

BS ISO 10663:2012



BSI Standards Publication

Hexagon nuts with flange, style 2 — Fine pitch thread

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National foreword

This British Standard is the UK implementation of ISO 10663:2012. It supersedes BS ISO 10663:1999, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee FME/9/1, Fasteners - Mechanical properties.

A list of organizations represented on this committee can be obtained on request to its secretary.

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Amendments issued since publication

Date	Text affected
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**Hexagon nuts with flange, style 2 —
Fine pitch thread**

*Écrous hexagonaux à embase cylindro-tronconique, style 2 —
Filetage à pas fin*





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Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

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Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 10663 was prepared by Technical Committee ISO/TC 2, *Fasteners*, Subcommittee SC 12, *Fasteners with metric internal thread*.

This second edition cancels and replaces the first edition (ISO 10663:1999), of which it constitutes a minor revision.

Hexagon nuts with flange, style 2 — Fine pitch thread

1 Scope

This International Standard specifies the characteristics of hexagon nuts with flange (style 2), and metric fine pitch thread with nominal thread diameters, D , from 8 mm to 20 mm, in product grade A for $D \leq 16$ mm and product grade B for $D > 16$ mm.

If, in special cases, specifications other than those listed in this International Standard are required, they can be selected from existing International Standards, for example ISO 261, ISO 724, ISO 898-2, ISO 965-2 and ISO 3506 2.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 225, *Fasteners — Bolts, screws, studs and nuts — Symbols and descriptions of dimensions*

ISO 261, *ISO general purpose metric screw threads — General plan*

ISO 724, *ISO general-purpose metric screw threads — Basic dimensions*

ISO 898-2, *Mechanical properties of fasteners — Part 2: Nuts with specified proof load values — Coarse thread and fine pitch thread*

ISO 965-2, *ISO general purpose metric screw threads — Tolerances — Part 2: Limits of sizes for general purpose external and internal screw threads — Medium quality*

ISO 3269, *Fasteners — Acceptance inspection*

ISO 3506-2, *Mechanical properties of corrosion-resistant stainless-steel fasteners — Part 2: Nuts*

ISO 4042, *Fasteners — Electroplated coatings*

ISO 4759-1, *Tolerances for fasteners — Part 1: Bolts, screws, studs and nuts — Product grades A, B and C*

ISO 6157-2, *Fasteners — Surface discontinuities — Part 2: Nuts*

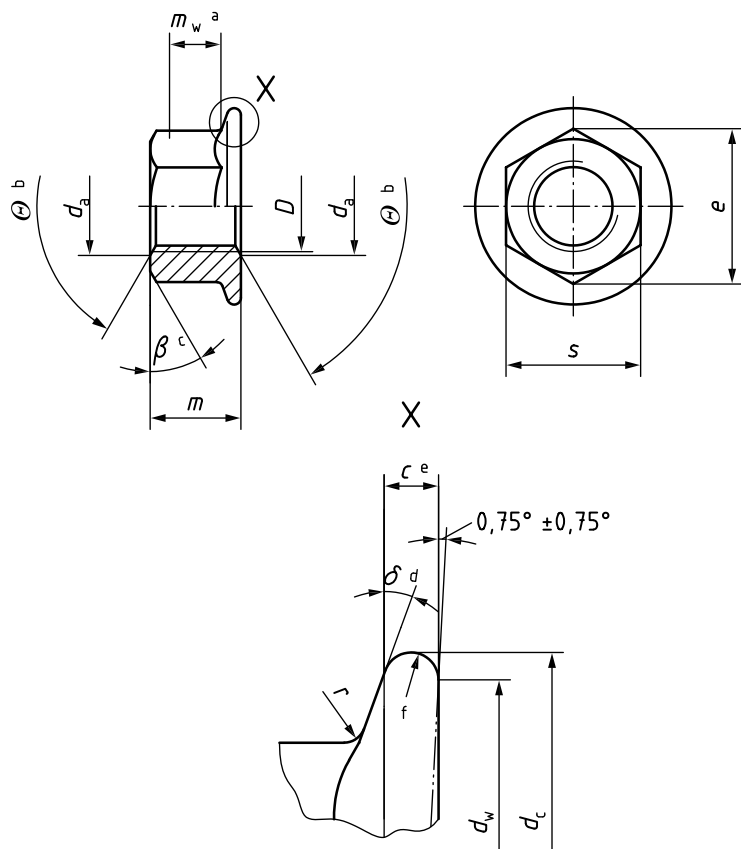
ISO 8992, *Fasteners — General requirements for bolts, screws, studs and nuts*

ISO 10683, *Fasteners — Non-electrolytically applied zinc flake coatings*

3 Dimensions

See Figure 1 and Table 1.

Symbols and descriptions of dimensions are specified in ISO 225.



- a m_w is the wrenching height; see the note to Table 1.
- b $\theta = 90^\circ$ to 120° .
- c $\beta = 15^\circ$ to 30° .
- d $\delta = 15^\circ$ to 25° .
- e c is measured at $d_{w,\min}$.
- f Contour of the edge is at the discretion of the manufacturer.

Figure 1

Table 1 — Dimensions

Dimensions in millimetres

Thread ($D \times P^a$)		M8 × 1	M10 × 1,25 (M10 × 1) ^b	M12 × 1,25 (M12 × 1,5) ^b	(M14 × 1,5) ^b	M16 × 1,5	M20 × 1,5
c	min.	1,2	1,5	1,8	2,1	2,4	3,0
d_a	max.	8,75	10,80	13,00	15,10	17,30	21,60
	min.	8,00	10,00	12,00	14,00	16,00	20,00
d_c	max.	17,9	21,8	26,0	29,9	34,5	42,8
d_w	min.	15,8	19,6	23,8	27,6	31,9	39,9
e	min.	14,38	16,64	20,03	23,36	26,75	32,95
m	max.	8,00	10,00	12,00	14,00	16,00	20,00
	min.	7,64	9,64	11,57	13,30	15,30	18,70
m_w	min.	4,6	5,6	6,8	7,7	8,9	10,7
s	max.	13,00	15,00	18,00	21,00	24,00	30,00
	min.	12,73	14,73	17,73	20,67	23,67	29,16
r^c	max.	0,5	0,6	0,7	0,9	1,0	1,2
<p>NOTE If the product passes the gauging given in Annex A, the requirements for dimensions e, c and m_w are satisfied.</p> <p>^a P is the pitch of the thread.</p> <p>^b The size in parentheses should be avoided if possible.</p> <p>^c Radius, r, applies both at the corners and the flats of the hexagon.</p>							

4 Requirements and reference International Standards

See Table 2.

Table 2 — Requirements and reference International Standards

Material		Steel	Stainless steel
General requirements	International Standard	ISO 8992	
	Tolerance class	6H	
Thread	International Standards	ISO 261, ISO 724, ISO 965-2	
	Property class	8, 10, 12 ^a	A2-70
Mechanical property	International Standards	ISO 898-2	ISO 3506-2
	Product grade	<i>D</i> ≤ 16 mm: A <i>D</i> > 16 mm: B	
Tolerance	International Standard	ISO 4759-1	
	Finish — Coating	As processed	As processed
Requirements for electroplating are specified in ISO 4042. Requirements for non-electrolytically applied zinc flake coatings are specified in ISO 10683. Additional requirements or other finishes or coatings shall be agreed between the supplier and the purchaser.			
Surface integrity	Limits for surface discontinuities are specified in ISO 6157-2.		
Acceptability	For acceptance procedure, see ISO 3269.		
a For <i>D</i> > 16 mm, property class 12 is not specified.			

5 Designation

EXAMPLE A hexagon nut with flange, with thread M12 × 1,25 and property class 10 is designated as follows:

Hexagon nut with flange ISO 10663 - M12 × 1,25 - 10

Annex A (informative)

Gauging of hexagon nuts with flange

A.1 Recommended method for gauging of hexagon

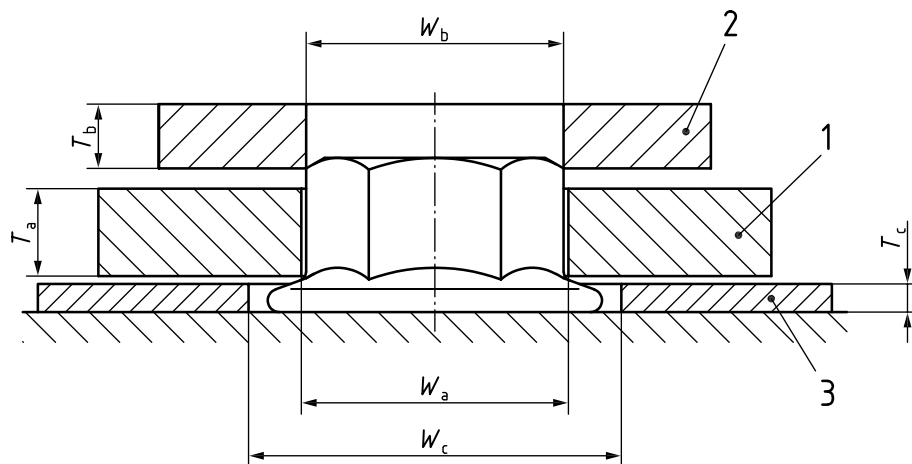
See Figure A.1 and Table A.1.

The nut shall be gauged using two plain ring gauges, A and B, to demonstrate the coincidental acceptability of hexagon height, wrenching height, corner fill and width across corners. Gauge A shall be placed over the nuts and shall be seated on the flange. Gauge B shall be placed on the top of the nut normal to the nut axis. The two gauges shall not be in contact.

A.2 Recommended method for gauging of flange thickness

See Figure A.1 and Table A.1.

Gauge C is a flat feeler or ring gauge. It is used to prove that the flange thickness at the junction of the gauge with the hexagon portion is equal to or greater than specified values. The acceptance criterion is that gauge C fits under gauge A without contact where the nut is seated on a flat plate.



Key

- 1 gauge A
- 2 gauge B
- 3 gauge C

NOTE $W_{a,\min} = e_{\text{theoretical}}$
 $W_{b,\max} = e_{\min} - 0,01 \text{ mm}$
 $T_{a,\max} = m_{w,\min}$

Figure A.1

Table A.1

Dimensions in millimetres

Nominal thread diameter <i>D</i>	Gauge A				Gauge B			Gauge C		
	<i>W_a</i>		<i>T_a</i>		<i>W_b</i>		<i>T_b</i>	<i>W_c</i>	<i>T_c</i>	
	max.	min.	max.	min.	max.	min.	min.	min.	max.	min.
8	15,02	15,01	4,60	4,59	14,37	14,36	4	20	1,31	1,30
10	17,33	17,32	5,60	5,59	16,63	16,62	5	24	1,81	1,80
12	20,79	20,78	6,80	6,79	20,02	20,01	5	29	2,20	2,19
14	24,26	24,25	7,70	7,69	23,35	23,34	6	32,5	2,55	2,54
16	27,72	27,71	8,90	8,89	26,74	26,73	6	37	2,96	2,95
20	34,65	34,64	10,70	10,69	32,94	32,93	6	45	3,70	3,69

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BSI Group Headquarters

389 Chiswick High Road London W4 4AL UK

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