

Third edition
2006-04-01

AMENDMENT 1
2014-12-01

**Textile machinery and accessories —
Cylindrical sliver cans —**

**Part 2:
Spring bottoms**

AMENDMENT 1

Matériel pour l'industrie textile — Pots cylindriques pour rubans —

Partie 2: Fonds à ressort

AMENDEMENT 1



Reference number
ISO 93-2:2006/Amd.1:2014(E)

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ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

Published in Switzerland

Foreword

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The committee responsible for this document is ISO/TC 72, *Textile machinery and accessories*, Subcommittee SC 1, *Spinning preparatory, spinning, twisting and winding machinery and accessories*.

Textile machinery and accessories — Cylindrical sliver cans —

Part 2: Spring bottoms

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Page 4, [Table 1](#)

Change [Table 1](#) to read as follows:

Table 1 — Principal features of spring bottoms Types A and B

Dimensions in millimetres

Size of can ^a		Characteristics of spring		Spring plate	
d ± 3	h	Type A $L_0 \pm 30$	Type B $L_0 \pm 30$	d_4	h_3
300	900	840	940	285	50
350				335	50
400				385	50
450				435	50
470				455	50
500				485	55
600				585	60
700				682	70
300	1 000	940	1 040	285	50
350				335	50
400				385	50
450				435	50
470				455	50
500				485	55
600				585	60
700				682	70

Table 1 (continued)

Size of can ^a		Characteristics of spring		Spring plate	
d ± 3	h	Type A $L_0 \pm 30$	Type B $L_0 \pm 30$	d_4	h_3
350	1 070	1 010	1 110	335	50
400				385	50
450				435	50
470				455	50
500				485	55
600				585	60
700				682	70
400	1 100	1 040	1 140	385	50
450				435	50
470				455	50
500				485	55
600				585	60
700				682	70
450	1 200 ^c	1 140	1 240	435	50
470				455	50
500				485	55
600				585	60
700 ^b				682	70

^a According to ISO 93-1.
^b Inside diameters d greater than 700 mm shall be in increments of 100 mm.
^c Heights h greater than 1 200 mm shall be in increments of 100 mm.

Page 7, [Table 2](#)

Change [Table 2](#) to read as follows:

Table 2 — Principal features of spring bottoms Types C and D

Dimensions in millimetres

Size of can ^a		Characteristics of spring		Spring plate	
d ± 3	h	Type C $L_0 \pm 30$	Type D $L_0 \pm 30$	d_4	h_3
400	900	770	870	385	50
450				435	50
470				455	50
500				485	55
600				585	60

Table 2 (continued)

Size of can ^a		Characteristics of spring		Spring plate	
<i>d</i> ±3	<i>h</i>	Type C <i>L</i> ₀ ± 30	Type D <i>L</i> ₀ ± 30	<i>d</i> ₄	<i>h</i> ₃
400	1 000	870	970	385	50
450				435	50
470				455	50
500				485	55
600				585	60
700				682	70
800				780	85
900				880	100
450	1 070	940	1 040	435	50
470				455	50
500				485	55
600				585	60
700				682	70
800				780	85
900				880	100
1 000				980	100
450	1 100	970	1 070	435	50
470				455	50
500				485	55
600				585	60
700				682	70
800				780	85
900				880	100
1 000				980	100
450	1 200 ^c	1 070	1 170	435	50
470				455	50
500				485	55
600				585	60
700				682	70
800				780	85
900				880	100
1 000 ^b				980	100

^a According to ISO 93-1.

^b Inside diameters *d* greater than 1 000 mm shall be in increments of 200 mm.

^c Heights *h* greater than 1 200 mm shall be in increments of 100 mm.

ICS 59.120.10

Price based on 3 pages