove the sample with plastic-tipped tweezers, being careful to drain the sample. Continue according to the procedure given in 5.7.1.3.

**5.7.1.2 Plates**

Take samples from an area of minimum density. Cut a 10  $\text{cm}^2$  sample and place it, photographic layer up, in a glass or plastic tray that is only slightly larger than the plate. Add 5,0 ml of eluent (5.5.1) and allow 10 min for elution, accompanied by a gentle rocking action. Transfer as much of the eluent as possible into a sample vial (5.6.1). Continue according to the procedure given in 5.7.1.3.

NOTE 10 If destruction of the plate is undesirable, immerse the entire plate in a tray slightly larger (0,5 cm on each side) than the plate and elute as above, but use a larger volume of eluent (5.5.1), keeping the proportion of eluent to plate area constant. After elution, place 5 ml of the resulting test solution into a sample vial (5.6.1). Continue the procedure given in 5.7.1.3. Save the remainder of the test solution for possible use in step 5.8.1.1. If it is to be used, dilute it five-fold. Wash the plate after testing, to remove residual eluent.

**5.7.1.3 Film and plates**

Fill four dropping pipettes in readiness with the following four reagents:

borohydride reagent (5.5.2)

acetone (5.5.3)

ferric sulfate reagent (5.5.4)

NND reagent (5.5.5)

After addition of the borohydride reagent, complete the following additions within 15 s:

- a) add 5 drops of the borohydride reagent (5.5.2); swirl to mix;
- b) add 10 drops of acetone (5.5.3); swirl to mix;
- c) add 5 drops of the ferric sulfate reagent (5.5.4) and 5 drops of NND reagent (5.5.5).

Cap immediately. Hold cap on firmly and shake the vial vigorously for 30 s, being careful that the top of the vial is pointed away from the face. Vent the pressure formed by evolved hydrogen. Cap the vial again, shake it vigorously again for 30 s, and vent. Allow the test solution to stand until the pink colour (Wurster's salt) has disappeared (3 min to 5 min).

If a pink solution does not form, a high level of thiosulfate has exhausted some of the reagents and the sample shall be treated as in 5.8.1.1.

13) Commercially available analysed reagent solution is recommended. A procedure for the preparation of this is given in annex C.

## ISO 417:1993(E)

## 5.7.2 Determination

**5.7.2.1** Measure the absorbance of the test solution at 665 nm in a 1 cm cell versus air (no cuvette in the light beam) using the photometer (5.6.4).

**5.7.2.2** If the absorbance is greater than 0,800, discard the test and proceed to 5.8.1.1 (Procedure II).

## 5.7.3 Expression of results

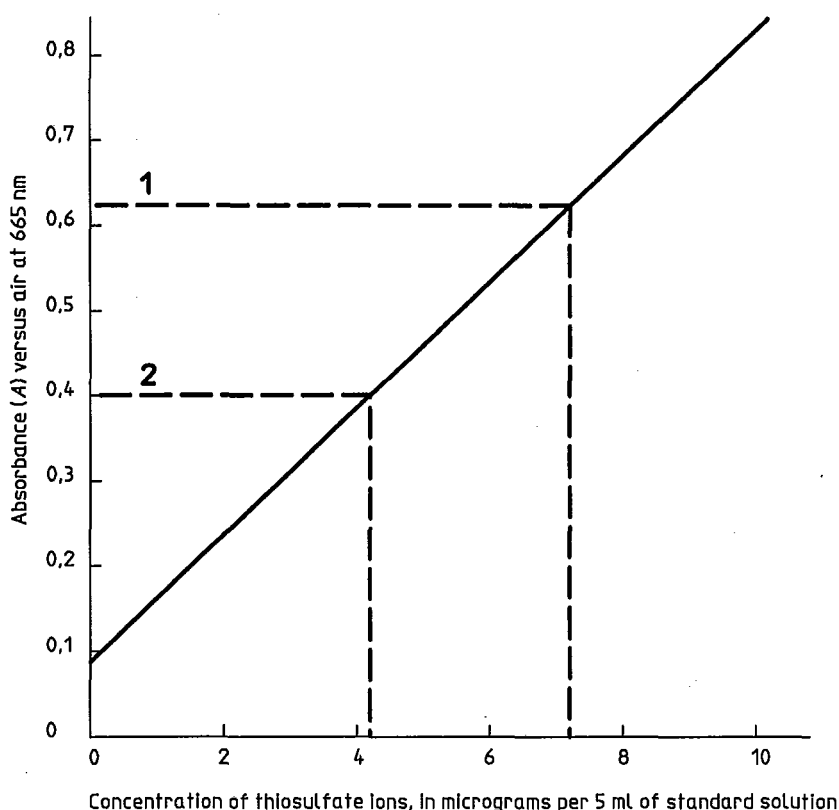
Obtain the results for this procedure according to 5.7.3.1 or 5.7.3.2.

## 5.7.3.1 Film or plates having gelatin on only one side

From the calibration curve, read the concentration of thiosulfate ions, in micrograms per 5 ml of test solution, corresponding to the measured absorbance. To obtain the level of thiosulfate ions,  $\rho_s$ , in micrograms per square centimetre of the film or plate, divide the concentration of thiosulfate ions, in micrograms per 5 ml of test solution, by 10 because of the 10 cm<sup>2</sup> sample size (see figure 1, example 1).

## 5.7.3.2 Film or plates having coatings on both sides

Report the results as instructed in figure 1, example 3.



**Example 1:** Using Procedure I:

If a 10 cm<sup>2</sup> film sample produces an absorbance of 0,632, it corresponds to 7,2 µg of S<sub>2</sub>O<sub>3</sub><sup>2-</sup> per 5 ml of test solution. The film then contains (7,2/10) or 0,7 µg/cm<sup>2</sup> (0,007 g/m<sup>2</sup>) of S<sub>2</sub>O<sub>3</sub><sup>2-</sup>.

**Example 2:** Using Procedure II:

If a 10 cm<sup>2</sup> sample has an absorbance of 0,400, it corresponds to 4,1 µg of S<sub>2</sub>O<sub>3</sub><sup>2-</sup> per 5 ml of test solution. The sample then contains (4,1 µg × 25)/(5 × 10) or 2,0 µg/cm<sup>2</sup> (0,02 g/m<sup>2</sup>) of S<sub>2</sub>O<sub>3</sub><sup>2-</sup>.

**Example 3:** Using either procedure:

If the sample has gelatin on each side, it is assumed that the residual S<sub>2</sub>O<sub>3</sub><sup>2-</sup> is equally divided between the two sides (but this is in fact dependent on the gelatin coating weight on the two sides which may significantly differ). Therefore, the level of S<sub>2</sub>O<sub>3</sub><sup>2-</sup> on each side will be one-half the total. For example, if the sample in example 2 had a gelatin backing, the level of S<sub>2</sub>O<sub>3</sub><sup>2-</sup> would be 1,0 µg/cm<sup>2</sup> (0,010 g/m<sup>2</sup>) per side.

**Figure 1 — Typical calibration curve for the methylene blue method**

## 5.8 Procedure II: High levels of thiosulfate ions, 0,009 g/m<sup>2</sup> to 0,45 g/m<sup>2</sup> (0,9 µg/cm<sup>2</sup> to 45 µg/cm<sup>2</sup>)

### 5.8.1 Preparation of test sample

**5.8.1.1** Extract a new 10 cm<sup>2</sup> sample of film, plate or fibre-based paper with 25 ml of eluent (5.5.1) and allow to stand 10 min, with occasional swirling. For a medium-weight or double-weight fibre-based paper, the contact time with the eluent shall be increased to 20 min. (If a complete plate is used, increase the volume of eluent proportionally.) Remove the sample.

**5.8.1.2** Pipette 5 ml of the test solution into a sample vial (5.6.1) and continue according to the procedure given in 5.7.1.3.

### 5.8.2 Determination and expression of results

**5.8.2.1** Measure the absorbance of the test solution at 665 nm as given in 5.7.2.1. If the absorbance is below 0,800, read the corresponding concentration of thiosulfate ions, in micrograms per 5 ml of test solution, from the calibration curve. Multiply by 0,5 to obtain the level of thiosulfate ions,  $\rho_S$ , in micrograms per square centimetre, in the sample (see figure 1, example 2).

If the absorbance is above 0,800, the  $S_2O_3^{2-}$  level exceeds 0,045 g/m<sup>2</sup> (4,5 µg/cm<sup>2</sup>) in the sample, so a more dilute test solution shall be used. Continue according to 5.8.2.2.

**5.8.2.2** Pipette 10 ml of the solution prepared in 5.8.1.1 into a 100 ml one-mark volumetric flask and make up to the mark with eluent (5.5.1). Pipette 5 ml of this test solution into a vial (5.6.1) and continue according to 5.7.1.3.

**5.8.2.3** Measure the absorbance of the test solution at 665 nm as given in 5.7.2.1. If the absorbance is below 0,800, read the corresponding concentration of thiosulfate ions, in micrograms per 5,0 ml of test solution, from the calibration curve. To obtain the level

of thiosulfate ions,  $\rho_S$ , in micrograms per square centimetre of the film or plate, multiply by 5,0.

If the absorbance is above 0,800, the  $S_2O_3^{2-}$  level exceeds 45 µg/cm<sup>2</sup> in the sample. If the sample has coatings on each side, report the results as instructed in figure 1, example 3.

## 5.9 Calibration curve for the methylene blue method

Prepare a new calibration curve when new reagents are used. Check the curve at regular intervals (e.g. once a week).

### 5.9.1 Preparation of standard sodium thiosulfate solution, 11,2 µg/ml

Prepare this on the day it is to be used.

Pipette 25,0 ml of 0,1 mol/l standard sodium thiosulfate solution (4.4.6) into a 500 ml one-mark volumetric flask and make up to the mark with water. Stopper the flask and invert to mix 8 to 10 times. Pipette 5,0 ml of the resulting solution into a 250 ml one-mark volumetric flask and make up to the mark with water. Stopper the flask and invert to mix 8 to 10 times. The resulting solution contains 11,2 µg/ml of thiosulfate.

### 5.9.2 Calibration procedure

Fill a 10 ml burette with the 11,2 µg/ml standard thiosulfate solution (5.9.1). Fill a 25 ml burette with the eluent (5.5.1). Add the appropriate volume (see table 2) of standard thiosulfate solution to the sample vials (5.6.1). Add the appropriate volume of eluent. Swirl to mix. Continue according to the procedures given in 5.7.1.3 and 5.7.2. Plot the absorbance obtained versus the thiosulfate concentration. The slope of the data should approximate to that shown in figure 1.

NOTE 11 The calibration procedure is based on the standard thiosulfate solution having a titre of exactly 0,100 mol/l. Correct the calibration values or adjust the solution to accommodate any difference.

Table 2 — Preparation of samples for calibration

Vial number	Volume of reagents		Concentration of calibration solutions
	Standard solution (11,2 µg of $S_2O_3^{2-}$ per ml)	Eluent	
	ml	ml	µg of $S_2O_3^{2-}$ per 5 ml
1	0,20	4,8	2,2
2	0,40	4,6	4,5
3	0,60	4,4	6,7
4	0,80	4,2	9,0

**ISO 417:1993(E)****6 Silver densitometric method****6.1 General**

The silver densitometric method measures thiosulfate, polythionates and other residual sulfur-containing chemicals in a processed product. It may therefore be used at least several months after processing, since it measures degradation products of thiosulfate. A silver sulfide stain is formed and the results are usually reported as the density difference between the stained and unstained portions from a minimum-density ( $D_{\min}$ ) area. Optical density is measured with a standard densitometer. The method is restricted to samples where this difference is 0,03 or greater. This typically corresponds to residual thiosulfate levels of  $0,009 \text{ g/m}^2$  ( $0,9 \mu\text{g/cm}^2$ ) or greater. The sensitivity can be significantly increased by using a suitable filter<sup>14)</sup> in the light path. When the densitometer uses a solid-state detector, the use of the filter may lead to erroneous results.

The density differences can be converted to residual thiosulfate concentrations if a calibration curve is run for the type of product under test. This implies the availability of unexposed, unprocessed material to generate the calibration samples by processing and washing over a range of thiosulfate concentrations.

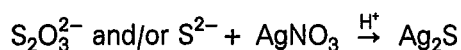
The method is not applicable to film or paper containing incorporated developing agents, since erroneously high results will be obtained from a contribution by the developing agents.

**6.2 Principle**

A sample strip of film, plate or paper is immersed to half its length in acidified silver nitrate reagent. Thiosulfate and certain other ions, if present, will produce a yellow-brown stain. The complete sample is then immersed in a sodium chloride solution followed by a thiosulfate-sulfite fix to remove excess silver ions. After washing and drying, the densities on the stained and unstained areas of the sample are measured. On film and plate samples, two thicknesses are used for the density measurement. The difference in these densities is a measure of the residual chemicals.

**6.3 Chemical reactions**

The following group of reactions occurs:



and other Ag/S compounds (yellow-brown)

**6.4 Reagents****6.4.1 Silver nitrate/acetic acid reagent**

Dissolve 10 g of silver nitrate ( $\text{AgNO}_3$ ) (DANGER: < C >) in a solution containing 30 ml of glacial acetic acid (DANGER: < C >) in 750 ml of water in a 1 litre one-mark volumetric flask. Make up to the mark with water and store in a brown, glass-stoppered bottle away from strong light. Discard the reagent if it is darkened.

**6.4.2 Sodium chloride reagent**

Dissolve 50 g of sodium chloride ( $\text{NaCl}$ ) in water and dilute to 1 litre.

**6.4.3 Sodium thiosulfate/sodium sulfite reagent**

Dissolve 19 g of sodium sulfite ( $\text{Na}_2\text{SO}_3$ ) and 50 g of sodium thiosulfate pentahydrate ( $\text{Na}_2\text{S}_2\text{O}_3 \cdot 5\text{H}_2\text{O}$ ) in 750 ml of freshly boiled and cooled water in a 1 litre one-mark volumetric flask and make up to the mark with water.

**6.5 Apparatus**

The silver densitometric method of measuring residual chemicals involves the measurement of the blue density of a brown stain on a minimum-density or non-image area of processed photographic material.

For transmission measurements on film and plates, Type I density shall be used.

For reflection measurements on paper, ISO Status A density,  $D_R(S_A:A'_B)$ , shall be used (see ISO 5-3).

**6.5.1 Transmission densitometer**, equipped with an ISO Status A blue filter (see ISO 5-3).

**6.5.2 Reflection densitometer**, equipped with an ISO Status A blue filter (see ISO 5-3).

**6.6 Preparation of test sample****6.6.1 Film**

Cut a strip of film approximately  $1,5 \text{ cm} \times 6 \text{ cm}$  from a minimum-density area and fold at the midpoint with the emulsion side out. With films coated on two sides, take care that the fold does not restrict solution access.

14) Kodak Wratten No. 18A filter is an example of a suitable product available commercially. This information is given for the convenience of users of this International Standard and does not constitute an endorsement by ISO of this product.

## 6.6.2 Plates

Cut two samples approximately 1,5 cm × 3 cm from a minimum-density area.

## 6.6.3 Paper

Cut a sample approximately 1,5 cm × 3 cm from a minimum-density area.

## 6.7 Procedure

### 6.7.1 Immersion and washing

Immerse one-half of the sample (for film, folded end down) in 20 ml of silver nitrate/acetic acid reagent (6.4.1) for 4 min. Agitate occasionally.

NOTE 12 For convenience, a number of samples may be suspended from film clips and supported by a rod over a tray containing appropriate volumes of reagent.

Immerse the entire sample in 20 ml of the sodium chloride reagent (6.4.2) for 4 min. Agitate occasionally. Immerse the entire sample in 20 ml of sodium thiosulfate/sodium sulfite reagent (6.4.3) for 4 min. Agitate occasionally. Wash the sample under running tap water for 5 min to 10 min and dry.

### 6.7.2 Measurement of sample density

#### 6.7.2.1 Film

Refold the dry strip, with the emulsion side outwards. Measure, to the nearest hundredth, the density of the double thickness of film in both the stained and unstained areas, using the transmission densitometer (6.5.1).

#### 6.7.2.2 Plates

Measure, to the nearest hundredth, the density of the two superimposed plate samples in both the stained and unstained areas, using the transmission densitometer (6.5.1).

#### 6.7.2.3 Paper

Measure the reflection density of a single thickness, to the nearest hundredth, on both stained and unstained areas, using the reflection densitometer (6.5.2).

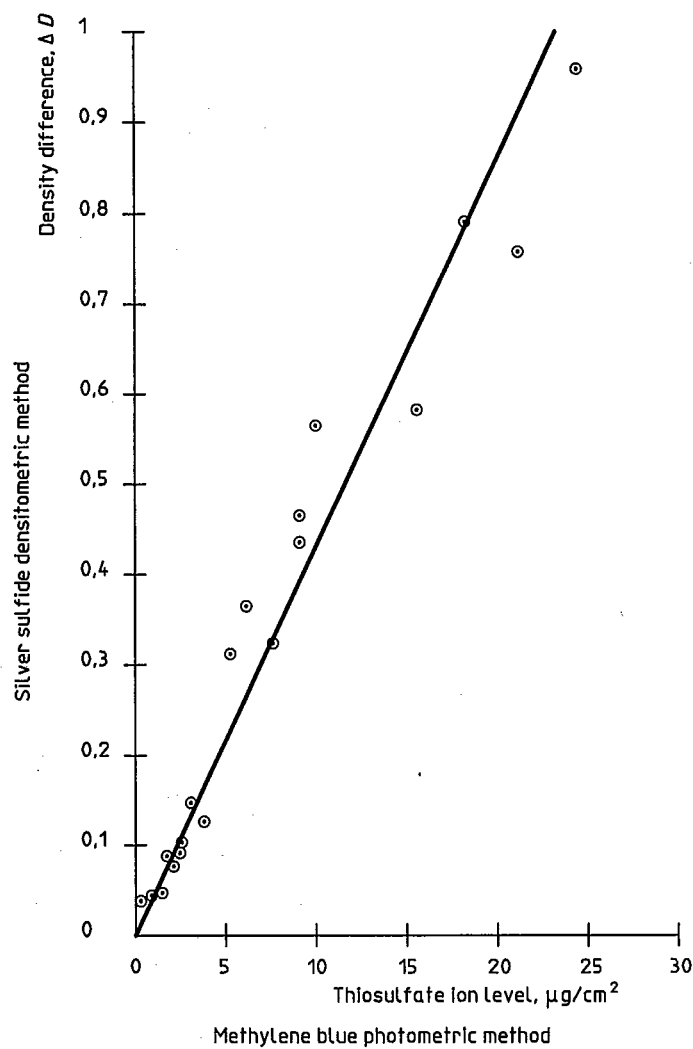
### 6.7.3 Expression of results

#### 6.7.3.1 As density difference, $\Delta D$

Subtract the density of the unstained area from that of the stained area and report the difference as  $\Delta D$  (for example,  $\Delta D = 0,13$ ). Report a density difference of 0,03 or less as  $\Delta D$  equal to or less than 0,03.

#### 6.7.3.2 As level of thiosulfate ions

Although there may not be universal correlation between the silver density produced and the thiosulfate level (as measured by the methylene blue method or iodine-amylose method) for all products, it is reasonable to believe that such a relationship could be developed for a specific product on freshly processed materials. The user may wish to prepare such a calibration curve for a particular product. Figure 2 represents such a correlation on five colour films. Although the correlation appears reasonable, there is not yet enough experience to conclude that the relationship applies to all products. It is probable that the relationship would decrease in reliability as the product ages and thiosulfate is converted to polythionates.



**Figure 2 — Illustrative correlation between the silver densitometric method and the methylene blue or iodine-amylose method for measuring thiosulfate ion levels**

## Annex A (informative)

### Appraisal of keeping characteristics

Having a quantitative measure of residual chemicals in a film or paper does not tell, *a priori*, how long the product will be useful, even if the conditions of storage and use are specified. The effects of residual chemicals differ among types of product and within a given type of product.

In order for any measure of residual chemicals to be useful, it is necessary to have a correlation between the test results of the chemicals and the keeping characteristics of the particular product. Actual use and storage tests on some products may require years before there are measurable image and background changes. Further difficulties in appraising the keeping characteristics arise owing to the discontinuation of some products and the continuous introduction of new products. Changes in the components of photographic emulsion may have no effect on the sensitometric properties, but may have a long-term effect on the performance of a photographic material. A practical approach is therefore required not only to collect keeping characteristics data under good storage conditions, but to appraise keeping qualities under accelerated conditions. Hopefully, good correlations will be observed between the chemical test results and the keeping qualities of the various products. Although there are risks attendant with accelerated tests, the results may furnish valuable guidelines

for predicting the keeping qualities of a product for several years.

The distribution of residual thiosulfate in the larger sizes of film and paper products is not always uniform. It therefore seems prudent to make tests from several sections of large-sized film and paper samples to determine which areas are likely to have the highest concentration of thiosulfate ions. Testing of production samples should be made from the areas most likely to contain the highest concentration.

Experience indicates that the higher the level of residual chemicals, the poorer the image stability. The quantitative effects of residual chemicals in colour products are not well known, but accelerated heat and humidity keeping test methods [8] (see annex F) that are basically those specified in this International Standard have permitted correlations for some products [9—11].

It is not possible to establish a universally applicable level of residual chemicals that will result in the longest life for all products because of differences among types of product, differences between products of the same type, and variations in the combination of chemicals, even when they contain the same level of certain residual chemicals.



## Annex B (informative)

### Guidance in the selection of test method

See table B.1.

**Table B.1 — Analytical method suitable for determining thiosulfate in specific photographic materials**

Materials for testing	Method	Detectable levels of thiosulfate ions g/m <sup>2</sup>	Time limitation weeks
Film, plates, fibre-based paper, RC paper	Iodine-amylose	0,002 to 0,40	< 2 weeks
Film, plates, fibre-based paper, RC paper with no incorporated developing agents	Methylene blue	Procedure I 0,001 to 0,009	< 2 weeks
		Procedure II 0,009 to 0,45	< 2 weeks
Film, plates, fibre-based paper, RC paper with incorporated developing agents	Silver densitometric	> 0,009	Less affected by time than other methods
NOTE — 1 µg/cm <sup>2</sup> = 10 <sup>-2</sup> g/m <sup>2</sup>			

## Annex C (informative)

### Preparation of 0,2 mol/l sodium hydroxide solution

#### C.1 Preparation of solution (non-standardized) or purchased standard material

Use the following procedure if the sodium hydroxide solution that is purchased is less than 0,2 mol/l or if the laboratory wants to prepare its own solution.

- a) Add (with extreme care), in a fume hood,  $8,2 \text{ g} \pm 0,1 \text{ g}$  of reagent-quality sodium hydroxide to 800 ml of distilled water in a 2 litre glass beaker.

- b) Stir to dissolve; cool to room temperature. (Use care when handling the beaker of solution.)
- c) Transfer to a 1 litre one-mark volumetric flask and make up to the mark with water.

#### C.2 Alternative procedure

Pipette, using a bulb (wipe), 200,0 ml of standard 1 mol/l sodium hydroxide into a 1 litre one-mark volumetric flask and make up to the mark with distilled water.

## Annex D (informative)

### Preparation of 0,100 0 mol/l sodium thiosulfate solution

#### D.1 Preparation of solution

- a) Add about 800 ml of freshly boiled and cooled distilled water to a 1 litre one-mark volumetric flask; stir on a magnetic stirrer.
- b) Add and dissolve 25 g of sodium thiosulfate pentahydrate.
- c) Make up to the mark with distilled water.

#### NOTES

13 Allow the solution to stand for 1 day before standardizing.

14 Add 1 mg of mercuric iodide<sup>15)</sup> (HgI<sub>2</sub>) per litre after standardizing if serious instability problems are encountered.

#### D.2 Standardization

##### D.2.1 Materials required:

- a) Potassium iodate solution,  $c(\text{KIO}_3) = 0,016\ 7\ \text{mol/l}$  (3,57 g/l)
- b) Sulfuric acid solution,  $c(\text{H}_2\text{SO}_4) = 3,5\ \text{mol/l}$  [may be prepared from sulfuric acid, density  $\approx 1,84\ \text{g/ml}$  (DANGER: << C >>)]
- c) Potassium iodide solution,  $c(\text{KI}) = 0,6\ \text{mol/l}$  (99,6 g/l)
- d) Starch indicator solution

**D.2.2** Pipette (wipe) 20,0 ml of primary standard 0,016 7 mol/l potassium iodate solution into a 125 ml conical flask.

**D.2.3** Add 10 ml of 3,5 mol/l sulfuric acid solution from a tip-up pipette.

**D.2.4** Add 15 ml of 0,6 mol/l potassium iodide solution from a tip-up pipette or graduated cylinder.

**D.2.5** Titrate the liberated iodine with the sodium thiosulfate solution being standardized, using a 25 ml burette. Titrate the solution to a light yellow colour, add 5 ml of starch indicator from a tip-up pipette, and continue the titration until the blue colour is just discharged.

**D.2.6** The concentration of  $\text{Na}_2\text{S}_2\text{O}_3$ ,  $c_T$ , in moles per litre, is calculated as follows:

$$c_T = 120\ c_1/V$$

where

$c_1$  is the concentration, in moles per litre, of the standard potassium iodate solution (KIO<sub>3</sub>);

$V$  is the volume, in millilitres, of the sodium thiosulfate ( $\text{Na}_2\text{S}_2\text{O}_3$ ) solution used to reach the endpoint;

120 is the factor including 6 molar equivalents of thiosulfate per molar equivalent of iodate and the volume of the standard potassium iodate solution, i.e. 20 ml.

**D.2.7** Repeat the standardization on another 20 ml portion of the reagent.

**D.2.8** The average of the two results is the concentration, in moles per litre, of  $\text{Na}_2\text{S}_2\text{O}_3$ .

15) The use of small amounts of sodium carbonate (0,1 g/l) has been reported as being effective in inhibiting sulfur precipitation. Its use as a replacement for mercuric iodide is because of the toxic effects of mercury.

## **Annex E**

(informative)

### **Iodide-amylose reagent (without cadmium)**

Although cadmium iodide ( $CdI_2$ ) is specified for use in the iodine-amylose method, its use may be undesirable in some laboratories. In that case, substitute 9,97 g/l of potassium iodide (KI) for the cadmium iodide. It can be added as described in 4.4.5 to the amylose solution and stored in small bottles under

refrigeration. The reagent will not be as stable as the cadmium-containing reagent, but may be quite practical.

Bacterial growth (cloudiness) and loss of blank colour (absorbance) will indicate that the reagent is no longer effective.

## Annex F (informative)

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