



BSI Standards Publication

**Fine ceramics (advanced ceramics, advanced technical ceramics) — Test method for self-cleaning performance of semiconducting photocatalytic materials under indoor lighting environment — Measurement of water contact angle**

---

## National foreword

This British Standard is the UK implementation of ISO 19810:2017.

The UK participation in its preparation was entrusted to Technical Committee RPI/13, Advanced technical ceramics.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

ISBN 978 0 580 87009 5

ICS 81.060.30

**Compliance with a British Standard cannot confer immunity from legal obligations.**

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 31 May 2017.

### Amendments/corrigenda issued since publication

Date	Text affected
------	---------------

---

---

---

**Fine ceramics (advanced ceramics,  
advanced technical ceramics) — Test  
method for self-cleaning performance  
of semiconducting photocatalytic  
materials under indoor lighting  
environment — Measurement of water  
contact angle**

*Céramiques techniques — Méthode d'essai relative aux propriétés  
autonettoyantes des matériaux photocatalytiques semiconducteurs  
dans un environnement d'éclairage intérieur — Mesurage de l'angle  
de contact de l'eau*





**COPYRIGHT PROTECTED DOCUMENT**

© ISO 2017, Published in Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
Ch. de Blandonnet 8 • CP 401  
CH-1214 Vernier, Geneva, Switzerland  
Tel. +41 22 749 01 11  
Fax +41 22 749 09 47  
copyright@iso.org  
www.iso.org

# Contents

Page

<b>Foreword</b> .....	<b>iv</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>1</b>
<b>4 Principle</b> .....	<b>3</b>
<b>5 Test apparatus</b> .....	<b>3</b>
5.1 Instruments and apparatus.....	3
5.2 Reagents.....	4
5.3 Laboratory temperature and humidity.....	4
<b>6 Test piece preparation</b> .....	<b>4</b>
<b>7 Test procedures</b> .....	<b>4</b>
7.1 Measurement of water contact angle.....	4
7.2 Test piece pretreatment.....	5
7.3 Visible light irradiation and measurement of contact angle after $n$ h of visible light irradiation, $\theta_4(n)$ .....	6
7.3.1 Measurement of illuminance and preparation of test piece placement location.....	6
<b>8 Calculation of test results</b> .....	<b>8</b>
8.1 Guide to the rounding of numbers.....	8
8.2 Calculation of contact angle.....	8
8.3 Conditions for a valid test.....	9
8.4 Initial contact angle halving time, $n_{1/2}$ .....	9
8.5 Contact angle reduction time, $n_{10^\circ}$ .....	9
<b>9 Reporting of test results</b> .....	<b>10</b>
<b>10 Test measurement examples</b> .....	<b>10</b>
<b>Bibliography</b> .....	<b>12</b>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 206, *Fine ceramics*.

# Fine ceramics (advanced ceramics, advanced technical ceramics) — Test method for self-cleaning performance of semiconducting photocatalytic materials under indoor lighting environment — Measurement of water contact angle

## 1 Scope

This document specifies a test method for the determination of the self-cleaning performance of sheet-form materials that contain an indoor-light-active photocatalyst or have indoor-light-active photocatalytic films on the surface, under indoor lighting environment.

This method is used to measure the change of water contact angle under indoor lighting environment, which is one of the indices reflecting the self-cleaning performance of semiconducting photocatalytic materials.

This document is not applicable to permeable materials on which water droplets cannot hold and rough materials which obscure water droplets. This document is not applicable to materials of which the changes in the water contact angle due to decomposition of adhered organic matter cannot be evaluated because even if the surface is clean the water contact angle is remarkably large or the water contact angle cannot be sufficiently increased by attaching organic matter to the surface.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 10677, *Fine ceramics (advanced ceramics, advanced technical ceramics) — Ultraviolet light source for testing semiconducting photocatalytic materials*

ISO 14605, *Fine ceramics (advanced ceramics, advanced technical ceramics) — Light source for testing semiconducting photocatalytic materials used under indoor lighting environment*

ISO 27448, *Fine ceramics (advanced ceramics, advanced technical ceramics) — Test method for self-cleaning performance of semiconducting photocatalytic materials — Measurement of water contact angle*

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 27448 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

— IEC Electropedia: available at <http://www.electropedia.org/>

— ISO Online browsing platform: available at <http://www.iso.org/obp>

### 3.1 photocatalyst

material in which or on which the photocatalyst is added by coating, impregnation, mixing, etc.

Note 1 to entry: Materials include ceramic, metal, plastic, paper, cloth, etc. for general purposes.

### 3.2 photocatalytic materials

material in which or on which the photocatalyst is added by coating, impregnation, mixing, etc.

### 3.3 semiconducting photocatalyst

substance that displays photocatalytic action based on its electronic band structure

Note 1 to entry: This applies to metal oxides like titanium dioxide, and sulfides. Photocatalysts which are not semiconducting includes metal complexes.

### 3.4 self-cleaning effect

maintenance of surface cleanliness of a material by employing a photocatalyst loaded onto the surface

Note 1 to entry: Self-cleaning using photocatalysis is achieved through decomposition of surface contaminants by redox reactions, and/or hydrophilicity that allows stains or dirt to be easily removed by the flow of (rain) water over the surface.

Note 2 to entry: Examples include glass, tiling and other facings for buildings, and plastics and coatings for general purposes.

### 3.5 indoor lighting environment

indoor lighting environment with an artificial light source for general lighting service that does not include sunlight

Note 1 to entry: For the purposes of photocatalytic activity characterization, a clear definition of spectral range and intensity is normally required.

### 3.6 indoor-light-active photocatalyst

substance that carries out many functions based on oxidization and reduction reactions produced by an artificial light source for general lighting service, including decomposition and removal of air and water contaminants, deodorization, and antibacterial, antifungal, self-cleaning and antifogging actions

### 3.7 contact angle before pretreatment

$\theta_1$   
water contact angle before pretreatment by UV irradiation and coating with organic matter

### 3.8 contact angle after UV irradiation and before coating

$\theta_2$   
water contact angle after pretreatment by UV irradiation and before coating with organic matter

### 3.9 initial contact angle

$\theta_3$   
water contact angle after pretreatment by UV irradiation and coating with organic matter and immediately before starting visible light irradiation (water contact angle after 0 h of visible light irradiation)

### 3.10 contact angle after $n$ h of visible light irradiation

$\theta_4(n)$   
water contact angle after applying visible light irradiation for  $n$  h

Note 1 to entry: The unit of time may also be in days, minutes, and seconds in addition to hours.



**3.11**  
**initial contact angle halving time**

$n_{1/2}$

time required for water contact angle to reach half the value of the initial contact angle  $\theta_3$  due to visible light irradiation

**3.12**  
**contact angle reduction time (10°)**

$n_{10^\circ}$

time required for water contact angle to reach 10° due to visible light irradiation

**3.13**  
**test piece set**

multiple test pieces of the same material, treated under the same conditions, to investigate time-series changes in a water contact angle by sequential measurement under identical visible light irradiation conditions

## 4 Principle

This test method measures the time until a water contact angle increased by attaching organic matter to a test piece is reduced due to decomposition of the organic matter by the photocatalytic effect of visible light irradiation, thus provides an index of the self-cleaning performance of an indoor-light-active photocatalytic material. First, the test piece is irradiated with UV light to remove any organic matter adsorbed to its surface, and organic matter for test purposes (stearic acid) is then applied to the test piece by a previously established method. Next, the initial contact angle is measured, and the test piece is then irradiated with a given amount of visible light. The time-series changes in the contact angle due to visible light irradiation are measured, and the elapsed time from the start of visible light irradiation until the contact angle reaches half of the initial value and until the contact angle reaches 10° or lower are determined.

## 5 Test apparatus

### 5.1 Instruments and apparatus

**5.1.1 Black light blue fluorescent lamp**, as specified by ISO 10677.

NOTE In general, the lamp recommended for use is an ultraviolet fluorescent lamp which produces ultraviolet rays termed UVA and has a peak emission at 351 nm, employing blue glass which absorbs visible light.

**5.1.2 Ultraviolet light irradiation apparatus**, as specified by ISO 27448.

**5.1.3 Ultraviolet light radiometer**, as specified by ISO 10677.

**5.1.4 Visible light source (fluorescent lamp and UV cut filter).**

Indoor illumination environment condition (Condition A) shall be used with a cool white halophosphate fluorescent lamp and a UV sharp cut filter designated as Type A from among those specified by ISO 14605, with an attached cover which transmits light longer than wavelengths of 400 nm. Fluorescent lamps shall be warmed up for 15 min before use to stabilize output.

**5.1.5 Visible light irradiating apparatus.**

To ensure uniform irradiation of test piece sets by light produced by the lamp, allow for blocking of light from surroundings, and allow for adjustment of illuminance, the test piece or the position of the lamp shall be movable. If a lamp reflector is attached, it shall employ a material with little absorption of visible light and degradation under visible light conditions and the structure shall allow for measurement of

illuminance where the test piece is located. Illuminance at the test piece surface shall be adjustable over a threefold or greater range.

**5.1.6 Illuminometer**, as specified by ISO 14605.

**5.1.7 Contact angle measurement apparatus**, as specified by ISO 27448.

## 5.2 Reagents

**5.2.1 Stearic acid**, of assay (cGC) 60,0 % or higher.

**5.2.2 *n*-Heptane**, of assay (cGC) 99,0 % or higher.

**5.2.3 Water**, distilled water or water of equivalent purity.

## 5.3 Laboratory temperature and humidity

The laboratory should be preferably kept at a temperature  $(23 \pm 5)$  °C, relative humidity  $(50^{+20}_{-10})$  % or a temperature  $(20 \pm 5)$  °C, relative humidity  $(65 \pm 10)$  %. The laboratory temperature and humidity in use shall be documented in the reports of test results.

## 6 Test piece preparation

Preparation of test pieces shall be as follows.

- a) **Test pieces:** Test pieces shall be prepared by cutting a square  $50 \pm 2$  mm in size from the flat portion of a semiconducting photocatalytic material. During preparation of test pieces, due care shall be taken to avoid contamination by oils or other such organic matter and cross-contamination between semiconducting photocatalytic materials. Test pieces should be taken from the semiconducting photocatalytic material itself, but if the shape of a semiconducting photocatalytic material makes preparation of test pieces difficult, test pieces may be prepared on a separate flat sheet made from the same starting material and processed identically. A single test piece set comprises multiple test pieces prepared from the same material under the same conditions to investigate time-series changes in a water contact angle through sequential measurement of the water contact angle under identical visible light irradiation conditions.
- b) **Number of test pieces:** Each test piece set shall include a sufficient number of test pieces needed to carry out testing. Since the water contact angle is measured at different locations on the test piece surface, a greater number of test pieces are needed if the visible light irradiation time becomes longer and the number of water contact angle measurements increases. The number of test pieces needed can be estimated by preliminary testing and other means in advance. The number of test piece sets needed also corresponds to the number of visible light irradiation levels to be used in testing on two or more levels under visible light irradiation conditions with at least a threefold difference in illuminance.

## 7 Test procedures

### 7.1 Measurement of water contact angle

When water droplets are brought into contact with a test piece, water droplets are transferred to the test piece, and liquid droplets are formed. The contact angle at such time shall be measured rapidly, preferably 3 s to 5 s after water dripping. The amount of water dripped shall follow the specification for the contact angle meter used, and measurement is performed with a suitable amount. The value of the contact angle shall be always taken as the arithmetic mean for measurement of contact angles at

three different locations. Measurement shall not be repeated at a location on a test piece surface where the water contact angle has been measured previously. Likewise, if multiple measurements are made on the same test piece, measurement is made at a location sufficiently separated from locations where measurement was made previously, with care taken to obviate effects from previous measurement. Special care shall be needed in cases where the water contact angle is small and water droplets spread on the surface of the test piece.

## 7.2 Test piece pretreatment

Test pieces shall be pretreated by the following procedures, in which the test piece is irradiated with ultraviolet light to remove any organic matter adsorbed to the surface, and the test piece is then coated with stearic acid. When handling the test piece, care shall be taken to prevent direct contact with the test piece surface, so as to prevent contamination by hydrophobic substances or other such materials. Polyethylene or similar gloves should be worn to protect the test piece from contamination by hydrophobic substances or other such materials.

- a) **Measurement of contact angle before pretreatment,  $\theta_1$ .** For each test piece set, the contact angle at three locations shall be measured before pretreatment of the test pieces. The arithmetic mean of the measured values of contact angles at the three locations measured in this fashion shall be taken as the “contact angle before pretreatment,  $\theta_1$ ” of each test piece set. If multiple, entirely identical test pieces are divided into individual test piece sets, the measured value for a single “contact angle before pretreatment,  $\theta_1$ ” may be used for all such test piece sets.
- b) **Preparation of ultraviolet irradiation apparatus.** The light receiving section of a ultraviolet light radiometer shall be installed on the base surface of the ultraviolet irradiation apparatus, and the apparatus shall be adjusted such that irradiance at the test piece surface is  $(2,0 \pm 0,1)$  mW/cm<sup>2</sup> during use. When measuring irradiance, the light source of the irradiation apparatus shall be warmed up 15 min in advance to stabilize the level of irradiance.
- c) **Removal of organic matter by ultraviolet irradiation and measurement of contact angle after UV irradiation and before stearic acid coating,  $\theta_2$ .** The ultraviolet irradiation apparatus, with irradiance adjusted, shall be used to irradiate each test piece set with UV light for 24 h. Thereafter, the contact angle shall be measured at three locations for each test piece set. The arithmetic mean of the contact angles in the three locations measured for each test piece set shall be then taken as the “contact angle after UV irradiation and before coating,  $\theta_2$ ” of each test piece set. If the contact angle after UV irradiation and before stearic acid coating,  $\theta_2$ , is not 10° or lower, the test piece set shall be again subjected to UV irradiation for 24 h, and the contact angle after UV irradiation and before stearic acid coating,  $\theta_2$ , shall be re-measured. This process shall be repeated until the contact angle after UV irradiation and before stearic acid coating,  $\theta_2$ , is 10° or lower. If the contact angle after UV irradiation and before stearic acid coating,  $\theta_2$ , does not attain 10° or lower despite repeated UV irradiation, the test is judged invalid. If multiple, exactly identical test pieces have been divided into separate test piece sets and entirely identical ultraviolet irradiation has been performed for each such set, the measured value of a single “contact angle after UV irradiation and before coating,  $\theta_2$ ” may be used for all such test piece sets.
- d) **Coating with stearic acid and measurement of initial contact angle,  $\theta_3$ .** Test pieces shall be coated with stearic acid by the following method. A heptane solution of stearic acid (0,3 wt%) shall be prepared, and each test piece shall be spin-coated with this solution by dripping 1 ml at 2 000 r/min  $\times$  20 s, whereafter the test pieces shall be then dried for 10 min at 70 °C. The contact angle at three locations shall be subsequently measured for each test piece set. The arithmetic mean of the contact angles measured at the three locations is determined for each test piece set, and if this value is not 20° or greater, spin-coating with a heptane solution of stearic acid (0,3 wt%) and drying are again performed under the same conditions, and the contact angles shall be re-measured. This process shall be repeated until the arithmetic mean of the contact angle value measured at the three locations reaches 20° or greater, the value at which 20° or greater is attained shall be taken as the “initial contact angle,  $\theta_3$ ” for the test piece set, and the next stage of visible light irradiation can be carried out. If the contact angle does not reach 20° or greater despite repeated spin-coating with stearic acid, the test is judged invalid.

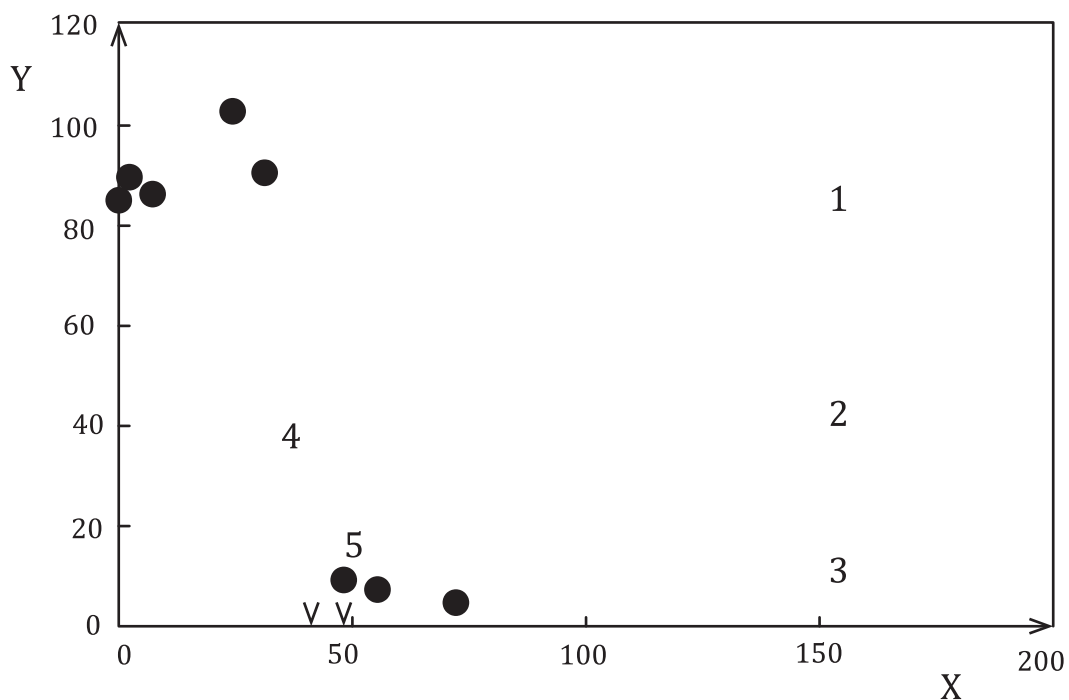
### **7.3 Visible light irradiation and measurement of contact angle after $n$ h of visible light irradiation, $\theta_4(n)$**

#### **7.3.1 Measurement of illuminance and preparation of test piece placement location**

The light receiving section of an illuminometer shall be installed on the base surface of the visible irradiation apparatus, and the apparatus shall be adjusted such that illuminance at the test piece surface is a predetermined value during use. Testing shall be performed on two or more levels under visible light irradiation conditions with at least a threefold difference in illuminance. When illuminance is measured, the light source of the irradiation apparatus shall be let for 15 min or more in advance to stabilize illuminance.

#### **7.3.2 Measurement of contact angle after $n$ h of visible light irradiation, $\theta_4(n)$**

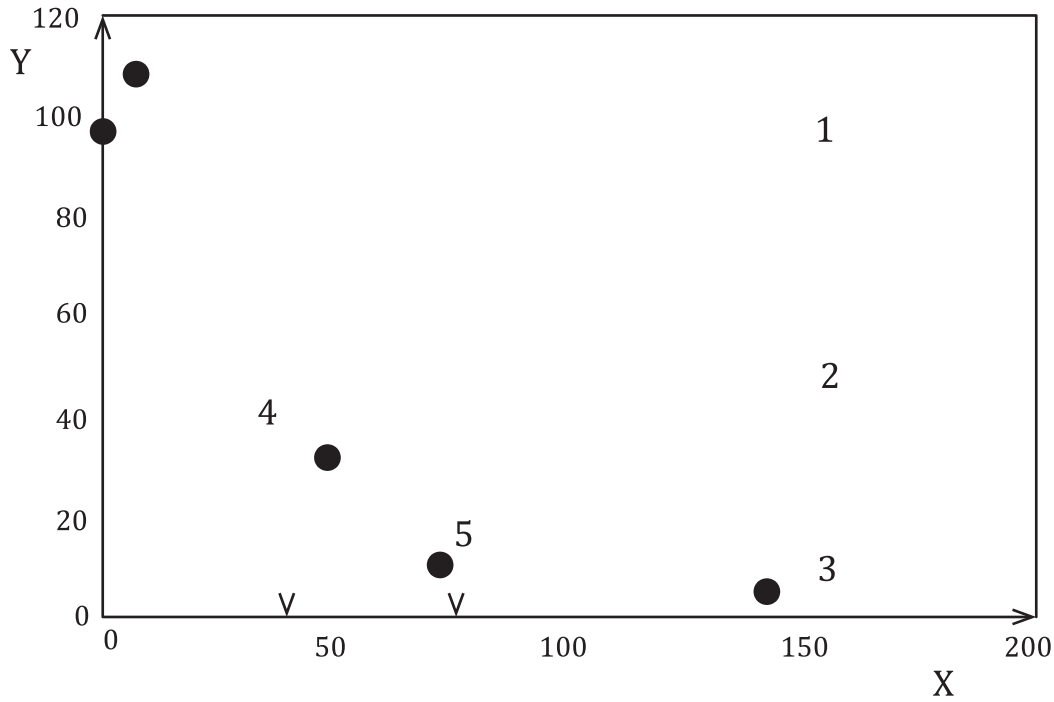
Once visible light irradiation of a test piece set is initiated, an appropriate interval of irradiation shall be allowed, and the contact angle at three locations shall be measured for each test piece set. The arithmetic mean of the contact angle measured at three locations after  $n$  h of visible light irradiation shall be taken as the “contact angle after  $n$  h of visible light irradiation,  $\theta_4(n)$ ” for each test piece set. Visible light irradiation shall be continued and contact angle measurement is repeated until the contact angle is reduced enough to calculate the initial contact angle halving time,  $n_{1/2}$ , and the contact angle reduction time,  $n_{10^\circ}$ . If the contact angle is not reduced to half the value of the initial contact angle and to  $10^\circ$  within the anticipated test duration, the tester shall record the elapsed irradiation time and contact angle when visible light irradiation is stopped, and testing ends. [Figures 1](#) and [2](#) present measurement examples (2 level of visible light illuminance).



**Key**

- X irradiation time, h
- Y water contact angle, degrees
- 1 dotted line:  $\theta_3$  84,9°
- 2 dotted line:  $\theta_3 / 2$  42,5°
- 3 dotted line: 10°
- 4 arrow:  $n_{1/2}$  41,0 h
- 5 arrow:  $n_{10^\circ}$  47,9 h

**Figure 1 — Measurement example for illuminance of 10 000 lx**



- Key**
- X irradiation time, h
  - Y water contact angle, degrees
  - 1 dotted line:  $\theta_3$  96,7°
  - 2 dotted line:  $\theta_3 / 2$  48,4°
  - 3 dotted line: 10°
  - 4 arrow:  $n_{1/2}$  39,1 h
  - 5 arrow:  $n_{10}$  76,0 h

**Figure 2 — Measurement example for illuminance of 3 000 lx**

Though the number of measuring points in these measurement examples is small, testing shall include three or more measuring points between the point where the maximum contact angle is reached and the point where the contact angle becomes 10° or lower by performing preliminary testing or other such procedures in advance (including the point of maximum contact angle and the point at which 10° or lower is reached, five or more points shall be evaluated).

## 8 Calculation of test results

### 8.1 Guide to the rounding of numbers

The calculation values are usually rounded to one decimal place.

### 8.2 Calculation of contact angle

The arithmetic mean shall be determined for contact angles measured at three points for each test piece set, and the result is taken as the “contact angle for the test piece set” under the conditions.

### 8.3 Conditions for a valid test

When the following conditions for a valid test are fulfilled, the associated test is judged valid. The contact angle after UV irradiation and before stearic acid coating,  $\theta_2$ , shall be  $10^\circ$  or lower [fulfils [Formula \(1\)](#)].

$$\theta_2 \leq 10^\circ \quad (1)$$

where

$\theta_2$  is the contact angle after UV irradiation and before stearic acid coating.

The initial contact angle,  $\theta_3$ , shall be  $20^\circ$  or higher [fulfils [Formula \(2\)](#)].

$$\theta_3 \geq 20^\circ \quad (2)$$

where

$\theta_3$  is the initial contact angle (contact angle after 0 h of visible light irradiation).

### 8.4 Initial contact angle halving time, $n_{1/2}$

The initial contact angle halving time,  $n_{1/2}$ , shall be calculated by the following formulae.

For each test piece set, when the contact angle is reduced by visible light irradiation and the contact angle at measurement of the contact angle after  $n_{-1/2}$  h of visible light irradiation ( $\theta_4(n_{-1/2})$ ) first reaches a size that is not more than half of the initial contact angle,  $\theta_3$  [fulfils [Formula \(4\)](#)], if the previous contact angle measurement was made after  $n_{+1/2}$  h of visible light irradiation and the contact angle at such time is taken as  $\theta_4(n_{+1/2})$ , the initial contact angle halving time  $n_{1/2}$  is defined by [Formula \(3\)](#), using these values.

$$n_{1/2} = \frac{(n_{+1/2} - n_{-1/2}) \cdot \frac{\theta_3}{2} + n_{-1/2} \cdot \theta_4(n_{+1/2}) - n_{+1/2} \cdot \theta_4(n_{-1/2})}{\theta_4(n_{+1/2}) - \theta_4(n_{-1/2})} \quad (3)$$

$$\theta_4(n_{-1/2}) \leq \frac{\theta_3}{2} \quad (4)$$

where

- $n_{-1/2}$  is the elapsed time of visible light irradiation (h) at contact angle measurement when the size of the contact angle,  $\theta_4$ , first reaches half or less that of the initial contact angle,  $\theta_3$ ;
- $n_{+1/2}$  is the elapsed time of visible light irradiation (h) at contact angle measurement immediately before contact angle measurement when the size of the contact angle,  $\theta_4$ , first reaches half or less that of the initial contact angle,  $\theta_3$ ;
- $\theta_4(n_{-1/2})$  is the contact angle ( $^\circ$ ) after  $n_{-1/2}$  h of visible light irradiation;
- $\theta_4(n_{+1/2})$  is the contact angle ( $^\circ$ ) after  $n_{+1/2}$  h of visible light irradiation;
- $n_{1/2}$  is the initial contact angle halving time (h);
- $\theta_3$  is the initial contact angle ( $^\circ$ ).

### 8.5 Contact angle reduction time, $n_{10^\circ}$

Contact angle reduction time,  $n_{10^\circ}$ , shall be calculated by [Formula \(3\)](#), with the following substitutions.

When the contact angle first reaches  $10^\circ$  or lower at the time of contact angle measurement, visible light irradiation time at that time is taken as  $n_{-1/2}$ , and the contact angle is taken as  $\theta_4(n_{-1/2})$ . For the contact angle measurement immediately before the measurement above, visible light irradiation time

is taken as  $n_{+1/2}$ , and the contact angle is taken as  $\theta_4(n_{+1/2})$ . Assuming that the value of  $\theta_3$  at such time is  $20^\circ$ ,  $n_{1/2}$  calculated by [Formula \(3\)](#) shall be taken as  $n_{10^\circ}$ .

## 9 Reporting of test results

Test results shall be reported for the following items:

- a) a reference to this document, i.e. ISO 19810;
- b) test date, temperature, relative humidity, etc.;
- c) test piece type, size, material, and shape;
- d) reagent manufacturer name, grade, etc.;
- e) black light blue fluorescent lamp model, specification, number of lamps, peak emission wavelength;
- f) visible light source (fluorescent lamp and UV cut filter) model, specification, number of lamps, peak emission wavelength;
- g) ultraviolet light radiometer model, specification;
- h) visible light illuminometer model, specification;
- i) contact angle measurement apparatus model, specification;
- j) spin coating equipment model, specification;
- k) UV light irradiation time during pretreatment;
- l) contact angle before pretreatment,  $\theta_1$ , for each test piece set;
- m) contact angle after ultraviolet light irradiation and before stearic acid coating,  $\theta_2$ , for each test piece set;
- n) spin coating conditions (e.g. number of repetitions);
- o) initial contact angle,  $\theta_3$ , for each test piece set;
- p) illuminance of irradiated visible light;
- q) contact angle halving time,  $n_{1/2}$ , for each test piece set;
- r) contact angle reduction time,  $n_{10^\circ}$ , for each test piece set;
- s) maximum contact angle after starting visible light irradiation (maximum value of  $\theta_4$ ) and duration of irradiation at such time [if monotone decreasing,  $\theta_4(0)$ ];
- t) if contact angle did not decrease to half of the initial contact angle value or to  $10^\circ$  during the test duration, documentation of same, and documentation of irradiation time and contact angle when visible light irradiation was stopped;
- u) contact angle after  $n$  h of visible light irradiation,  $\theta_4(n)$ , for each test piece set;
- v) noteworthy details concerning test and test pieces after testing;
- w) besides the above, changes in the event of changes in test conditions for certain reasons.

## 10 Test measurement examples

Examples of test results are shown below.

Checking of conditions for a valid test



[Figure 1/ Table 1](#) measurement example: Test is validated based on following conditions.

Contact angle after UV irradiation and before stearic acid coating  $\theta_2 = 5,0 \rightarrow 5,0 \leq 10$ , initial contact angle  $\theta_3 = 84,9 \rightarrow 84,9 \geq 20$

[Figure 2/ Table 2](#) measurement example: Test is validated based on following conditions.

Contact angle after UV irradiation and before coating  $\theta_2 = 5,0 \rightarrow 5,0 \leq 10$ , initial contact angle  $\theta_3 = 96,7 \rightarrow 96,7 \geq 20$

**Table 1 — Test results for measurement example in Figure 1 (Illuminance of visible light irradiated 10 000 lx)**

$\theta_1$	8,0°
$\theta_2$	5,0°
$\theta_3$	84,9°
Maximum of $\theta_4$	102,7°
Irradiation time at maximum of $\theta_4$	24 h
$n_{1/2}$	41,0 h
$n_{10^\circ}$	47,9 h
$\theta_4(2)$	89,3°
$\theta_4(7)$	86,1°
$\theta_4(24)$	102,7°
$\theta_4(31)$	90,2°
$\theta_4(48)$	9,3°
$\theta_4(55)$	7,5°
$\theta_4(72)$	5,0°

**Table 2 — Test results for measurement example in Figure 2 (Illuminance of visible light irradiated 3 000 lx)**

$\theta_1$	8,0°
$\theta_2$	5,0°
$\theta_3$	96,7°
Maximum of $\theta_4$	108,1°
Irradiation time at maximum of $\theta_4$	7 h
$n_{1/2^\circ}$	39,1 h
$n_{10^\circ}$	76,0 h
$\theta_4(7)$	108,1°
$\theta_4(48)$	31,8°
$\theta_4(72)$	10,3°
$\theta_4(142)$	5,0°

## Bibliography

- [1] ISO 4892-3, *Plastics — Methods of exposure to laboratory light sources — Part 3: Fluorescent UV lamps*



# British Standards Institution (BSI)

BSI is the national body responsible for preparing British Standards and other standards-related publications, information and services.

BSI is incorporated by Royal Charter. British Standards and other standardization products are published by BSI Standards Limited.

## About us

We bring together business, industry, government, consumers, innovators and others to shape their combined experience and expertise into standards-based solutions.

The knowledge embodied in our standards has been carefully assembled in a dependable format and refined through our open consultation process. Organizations of all sizes and across all sectors choose standards to help them achieve their goals.

## Information on standards

We can provide you with the knowledge that your organization needs to succeed. Find out more about British Standards by visiting our website at [bsigroup.com/standards](http://bsigroup.com/standards) or contacting our Customer Services team or Knowledge Centre.

## Buying standards

You can buy and download PDF versions of BSI publications, including British and adopted European and international standards, through our website at [bsigroup.com/shop](http://bsigroup.com/shop), where hard copies can also be purchased.

If you need international and foreign standards from other Standards Development Organizations, hard copies can be ordered from our Customer Services team.

## Copyright in BSI publications

All the content in BSI publications, including British Standards, is the property of and copyrighted by BSI or some person or entity that owns copyright in the information used (such as the international standardization bodies) and has formally licensed such information to BSI for commercial publication and use.

Save for the provisions below, you may not transfer, share or disseminate any portion of the standard to any other person. You may not adapt, distribute, commercially exploit, or publicly display the standard or any portion thereof in any manner whatsoever without BSI's prior written consent.

## Storing and using standards

Standards purchased in soft copy format:

- A British Standard purchased in soft copy format is licensed to a sole named user for personal or internal company use only.
- The standard may be stored on more than 1 device provided that it is accessible by the sole named user only and that only 1 copy is accessed at any one time.
- A single paper copy may be printed for personal or internal company use only.

Standards purchased in hard copy format:

- A British Standard purchased in hard copy format is for personal or internal company use only.
- It may not be further reproduced – in any format – to create an additional copy. This includes scanning of the document.

If you need more than 1 copy of the document, or if you wish to share the document on an internal network, you can save money by choosing a subscription product (see 'Subscriptions').

## Reproducing extracts

For permission to reproduce content from BSI publications contact the BSI Copyright & Licensing team.

## Subscriptions

Our range of subscription services are designed to make using standards easier for you. For further information on our subscription products go to [bsigroup.com/subscriptions](http://bsigroup.com/subscriptions).

With **British Standards Online (BSOL)** you'll have instant access to over 55,000 British and adopted European and international standards from your desktop. It's available 24/7 and is refreshed daily so you'll always be up to date.

You can keep in touch with standards developments and receive substantial discounts on the purchase price of standards, both in single copy and subscription format, by becoming a **BSI Subscribing Member**.

**PLUS** is an updating service exclusive to BSI Subscribing Members. You will automatically receive the latest hard copy of your standards when they're revised or replaced.

To find out more about becoming a BSI Subscribing Member and the benefits of membership, please visit [bsigroup.com/shop](http://bsigroup.com/shop).

With a **Multi-User Network Licence (MUNL)** you are able to host standards publications on your intranet. Licences can cover as few or as many users as you wish. With updates supplied as soon as they're available, you can be sure your documentation is current. For further information, email [subscriptions@bsigroup.com](mailto:subscriptions@bsigroup.com).

## Revisions

Our British Standards and other publications are updated by amendment or revision.

We continually improve the quality of our products and services to benefit your business. If you find an inaccuracy or ambiguity within a British Standard or other BSI publication please inform the Knowledge Centre.

## Useful Contacts

### Customer Services

**Tel:** +44 345 086 9001

**Email (orders):** [orders@bsigroup.com](mailto:orders@bsigroup.com)

**Email (enquiries):** [cservices@bsigroup.com](mailto:cservices@bsigroup.com)

### Subscriptions

**Tel:** +44 345 086 9001

**Email:** [subscriptions@bsigroup.com](mailto:subscriptions@bsigroup.com)

### Knowledge Centre

**Tel:** +44 20 8996 7004

**Email:** [knowledgecentre@bsigroup.com](mailto:knowledgecentre@bsigroup.com)

### Copyright & Licensing

**Tel:** +44 20 8996 7070

**Email:** [copyright@bsigroup.com](mailto:copyright@bsigroup.com)

### BSI Group Headquarters

389 Chiswick High Road London W4 4AL UK