BS 2782-0:2011



# **BSI Standards Publication**

# Methods of testing plastic

Part 0: Introduction



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#### Summary of pages

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#### **Foreword**

#### **Publishing information**

This British Standard is published by BSI and came into effect on 30 September 2011. It was prepared by Technical Committee PRI/21 *Testing of Plastics*. A list of organizations represented on this committee can be obtained on request to its secretary.

#### Supersession

This British Standard supersedes BS 2872:2004, which is withdrawn.

#### Information about this document

Currently, the majority of these test methods are identical to the methods standardized by Technical Committee ISO/TC 61, *Plastics*, and where this is so, they have taken the ISO number (designated BS ISO nnnn, where n is a digit in the identifier) or are dual numbered with the ISO and BS 2782 numbers. Additionally, many methods have been adopted as European Standards by CEN/TC 249, Plastics (designated BS EN ISO nnnn). As methods are revised, the policy is to discontinue dual numbering and to adopt the ISO number only. Some methods for which there is no ISO equivalent or where the British Standard differs from the ISO standard continue as methods within BS 2782. It is intended that the appropriate test methods, however numbered, be specified in all British Standards for plastics materials and products. Annex A lists the remaining methods and the ISO and CEN methods that have been adopted as British standards.

#### Contractual and legal considerations

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Compliance with a British Standard cannot confer immunity from legal obligations.

### 1 Scope

This part of BS 2782 gives a general introduction to the methods of test for plastics some of which are presented in the other Parts.

Annex A lists the individual methods and Annex B describes an obsolescent method (508A), formerly given in BS 2782:1970 and still referred to by the Building Regulations [1].

## 2 Content and usage of BS 2782

The ISO test methods adopted as British Standards together with the methods in BS 2782 provide a rationalized collection of methods for testing plastics materials and includes tests that are applied to moulding and extrusion compounds, synthetic resins, reinforced plastics, semi-fabricated products such as sheet, film, rod and tube, and finished articles in the form of mouldings and extrusions. Many of the methods are restricted to one set of conditions, and are not necessarily adequate for the production of design data; attention is therefore drawn to BS 4618. The acquisition and presentation of comparable data for properties of plastics is given in BS EN ISO 10350 and BS EN ISO 11403. Many of the methods are not suitable for cellular plastics.

#### 3 Units

Numerical values in BS 2782 are normally expressed in the units of the Système International d'Unités (SI units), described in ISO 1000.

## 4 Apparatus and reagents

Apparatus should comply with the requirements of the appropriate British Standard. Reagents should be of recognized analytical reagent quality unless otherwise stated, and distilled or demineralized water should be used wherever water is specified (see BS EN ISO 3696).

## 5 Sampling

In cases where special precautions are needed to ensure that the test pieces adequately represent the properties of the material in bulk, a sampling procedure is given in the specification for the material.

## 6 Number of test pieces

It is recognized that specifications for test programmes sometimes require use of different numbers of test pieces from those given in the test method standard. For example, in production, a more informative and accurate result can be obtained if fewer test pieces are taken from one article but more articles are tested. It should be noted, however, that in general, the use of fewer test pieces yields less reliable results.

## 7 Preparation of test pieces

Preparation of test pieces is often one of the most critical stages of the test procedure, and the specified conditions of preparation should be adhered to. In general, the procedure adopted enables a test piece representative of the material under test to be obtained with minimal effect on the properties of the material. Test piece preparation is normally referred to in each test method standard, usually by reference to general methods of preparation (see Annex A) or by reference to standards for the materials or products. It should be noted that, where no British Standard or other recognized specification exists, the procedure should be as agreed between the interested parties.

## 8 Direction of testing

The properties of certain types of sheet material can vary with direction in the plane of the sheet. In practice it is usual to cut two groups of test pieces with their major axes respectively parallel and perpendicular to the direction of some feature of the sheet that is either visible or inferred from knowledge of the method of its manufacture. For a particular test, the direction of testing is the direction of the long axis of the test pieces, unless otherwise stated.

# 9 Test report

When referring to a test procedure, the full reference should be quoted by giving the number of this British Standard, the method number and the date of publication, e.g. BS 2782:Method 360A:1991, or BS EN ISO 75-1:1996.

# 10 Standard atmospheres for conditioning and testing

The properties of plastics can alter considerably with changes in temperature and relative humidity. It is usually necessary to condition test pieces before testing, in addition to controlling the atmosphere during testing, in order to improve the reproducibility of test results. As large a surface as possible of each test piece should be exposed to the conditioning atmosphere. Where appropriate, the test method specifies the conditioning procedure. The standard atmospheres for conditioning and testing given in BS EN ISO 291 should be used whenever possible.

# Annex A (informative)

# List of methods in BS 2782 published separately and degree of equivalence to international standards

#### A.1 Parts

BS 2782 comprises the following 12 parts:

Part 1: Thermal properties;

Part 2: Electrical properties;

Part 3: Mechanical properties;

Part 4: Chemical properties;

Part 5: Optical and colour properties, weathering;

Part 6: Dimensional properties;

Part 7: Rheological properties;

Part 8: Other properties;

Part 9: Sampling and test specimen preparation;

Part 10: Glass reinforced plastics;

Part 11: Thermoplastics pipes, fittings and valves;

Part 12: Reinforced plastics pipes, fittings and valves.

# A.2 Correspondence between BS 2782 and international standards

The relationship between the individual methods of BS 2782 and international standards is given in Table A.1. The equivalent ISO numbers are given.

Table A.1 Methods in BS 2782 and corresponding international standards (1 of 22)

Method number (BS 2782 method unless otherwise stated)	Title	Date of publication A)	Alternative number
130A	Part 1: Thermal properties – Determination of the thermal stability of polyvinyl chloride by the Congo red method	1991 (2002)	ISO 182-1 (Dual numbered)
131B	Part 1: Thermal properties – Determination of extensibility after heat ageing of flexible polyvinyl chloride sheet	1983 (1994)	_
131C and 131D	Part 1: Thermal properties – Crushing strength after heating (heat resistance) of thermosetting moulding material – Crushing strength after heating (heat resistance) of thermosetting laminated sheet or mouldings	1978 (2002)	_
134A and 134B	Part 1: Thermal properties – Determination of the oxidation induction time of thermoplastics	1992 (1999)	_
140A <sup>B)</sup>	Part 1: Thermal properties – Determination of the burning behaviour of horizontal and vertical specimens in contact with a small-flame ignition source	1992	ISO 1210 (Dual numbered)
140D	Part 1: Thermal properties – Flammability of a test piece 550 mm × 35 mm of thin polyvinyl chloride sheeting (laboratory method)	1997	_
140E (obsolescent)	Part 1: Thermal properties – Flammability of a small, inclined test piece exposed to an alcohol flame (laboratory method)	1982 (1988)	_
150C	Part 1: Thermal properties – Determination of low temperature extensibility of flexible polyvinyl chloride sheet	1983 (1994)	_
150D	Part 1: Thermal properties – Cold crack temperature of film and thin sheeting	1976 (1993)	_
151A	Part 1: Thermal properties – Determination of cold bend temperature of flexible polyvinyl chloride extrusion compound	1984 (1992)	_
153A	Part 1: Thermal properties – Determination of stiffness in torsion of flexible materials (general method)	1991 (2002)	ISO 458-1 (Dual numbered)
153B	Part 1: Thermal properties – Determination of stiffness in torsion of flexible materials (method for vinyl chloride compounds)	1991 (2002)	ISO 458-2 (Dual numbered)
230A	Part 2: Electrical properties – Determination of volume resistivity	1982	BS 903 C2 (Dual numbered)
231A	Part 2: Electrical properties – Determination of surface resistivity	1991	BS 903 C1 (Dual numbered)
232	Part 2: Electrical properties – Determination of insulation resistance	1992	BS 903 C5 IEC 60167 (Triple numbered)

Table A.1 Methods in BS 2782 and corresponding international standards (2 of 22)

Method number (BS 2782 method unless otherwise stated)	Title	Date of publication A)	Alternative number
240A/B	Part 2: Electrical properties – Determination of loss tangent and permittivity at power and audio frequencies	1982	BS 903 C3 (Dual numbered)
241A	Part 2: Electrical properties – Determination of effect of polyvinyl chloride compound on the loss tangent of polyethylene	1984 (1992)	_
320A to 320F (obsolescent)	Part 3: Mechanical properties – Tensile strength, elongation and elastic modulus (Amendment 1993)	1976 (1996)	_
323B	Part 3: Mechanical properties – Flexural vibration – Non-resonance method	1996 (2002)	ISO 6721-5 (Dual numbered)
323C	Part 3: Mechanical properties – Shear vibration – Non-resonance method	1996 (2002)	ISO 6721-6 (Dual numbered)
323D	Part 3: Mechanical properties – Torsional vibration – Non-resonance method	1996 (2002)	ISO 6721-7 (Dual numbered)
323E	Part 3: Mechanical properties – Longitudinal and shear vibration – Wave-propagation method	1997	ISO 6721-8 (Dual numbered)
327A	Part 3: Mechanical properties – Determination of tensile strength and elongation at break polytetrafluoroethylene (PTFE) products	1993 (2002)	_
332A (obsolescent)	Part 3: Mechanical properties – Stiffness of plastics film	1976 (1983)	_
341A	Part 3: Mechanical properties – Determination of apparent interlaminar shear strength of reinforced plastics	1977 (1999)	_
352F	Part 3: Mechanical properties – Determination of impact resistance by the free-falling dart method (instrumented puncture method)	1996	ISO 7765-2 (Dual numbered)
360C	Part 3: Mechanical properties – Determination of tear resistance of plastics film and sheeting by the initiation method	1991 (1996)	_
370	Part 3: Mechanical properties – Determination of resistance to wear by abrasive wheels	1996 (2001)	ISO 9352 (Dual numbered)
432A	Part 4: Chemical properties – Determination of residual styrene monomer content in reinforced plastics based on unsaturated polyester resins	1991 (2002)	ISO 4091 (Dual numbered)
432D	Part 4: Chemical properties – Determination of styrene evaporation from unsaturated polyester resins	1995 (2002)	

Table A.1 Methods in BS 2782 and corresponding international standards (3 of 22)

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Method number (BS 2782 method unless otherwise stated)	Title	Date of publication A)	Alternative number
433A	Part 4: Chemical properties – Determination of inorganic chlorine in epoxide resins and glycidyl esters	1979 (1999)	ISO 4573 (Dual numbered)
434B (obsolescent)	Part 4: Chemical properties – Determination of antioxidants in polyolefin compounds by ultra-violet absorption of chloroform extract	1977 (1993)	_
434D	Part 4: Chemical properties – Determination of antioxidants in polyolefin compounds by a spectrophotometric method	1975 (1999)	_
451A	Part 4: Chemical properties – Determination of acetone-soluble matter in phenolic mouldings	1978 (1999)	ISO 59 (Dual numbered)
451B (obsolescent)	Part 4: Chemical properties – Determination of acetone-soluble matter in phenolic moulding materials after moulding	1978 (1983)	_
451F to 451J	Part 4: Chemical properties – Determination of formaldehyde in phenolic mouldings (colorimetric method) – Determination of formaldehyde in phenolic mouldings (gravimetric method) – Determination of sulphates in phenolic mouldings – Determination of chlorides in phenolic mouldings	1978 (1999)	
452B	Part 4: Chemical properties – Determination of carbon black content of polyolefin compound	1993 (1999)	_
452C (obsolescent)	Part 4: Chemical properties – Determination of butyl rubber content of low density polyethylene compounds	1978 (1986)	_
452D to 452F	Part 4: Chemical properties – Determination of pH of water extract of polyolefin compound – Determination of water-soluble sulphates in polyolefin compound – Determination of water-soluble chlorides in polyolefin compound	1978 (1999)	
453C	Part 4: Chemical properties – Determination of residual acrylonitrile monomer content in styrenelacrylonitrile copolymer using gas chromatography 1996	1996 (2001)	ISO 4581 (Dual numbered)
454G	Part 4: Chemical properties – Polymer dispersions – Determination of sieve residue (gross particle and coagulum content)	1996 (2003)	ISO 4576 (Dual numbered)
470B	Part 4: Chemical properties – Determination of ash of polyalkylene terephthalates	1999	ISO 3451-2 (Dual numbered)
470C	Part 4: Chemical properties – Determination of ash of unplasticized cellulose acetate	1991 (2001)	ISO 3451-3 (Dual numbered)

Table A.1 Methods in BS 2782 and corresponding international standards (4 of 22)

Method number (BS 2782 method unless otherwise stated)	Title	Date of publication A)	Alternative number
520A	Part 5: Optical and colour properties, weathering – Determination of specular gloss	1992 (1999)	_
521A	Part 5: Optical and colour properties, weathering – Determination of haze of film and sheet	1992 (1999)	_
530A/B (obsolescent)	Part 5: Optical and colour properties, weathering – Determination of yellowness index Determination of the colour of near-white or near-colourless materials	1976	
540C	Part 5: Optical and colour properties, weathering – Determination of ultraviolet radiation intensity using polysulphone film	1988 (2000)	_
540G	Part 5: Optical and colour properties, weathering – Methods of exposure to laboratory light sources – Open flame carbon-arc lamps	1995	ISO 4892-4 (Dual numbered)
552A	Part 5: Optical and colour properties, weathering – Determination of changes in colour and variations in properties after exposure to daylight under glass, natural weathering or laboratory light sources	1999	ISO 4582 (Dual numbered)
620A to 620D	Part 6: Dimensional properties – Determination of density and relative density of non-cellular plastics	1991 (1996)	ISO 1183
621C	Part 6: Dimensional properties – Determination of the bulk factor of moulding materials	1983 (2001)	ISO 171 (Dual numbered)
621D	Part 6: Dimensional properties – Determination of compacted apparent bulk density of PVC resins	1978 (1989)	(Dual numbered)
630A	Part 6: Dimensional properties – Determination of thickness by mechanical scanning of flexible sheet	1994	ISO 4593 (Dual numbered)
631A	Part 6: Dimensional properties – Determination of gravimetric thickness and yield of flexible sheet	1993	ISO 4591 (Dual numbered)
632A	Part 6: Dimensional properties – Determination of length and width of flexible sheet	1993	ISO 4592 (Dual numbered)
640A	Part 6: Dimensional properties – Determination of shrinkage of test specimens in the form of bars of compression moulded thermosetting moulding materials	1979 (2000)	ISO 2577 (Dual numbered)
641A	Part 6: Dimensional properties – Determination of dimensional stability at 100 °C of flexible polyvinyl chloride sheet	1983 (1996)	_

Table A.1 Methods in BS 2782 and corresponding international standards (5 of 22)

Method number (BS 2782 method unless otherwise stated)	Title	Date of publication A)	Alternative number
643A	Part 6: Dimensional properties – Shrinkage on heating film intended for shrink wrapping applications	1976 (1996)	_
720B	Part 7: Rheological properties – Cup flow of phenolic and alkyd moulding materials	1979 (2002)	
721A	Part 7: Rheological properties – Determination of resin flow from resin impregnated glass fabric	1988 (2002)	
732D	Part 7: Rheological properties – Determination of the viscosity of polycarbonate (PC) moulding and extrusion materials in dilute solution using capillary viscometers	1999	ISO 1628-4 (Dual numbered)
732F	Part 7: Rheological properties – Determination of viscosity number of methyl methacrylate polymers	1991 (1996)	ISO 1628-6 (Dual numbered)
740B	Part 7: Rheological properties – Polymer dispersions and synthetic rubber latices – Freeze-thaw cycle stability test	1996 (2002)	ISO 1147 (Dual numbered)
740C	Part 7: Rheological properties – Polymer dispersions – Determination of white point temperature and minimum film-forming temperature	1996 (2003)	ISO 2115 (Dual numbered)
820A	Part 8: Other properties – Determination of water vapour transmission rate (dish method)	1996	ISO 2528 (Dual numbered)
822A	Part 8: Other properties – Determination of water vapour transmission rate of plastics films (sachet method)	1992 (1999)	_
823A/B	Part 8: Other properties – Methods for the assessment of carbon black dispersion in polyethylene using a microscope	1978 (2002)	_
826A	Part 8: Other properties – Determination of adhesion of print on plastics sheet	1992	_
835A	Part 8: Other properties – Determination of gelation time of phenolic resins	1980 (2002)	_
835B	Part 8: Other properties – Determination of gelation time of polyester resins (manual method)	1980 (2002)	_
835D	Part 8: Other properties – Determination of gelation time of thermosetting resins using a hot plate	1980 (1994)	
940A	Part 9: Sampling and test specimen preparation – Preparation of test specimens of amorphous thermoplastic in the form of bars with a specified reversion	1990 (2003)	ISO 2557-1 (Dual numbered)

Table A.1 Methods in BS 2782 and corresponding international standards (6 of 22)

Method number (BS 2782 method	Title	Date of publication A)	Alternative number
unless otherwise stated)		publication	Humber
940B	Part 9: Sampling and test specimen preparation – Preparation of test specimens of amorphous thermoplastics with a specified reversion by injection moulding rectangular plates	1989 (1999)	ISO 2557-2 (Dual numbered)
1001	Part 10: Glass reinforced plastics – Measurement of hardness by means of a Barcol impressor	1977 (2003)	EN 59 (Dual numbered)
1002	Part 10: Glass reinforced plastics – Determination of loss on ignition	1977 (2003)	EN 60 (Dual numbered)
1003	Part 10: Glass reinforced plastics – Determination of tensile properties	1977 (2003)	EN 61 (Dual numbered)
1004	Part 10: Glass reinforced plastics – Standard atmospheres for conditioning and testing	1977 (2003)	EN 62 (Dual numbered)
1005	Part 10: Glass reinforced plastics – Determination of flexural properties – Three point method	1977 (2003)	EN 63 (Dual numbered)
1006	Part 10: Glass reinforced plastics – Determination of volatile matter and resin content of synthetic resin-impregnated textile glass fabric	1978 (2002)	_
1108A	Part 11: Thermoplastic pipes, fittings and valves – True impact rate (TIR) boundaries of pipes	1989	_
1109A	Part 11: Thermoplastic pipes, fittings and valves – Resistance to environmental stress cracking of polyethylene pipes and fittings for non-pressure applications	1989 (1999)	_
1121B	Part 11: Thermoplastic pipes, fittings and valves – Thermoplastic pipes for the conveyance of fluids – Nominal outside diameters and pressures – Metric series	1997	ISO 161-1 (Dual numbered)
1121C	Part 11: Thermoplastic pipes, fittings and valves – Thermoplastic pipes for the conveyance of fluids – Nominal outside diameters and pressures – Inch-based series	1997	ISO 161-2 (Dual numbered)
1121H	Part 11: Thermoplastic pipes, fittings and valves – Thermoplastics pipes for the transport of liquids under pressure – Calculation of head losses	1996	ISO/TR 10501 (Dual numbered)
EN 59 (see 1001)		_	1001 (Dual numbered)

Table A.1 Methods in BS 2782 and corresponding international standards (7 of 22)

Method number (BS 2782 method unless otherwise	Title	Date of publication A)	Alternative number
stated)			
EN 60	_	_	1002
(see 1002)			(Dual numbered)
EN 61	_	_	1003
(see 1003)			(Dual numbered)
EN 62	_	_	1004
(see 1004)			(Dual numbered)
EN 63	_	_	1005
(see 1005)			(Dual numbered)
BS EN ISO 62	Plastics – Determination of water absorption	2008	_
BS EN ISO 75-1	Plastics – Determination of temperature of deflection under load – Part 1: General test method	2004	_
BS EN ISO 75-2	Plastics – Determination of temperature of deflection under load – Part 2: Plastics and ebonite	1996	_
BS EN ISO 75-3	Plastics – Determination of temperature of deflection under load – Part 3: High-strength thermosetting laminates and long-fibre-reinforced plastics	2004	_
BS EN ISO 119	Plastics – Phenol-formaldehyde mouldings – Determination of free phenols – lodometric method	1998	_
BS EN ISO 120	Plastics – Phenol-formaldehyde mouldings – Determination of free ammonia and ammonium compounds (colorimetric comparison method)	1998	_
ISO 161-1		_	1121B
(see 1121B)			(Dual numbered)
ISO 161-2	_	_	1121C
(see 1121C)			(Dual numbered)
ISO 171			621C
(see 621C)			(Dual numbered)
BS EN ISO 172	Plastics – Phenol-formaldehyde mouldings – Detection of free ammonia	1998	_
BS EN ISO 175	Plastics – Methods of test for the determination of the effects of immersion in liquid chemicals	2010	_
BS EN ISO 177	Plastics – Determination of migration of plasticizers	2000	_

Table A.1 Methods in BS 2782 and corresponding international standards (8 of 22)

Method number (BS 2782 method unless otherwise stated)	Title	Date of publication A)	Alternative number
BS EN ISO 178	Plastics – Determination of flexural properties	2010	_
BS EN ISO 179	Plastics – Determination of Charpy impact strength	1997	_
BS EN ISO 180	Plastics – Determination of izod impact strength	2001	_
ISO 182-1 (see 130A)		_	130A (Dual numbered)
BS EN ISO 182-2	Plastics – Determination of the tendency of compounds and products based on vinyl chloride homopolymers and copolymers to evolve hydrogen chloride and any other acidic products at elevated temperatures – Part 2: pH method	2000	_
BS EN ISO 182-3	Plastics – Determination of the tendency of compounds and products based on vinyl chloride homopolymers and copolymers to evolve hydrogen chloride and any other acidic products at elevated temperatures – Part 3: Conductometric method	2001	_
BS EN ISO 182-4	Plastics – Determination of the tendency of compounds and products based on vinyl chloride homopolymers and copolymers to evolve hydrogen chloride and any other acidic products at elevated temperatures – Part 4: Potentiometric method	2000	_
BS EN ISO 293	Plastics – Compression moulding test specimens of thermoplastic materials	2005	_
BS EN ISO 294-1	Plastics – Injection moulding of test specimens of thermoplastic materials – Part 1: General principles, and moulding of multipurpose and bar test specimens	1998 (2003)	_
BS EN ISO 294-2	Plastics – Injection moulding of test specimens of thermoplastic materials – Part 2: Small tensile bars	1998 (2003)	_
BS EN ISO 294-3	Plastics – Injection moulding of test specimens of thermoplastic materials – Part 3: Small plates	2003	_
BS EN ISO 294-4	Plastics – Injection moulding of test specimens of thermoplastic materials Part 4: – Determination of moulding shrinkage	2003	
BS EN ISO 295	Plastics – Compression moulding of test specimens of thermosetting materials	2005	_
BS EN ISO 307	Plastics – Polyamides – Determination of viscosity number	2007	_
BS EN ISO 308	Plastics – Phenolic moulding materials – Determination of acetone-soluble matter (apparent resin content of material in the unmoulded state)	1998 (2003)	_

Table A.1 Methods in BS 2782 and corresponding international standards (9 of 22)

Method number (BS 2782 method unless otherwise stated)	Title	Date of publication A)	Alternative number
ISO 458-1 (see 153A)			153A (Dual numbered)
ISO 458-2 (see 153B)			153B (Dual numbered)
BS EN ISO 489	Plastics – Determination of refractive index	1999	_
BS EN ISO 527-1	Plastics – Determination of tensile properties – Part 1: General principles	1996	_
BS EN ISO 527-2	Plastics – Determination of tensile properties – Part 2: Test conditions for moulding and extrusion plastics	1996	_
BS EN ISO 527-3	Plastics – Determination of tensile properties – Part 3: Test conditions for films and sheets	1996	_
BS EN ISO 527-4	Plastics – Determination of tensile properties – Part 4: Test conditions for isotropic and orthotropic fibre reinforced plastic composites	1997	_
BS EN ISO 527-5	Plastics – Determination of tensile properties – Part 5: Test conditions for unidirectional fibre-reinforced composites	2009	_
BS EN 578	Plastics piping systems – Plastics pipes and fittings – Determination of the opacity	1994	_
BS EN 579	Plastics piping systems – Crosslinked polyethylene (PE-X) pipes – Determination of degree of crosslinking by solvent extraction	1994	_
BS EN 580	Plastics piping systems – Unplasticized poly(vinyl chloride) (PVC-U) pipes – Test method for the resistance to dicholoromethane at a specified temperature (DCMT)	2003	_
BS EN ISO 585	Plastics – Unplasticized cellulose acetate – Determination of moisture content	1999	_
BS EN ISO 604	Plastics – Determination of compressive properties	2003	_
BS EN 637	Plastics piping systems – Glass-reinforced plastics components – Determination of the amounts of constituents using the gravimetric method	1995	_
BS EN 705	Plastics piping systems – Glass-reinforced thermosetting plastics (GRP) pipes and fittings – Methods for regression analyses and their use	1995	_
BS EN 712	Thermoplastic piping systems – End-load bearing mechanical joints between pressure pipes and fittings – Test method for resistance to pull-out under constant longitudinal force	1995	_

Table A.1 Methods in BS 2782 and corresponding international standards (10 of 22)

Method number (BS 2782 method unless otherwise stated)	Title	Date of publication A)	Alternative number
BS EN 713	Plastics piping systems – Mechanical joints between fittings and polyolefin pressure pipes – Test method for leaktightness under internal pressure of assemblies subjected to bending	1995	_
BS EN 714	Thermoplastic piping systems – Non-end-load-bearing elastomeric sealing ring type joints between pressure pipes and moulded fittings – Test method for leaktightness under internal hydrostatic pressure without end thrust	1995	_
BS EN 715	Thermoplastic piping systems – End-load-bearing joints between small diameter pressure pipes and fittings – Test method for leaktightness under internal water pressure, including end thrust	1995 (1999)	_
BS EN 727	Plastics piping and ducting systems – Thermoplastic pipes and fittings – Determination of Vicat softening temperature (VST)	1995	_
BS EN 728	Plastics piping and ducting systems – Polyolefin pipes and fittings – Determination of oxidation induction time	1997	_
BS EN 743	Plastic piping and ducting systems – Thermoplastics pipes – Determination of the longitudinal reversion	1995	_
BS EN 744	Plastics piping and ducting systems – Thermoplastics pipes – Test method for resistance to external blows by the round-the-clock method	1996	_
BS EN 761	Plastics piping systems – Glass-reinforced thermosetting plastics (GRP) pipes – Determination of the creep factor under dry conditions	1995	_
BS EN 763	Plastics piping and ducting systems – Injection-moulded thermoplastics fittings – Test method for visually assessing effects of heating	1995	_
BS EN 802	Plastics piping and ducting systems – Injection-moulded thermoplastics fittings for pressure piping systems – Test method for maximum deformation by crushing	1995 (1999)	_
BS EN 803	Plastics piping systems – Injection-moulded thermoplastics fittings for elastic sealing ring type joints for pressure piping – Test method for resistance to a short-term internal pressure without end thrust	1995 (1999)	_
BS EN 804	Plastics piping systems – Injection-moulded socket fittings for solvent-cemented joints for pressure piping – Test method for resistance to a short-term internal hydrostatic pressure	1995 (1999)	_

Table A.1 Methods in BS 2782 and corresponding international standards (11 of 22)

Method number (BS 2782 method unless otherwise stated)	Title	Date of publication A)	Alternative number
BS EN 852-1	Plastics piping systems for the transport of water intended for human consumption – Migration assessment – Part 1: Determination of migration values of plastics pipes	1996	_
BS EN ISO 868	Plastics and ebonite – Determination of indentation hardness by means of a durometer (Shore hardness)	2003	_
BS EN ISO 877	Plastics – Methods of exposure to direct weathering, to weathering using glass-filtered daylight, and to intensified weathering by daylight using Fresnel mirrors	1997 (2003)	_
BS EN ISO 899-1	Plastics – Determination of creep behaviour – Part 1: Tensile creep	2003	_
BS EN ISO 899-2	Plastics – Determination of creep behaviour – Part 2: Flexural creep by three-point loading	2003	_
BS 903 C1 (see 231A)	_	_	231A (Dual numbered)
BS 903 C2 (see 230A)		_	230A (Dual numbered)
BS 903 C3 (see 240A/B)		_	240 A/B (Dual numbered)
BS 903 C5 (see 232)		_	232 (Dual numbered)
BS EN 911	Plastics piping systems – Elastomeric sealing ring type joints and mechanical joints for thermoplastic pressure piping – Test method for leaktightness under external hydrostatic pressure	1996	_
BS EN 917	Plastics piping systems – Thermoplastic valves – Test methods for resistance to internal pressure and leaktightness	1997	_
BS EN 921	Plastics piping system – Thermoplastic pipes – Determination of resistance to internal pressure at constant temperature	1995	_
BS EN 922	Plastics piping and ducting systems – Pipes and fittings of unplasticized poly(vinyl chloride) (PVC-U) – Specimen preparation for determination of the viscosity	1995 (1999)	_
ISO 1068	_		621D
(see 621D)			(Dual numbered)

Table A.1 Methods in BS 2782 and corresponding international standards (12 of 22)

Method number (BS 2782 method unless otherwise stated)	Title	Date of publication A)	Alternative number
BS EN 1119	Plastics piping systems – Joints for glass-reinforced thermosetting plastics (GRP) pipes and fittings – Test methods for leaktightness and resistance to damage of non-thrust resistant flexible joints with elastomeric sealing elements	2009	_
BS EN 1053	Plastics piping systems – Thermoplastics piping systems for non-pressure application – Test methods for watertightness	1996	_
BS EN 1054	Plastics piping systems – Thermoplastics piping systems for soil and waste discharge – Test method for airtightness of joints	1996	_
BS EN 1055	Plastics piping systems – Thermoplastics piping systems for soil and waste discharge inside buildings – Test method for resistance to elevated temperature cycling	1996	_
BS EN 1056	Plastics piping and ducting systems – Plastics pipes and fittings – Method for exposure to direct (natural) weathering	1996	_
BS EN ISO 1061	Plastics – Unplasticized cellulose acetate – Determination of free acidity	1999	_
BS EN 1120	Plastics piping systems – Glass-reinforced thermosetting plastics (GRP) pipes and fittings – Determination of the resistance to chemical attack from the inside of a section in a deflected condition	1996	_
BS EN ISO 1133	Plastics – Determination of the melt mass-flow rate (MFR) and the melt volume-flow rate (MVR) of thermoplastics	2000	_
ISO 1147	_	_	740B
(see 740B)			(Dual numbered)
BS EN ISO 1157	Plastics – Cellulose acetate in dilute solution – Determination of viscosity number and viscosity ration	2000	_
BS EN ISO 1167-1	Thermoplastics pipes, fittings and assemblies for the conveyance of fluids – Determination of the resistance to internal pressure – Part 1: General method	2006	_
BS EN ISO 1167-2	Thermoplastics pipes, fittings and assemblies for the conveyance of fluids – Determination of the resistance to internal pressure – Part 2: Preparation of pipe test pieces	2006	_
ISO 1210	<u> </u>	_	140A <sup>B)</sup>
(see 140A <sup>B)</sup> )			(Dual numbered)

Table A.1 Methods in BS 2782 and corresponding international standards (13 of 22)

Method number (BS 2782 method unless otherwise stated)	Title	Date of publication A)	Alternative number
BS EN 1225	Plastics piping systems – Glass-reinforced thermosetting plastics (GRP) pipes – Determination of the creep factor under wet conditions and calculation of the long-term specific ring stiffness	1996	_
BS EN 1226	Plastics piping systems – Glass-reinforced thermosetting plastics (GRP) pipes – Test method to prove the resistance to initial ring deflection	1996	_
BS EN 1227	Plastics piping systems – Glass-reinforced thermosetting plastics (GRP) pipes – Determination of the long-term ultimate relative ring deflection under wet conditions	1998	_
BS EN 1228	Plastics piping systems – Glass-reinforced thermosetting plastics (GRP) pipes – Determination of initial specific ring stiffness	1997	_
BS EN 1229	Plastics piping systems – Glass-reinforced thermosetting plastics (GRP) pipes and fittings – Test methods to prove the leaktightness of the wall under short-term internal pressure	1997	_
BS EN ISO 1264	Plastics – Homopolymer and copolymer resins – Determination of pH of aqueous extract	1997	_
BS ISO 1268-3	Fibre-reinforced plastics – Methods of producing test plates – Part 3: Wet compression moulding	2004	_
BS EN 1277	Plastics piping systems – Thermoplastics piping systems for buried non-pressure applications – Test methods for leaktightness of elastomeric sealing ring type joints	2007	_
BS EN 1393	Plastics piping systems – Glass-reinforced thermosetting plastics (GRP) pipes – Determination of initial longitudinal tensile properties	1997	_
BS EN 1394	Plastics piping systems – Glass-reinforced thermosetting plastics (GRP) pipes – Determination of the apparent initial circumferential tensile strength	1997	_
BS EN 1411	Plastics piping and ducting systems – Thermoplastics pipes – Determination of resistance to external blows by the staircase method	1996	_
BS EN 1446	Plastics piping and ducting systems – Thermoplastics pipes – Determination of ring flexibility	1996	_
BS EN 1447	Plastics piping systems – Glass-reinforced thermosetting plastics (GRP) pipes – Determination of long-term resistance to internal pressure	2009	_

Table A.1 Methods in BS 2782 and corresponding international standards (14 of 22)

Method number (BS 2782 method unless otherwise stated)	Title	Date of publication A)	Alternative number
BS EN 1448	Plastics piping systems – Glass-reinforced thermosetting plastics (GRP) components – Test method to prove the design of rigid locked socket-and-spigot joints with elastomeric seals	1997	_
BS EN 1450	Plastics piping systems – Glass-reinforced thermosetting plastics (GRP) components – Test methods to prove the design of bolted flange joints	1997	_
BS EN ISO 1600	Plastics – Cellulose acetate – Determination of light absorption of moulded specimens produced using different periods of heating	1999	_
BS EN ISO 1628-2	Plastics – Determination of the viscosity of polymers in dilute solution using capillary viscometers – Part 2: Poly(vinyl chloride) resins	2000	_
BS EN ISO 1628-3	Plastics – Determination of the viscosity of polymers in dilute solution using capillary viscometers – Part 3: Polyethylenes and polypropylenes	2010	_
ISO 1628-4	_	_	732D
(see 732D)			(Dual numbered)
BS ISO 1628-5	Plastics – Determination of the viscosity of polymers in dilute solution using capillary viscometers – Part 5: Thermoplastic polyester (TP) homopolymers and copolymers	1998	_
ISO 1628-6			732F
(see 732F)			(Dual numbered)
BS EN 1638	Plastics piping systems – Glass-reinforced thermosetting plastics (GRP) pipes – Test method for the effects of cyclic internal pressure	1997	_
BS EN 1680	Plastics piping systems – Valves for polyethylene (PE) piping systems – Test method for leaktightness under and after bending applied to the operating mechanism	1997	_
BS EN 1704	Plastics piping systems – Thermoplastic valves – Test method for the integrity of a valve after temperature cycling under bending	1997	_
BS EN 1705	Plastics piping systems – Thermoplastic valves – Test method for the integrity of a valve after an external blow	1997	_
BS EN 1716	Plastics piping systems – Polyethylene (PE) tapping tees – Test method for impact resistance of an assembled tapping tee	1997	_

Table A.1 Methods in BS 2782 and corresponding international standards (15 of 22)

Method number (BS 2782 method unless otherwise stated)	Title	Date of publication A)	Alternative number
BS EN 1862	Plastics piping systems – Glass-reinforced thermosetting plastics (GRP) pipes – Determination of the relative flexural creep factor following exposure to a chemical environment	1998	_
BS EN ISO 1886	Reinforcement fibres – Sampling plans applicable to received batches	1995	_
BS EN 1979	Plastics piping and ducting systems – Thermoplastics spirally-formed structured-wall pipes – Determination of the tensile strength of a seam	1999	_
BS EN 1989	Plastics piping systems – Thermoplastics piping systems – Joints for buried non-pressure sewerage applications – Test method for long-term sealing performance of joints with thermoplastic elastomer (TPE) seals by estimating the sealing pressure	2000	_
BS EN ISO 2039-1	Plastics – Determination of hardness – Part 1: Ball indentation method	2003	_
BS EN ISO 2039-2	Plastics – Determination of hardness – Part 2: Rockwell hardness	2000	_
BS EN ISO 2114	Plastics (polyester resins) and paints and varnishes (binders) – Determination of partial acid value	2000	_
ISO 2115 (see 740C)	_	_	740C (Dual numbered)
ISO 2528			—
(see 820A)			
BS EN ISO 2554	Plastics – Unsaturated polyester resins – Determination of hydroxyl value	1999	_
BS EN ISO 2555	Plastics – Resins in the liquid state or as emulsions or dispersions – Determination of apparent viscosity by the Brookfield Test method	2000	_
BS EN ISO 2556	Plastics – Determination of the gas transmission rate of films and thin sheets under atmospheric pressure – Manometric method	2001	_
ISO 2557-1 (see 940A)	_	_	940A (Dual numbered)
ISO 2557-2 (see 940B)		_	940B (Dual numbered)

Table A.1 Methods in BS 2782 and corresponding international standards (16 of 22)

Method number (BS 2782 method unless otherwise stated)	Title	Date of publication A)	Alternative number
ISO 2577 (see 640A)		_	640A (Dual numbered)
BS EN ISO 2578	Plastics – Determination of the time-temperature limits after prolonged exposure to heat	1999	_
BS EN ISO 2818	Plastics – Preparation of test specimens by machining	1996 (2003)	_
BS EN ISO 3001	Plastics Epoxy resins – Determination of epoxy equivalent	1999	_
BS EN ISO 3146	Plastics – Determination of melting behaviour (melting temperature or melting range) of semi-crystalline polymers by capillary tube and polarizing-microscope methods	2000	
BS EN ISO 3167	Plastics – Multipurpose-test specimens	2003	<u> </u>
BS EN ISO 3219	Plastics – Polymers/resins in the liquid state or as emulsions or dispersions – Determination of viscoscity using a rotational viscometer with defined shear rate	1995 (2003)	
BS EN ISO 3251	Paints, varnishes and plastics – Determination of non-volatile-matter content	2008	_
BS EN ISO 3451-1	Plastics – Determination of ash – Part 1: General methods	2008	_
ISO 3451-2	_	_	470B
(see 470B)			(Dual numbered)
ISO 3451-3	_	_	_
BS EN ISO 3451-4	Plastics – Determination of ash – Part 4: Polyamides	2000	_
BS EN ISO 3451-5	Plastics – Determination of ash – Part 5: Poly(vinyl chloride)	2002	_
BS EN ISO 3521	Plastics – Unsaturated polyester and epoxy resins – Determination of overall volume shrinkage	2000	_
BS ISO 3597-1	Textile-glass-reinforced plastics – Determination of mechanical properties on rods made of roving-reinforced resin – Part 1: General considerations and preparation of rods	2003	
BS ISO 3597-2	Textile-glass-reinforced plastics – Determination of mechanical properties on rods made of roving-reinforced resin – Part 2: Determination of flexural strength	2003	_
BS ISO 3597-3	Textile-glass-reinforced plastics – Determination of mechanical properties on rods made of roving-reinforced resin – Part 3: Determination of compressive strength	2003	_

Table A.1 Methods in BS 2782 and corresponding international standards (17 of 22)

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Method number (BS 2782 method unless otherwise stated)	Title	Date of publication A)	Alternative number
BS ISO 3597-4	Textile-glass-reinforced plastics – Determination of mechanical properties on rods made of roving-reinforced resin – Part 4: Determination of apparent interlaminar shear strength	2003	_
ISO 4091 (see 432A)		_	432A (Dual numbered)
BS ISO 4433-1	Thermoplastic pipes – Resistance to liquid chemicals – Classification – Part 1: Immersion test method	1997	_
BS ISO 4433-2	Thermoplastic pipes – Resistance to liquid chemicals – Classification – Part 2: Polyolefin pipes	1997	_
BS ISO 4433-3	Thermoplastic pipes – Resistance to liquid chemicals – Classification – Part 3: Unplasticized poly(vinyl chloride) (PVC-HI) and chlorinated poly(vinyl chloride) (PVC-C) pipes	1997	_
BS ISO 4433-4	Thermoplastic pipes – Resistance to liquid chemicals – Classification – Part 4: Poly(vinylidene fluoride) (PVDF) pipes	1997	_
ISO 4573 (see 433A)		_	433A (Dual numbered)
ISO 4576 (see 454G)	_	_	454G (Dual numbered)
ISO 4581 (see 453A)		_	453A (Dual numbered)
ISO 4582 (see 552A)	_	_	552A (Dual numbered)
BS EN ISO 4589-2	Plastics – Determination of burning behaviour by oxygen index – Part 2: Ambient temperature test	1999	_
BS EN ISO 4589-3	Plastics – Determination of burning behaviour by oxygen index – Part 3: Elevated temperature test	1996	_
ISO 4591 (see <i>631A</i> )		_	631A (Dual numbered)
ISO 4592 (see <i>632A</i> )		_	632A (Dual numbered)

Table A.1 Methods in BS 2782 and corresponding international standards (18 of 22)

Method number (BS 2782 method unless otherwise stated)	Title	Date of publication A)	Alternative number
ISO 4593 (see <i>630A</i> )	_	_	630A (Dual numbered)
BS EN ISO 4599	Plastics – Determination of environmental stress cracking (ESC) – Bent strip method	1997 (2003)	_
BS EN ISO 4600	Plastics – Determination of environmental stress cracking (ESC) – Ball or pin impression method	1998	_
BS EN ISO 4608	Plastics – Homopolymer and copolymer resins of vinyl chloride for general use – Determination of plasticizer absorption at room temperature	1998	_
BS EN ISO 4610	Plastics – Vinyl chloride homopolymer and copolymer resins – Sieve analysis using air-jet sieve apparatus	2001	_
BS EN ISO 4611	Plastics – Determination of the effects of exposure to damp heat, water spray and salt mist	2010	_
BS EN ISO 4614	Plastics – Melamine-formaldehyde mouldings – Determination of extractable formaldehyde	2000	_
BS EN ISO 4892-1	Plastics – Methods of exposure to laboratory light sources – Part 1: General guidance	2001	_
BS EN ISO 4892-2	Plastics – Methods of exposure of laboratory light sources – Part 2: Xenon-arc sources	2009	_
BS EN ISO 4892-3	Plastics – Methods of exposure of laboratory light sources – Part 3: Fluorescent UV lamps	2006	_
ISO 4892-4	-	_	_
(see 540G)			
ISO 6721-5		_	_
(see 323B)			
BS EN ISO 6252	Plastics – Determination of environmental stress cracking (ESC) – Constant-tensile-stress method	1998	
BS EN ISO 6259-1	Thermoplastics pipes – Determination of tensile properties – Part 1: General test method	2001	_
BS EN ISO 6427	Plastics – Determination of matter extractable by organic solvents (conventional methods)	1999	_
BS EN ISO 6603-1	Plastics – Determination of multi-axial impact behaviour of rigid plastics – Part 1: Non-instrumented impact testing	2000	
BS EN ISO 6603-2	Plastics – Determination of multi-axial impact behaviour of rigid plastics – Part 2: Instrumented puncture testing	2000	
BS EN ISO 6721-1	Plastics – Determination of dynamic mechanical properties – Part 1: General principles	2002	

Table A.1 Methods in BS 2782 and corresponding international standards (19 of 22)

Method number (BS 2782 method unless otherwise stated)	Title	Date of publication A)	Alternative number
BS EN ISO 6721-2	Plastics – Determination of dynamic mechanical properties – Part 2: Torsion – Pendulum method	1996	_
BS EN ISO 6721-3	Plastics – Determination of dynamic mechanical properties – Part 3: Flexural vibration – Resonance-curve method	1996	_
ISO 6721-5 (see <i>323B</i> )		_	323B (Dual numbered)
ISO 6721-6 (see <i>323C</i> )		_	323C (Dual numbered)
ISO 6721-7 (see <i>323D</i> )		_	323D (Dual numbered)
ISO 6721-8 (see 323E)		_	323E (Dual numbered)
BS ISO 6721-10	Plastics – Determination of dynamic mechanical properties – Part 10: Complex shear viscosity using a parallel-plate oscillatory rheometer	1999	_
BS EN ISO 7327	Plastics – Hardeners and accelerators for epoxide resins – Determination of free acid in acid anhydride	1997 (2003)	_
BS 7506-2	Methods for measurement in electrostatics – Part 2: Test methods	1996	_
ISO 7765-2 (see <i>352F</i> )	_	_	_
BS EN ISO 7808	Plastics – Thermosetting moulding materials – Determination of transfer flow	1999	_
BS EN ISO 8256	Plastics – Determination of tensile-impact strength	2004	_
BS ISO 8584-1	Thermoplastics pipes for industrial applications under pressure – Determination of the chemical resistance factor and of the basic stress – Part 1: Polyolefin pipes	1990	_
BS EN ISO 8619	Plastics – Phenolic resins powder – Determination of flow distance on a heated glass plate	2004	_
BS EN ISO 8620	Plastics – Phenolic resin powder – Sieve analysis using air-jet sieve apparatus	1996	_
BS EN ISO 8974	Plastics – Phenolic resins – Determination of residual phenol content by gas chromatography	2002	
BS EN ISO 8975	Plastics – Phenolic resins – Determination of pH	1995 (2003)	_

Table A.1 Methods in BS 2782 and corresponding international standards (20 of 22)

Method number (BS 2782 method unless otherwise stated)	Title	Date of publication A)	Alternative number
BS EN ISO 8987	Plastics – Phenolic resins – Determination of reactivity on a B-transformation test plate	2005	_
BS EN ISO 8988	Plastics – Phenolic resins – Determination of hexamethylenetetramine content – Kjeldahl method and perchlotic acid method	1997	_
ISO 9352	_	_	370
(see 370)			(Dual numbered)
BS EN ISO 9396	Plastics – Phenolic resins – Determination of the gel time given at a given temperature using automatic apparatus	2001	_
BS EN ISO 9397	Plastics – Phenolic resins – Determination of free-formaldehyde content – Hydroxylamine hydrochloride method	1997	_
BS EN ISO 9771	Plastics – Phenolic resins – Determination of the pseudo-adiabatic temperature rise of liquid resols when cured under acid conditions	1997	_
BS EN ISO 9773	Plastics – Determination of burning behaviour of thin flexible vertical specimens in contact with a small-flame ignition source	1999	_
BS EN ISO 9944	Plastics – Phenolic resins – Determination of electrical conductivity of resin extracts	1995	_
BS EN ISO 9967	Thermoplastic pipes – Determination of creep ratio	1995	_
BS EN ISO 9969	Thermoplastic pipes – Determination of ring stiffness	2007	_
ISO/TR 10501	_	_	1121C
(see 1121C)			(Dual numbered)
BS EN ISO 12058-1	Plastics – Determination of viscosity using a falling-ball viscometer – Part 1: Inclined-tube method	2002	_
BS EN 12061	Plastics piping systems – Thermoplastics fittings – Test method for impact resistance	1999	_
BS EN 12095	Plastic piping systems – Brackets for rainwater piping systems – Test method for bracket strength	1997	_
BS EN 12099	Plastic piping systems – Polyethylene piping materials and components – Determination of volatile content	1997	_
BS EN 12100	Plastics piping systems – Polyethylene (PE) valves – Test method for resistance to bending between supports	1998	_
BS EN 12106	Plastics piping systems – Polyethylene (PE) pipes – Test method for the resistance to internal pressure after application of squeeze-off	1998	

Table A.1 Methods in BS 2782 and corresponding international standards (21 of 22)

Method number (BS 2782 method unless otherwise stated)	Title	Date of publication A)	Alternative number
BS EN 12107	Plastics piping systems – Injection-moulded thermoplastic fittings, valves and ancillary equipment – Determination of the long-term hydrostatic strength of thermoplastics materials for injection moulding of piping components	1998	_
BS EN 12117	Plastics piping systems – Fitting, valves and ancillaries – Determination of gaseous flow rate/pressure drop relationship	1998	_
BS EN 12118	Plastic pipes systems – Determination of moisture content in thermoplastics by coulometry	1998	_
BS EN 12119	Plastics piping systems – Polyethylene (PE) valves – Test method for resistance to thermal cycling	1997	_
BS EN ISO 11248	Plastics – Thermosetting moulding materials – Evaluation of short-term performance at elevated temperatures	2000	_
BS EN 12256	Plastic piping systems – Thermoplastic fittings – Test method for mechanical strength or flexibility of fabricated fittings	1998	_
BS EN ISO 12162	Thermoplastic materials for pipes and fittings for pressure applications – Classification, designation and design coefficient	2009	_
BS EN 12293	Plastics piping systems – Thermoplastics pipes and fittings for hot and cold water – Test method for the resistance of mounted assemblies to temperature cycling	2000	_
BS EN 12294	Plastics piping systems – Systems for hot and cold water – Test method for leaktightness under vacuum	2000	_
BS EN 12295	Plastics piping systems – Thermoplastics pipes and associated fittings for hot and cold water – Test method for resistance of joints to pressure cycling	2000	_
BS EN ISO 13468-1	Plastics – Determination of the total luminous transmittance of transparent materials – Part 1: Single-beam instrument	1997 (2003)	_
BS EN ISO 13478	Polyolefin pipes for the conveyance of fluids – Determination of resistance to rapid crack propagation (RCP) – Full-scale test	1997	_
BS EN ISO 13479	Polyolefin pipes for the conveyance of fluids – Determination of resistance to crack propagation – Test method for slow crack growth on notched pipes (notch test)	2009	_
BS EN ISO 13760	Plastic pipes for the conveyance of fluids under pressure – Miner's rule – Calculation method for cumulative damage	2000	_

Table A.1 Methods in BS 2782 and corresponding international standards (22 of 22)

Method number (BS 2782 method unless otherwise stated)	Title	Date of publication A)	Alternative number
BS EN ISO 13783	Plastics piping systems – Unplasticized poly(vinyl chloride) (PVC-U) end-load-bearing double-socket joints – Test method for leaktightness and strength while subjected to bending and internal pressure	1998	_
BS EN ISO 13844	Plastics piping systems – Elastomeric-sealing-ring-type socket joints for use with unplasticized poly(vinyl chloride) (PVC-U) for use with PVC-U pipes – Test method for leaktightness under negative pressure	2000	_
BS EN ISO 13845	Plastics piping systems – Elastomeric-sealing-ring-type socket joints for use with unplasticized poly(vinyl chloride) (PVC-U) pipes – Test method for leaktightness under internal pressure and with angular deflection	2000	
BS ISO 18553	Methods for the assessment of the degree of pigment or carbon black dispersions in polyolefin pipes, fitting and compounds	2002	_
BS EN ISO 21627-2	Plastics – Epoxy resins and related materials – Determination of chlorine content – Part 2: Easily saponifiable chlorine	2009	_
BS EN 28233	Thermoplastic valves – Torque – Test method	1992 (1999)	_
BS EN 28659	Thermoplastic valves – Fatigue strength – Test method	1992 (1999)	_
IEC 60167 (see 232)	_	_	232 (Dual numbered)
BS EN 60695-11-20	Fire hazard testing – Part 11-20: Test flames – 500W flame test methods	2005	_

A) Dates in brackets indicate when confirmation of the validity of the standard was agreed.

B) See also Annex B.

# Annex B Method 508A: Rate of burning, laboratory method (obsolescent)

NOTE This method was formerly published in BS 2782:1970, which has been withdrawn. The method has been declared obsolescent but is made available here because it is referred to in the Approved Document B/Building Regulations [1].

#### **B.1** Introduction

A strip of the material is held horizontally with its transverse axis at an angle of 45° to the horizontal. A flame is applied for a short time to the free end of the strip and after its removal the time is taken for the flame of the burning specimen to travel a distance of 100 mm. The rate of burning is expressed as the distance travelled by the flame in one minute. If the flame does not reach a line 25 mm from the free end of the strip, the material is reported as "Flame does not reach first mark". If the flame does not reach a line 125 mm from the same end of the strip, the material is reported as "Flame does not reach second mark".

#### B.2 Form of test specimen

The specimen shall be 150 mm long, 13 mm wide and 1.5 mm  $\pm$  0.1 mm thick. Two lines shall be drawn across the specimen, one at 25 mm and the other at 125 mm from one end.

#### **B.3** Number of test specimens

At least three specimens shall be used.

#### **B.4** Procedure

The specimen shall be tested in a draught-free atmosphere. It shall be clamped in a rigid support at one end so that its longitudinal axis is horizontal and its transverse axis is at 45° to the horizontal and so that both lines on the specimen are clearly visible. A piece of clean wire gauze, seven meshes per linear centimetre, 130 mm square, shall be clamped in a horizontal position 6 mm below the specimen with 6 mm of the unsupported end of the specimen projecting beyond the edge of the gauze as shown in Figure B.1. An alcohol lamp or Bunsen burner with a non-luminous flame 13 mm to 19 mm in height shall be placed under the free end of the specimen so that the top of the flame just touches it. The flame shall be removed after 10 s and the specimen allowed to burn. The time taken for the edge of the flame to travel the distance of 100 mm between the two lines shall be measured with a stop-watch and the rate burning of the specimen in millimetres per minute calculated there from. For specimens in which the flame does not reach the first mark the duration of flame or afterglow after the burner has been removed shall be measured.

#### **B.5** Test report

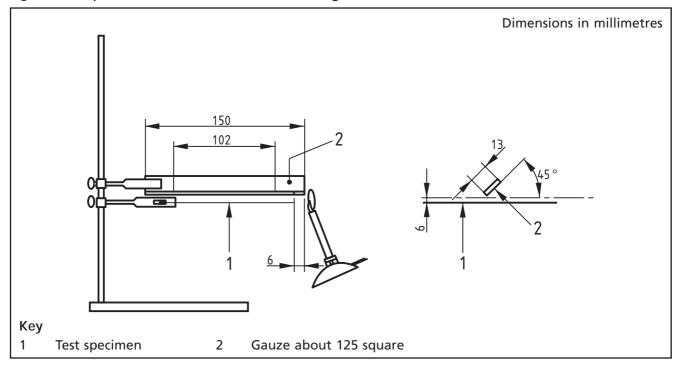
The test report shall state:

- a) "The following test results relate only to the behaviour of the test specimens under the particular conditions of test; they are not intended as a means of assessing the potential fire hazard of the material in use.";
- b) for each test specimen:
  - 1) the rate of burning; or
  - 2) that the flame does not reach the first mark; or
  - 3) that the flame does not reach the second mark;

4) for specimens where the flame does not reach the first mark, the duration of flame or after-glow after removal of the burner.

c) the conditioning, if any, of the test specimens; d) the number of this British Standard and Method, i.e. BS 2782:Method 508A.

Figure B.1 Specimen under test for rate of burning



## **Bibliography**

For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

#### Standards publications

BS 2782:1970, Methods of testing plastics

BS 4618 (all parts), Recommendations for the presentation of plastics design data

BS EN ISO 291:1997, Plastics – Standard atmosphere for conditioning and testing

BS EN ISO 3696:1995, Water for analytical laboratory use – Specification and test methods

BS EN ISO 10350 (all parts), *Plastics – Acquisition and presentation of comparable single-point data* 

BS EN ISO 11403 (all parts), *Plastics – Acquisition and presentation of comparable multipoint data* 

BS ISO 1000:1992, SI units and recommendations for the use of their multiples and of certain other units

#### Non-standards publications

[1] GREAT BRITAIN. The Building Regulations 2000. London: HMSO.



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