

INTERNATIONAL STANDARD**227**

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INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

Textile machinery and accessories — Single box pickers for centre tip shuttles for automatic looms and related picking stick dimensions

Matériel pour l'industrie textile — Taquets pour navettes à frappe sur pointe pour boîte simple de métiers automatiques et dimensions correspondantes du sabre

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FOREWORD

ISO (the International Organization for Standardization) is a worldwide federation of national standards institutes (ISO member bodies). The work of developing International Standards is carried out through ISO technical committees. Every member body interested in a subject for which a technical committee has been set up has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council.

International Standard ISO 227 was developed by Technical Committee ISO/TC 72, *Textile machinery and accessories*, and was circulated to the member bodies in February 1976.

It has been approved by the member bodies of the following countries :

Belgium	Italy	Switzerland
Chile	Netherlands	Turkey
Czechoslovakia	Poland	United Kingdom
France	Romania	U.S.S.R.
Germany	South Africa, Rep. of	Yugoslavia
India	Spain	

No member body expressed disapproval of the document.

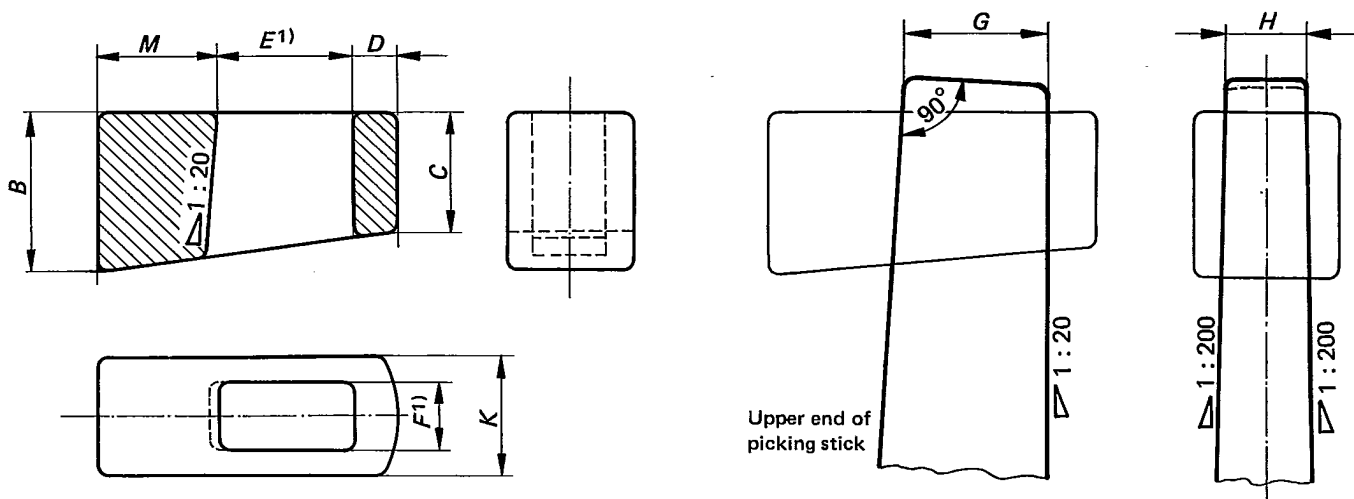
This International Standard cancels and replaces ISO Recommendation R 227-1961, of which it constitutes a technical revision.

Textile machinery and accessories – Single box pickers for centre tip shuttles for automatic looms and related picking stick dimensions

1 SCOPE AND FIELD OF APPLICATION

This International Standard lays down the dimensions, in millimetres, for a range of single box pickers for centre tip shuttles for automatic looms, together with the related picking stick dimensions.

2 DIMENSIONS



1) The dimensions E and F , depending on the material of which the picker is made, should be chosen so that, when the picker is mounted, it fits tightly on the picking stick.

Values in millimetres

Type	B	C	D	G	H	K	M
1	35	26	6 ... 9	26	13,5	27	29 ... 31
2	35	26	6 ... 9	26	16,5	27	29 ... 31
3	29	21	6 ... 9	26	16,5	27	29 ... 31