

# Paper and board — Determination of CIE whiteness, D65/10° (outdoor daylight)

ICS 85.060

## National foreword

This British Standard is the UK implementation of ISO 11475:2007. It supersedes BS ISO 11475:1999 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee PAI/11, Methods of test for paper, board and pulps.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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**Paper and board — Determination of CIE  
whiteness, D65/10° (outdoor daylight)**

*Papier et carton — Détermination du degré de blanc CIE, D65/10°  
(lumière du jour extérieure)*



Reference number  
ISO 11475:2004(E)



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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 11475 was prepared by Technical Committee ISO/TC 6, *Paper, board and pulps*.

This second edition cancels and replaces the first edition (ISO 11475:1999), of which it constitutes a minor technical revision: the only change is in B.4.3 which indicates that the IR2 and IR3 standards shall have a CIE whiteness value of at least 130 and a fluorescent component of the whiteness of at least 50.

It is based on the CIE whiteness formula, published in CIE Publication 15.2-1986, *Colorimetry*<sup>[11]</sup>.

# Paper and board — Determination of CIE whiteness, D65/10° (outdoor daylight)

## 1 Scope

This International Standard specifies the procedure to be used for determining the whiteness of papers and boards. The values obtained correspond to the visual appearance of white papers and boards with or without fluorescent whitening agents when they are viewed under the CIE D65 daylight illuminant. It is based on reflectance data obtained over the full visible spectral range (VIS) in contrast to the measurement of ISO brightness which is limited to the blue region of VIS.

In addition, it specifies a method for adjustment of the UV-content to correspond to the D65 daylight illuminant<sup>[8][9]</sup>, insofar as results obtained when fluorescent whitening agents are present are dependent upon the UV-content of the radiation falling upon the sample. It is specific for the measurement of fluorescence in the blue region of the spectrum.

This method is not applicable to coloured papers containing fluorescent dyes.

This International Standard should be read in conjunction with ISO 2469.

NOTE A related standard, ISO 11476<sup>[4]</sup>, specifying the procedure for obtaining values corresponding to the appearance of these products under indoor illumination, has also been published.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 2469, *Paper, board and pulps — Measurement of diffuse reflectance factor*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

### 3.1 reflectance factor

$R$

ratio of the radiation reflected by a body to that reflected by the perfect reflecting diffuser under the same conditions

NOTE The ratio is expressed as a percentage.

### 3.2 intrinsic reflectance factor reflectivity

$R_{\infty}$

reflectance factor of a layer or pad of the material thick enough to be opaque, i.e. such that increasing the thickness of the pad by doubling the number of sheets results in no change in the measured reflectance factor

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### 3.3 radiance factor

$\beta$   
 ratio of the radiance of a body to that of the perfect reflecting diffuser under the same conditions of illumination and viewing

NOTE For fluorescent (luminescent) materials, the total radiance factor,  $\beta$ , is the sum of two portions, the reflected radiance factor,  $\beta_s$ , and the luminescent radiance factor,  $\beta_L$ , so that

$$\beta = \beta_s + \beta_L$$

For non-fluorescent materials, the reflected radiance factor,  $\beta_s$ , is simply the reflectance factor,  $R$ .

### 3.4 CIE whiteness value

$W_{10}$   
 measure of whiteness derived from the CIE tristimulus values determined under the conditions specified in this International Standard

NOTE CIE whiteness is dimensionless and is expressed as whiteness units.

### 3.5 green/red tint value

$T_{W,10}$   
 measure of the deviation from whiteness of the test material towards the green or red region

NOTE 1 The tint value is dimensionless and is expressed as tint units.

NOTE 2 A positive value of  $T_{W,10}$  indicates a greenish tint and a negative value indicates a reddish tint.

### 3.6 fluorescence component

$F_{10}$   
 measure of the extent to which the whiteness of the material is affected by excitation of the added fluorescent whitening agent (FWA) under the conditions specified in this International Standard

NOTE The suffix 10 is used to indicate that the value refers to the CIE 1964 (10°) observer.

## 4 Principle

The diffuse radiance factor of the material is determined under standardized conditions after the instrument has been adjusted so that a reference standard has the same CIE whiteness value as it would have under CIE standard D65 illumination, and the CIE whiteness value and the tint value are calculated. The fluorescence component of the whiteness is calculated from the difference between this whiteness value and the whiteness value obtained when the fluorescence emission from the material is eliminated, for instance by the introduction into the light beams of a sharp cut-off UV-absorbing filter.

## 5 Apparatus and equipment

**5.1 Reflectometer or spectrophotometer**, having the geometric, spectral and photometric characteristics described in ISO 2469, Annex A, calibrated in accordance with the provisions of ISO 2469, Annex B, and equipped with a radiation source having an adequate UV-content and a means of adjusting the relative UV-content so that the measured CIE whiteness value agrees with that corresponding to the D65 illuminant<sup>[6]</sup>.

NOTE In the 1994 edition of ISO 2469, the reflectometer characteristics are described in Annex A and the calibration service is described in Annex B. When ISO 2469 is revised, the numbering may change; users of editions subsequent to 1994 should therefore determine which elements of text specify these characteristics and this service.

For the measurement of reflectance factors with the fluorescence effect eliminated, the instrument shall be equipped with a sharp cut-off, UV-absorbing filter having a transmittance not exceeding 5,0 % at and below a



wavelength of 410 nm and not exceeding 50 % at a wavelength of 420 nm. The cut-off filter shall have characteristics such that a reliable reflectance value is obtained at 420 nm. The reflectance value obtained at 420 nm shall then be considered for computational purposes to be the value which applies at all lower wavelengths, at which it is not possible to make any measurement.

For the measurement of fluorescent papers, photometric linearity up to a scale reading of at least 200 % is necessary in the wavelength region corresponding to the fluorescent emission.

**5.1.1** In the case of a filter reflectometer, pairs of filters giving the photoelectric detectors of the reflectometer responses equivalent to the CIE tristimulus values  $X$ ,  $Y$ ,  $Z$  of the test piece, evaluated for the CIE standard illuminant D65 and CIE 1964 (10°) observer<sup>[7]</sup>.

**5.1.2** In the case of an abridged spectrophotometer, a means of calculating the weighted means according to the requirements of the CIE illuminant D65 and CIE 1964 (10°) observer using the weighting functions given in Annex A<sup>[10]</sup>.

## 5.2 Working standards

**5.2.1** Two plates of flat opal glass or ceramic material, cleaned as described in ISO 2469.

**5.2.2** A stable plastic or other tablet incorporating a fluorescent whitening agent.

## 5.3 Reference standards for calibration of the instrument and working standards

**5.3.1** Non-fluorescent reference standard for calibration, fulfilling the requirements for ISO reference standards of level 3 as prescribed in ISO 2469.

**5.3.2** Fluorescent reference standard for use in adjusting the UV-content of the radiation incident upon the sample, having whiteness values and other relevant data as specified in Annex B and fulfilling the requirements for ISO reference standards of level 3.

Use new reference standards sufficiently frequently to ensure satisfactory calibration and UV-adjustment.

**5.4 Black cavity**, having a reflectance factor which does not differ from its nominal value by more than 0,2 % at all wavelengths. The black cavity shall be stored upside down in a dust-free environment or with a protective cover.

NOTE The condition of the black cavity should be checked by reference to the instrument maker.

## 6 Calibration

**6.1** Using the values assigned to the non-fluorescent reference standard (5.3.1), calibrate the instrument with the UV-cut-off filters removed from the radiation beams. The setting of the UV-adjustment filter is not important at this stage.

**6.2** Using the appropriate measurement procedure, measure the radiance factors of the fluorescent reference standard (5.3.2); calculate the whiteness value (10.1) and compare the value obtained with that assigned to the fluorescent reference standard.

A measured whiteness value higher than the assigned value indicates that the relative UV-content is too high and vice versa.

**6.3** Using the UV-adjustment filter or other adjustment device, adjust the UV-content of the illumination until measurement gives the correct whiteness value.

NOTE If the UV-content is too low, it may be necessary to replace the UV-adjustment filter with a filter which raises rather than lowers the relative UV-content.

**6.4** Repeat the calibration as described in 6.1 using the non-fluorescent reference standard (5.3.1) with the UV-adjustment filter in the position which gave the correct whiteness value. Repeat the measurement of the

whiteness of the fluorescent reference standard (5.3.2) as described in 6.2. If the whiteness value obtained does not agree with the assigned value, adjust the position of the UV-adjustment filter until measurement gives the correct whiteness value as described in 6.3.

**6.5** Repeat 6.4 until the correct value for the whiteness of the fluorescent reference standard is obtained with the instrument correctly calibrated to the non-fluorescent reference standard. The UV-content is now correctly adjusted with respect to whiteness to a relative UV-content equivalent to the D65 illuminant. Record the setting of the UV-adjustment.

NOTE 1 This setting is equivalent to the D65 illuminant and CIE 1964 (10°) observer with respect to whiteness. Variations in the green/red tint value may still arise and it cannot be assumed that the tristimulus values and other parameters will also be exactly those applicable to the D65 illuminant.

NOTE 2 In some instruments, the procedure indicated in 6.2 to 6.5 is performed automatically.

**6.6** Calibrate the fluorescent working standard (5.2.2) as the working standard.

This working standard shall only be used in the specific instrument in which it is calibrated and shall only be used to monitor changes in the lamps. It shall be recalibrated against a fluorescent reference standard of level 3 (5.3.2) if the lamps are changed.

**6.7** Calibrate the opal glass or ceramic plates (5.2.1) as working standards as described in ISO 2469.

**6.8** After adjustment of the UV-content as in 6.1 to 6.5, insert the UV-cut-off filter and calibrate the instrument in this position with the UV-adjustment unchanged.

## 7 Sampling

Sampling is not included in this International Standard. If the mean quality of a lot is to be determined, sampling shall be according to ISO 186<sup>[1]</sup>. Otherwise, the method of sampling should be reported and care should be taken to ensure that the test pieces are representative of the sample available.

## 8 Preparation of test pieces

Avoiding watermarks, dirt and obvious defects, cut rectangular test pieces approximately 75 mm × 150 mm. Assemble at least ten of the test pieces in a pad with their top sides uppermost; the number should be such that doubling the number of test pieces does not alter the reflectance factor. Protect the pad by placing an additional sheet on both top and bottom of the pad. Avoid contamination and unnecessary exposure to light or heat.

Mark the top test piece in one corner to identify the sample and its top side.

If the top side can be distinguished from the wire side, it shall be uppermost. If the distinction is not possible, as may be the case for papers manufactured on double-wire machines or those coated on both sides, ensure that the same side of the test piece is uppermost so that the CIE whiteness can be determined separately for each side of the paper or board.

NOTE Pulp sheets prepared in accordance with ISO 3688:1999<sup>[2]</sup> may be measured in the same way, but whiteness is not normally considered to be a pulp property.

## 9 Procedure

**9.1** Remove the UV-cut-off filter from the light beam. Operate the reflectometer or spectrophotometer as described in ISO 2469.

**9.2** Remove the protecting sheets from the pad of test pieces and measure the intrinsic total radiance factors of the top test piece.

**9.3** Move the measured test piece to the bottom of the pad. Repeat 9.2 until at least 10 measurements have been made. Repeat on the reverse side of the paper or board.

**9.4** If an assessment of the fluorescence component is required, place the UV-cut-off filter in the light beam. Operate the reflectometer or spectrophotometer as described in ISO 2469, and measure the intrinsic reflectance factor of the top test piece without UV-excitation.

**9.5** Move the measured test piece to the bottom of the pad. Repeat 9.4 until at least 10 measurements have been made. Repeat on the reverse side of the paper or board.

NOTE Normally the CIE whiteness and tint values will be automatically calculated (10.1) for each test piece at the time of measurement. In some instruments, it will be more convenient to measure the whiteness with and without fluorescence excitation on each test piece before proceeding to the next of the ten pieces.

## 10 Calculation and expression of results

**10.1** Calculate the whiteness,  $W_{10}$ , and tint,  $T_{10}$ , values for each test piece, for the two sides separately, according to the following equations:

$$W_{10} = Y_{10} + 800(x_{n,10} - x_{10}) + 1700(y_{n,10} - y_{10}) \quad (1)$$

$$T_{W,10} = 900(x_{n,10} - x_{10}) - 650(y_{n,10} - y_{10}) \quad (2)$$

where

$x_{10}$  and  $y_{10}$  are the chromaticity coordinates of the test piece, calculated as

$$x_{10} = \frac{X_{10}}{X_{10} + Y_{10} + Z_{10}}$$

$$y_{10} = \frac{Y_{10}}{X_{10} + Y_{10} + Z_{10}}$$

$X_{10}, Y_{10}, Z_{10}$  are the tristimulus values of the test piece for D65/10° conditions;

$x_{n,10}$  and  $y_{n,10}$  are the chromaticity coordinates of the perfect reflecting diffuser for the illumination and observer specified ( $x_{n,10} = 0,313\ 82$  and  $y_{n,10} = 0,331\ 00$  for D65/10°).

**10.2** The limiting values for a sample to be considered white are given by

$$40 < W_{10} < (5Y_{10} - 280) \quad (3)$$

$$-3 < T_{W,10} < 3 \quad (4)$$

**10.3** Where relevant, calculate the whiteness without UV-excitation,  $W_{0,10}$ . Calculate the fluorescence component,  $F_{10}$ , of the CIE whiteness D65/10° as the difference between the two whiteness values measured with and without UV-excitation:

$$F_{10} = W_{10} - W_{0,10} \quad (5)$$

where

$W_{10}$  is the whiteness determined when the illumination has the desired UV-content corresponding to the D65 illuminant;

$W_{0,10}$  is the whiteness determined when the radiation exciting fluorescence has been eliminated by a sharp cut-off UV-absorbing filter.

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NOTE A cut-off filter which eliminates only the UV-component below 400 nm does not eliminate all the fluorescence effect.

**10.4** Calculate the mean values and report the mean CIE whiteness ( $D65/10^\circ$ ) separately for both sides to the nearest integer, and the mean tint value to one decimal place. If either  $\bar{W}_{10}$  or  $\bar{T}_{W,10}$  falls outside the limits given in 10.2, report that the sample is not white according to CIE. If  $\bar{W}_{0.10}$  falls outside the limits given in 10.2, it is not necessary to report this fact. If required, report the fluorescence component as the whiteness difference to the nearest integer.

## 11 Precision

In a comparative trial involving 24 different instruments, the standard deviation of the different whiteness value results was 0,7 whiteness units.

## 12 Test report

The test report shall include the following information:

- a) date and place of testing;
- b) precise identification of the sample;
- c) a reference to this International Standard;
- d) the CIE whiteness value, the tint value and, if required, the fluorescence component of the whiteness for the two sides separately;
- e) the type of apparatus used;
- f) the type of illuminant used;
- g) any departure from this International Standard or any other circumstances that may have affected the results.

## Annex A (normative)

### Spectral characteristics of reflectometers for determining tristimulus values

#### A.1 Filter reflectometers

The required spectral characteristics of the reflectometer are arrived at by a combination of lamps, integrating sphere, glass optics, filters and photoelectric cells. The filters shall be such that they, together with the optical characteristics of the instrument, give overall responses equivalent to the CIE tristimulus values  $X_{10}$ ,  $Y_{10}$ ,  $Z_{10}$  of the CIE 1964 (10°) standard colorimetric system of the test piece evaluated for the CIE standard illuminant D65.

#### A.2 Abridged spectrophotometers

The desired tristimulus values are obtained by summing the products of the spectral reflectance factors and the weighting functions given in ASTM E308-95<sup>[10]</sup> for the D65 illuminant and CIE 1964 (10°) observer.

Use Tables A.1 and A.2<sup>1)</sup>, which have been prepared to apply a correction for spectral bandpass dependence built into the calculation of the tristimulus values, using data for which the bandpass is approximately equal to the measurement interval.

“Check sum” and “White point” data are given at the bottom of each column in Tables A.1 and A.2. The “check sum” is the algebraic sum of the entries. It provides, as a convenience, a check value to ensure that the tables have been copied correctly should copying be required. These check sums may not be identical to the “White point” data located below them because of roundoff. Each value in a column has been rounded to three decimal digits. It is these “White point” data, and no others, that must be used as  $X_n$ ,  $Y_n$ ,  $Z_n$  when converting tristimulus values calculated by use of these tables to CIELAB or CIELUV coordinates or for any other purpose requiring the ratio of the tristimulus value of the specimen to that of the “White point”.

Apply the following instructions, given in ASTM E308-95<sup>[10]</sup>, section 7.3.2.2, when the values are not available at the top or at the bottom of the range:

**Wavelength range outside the range 360 nm to 780 nm.** When data for  $R_{(\lambda)}$  are not available for the full wavelength range, add the weights at the wavelengths for which data are not available to the weights at the shortest or longest wavelength for which spectral data are available.

That is:

- a) add the weights for all wavelengths (360 nm, ...,) for which measured data are not available to the next higher weight for which such data are available;
- b) add the weights for all wavelengths (..., 780 nm) for which measured data are not available to the next lower weight for which such data are available.

1) Tables taken from ASTM E308-95<sup>[10]</sup> (Tables 6:19 and 6:20).

**Table A.1 — Weighting functions for instruments measuring at 10 nm intervals**  
(Source: ASTM E308-95<sup>[10]</sup>)

Wavelength nm	$W_{10,X}$	$W_{10,Y}$	$W_{10,Z}$
360	0,000	0,000	0,000
370	0,000	0,000	-0,001
380	0,001	0,000	0,004
390	0,005	0,000	0,020
400	0,097	0,010	0,436
410	0,616	0,064	2,808
420	1,660	0,171	7,868
430	2,377	0,283	11,703
440	3,512	0,549	17,958
450	3,789	0,888	20,358
460	3,103	1,277	17,861
470	1,937	1,817	13,085
480	0,747	2,545	7,510
490	0,110	3,164	3,743
500	0,007	4,309	2,003
510	0,314	5,631	1,004
520	1,027	6,896	0,529
530	2,174	8,136	0,271
540	3,380	8,684	0,116
550	4,735	8,903	0,030
560	6,081	8,614	-0,003
570	7,310	7,950	0,001
580	8,393	7,164	0,000
590	8,603	5,945	0,000
600	8,771	5,110	0,000
610	7,996	4,067	0,000
620	6,476	2,990	0,000
630	4,635	2,020	0,000
640	3,074	1,275	0,000
650	1,814	0,724	0,000
660	1,031	0,407	0,000
670	0,557	0,218	0,000
680	0,261	0,102	0,000
690	0,114	0,044	0,000
700	0,057	0,022	0,000
710	0,028	0,011	0,000
720	0,011	0,004	0,000
730	0,006	0,002	0,000
740	0,003	0,001	0,000
750	0,001	0,000	0,000
760	0,000	0,000	0,000
770	0,000	0,000	0,000
780	0,000	0,000	0,000
<b>Check sum</b>	<b>94,813</b>	<b>99,997</b>	<b>107,304</b>
<b>White point</b>	<b>94,811</b>	<b>100,000</b>	<b>107,304</b>

**Table A.2 — Weighting functions for instruments measuring at 20 nm interval**  
(Source: ASTM E308-95<sup>[10]</sup>)

Wavelength nm	$W_{10.X}$	$W_{10.Y}$	$W_{10.Z}$
360	0,000	0,000	0,000
380	0,003	-0,001	0,025
400	0,056	0,013	0,199
420	2,951	0,280	13,768
440	7,227	1,042	36,808
460	6,578	2,534	37,827
480	1,278	4,872	14,226
500	-0,259	8,438	3,254
520	1,951	14,030	1,025
540	6,751	17,715	0,184
560	12,223	17,407	-0,013
580	16,779	14,210	0,004
600	17,793	10,121	-0,001
620	13,135	5,971	0,000
640	5,859	2,399	0,000
660	1,901	0,741	0,000
680	0,469	0,184	0,000
700	0,088	0,034	0,000
720	0,023	0,009	0,000
740	0,005	0,002	0,000
760	0,001	0,000	0,000
780	0,000	0,000	0,000
<b>Check sum</b>	<b>94,812</b>	<b>100,001</b>	<b>107,306</b>
<b>White point</b>	<b>94,811</b>	<b>100,000</b>	<b>107,304</b>

## Annex B (normative)

### UV-calibration service

#### B.1 General

In this International Standard, reference is made to special reference standards which are required to enable the relative UV-content in the illumination falling on the test piece to be adjusted to conform to the D65 illuminant.

To enable this to be done, the following procedure is established.

#### B.2 Standardizing laboratories

A laboratory (or laboratories) equipped to make primary spectrofluorimetric measurements using the two-monochromator method is appointed by ISO/TC 6 as a "standardizing laboratory" in accordance with the provisions of ISO 4094<sup>[3]</sup>. Such a laboratory issues "ISO reference standards of level 2" (IR2) to the authorized laboratories. Such reference standards shall be assigned spectral total radiance factor data for the D65-illuminant. Standardizing laboratories shall make interlaboratory comparisons at least every third year.

#### B.3 Authorized laboratories

**B.3.1** Laboratories having the necessary technical competence and maintaining reference instruments having the characteristics specified in ISO 2469 are appointed by ISO/TC 6 as "authorized laboratories" in accordance with the provisions of ISO 4094.

NOTE It is anticipated that these authorized laboratories will automatically be the same as those authorized in accordance with the requirements of ISO 2469, but the standardizing laboratories will not necessarily be the same as those appointed according to ISO 2469 since different equipment is required.

**B.3.2** An authorized laboratory shall make any necessary adjustment to correct for differences in the basic photometric level between the instrument at the standardizing laboratory and the level specified for the authorized laboratory in ISO 2469, before calculating the CIE whiteness value of the IR2 and using this value to adjust the UV-content of the reference instrument. The calculations shall be carried out using 10 nm data and the weighting functions given in Annex A, which are taken from ASTM E308-95<sup>[10]</sup>.

**B.3.3** An authorized laboratory shall take steps to ensure that directional effects in the IR2 which may affect the measurements at the standardizing laboratory are recognized and taken into account when determining the value to be used when transferring this calibration to an instrument providing a diffuse illumination.

**B.3.4** Authorized laboratories shall make interlaboratory comparisons at least every second year. Agreement to within  $\pm 1$  whiteness unit should be achieved.

NOTE A list of standardizing and authorized laboratories is available at the ISO/TC 6 secretariat.

#### B.4 Fluorescent reference standards

**B.4.1** The fluorescent reference standards shall consist of white paper uniform in radiance factor and aged for a sufficient time to give the paper an optical stability of 4 months to 6 months without any deterioration in the whiteness value of more than 0,2 units.



**B.4.2** The standards shall be prepared in the form of opaque pads and shall have a smooth non-glossy surface. The pad shall be covered with a suitable protective cover.

NOTE Fluorescent tablets and tiles are suitable local working standards but have been shown not to be suitable for use as transfer standards for this procedure which is specific for white papers.

**B.4.3** Since the interactive effect of the fluorescence emission into the integrating sphere creates a slight non-linearity in the whiteness scale, the IR2 and IR3 standards shall have a CIE whiteness value of at least 130 and a fluorescent component of the whiteness of at least 50.

## **B.5 Comments**

This procedure is specific for white papers that may contain fluorescent whitening agents which fluoresce in the blue portion of the visible spectrum (400 nm to 500 nm). This procedure does not provide a valid adjustment for fluorescence in other spectral regions.

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