BS ISO 18642:2016



BSI Standards Publication

Fertilizer and soil conditioners — Fertilizer grade urea — General requirements



BS ISO 18642:2016 BRITISH STANDARD

National foreword

This British Standard is the UK implementation of ISO 18642:2016.

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A list of organizations represented on this committee can be obtained on request to its secretary.

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Matières fertilisantes — Engrais à l'urée — Exigences générales



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Foreword

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The committee responsible for this document is ISO/TC 134, *Fertilizers and soil conditioners*.

Introduction

Urea, also known as carbamide, is the world's most widely used nitrogen fertilizer product. The production of urea globally has reached 198 million tons and the volume of global trade has reached 45 million tons in the year 2013. About 85 % of the world's production of urea is destined for use as a nitrogen-release fertilizer. Urea has the highest nitrogen content of all solid nitrogenous fertilizers in common use. The standard crop-nutrient rating of urea is 46-0-0.

For facilitating international fertilizer trade, it is necessary to have an international and general standard for fertilizer grade urea.

Fertilizer and soil conditioners — Fertilizer grade urea — General requirements

1 Scope

This International Standard specifies the general requirements regarding testing methods, sampling and preparation of test sample, marking and labelling, package, transport, and storage of fertilizer grade urea.

This International Standard is applicable to urea in solid form, e.g. granular, prilled, or pastilled, which is made by the reaction of ammonia with carbon dioxide. Urea can be classified by its intended use, industrial and/or agricultural. It is mainly used as fertilizer in the field of agriculture. This International Standard is only applicable to fertilizer grade urea in the field of agriculture.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 5315, Fertilizers — Determination of total nitrogen content — Titrimetric method after distillation

ISO 7410, Fertilizers and soil conditioners — Final samples — Practical arrangements

ISO 7742:1988, Solid fertilizers — Reduction of samples

ISO 8397, Solid fertilizers and soil conditioners — Test sieving

ISO 8633, Solid fertilizers — Simple sampling method for small lots

ISO 18643, Fertilizers and soil conditioners — Determination of biuret content of urea-based fertilizers — HPLC method

EN 13466-1:2001, Fertilizers — Determination of water content — (Karl Fischer methods) — Part 1: Methanol as extracting medium

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

urea

white crystalline, or granular, or prill, or pastill, solid synthesized from ammonia and carbon dioxide under high temperature and pressure by a number of processes

Note 1 to entry: The molecular formula is $CO(NH_2)_2$. The molecular weight is 60,053 according to IUPAC's 2011 report on standard atomic weights.

[SOURCE: ISO 8157:2015, 2.2.1.9, modified — In the definition, "or prill, or pastill," has been added. Note 1 to entry has been added.]

4 Requirement

- **4.1** Appearance: The product shall be solid, such as in granular or prilled or pastill form, generally white in colour.
- **4.2** Fertilizer grade urea products shall be tested to demonstrate conformance with all the requirements specified in Table 1.

Table 1 — Requirements of fertilizer grade urea

Items	Requirements (%)
Total nitrogen (N, mass fraction)	≥45,0 ^d
Biuret (mass fraction) ^a	≤1,2
Moisture content (H ₂ O) (mass fraction)	≤1,0
Particle size ^{b,c}	1,00 ~ 4,75 mm ≥ 90 %

Regarding the biuret content, the related requirements specified by the countries or regions shall be followed.

5 Testing methods

5.1 Appearance

Visually inspect for the presence of contaminant and foreign matter.

5.2 Determination of total nitrogen contents

Nitrogen contents shall be determined in accordance to ISO 5315.

NOTE EN 15478:2009 and AOAC 993.13:1996 are similar in principle to ISO 5315.

5.3 Determination of biuret content

Biuret content shall be determined according to ISO 18643.

5.4 Determination of moisture (H₂O) content

Moisture (H_20) content shall be determined according to EN 13466-1:2001.

5.5 Determination of particle sizes

Particle sizes shall be determined according to ISO 8397.

b Particle size numbers given in this table are indicative. The related parameters such as the diameter which are specified by other countries shall be followed therein. Also, size guide number (SGN), uniformity index (UI), and granulometric spread index (GSI) values can be negotiated between the buyer and seller. (For the definitions of SGN, UI, and GSI, please refer to ISO 8157:2015; definitions are available on http://www.iso.org/obp).

If the product is intended for use in a blended fertilizer, then a UI range should be specified.

Total N in some countries/regions is 44 %.

6 Sampling and preparation of test sample

6.1 Sampling method

6.1.1 Products in bags

Carry out sampling operation by following the procedure described in ISO 8633. Care should be taken to avoid damage to the particles.

6.1.2 Products in bulk

Carry out sampling operation by following the procedure described in ISO 8633.

6.2 Reduction of samples

Mix all the increments (collected as in 6.1) uniformly and promptly to form a single aggregate sample using a device or by hand. The aggregate sample is reduced to about 1 kg by the riffle sample divider method (see ISO 7742:1988, A.2) or the quartering method (see ISO 7742:1988, A.3). Next, divide into two parts for final laboratory samples. The two laboratory samples are put into two clean and dry glass or plastic containers or any other inert material of adequate resistance capable of maintaining the sample in its original condition. The containers shall be fitted with airtight closures. Carry out all the operations described earlier as rapidly as possible to avoid loss or gain of moisture. Each container shall be secured and sealed following the instruction given in ISO 7410. Each laboratory sample shall be labelled following the instructions given in ISO 7410. The label shall, at minimum, carry the following information:

- a) the name of manufacturer;
- b) the name of product and type;
- c) the manufacturer's reference and batch number or production date (if available);
- d) the lot size;
- e) the date of sampling;
- f) the place of sampling;
- g) the signature of the sampler;
- h) the signature and name of the person or his representative on whose premises the sample was taken.

One of the containers is used for quality analysis, while the other is kept for potential re-analyses on a later date.

6.3 Test sample preparation

Select one of the laboratory samples from the two containers obtained in <u>6.2</u>. Mix the content within the container according to the procedure in ISO 7742:1988, reduce the sample to 100 g as one of the test samples used for determination of all the content indexes required in <u>Table 1</u>. All test samples are to be put into clean dry bottles to be used for further analysis.

7 Marking and labelling

Marking and labelling should comply with the applicable national or regional regulations, ISO 7409 and the Globally Harmonized System of Classification and Labelling of Chemicals (GHS).

8 Package, transport, and storage

- **8.1** The net mass of each package can be identified as per contractual requirements.
- **8.2** During transportation, the packaged products should be handled with care to avoid moisture, sunlight, and damage.
- **8.3** The products should be stored in a dry, cool place away from sunlight and moisture.

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