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## **Parallel shank jobber and stub series drills and Morse taper shank drills**

### TECHNICAL CORRIGENDUM 1

*Forets à queue cylindrique courts et extra-courts et forets à queue cône Morse*

*RECTIFICATIF TECHNIQUE 1*

Technical corrigendum 1 to International Standard ISO 235:1980 was prepared by Technical Committee ISO/TC 29, *Small tools*, Subcommittee SC 2, *Drills, reamers, milling cutters and milling machine accessories*.

It applies only to the English version.

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**4.1** The first value of  $l$  in this table covering values of  $d$  from 0,20 to 0,38 and of  $l_1$  from 2,5 to 4, should be changed from 30 to 19.

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**ICS 25.100.30**

**Ref. No. ISO 235:1980/Cor.1:1996(E)**

**Descriptors:** tools, twist drills, shanks, parallel shanks, dimensions.

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