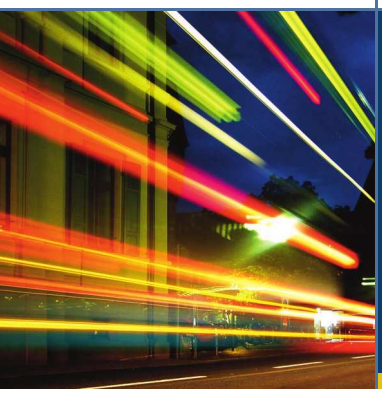
BS 3TA 1:2009



BSI British Standards

AEROSPACE SERIES

Specification for sheet and strip of commercially pure titanium (Tensile strength 290–420 MPa)

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Amendments issued since publication

Date	Text affected

Contents

Summary of pages
This document comprises a front cover, an inside front cover, pages i to ii, pages 1 to 4, an inside back cover and a back cover.

Foreword

Publishing information

This British Standard is published by BSI and came into effect on 30 November 2009. It was prepared by Panel ACE/61/-/49, *Titanium and its alloys*, under the authority of Technical Committee ACE/61, *Metallic materials for aerospace purposes*. A list of organizations represented on this committee can be obtained on request to its secretary.

Supersession

This British Standard supersedes BS 2TA 1:1974, which is withdrawn.

Information about this document

This is a full revision of BS TA 1, and introduces the following principal changes.

a) Requirements are stated in tabular format in accordance with EN 4500-1 and EN 4500-4.

b) Chemical composition has been amended to add requirements for "other" elements.

c) Melting method details have been deleted and replaced by reference to Section 1 of BS TA 100.

Hazard warnings

WARNING. This British Standard calls for the use of substances and/or procedures that can be injurious to health if adequate precautions are not taken. It refers only to technical suitability and does not absolve the user from legal obligations relating to health and safety at any stage.

Use of this document

It has been assumed in the preparation of this British Standard that the execution of its provisions will be entrusted to appropriately qualified and experienced people, for whose use it has been produced.

Presentational conventions

The provisions of this standard are presented in roman (i.e. upright) type. Its requirements are expressed in sentences in which the principal auxiliary verb is "shall".

Commentary, explanation and general informative material is presented in smaller italic type, and does not constitute a normative element.

Contractual and legal considerations

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Compliance with a British Standard cannot confer immunity from legal obligations.

1 Scope

This British Standard specifies requirements for commercially pure titanium sheet and strip with a tensile strength of 290 MPa to 420 MPa.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

BS TA 100, *Procedure for inspection, testing and acceptance of wrought titanium and titanium alloys*

3 Technical requirements

Material to this standard shall conform to Table 1.

NOTE The format and symbols used in Table 1 are derived from EN 4500-1 and EN 4500-4.

Table 1 **Technical requirements for commercially pure titanium sheet and strip**

1	**Material designation**			**BS TA 1**							
2	**Chemical composition %**	Element		Fe	C	O_2	N_2	H_2	Others		Ti
									Each	Total	
		Min.		—	—	—	—	—	—	—	Base
		Max.		0.20	0.08	0.20	0.05	0.015	0.10	0.30	
3	**Method of melting**			See Section 1 of BS TA 100							
4.1	**Form**			Sheet and strip [1)]							
4.2	**Method of production**			Rolled							
4.3	**Limit dimension(s)**		mm	$a \leqslant 3$							
5	**Technical specification**			Sections 1 and 5 of BS TA 100							

6.1	**Delivery condition**			Annealed + descaled or bright annealed	
	Heat treatment			Batch: 600 °C $\leqslant \theta \leqslant$ 750 °C / AC or FC; Continuous: $\theta \leqslant$ 800 °C	
6.2	**Delivery condition code**			U	
7	**Use condition**			Delivery condition	
	Heat treatment			—	

Characteristics

8.1	**Test sample(s)**			See Section 5 of BS TA 100		
8.2	**Test piece(s)**			See Section 5 of BS TA 100		
8.3	**Heat treatment**			Use condition		
9	**Dimensions concerned**		mm	$a \leqslant 3$		
10	**Thickness of cladding on each face**		%	—		
11	**Direction of test piece**			L or LT		
12	T	**Temperature**	θ °C	Ambient		
13		**Proof stress**	$R_{p0.2}$ MPa	$\geqslant 200$		
14		**Strength**	R_m MPa	$290 \leqslant R_m \leqslant 420$		
15		**Elongation**	A %	$\geqslant 25$		
16		**Reduction of area**	Z %	—		
17	**Hardness**			—		
18	**Shear strength**		R_c MPa	—		
19	**Bending**		κ —	$a \leqslant 2$ mm: 1.0; $\alpha = 180°$	2 mm < $a \leqslant 3$ mm: 2.0; $\alpha = 180°$	
20	**Impact strength**			—		
21	C	**Temperature**	θ °C	—		
22		**Time**	h	—		
23		**Stress**	σ_a MPa	—		
24		**Elongation**	a %	—		
25		**Rupture stress**	σ_R MPa	—		
26		**Elongation at rupture**	A %	—		
27	**Notes** (see line 98)			[1)]		

Table 1 Technical requirements for commercially pure titanium sheet and strip *(continued)*

<table>
<tr><td>44</td><td>External defects</td><td>—</td><td>See Section 5 of BS TA 100</td></tr>
<tr><td>74</td><td>Surface contamination</td><td>—</td><td>See Section 5 of BS TA 100</td></tr>
<tr><td>95</td><td>Marking</td><td>—</td><td>See Section 5 of BS TA 100</td></tr>
<tr><td rowspan="2">96</td><td rowspan="2">Dimensional inspection</td><td>—</td><td>See Section 5 of BS TA 100</td></tr>
<tr><td>7</td><td>The tolerances applicable to material finished by cold rolling shall apply</td></tr>
<tr><td>98</td><td>Notes</td><td>—</td><td>[1] British Standards covering other forms of material of similar composition are:
<table>
<tr><td rowspan="2">Form</td><td colspan="3">R_m (MPa)</td></tr>
<tr><td>390–540</td><td>570–730</td><td>540–740</td></tr>
<tr><td>Sheet and strip</td><td>BS TA 2</td><td>BS TA 6</td><td>—</td></tr>
<tr><td>Bar and section for machining</td><td>—</td><td>—</td><td>BS TA 7</td></tr>
</table></td></tr>
</table>

Bibliography

Standards publications

For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

BS TA 2, *Specification for sheet and strip of commercially pure titanium (Tensile strength 390–540 MPa)*

BS TA 6, *Specification for sheet and strip of commercially pure titanium (Tensile strength 570–730 MPa)*

BS TA 7, *Specification for bar and section for machining of commercially pure titanium (Tensile strength 540–740 MPa)*

EN 4500-1, *Metallic materials – Rules for the drafting and presentation of material standards – Part 1: General rules* [1)]

EN 4500-4, *Metallic materials – Rules for the drafting and presentation of material standards – Part 4: Specific rules for titanium and titanium alloys* [1)]

[1)] Published as ASD-STAN Prestandard at the date of publication of this standard.

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389 Chiswick High Road London W4 4AL UK

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