PD ISO/TR 22302:2014



BSI Standards Publication

Natural gas — Calculation of methane number



National foreword

This Published Document is the UK implementation of ISO/TR 22302:2014.

The UK participation in its preparation was entrusted to Technical Committee PTI/15, Natural Gas and Gas Analysis.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

© The British Standards Institution 2014. Published by BSI Standards Limited 2014

ISBN 978 0 580 82791 4 ICS 75.060

Compliance with a British Standard cannot confer immunity from legal obligations.

This Published Document was published under the authority of the Standards Policy and Strategy Committee on 31 July 2014.

Amendments/corrigenda issued since publication

Date Text affected

PD ISO/TR 22302:2014

TECHNICAL REPORT

ISO/TR 22302

First edition 2014-07-01

Natural gas — Calculation of methane number

Gaz naturel — Calcul de l'indice de méthane



PD ISO/TR 22302:2014 **ISO/TR 22302:2014(E)**



COPYRIGHT PROTECTED DOCUMENT

© ISO 2014

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

Published in Switzerland

Con	tents	Page
Forew	vord	iv
1	Scope	1
2	Terms and definitions	1
3	Calculation methods of methane number 3.1 GRI methods 3.2 AVL method	1
4	Express calculated MN 4.1 Mole fraction	2
Annex	x A (informative) GRI original composition data of gas fuels for octane test	3
Annex	x B (informative) The calculated MNs of some typical natural gas mixtures	4
Biblio	ography	11

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: Foreword - Supplementary information

The committee responsible for this document is ISO/TC 193, *Natural Gas*.

Natural gas — Calculation of methane number

1 Scope

This Technical Report describes methods for the calculation of the methane number (*MN*) of dry natural gas when the composition of the gas by mole fraction is known.

If the difference of *MN* between two calculation methods is more than 6, it is recommended to use a test method to determine *MN* for the gas.

The Gas Research Institute (GRI) methods are used to calculate methane number, *MN*, and motor octane number, *MON*, of gas; the linear relation is useful in determining and comparing the knock resistance of high methane content natural gas.

2 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

2.1

methane number

MN

measure of resistance of a gas fuel to knock, which is assigned to a test fuel based upon operation in knock testing unit at the same standard knock intensity

Note 1 to entry: It is assigned that pure methane is used as the knock resistant reference fuel, that is, methane number of pure methane is 100, and pure hydrogen is used as the knock sensitive reference fuel, methane number of pure hydrogen is 0.

2.2

motor octane number

MON

numerical rating of knock resistance obtained by comparison of its knock intensity with that of primary reference fuels when both are tested in a standardized CFR engine operating under the specified conditions

3 Calculation methods of methane number

3.1 GRI methods

The GRI has applied the ASTM octane rating method to various natural gas fuels (see <u>Annex A</u>) to measure *MON*. Two mathematical relations were developed to estimate the *MON* rating of a natural gas fuel. The limitation of each component is shown in <u>Table A.2</u>.

3.1.1 Linear coefficient relation

$$MON = 137,78_{x1} + 29,948_{x2} - 18,193_{x3} - 167,062_{x4} + 181,233_{x5} + 26,994_{x6}$$
 (1)

where

x is the mole fraction of corresponding component.

The number of subscripts for each corresponding component is given as follow:

number	1	2	3	4	5	6
component	CH ₄	C ₂ H ₆	C ₃ H ₈	C ₄ H ₁₀	CO ₂	N ₂

3.1.2 Hydrogen/carbon ratio relation

$$MON = -406,14 + 508,04 R - 173,55 R^2 + 20,17 R^3$$
 (2)

where

R is ratio of hydrogen atoms to carbon atoms.

NOTE In the original GRI composition data of gas fuels for octane test, the heaviest hydrocarbon is butane. In fact, real gas can contain C6+ even C8 hydrocarbons. If the gas contains hydrocarbons heavier than butane, take into account that the ratio of hydrogen atoms to carbon atoms could be different. All hydrocarbons are to be considered, not only those that are lighter than butane.

3.1.3 Correlation between MON and MN

$$MN = 1,445 \, MON - 103,42$$
 (3)

$$MON = 0,679 MN + 72,3$$
 (4)

NOTE The correlation is not quite linear, and as a result the formulae are not the inverse of each other.

3.2 AVL method

AVL Inc. also developed a method to calculate the methane number, but the exact algorithm is confidential and property of AVL Inc.

NOTE The AVL method is to be published in a CEN standard developed by CEN/TC 234/WG 11.

4 Express calculated MN

4.1 Mole fraction

If the mole fraction of a natural gas fuel is known, *MN* can be calculated. Since there are two formulae for *MON*, two *MN*s of the gas can be calculated. The two results should both be reported in the calculation report.

For the same gas, if the difference between the two MNs is more than 10, this is extraordinary. It means the composition of the gas is unusual. For example, the gas can be diluted by LPG gas, or the gas can contain more nitrogen or CO_2 .

According to Reference [1], most European gases are in the *MN* range between 65 and 100. For the engines used in the tests, as a rule of thumb, a 10-point decrease in *MN* roughly results in a 1-point decrease in the knock-limited compression ratio. Also, a 10-point decrease in *MN* roughly results in a reduction in the knock-limited bmep.

If the difference between the two *MN* results is more than 6, the user should consider that the two *MN*s are in doubt, then, a test method rather than the calculations of this technical report should be used.

Annex A (informative)

GRI original composition data of gas fuels for octane test

Table A.1 — GRI original composition data of gas fuels for octane test

Blend %	Metane %	Ethane %	Propane %	Butane %	CO₂ %	Nitrogen %	H/C %
1	100	-	-	-	-	-	4,0
2	95,0	3,0	0,5	0,5	0,2	0,8	3,89
3	90,1	6,0	0,7	0,8	0,7	1,7	3,82
4	85,0	6,5	3,0	1,0	1,0	3,5	3,72
5	88,3	7,8	1,2	0,3	1,8	0,6	3,80
6	84,2	8,5	3,7	-	1,0	2,5	3,72
7	84,2	8,6	3,7	-	1,0	2,5	3,72
8	82,1	14,0	1,2	-	0,7	2,0	3,71
9	75,0	-	25,0	-	-	-	3,33
10	82,5	-	17,5	-	-	-	3,48
11	88,9	-	11,1	-	-	-	3,64
12	92,5	3,5	1,0	0,5	1,0	1,5	3,87

From John Kubesh[2].

Table A.2 — The concentration limitation of each component for octane test of GRI

No.	Component	Limitation, mole fraction %
1	Methane	≥75
2	Ethane	≤14
3	Propane	≤25
4	Butane+	≤1,0
5	CO ₂	≤1,8
6	Nitrogen	≤3,5

Annex B (informative)

The calculated MNs of some typical natural gas mixtures

There are 36 European and 30 Chinese and Thai natural gas mixtures, the calculated *MN*s are listed in <u>Tables B.1</u> and <u>B.2</u>. The causes for *MN* difference of more than 6 are listed in <u>Tables B.3</u> and <u>B.4</u>, and the composition of the gas is listed in <u>Tables B.5</u> and <u>B.6</u>.

Table B.1 — Calculated MN of 36 Euro natural gas mixtures by two GRI methods

No.	Content method	HC ratio method	Difference (absolute)
1	84,18	85,90	1,72
2	71,48	79,39	7,91
3	85,08	86,83	1,75
4	78,10	74,74	3,36
5	73,23	70,04	3,19
6	81,50	83,36	1,86
7	66,05	66,61	0,56
8	74,78	73,29	1,49
9	78,81	80,52	1,71
10	80,58	80,01	0,57
11	70,56	84,60	14,04
12	91,03	92,38	1,35
13	89,53	93,13	3,60
14	68,20	66,77	1,43
15	67,83	66,97	0,86
16	66,97	87,72	20,75
17	75,24	77,26	2,02
18	69,81	80,54	10,73
19	95,06	98,57	3,51
20	92,73	96,21	3,48
21	84,48	86,08	1,60
22	66,66	71,86	5,20
23	74,41	71,24	3,17
24	77,35	76,07	1,28
25	83,11	83,40	0,29
26	75,78	74,56	1,22
27	91,05	92,77	1,72
28	66,00	71,32	5,32
29	80,34	96,62	16,28
30	72,07	83,88	11,81
31	74,26	72,15	2,11

Table B.1 (continued)

No.	Content method	HC ratio method	Difference (absolute)	
32	92,54	95,68	3,14	
33	74,99	75,90	0,91	
34	18,04	53,15	35,11	
35	40,14	59,89	19,75	
36	21,84	54,67	32,83	

Table B.2 — Calculated MN of 24 Chinese natural gas mixtures by two GRI methods

No.	Content method	HC ratio method	Differences (absolute)
1	82,01	80,71	1,30
2	74,53	72,38	2,15
3	78,16	75,76	2,40
4	82,00	80,89	1,11
5	91,46	92,65	1,19
6	93,73	95,77	2,04
7	93,87	96,03	2,16
8	90,58	90,76	0,18
9	93,07	96,06	2,99
10	78,33	76,30	2,03
11	87,24	98,74	11,50
12	95,43	98,67	3,24
13	72,88	75,03	2,15
14	77,87	78,46	0,59
15	77,35	77,81	0,46
16	52,20	73,11	20,91
17	81,93	80,63	1,30
18	81,13	79,77	1,36
19	65,12	64,48	0,64
20	45,34	55,08	9,74
21	82,31	78,33	3,98
22	94,37	98,01	3,64
23	94,57	97,91	3,34
24	94,49	98,11	3,62
25	61,56	56,36	5,20
26	71,68	55,38	16,30
27	65,32	52,84	12,48
28	90,89	96,47	5,58
29	25,87	49,30	23,43
30	92,46	96,77	4,31

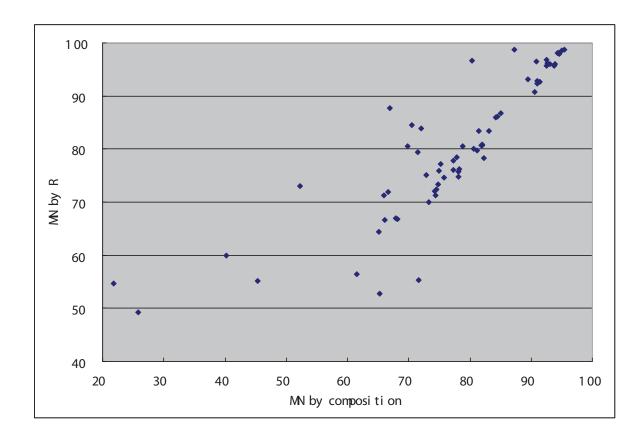


Figure B.1 — MNs from two methods

The <u>Figure B.1</u> represents the results of <u>Tables B.1</u> and <u>B.2</u>. It shows the relationship between the methane number calculated from composition and the one calculated from HC ratio. It is apparent that while a certain degree of consistency exists for high methane numbers, below *MN* 85, both methods are giving inconsistent results. For instance, a gas with a methane value around 70 when calculated with composition will have a methane value between 65 and 80 according to the HC method.

Table B.3 — Causes for MN difference is more than 6 (Euro gas)

No. of sample	MN difference	Causes	
No.11	13,59	N ₂ : 10,8 %	
No.16	20,21	N ₂ : 14,351 %	
No.18	9,83	N ₂ : 11,001 %; CO ₂ : 4,184 %	
No.29	16,20	N ₂ : 9,58 %	
No.30	11,16	N ₂ : 9,85 %	
No.34	34,73	O ₂ : 3,39 %; N ₂ : 13,53 %; nC ₄ : 10,77 %	
No.35	19,39	02: 3,39 %;N ₂ : 13,77 %	
No.36	32,54	O ₂ : 2,14%; N ₂ :16,57%; nC ₄ : 8,48%	

Table B.4 — Causes for MN difference is more than 6 (Chinese and Tahiland's gas)

No. of sample	MN difference	Causes	
No. 11	6,18	N ₂ : 6,39%; CO ₂ : 3,71 %	
No. 16	17,95	N ₂ : 17,24 %	
No. 20	6,51	C ₄ : 6,45 %	

Table B.4 (continued)

No. of sample	MN difference	Causes
No. 25	13,52	CO ₂ : 22,34 %
No. 26		CO ₂ : 23,46 %
No. 29		C ₄ : 6,966 %

Table B.5 — Composition of 36 Euro gas mixtures

Component	1	2	3	4	5	6
N ₂	2,04	7,19	2,14	0,9	0,97	2,79
CO ₂	0,33	0,43	0,86	2,28	2,63	0,78
C_1	93,3	86,04	93,05	87,44	85,27	91,27
C ₂	3,24	4,46	2,96	6,69	7,24	3,73
C ₃	0,66	1,06	0,59	2,19	2,73	0,89
i-C ₄	0,13	0,25	0,12	0,22	0,46	0,175
n-C ₄	0,13	0,25	0,12	0,22	0,46	0,175
i-C ₅	0,04	0,1	0,035	0,025	0,1	0,05
n-C ₅	0,04	0,1	0,035	0,025	0,1	0,05
C_6	0,05	0,08	0,05	0,01	0,03	0,04
C ₇	0,03	0,03	0,03	0	0,01	0,04
C ₈	0,01	0,01	0,01	0	0	0,01
Sum	100	100	100	100	100	100
Component	7	8	9	10	11	12
N ₂	0,05	0,6	3,36	1	10,8	0,3
CO ₂	0	0	1,4	0	1,1	0
C ₁	82,07	88,6	88,72	91,2	83,5	97,3
C ₂	15,86	8,2	4,9	6,5	3,6	2,1
C ₃	1,89	2	1,12	1,1	0,7	0,2
i-C ₄	0,07	0,25	0,14	0,1	0,1	0,05
n-C ₄	0,06	0,35	0,21	0,1	0,1	0,05
i-C ₅	0	0	0,04	0	0,1	0
n-C ₅	0	0	0	0	0	0
C_6	0	0	0,11	0	0	0
C ₇	0	0	0	0	0	0
C ₈	0	0	0	0	0	0
Sum	100	100	100	100	100	100
Component	13	14	15	16	17	18
N ₂	1,8	0,4	0,4	14,351	3,904	11,001
CO ₂	0,26	0	0	0,89	1,325	4,184
C_1	96,24	88	85,9	81,309	86,692	78,99
C ₂	1,17	5,5	9	2,85	6,012	4,314
C ₃	0,34	4	3,5	0,37	1,607	1,161
i-C ₄	0,05	1	0,6	0,07	0,155	0,095
n-C ₄	0,08	1	0,6	0,07	0,155	0,095

 Table B.5 (continued)

i-C ₅	0,02	0,1	0	0,02	0,04	0,025
i-C ₅	0,02	0,1	0	0,02	0,04	0,025
n-C ₅	0	0	0	0,02	0,04	0,025
C ₆	0,04	0	0	0,05	0,07	0,11
C ₇	0	0	0	0	0	0
C ₈	0	0	0	0	0	0
Sum	100	100	100	100	100	100
No.	19	20	21	22	23	24
N ₂	0,24	0,87	2,28	5,41	0,325	0,439
CO_2	0,03	0,08	0,89	0,2	1,15	0
C_1	99,62	98,26	92,69	83,8	88,27	89,123
C_2	0,06	0,54	2,95	7,72	6,25	9,119
C ₃	0,03	0,16	0,81	1,95	2,75	1,114
i-C ₄	0,01	0,03	0,11	0,28	0,39	0,088
n-C ₄	0	0,03	0,16	0,41	0,59	0,11
i-C ₅	0	0,01	0,03	0,08	0,116	0,004
n-C ₅	0	0,01	0,03	0,08	0,09	0,003
C ₆	0,01	0,01	0,05	0,07	0,069	0
C ₇	0	0	0	0	0	0
C ₈	0	0	0	0	0	0
Sum	100	100	100	100	100	100
No.	25	26	27	28	29	30
N ₂	1,072	0,527	0,423	5,513	9,58	9,85
CO ₂	0,005	0	0,003	0,255	2,06	1,45
C ₁	92,356	88,374	97,426	83,656	87,61	84,3
C_2	5,923	9,425	1,855	7,47	0,67	3,43
C ₃	0,565	1,399	0,111	2,007	0,05	0,63
i-C ₄	0,036	0,113	0,085	0,301	0,01	0,2
n-C ₄	0,043	0,15	0,091	0,477	0,01	0,22
i-C ₅	0	0,007	0,003	0,102	0	0,03
n-C ₅	0	0,005	0,003	0,12	0	0,03
C ₆	0	0	0	0,099	0,01	0,06
C ₇	0	0	0	0	0	0
C ₈	0	0	0	0	0	0
Sum	100	100	100	100	100	100,2
No.	31	32	33	34	35	36
N ₂	1,03	0,86	3,03	13,53	13,77	16,57
CO ₂	1,27	0,1	1,27	0,09	0,06	1,05
C ₁	86,92	98,2	86,75	71,34	70,88	68,11
C_2	8,16	0,55	6,85	0,64	0,51	2,97
C ₃	1,94	0,19	1,53	0,19	11,18	0,59
i-C ₄	0,2	0,03	0,2	0	0	0

Table B.5 (continued)

n-C ₄	0,53	0,04	0,24	10,77	0,04	8,48
i-C ₅	0	0	0	0,06	0,05	0
n-C ₅	0,1	0,02	0,08	0,07	0,06	0,05
C ₆	0,05	0,05	0,05	0	0	0,04
C ₇	0	0	0	0	0	0
C ₈	0	0	0	0	0	0
02	0	0	0	3,39	3,39	2,14
Sum	100,2	100,04	100	100,08	99,94	100

NOTE For some gas mixtures, the sum of original data is not exactly 100 %.

Table B.6 — Composition of 30 Chinese and Thailand's gas mixtures

No.	1	2	3	4	5	6
Не	0,02	0,02	0,02	0,03	0,02	0,03
H ₂	0,00	0,00	0,00	0,00	0,00	0,00
N ₂	0,49	0,38	0,29	0,6	0,51	0,59
CO ₂	0,05	0,4	0,43	0,05	0,86	1,45
C ₁	92,9	89,33	90,88	92,88	96,38	96,94
C ₂	4,88	6,43	5,71	4,79	1,9	0,74
C ₃	0,95	2,06	1,57	0,95	0,24	0,19
iC ₄	0,16	0,35	0,33	0,16	0,05	0,03
nC ₄	0,18	0,47	0,31	0,18	0,04	0,03
iC ₅	0,06	0,14	0,12	0,06	0,00	0,00
nC ₅	0,05	0,12	0,07	0,05	0,00	0,00
C ₆ +	0,26	0,30	0,27	0,25	0,00	0,00
sum	100,00	100,00	100,00	100,00	100,00	100,00
No.	7	8	9	10	11	12
Не	0,03	0,03	0,03	0,03	0,18	0,00
H ₂	0,00	0,00	0,01	0,01	0,01	0,00
N ₂	0,62	0,57	0,91	0,61	6,39	0,08
CO ₂	1,50	1,31	0,98	0,56	3,71	0,12
C_1	96,93	95,66	97,17	91,09	89,61	99,69
C ₂	0,70	1,66	0,68	4,96	0,10	0,08
C ₃	0,17	0,48	0,16	1,47	0,00	0,03
iC ₄	0,03	0,09	0,03	0,34	0,00	0,00
nC ₄	0,02	0,09	0,03	0,31	0,00	0,00
iC ₅	0,00	0,04	0,00	0,15	0,00	0,00
nC ₅	0,00	0,02	0,00	0,08	0,00	0,00
C ₆ +	0,00	0,05	0,00	0,39	0,00	0,00
sum	100,00	100,00	100,00	100,00	100,00	100,00
No.	13	14	15	16	17	18
Не	0,02	0,01	0,01	0,10	0,00	0,00

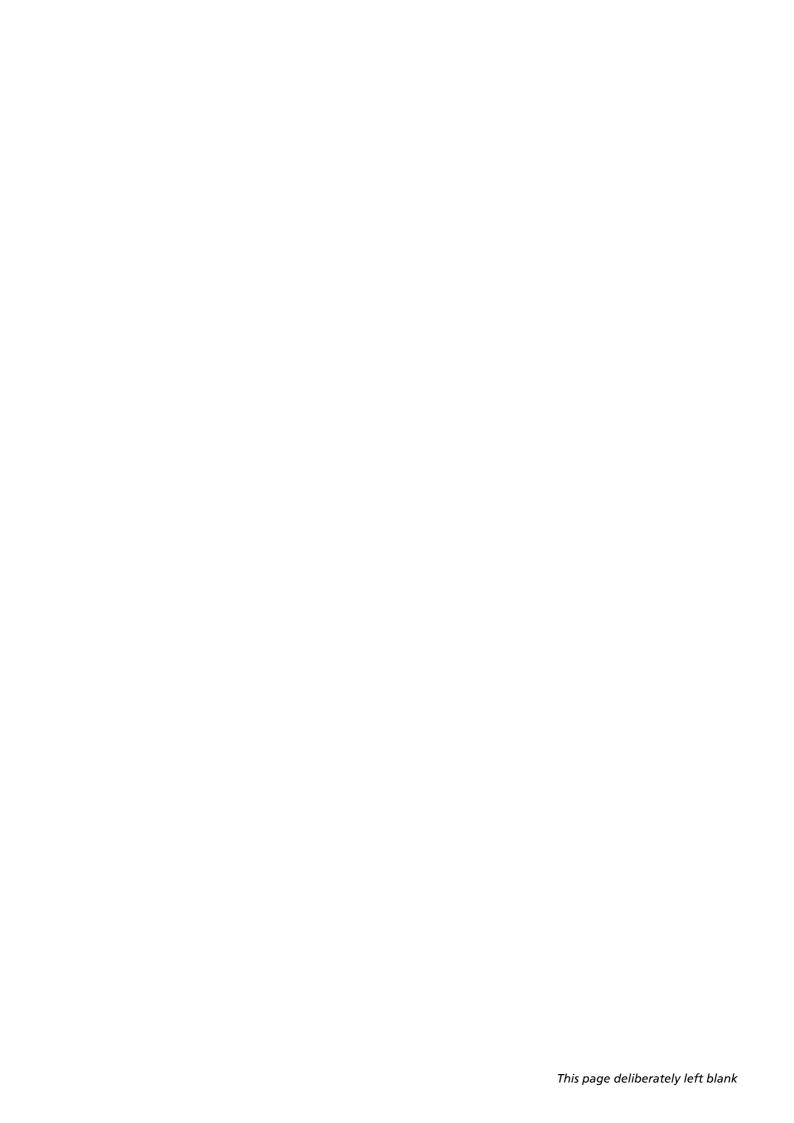
Table B.6 (continued)

H ₂	0,00	0,02	0,00	0,00	0,02	0,02
N ₂	2,34	2,41	2,09	17,24	0,48	0,51
CO ₂	0,04	0,53	0,01	0,79	0,04	0,05
C_1	85,63	90,48	91,48	74,11	92,86	92,54
C ₂	11,51	4,09	3,65	4,81	4,95	5,08
C ₃	0,43	1,39	1,34	2,01	0,94	0,99
iC ₄	0,02	0,36	0,35	0,35	0,16	0,17
nC ₄	0,01	0,36	0,45	0,48	0,16	0,19
iC ₅	0,00	0,10	0,15	0,06	0,05	0,06
nC ₅	0,00	0,10	0,17	0,05	0,04	0,04
C ₆ +	0,00	0,15	0,30	0,00	0,30	0,35
sum	100,00	100,00	100,00	100,00	100,00	100,00
No.	19	20	21	22	23	24
N ₂	0,8	0,41	0,42	0,52	0,43	0,51
CO ₂	0,81	1,78	3,22	0,24	0,44	0,31
C ₁	83,81	79,23	87,63	98,84	98,69	98,82
C ₂	8,51	8,46	7,48	0,40	0,44	0,36
C ₃	4,75	3,24	1,14	0,00	0,00	0,00
iC4	0,64	5,69	0,02	0,00	0,00	0,00
nC ₄	0,58	0,76	0,04	0,00	0,00	0,00
iC ₅	0,03	0,26	0,02	0,00	0,00	0,00
nC ₅	0,01	0,16	0,03	0,00	0,00	0,00
C ₆ +	0,06	0,01	0,00	0,00	0,00	0,00
sum	100,00	100,00	100,00	100,00	100,00	100,00
No.	25	26	27	28	29	30
N ₂	1,66	1,87	0,42	3,48	0,69	2,34
CO ₂	0,496	1,88	0,90	15,33	22,34	23,46
C ₁	96,70	95,45	70,69	64,67	61,89	56,74
C ₂	0,409	0,65	12,06	8,33	7,50	7,66
C ₃	0,107	0,07	9,04	4,85	4,60	6,41
C ₄ +	0,128	0,028	6,966	3,15	3,70	3,40
Sum	99,5	99,948	100,076	99,81	100,72	100,01

NOTE The original data of No. 25 to No. 30 from Thailand are not normalized.

Bibliography

- [1] KLIMSTRA Jacob, & QUINTO Vittorio et al. Classification methods for the knock resistance of gaseous fuels an attempt towards unification.
- [2] Kubesh John, King Steven R., Liss William E. Effect of gas composition on octane number of natural gas fuels.





British Standards Institution (BSI)

BSI is the national body responsible for preparing British Standards and other standards-related publications, information and services.

BSI is incorporated by Royal Charter. British Standards and other standardization products are published by BSI Standards Limited.

About us

We bring together business, industry, government, consumers, innovators and others to shape their combined experience and expertise into standards -based solutions.

The knowledge embodied in our standards has been carefully assembled in a dependable format and refined through our open consultation process. Organizations of all sizes and across all sectors choose standards to help them achieve their goals.

Information on standards

We can provide you with the knowledge that your organization needs to succeed. Find out more about British Standards by visiting our website at bsigroup.com/standards or contacting our Customer Services team or Knowledge Centre.

Buying standards

You can buy and download PDF versions of BSI publications, including British and adopted European and international standards, through our website at bsigroup.com/shop, where hard copies can also be purchased.

If you need international and foreign standards from other Standards Development Organizations, hard copies can be ordered from our Customer Services team.

Subscriptions

Our range of subscription services are designed to make using standards easier for you. For further information on our subscription products go to bsigroup.com/subscriptions.

With **British Standards Online (BSOL)** you'll have instant access to over 55,000 British and adopted European and international standards from your desktop. It's available 24/7 and is refreshed daily so you'll always be up to date.

You can keep in touch with standards developments and receive substantial discounts on the purchase price of standards, both in single copy and subscription format, by becoming a **BSI Subscribing Member**.

PLUS is an updating service exclusive to BSI Subscribing Members. You will automatically receive the latest hard copy of your standards when they're revised or replaced.

To find out more about becoming a BSI Subscribing Member and the benefits of membership, please visit bsigroup.com/shop.

With a **Multi-User Network Licence (MUNL)** you are able to host standards publications on your intranet. Licences can cover as few or as many users as you wish. With updates supplied as soon as they're available, you can be sure your documentation is current. For further information, email bsmusales@bsigroup.com.

BSI Group Headquarters

389 Chiswick High Road London W4 4AL UK

Revisions

Our British Standards and other publications are updated by amendment or revision.

We continually improve the quality of our products and services to benefit your business. If you find an inaccuracy or ambiguity within a British Standard or other BSI publication please inform the Knowledge Centre.

Copyright

All the data, software and documentation set out in all British Standards and other BSI publications are the property of and copyrighted by BSI, or some person or entity that owns copyright in the information used (such as the international standardization bodies) and has formally licensed such information to BSI for commercial publication and use. Except as permitted under the Copyright, Designs and Patents Act 1988 no extract may be reproduced, stored in a retrieval system or transmitted in any form or by any means – electronic, photocopying, recording or otherwise – without prior written permission from BSI. Details and advice can be obtained from the Copyright & Licensing Department.

Useful Contacts:

Customer Services

Tel: +44 845 086 9001

Email (orders): orders@bsigroup.com
Email (enquiries): cservices@bsigroup.com

Subscriptions

Tel: +44 845 086 9001

Email: subscriptions@bsigroup.com

Knowledge Centre

Tel: +44 20 8996 7004

Email: knowledgecentre@bsigroup.com

Copyright & Licensing

Tel: +44 20 8996 7070 Email: copyright@bsigroup.com

