

BSI Standards Publication

Reciprocating internal combustion engine driven alternating current generating sets

Part 7: Technical declarations for specification and design



BS ISO 8528-7:2017 BRITISH STANDARD

National foreword

This British Standard is the UK implementation of ISO 8528-7:2017. It supersedes BS 7698-7:1996, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee MCE/14, RIC engines.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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Reciprocating internal combustion engine driven alternating current generating sets —

Part 7:

Technical declarations for specification and design

Groupes électrogènes à courant alternatif entraînés par moteurs alternatifs à combustion interne —

Partie 7: Déclarations techniques pour la spécification et la conception



BS ISO 8528-7:2017 **ISO 8528-7:2017(E)**



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

This document was prepared by ISO/TC 70, Internal combustion engines.

This second edition cancels and replaces the first edition (ISO 8528-7:1994), which has been technically revised.

A list of all parts in the ISO 8528 series can be found on the ISO website

Reciprocating internal combustion engine driven alternating current generating sets —

Part 7:

Technical declarations for specification and design

1 Scope

This document specifies the requirements and parameters for the specification and design of a reciprocating internal combustion (RIC) engine driven generating set, with reference to the definitions given in ISO 8528-1 to ISO 8528-6.

It applies to alternating current (a.c.) generating sets driven by RIC engines for land and marine use, excluding generating sets used on aircraft or to propel land vehicles and locomotives.

For some specific applications (for example, essential hospital supplies, high-rise buildings, etc.) supplementary requirements may be necessary. The provisions of this document are intended to be regarded as a basis.

For other reciprocating-type prime movers (e.g. sewage gas engines, steam engines), the provisions of this document are intended to be used as a basis.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 8178-3, Reciprocating internal combustion engines — Exhaust emission measurement — Part 3: Definitions and methods of measurement of exhaust gas smoke under steady-state conditions

ISO 8528-1:2005, Reciprocating internal combustion engine driven alternating current generating sets — Part 1: Application, ratings and performance

ISO 8528-2:2005, Reciprocating internal combustion engine driven alternating current generating sets — Part 2: Engines

ISO 8528-3:2005, Reciprocating internal combustion engine driven alternating current generating sets — Part 3: Alternating current generators for generating sets

ISO 8528-4:2005, Reciprocating internal combustion engine driven alternating current generating sets — Part 4: Controlgear and switchgear

ISO 8528-5:2013, Reciprocating internal combustion engine driven alternating current generating sets — Part 5: Generating sets

ISO 8528-6:2005, Reciprocating internal combustion engine driven alternating current generating sets — Part 6: Test methods

IEC 60034-2-1, Rotating electrical machines — Part 2-1: Standard methods for determining losses and efficiency from tests (excluding machines for traction vehicles)

IEC 60034-5, Rotating electrical machines — Part 5: Degrees of protection provided by the integral design of rotating electrical machines (IP code) — Classification

IEC 60034-6, Rotating electrical machines — Part 6: Methods of cooling (IC code)

IEC 60034-7, Rotating electrical machines — Part 7: Classification of types of construction, mounting arrangements and terminal box position (IM code)

IEC 60364-4-41, Low-voltage electrical installations — Part 4-41: Protection for safety — Protection against electric shock

3 Terms and definitions

For the purposes of this document, the terms and definitions in ISO 8528-1 to ISO 8528-6 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at http://www.electropedia.org/
- ISO Online browsing platform: available at https://www.iso.org/obp

4 Technical declarations

In order to achieve the appropriate layout of a power generation station, the customer/user shall give requirements and parameters to the generating set manufacturer. Special items for the most important requirements and parameters are listed in <u>Table 1</u>, 4.1 to 4.19.

If there are no specific declarations stated by the customer, then the declarations stated by the manufacturer should be taken as the basis for the requirements and parameters.

The following distinction shall be made between the manufacturer and customer/user:

- Declarations which the customer or the user of the generating set are required to provide;
- Declarations which the manufacturer of the generating set are required to provide;
- Declarations to be agreed between the manufacturer and customer/user.

These are indicated by symbol "X" in <u>Table 1</u>, columns "M" (manufacturer) and "C" (customer) of 4.1 to 4.19.

 ${\bf Table~1-Important~technical~requirements~and~parameters}$

No.	Term	Item	Reference	С	M
		Power demand		X	
		Power factor		X	
		Rated frequency		X	
		Rated voltage		X	
		Type of system earthing	IEC 60364-4-41	X	
4.1	Basic data	Profile of the connected electri-	Profile of the connected electri- ISO 8528-5:2013, 9.1		
4.1	Dasic uata	cal load	ISO 8528-1:2005, 6.1 to 6.3	X	
		Required steady-state frequen- cy and voltage behaviour	ISO 8528-5:2013, 5.1 and Clause 7	X	Х
		Required transient frequency and voltage behaviour	ISO 8528-5:2013, 5.1 and Clause 7	X	X
		Type of fuel available	ISO 8528-2:2005, Clause 12	X	
		Fuel system safety construction	ISO 8528-13, 6.13	X	X
		Chautin -	ISO 8528-5:2013, 15.1 and	V	V
		Starting	ISO 8528-7, C.3.11	X	X
		Cooling and room ventilation	ISO 8528-5:2013, 15.6	X	X
		Speed	ISO 8528-2:2005, 6.1	X	X
		Fuel specification	ISO 8528-2:2005, Clause 12	X	X
		Nature and type of speed ISO 8528-2:2005, 6.2 and governor 6.3			X
	Engine	Nature of engine cooling	ISO 8528-2:2005, Clause 12	X	X
		Required operating time with- out refuelling	ISO 8528-5:2013, 15.3	X	
4.2		Required engine instrumenta- tion	ISO 8528-4:2005, 7.5	X	X
		Required protection system	ISO 8528-4:2005, 7.3 and 7.4	X	X
		Fuel consumption ISO 8528-1:2005, 14.5			X
		Starting system and ability	ISO 8528-2:2005, Clause 11 and ISO 8528-7, C.1.10	X	X
		Heat balance	ISO 8528-2:2005, Clause 9		X
		Air consumption			X
		Nature and type of excitation and voltage regulation	ISO 8528-1:2005, 14.7.2 and ISO 8528-3:2005, Clauses 8 and 12	X	X
		Required mechanical protection	IEC 60034-5	X	X
		Required electrical protection	ISO 8528-4:2005, 7.3	X	X
		Nature of generator cooling	IEC 60034-6	X	X
4.3	Generator	Heat balance	IEC 60034-2-1		X
		Unsymmetrical load (unbal- anced load current)	ISO 8528-3:2005, 10.2	X	
		Construction and mounting arrangement	IEC 60034-7		X
		Grade of radio interference suppression	ISO 8528-3:2005, 10.6	X	X
		Continuous		X	

 Table 1 (continued)

No.	Term	Item	Reference	С	M
4.4	Mode of operation	Limited-time operation (emergency generating set. peak-load generating set)	ISO 8528-1:2005, 6.1	X	
		Expected operating hours per year		X	
		Continuous power			Х
4.5	Power rating classi- fication	Prime power	ISO 9529 1,2005 12 2		X
4.5		Limited-time running power	ISO 8528-1:2005, 13.3		X
		MAX power			X
		Emergency Standby Power	ISO 8528-1:2005, 13.3		×
		Land use	ISO 8528-1:2005, 6.2.1	X	
4.6	Site criteria	Marine use	ISO 8528-1:2005, 6.2.2 and 11.6	X	
4.7	Performance class		ISO 8528-1:2005, Clause 7	X	
		Parallel operation with other generating sets		X	
4.8	Single and parallel operation	Parallel operation with mains	ISO 8528-1:2005, 6.3	X	
		Type and execution of syn- chronizing		X	X
		Manual		X	
	Mode of start-up and control	Automatic		X	
4.9		Semi-automatic	ISO 8528-1:2005, 6.4 and ISO 8528-4:2005, Clause 6	X	
		Additional control device proposed by the generating set manufacturer			X
		Generating set with no specified start-up time		X	
		Long-break set		X	
4.10	Start-up time	Short-break set	ISO 8528-1:2005, 6.5	X	
		No-break set		X	
		Installation configuration - fixed - transportable - mobile	ISO 8528-1:2005, 8.2	X	
4.11	Generating set configuration	Set configuration - base frame - enclosure - trailer	ISO 8528-1:2005, 8.3	X	
		Type of mounting	ISO 8528-1:2005, 8.4	X	X
		Weather effects - inside - outside	ISO 8528-1:2005, 8.6	X	X
		- open air			

 Table 1 (continued)

No.	Term	Item	Reference	С	M
		Ambient temperature		X	
		Altitude		X	
		Humidity		X	
		Sand and dust		X	
4.12	Air quality	Marine	ISO 8528-1:2005, Clause 11	X	
		Shock and vibration		X	
		Chemical pollution		X	
		Type of radiation		X	
		Cooling water/liquid		X	
		Noise limitation		X	
		Exhaust gas emission limitation		X	
4.13	Emissions	Vibrations	ISO 8528-1:2005, Clause 9	X	Х
		National legislation		X	
		Standard	ISO 8528-6:2005, Clause 4	X	Х
4.14	Test methods	Special requirements		X	
		Routine (e.g. oil change)		X	X
		Mechanical (e.g. filters)			X
4.15	Maintenance inter- vals	Electrical (e.g. controls)	ISO 8528-1:2005, 13.3		X
		Service life to major overhaul			X
		Power consumption of the auxiliary devices (e.g. fan, compressor)			X
		Preheating			X
4.16	Auxiliaries	Prelubricating			Х
		Auxiliary and starting battery			Х
		Rated current capacity	ISO 8528-4:2005, 4.5	X	Х
		Neutral earth scheme	ISO 8528-4:2005, 7.3.7	X	
		Fault-current rating	ISO 8528-4:2005, 5.3	X	Х
4.17	Control gear and switchgear	Nature of protection device	ISO 8528-4:2005, 7.4	X	X
		Nominal operating voltage and control-circuit voltage	ISO 8528-4:2005, 4.3 and 4.6	X	X
		Required electrical instrumentation	ISO 8528-4:2005, 7.2	X	X
1.40	Factors affecting	With respect to power	ISO 8528-5:2013, 9.2 and ISO 8528-1:2005, 14.2	X	
4.18	generating set per- formance	With respect to frequency and voltage	ISO 8528-5:2013, 9.3 and ISO 8528-1:2005, 14.2	X	
4.19	Other regulations and requirements		ISO 8528-7, Clause 3	X	

5 Other regulations and additional requirements

5.1 For a.c. generating sets used on board ships and offshore installations which require complying with rules of a classification society, the additional requirements of the classification society shall be observed. The classification society shall be stated by the customer prior to placing the order.

For a.c. generating sets operating in non-classed equipment, such additional requirements are in each case subject to agreement between the manufacturer and customer.

5.2 If special requirements from regulations of any other authority (e.g. inspecting and/or legislative authorities) are required, the authority shall be stated by the customer prior to placing the order.

Any further additional requirements shall be subject to agreement between the manufacturer and customer.

Annex A

(normative)

Technical questionnaire — General data

A check-list of customer requirements is given in $\underline{\text{Table A.1}}$, A.1 to A.15. The customer is asked to mark a cross in the appropriate box.

Table A.1

No	Requirement	Reference to subclause of	
NO	Requirement	ISO 8528-7	
A.1	Basic data		
A.1.1	Power demand of the customer:kW		
A.1.1	at power factor (cos φ): ···································		
	Rated voltage:, v		
A.1.2	Rated frequency:	4.1	
A.1.2	Number of phases:		
	Type of system earthing: TN □ TT □ IT □		
A.1.3	Profile of connected electrical load:		
A.2	Fuel		
	Type available:		
	Diesel □ Petrol □ Gas □		
	Gas :CNG □ LNG □ sewage gas □ Oil associated gas □ biogas □ straw gas □		
	Supply gas conditions: intermittent \square continuous \square		
4.2.4	Gas volume: V/h	4.4	
A.2.1	Gas source composition variation range;	4.1	
	Low calorific value gas source: Max.:kJ/Nm ³ ; Min.:kJ/Nm ³		
	Impurity composition and particle gas source;		
	Gas source temperature: Max.:°C Min.:°C		
	Gas source pressure: Max.:Pa Min.:Pa		
A.2.2	Required operating time at rated power without refuelling:h	4.2	
A.2.3	Fuel supply mode :routing of pipe \square fuel tanks \square	4.1	
A.3	Nature of engine cooling: Air \square Liquid \square	4.2	
A.3	Type:	4.2	
A.4	Mode of operation		
	Continuous operation		
A.4.1	Limited time operation \Box		
A.T.I	Emergency set □	4.4	
	Peak load set □		
A.4.2	Expected operation hours per year: h		

Table A.1 (continued)

No	Requirement	Reference to subclause of
	Cita anitonia	ISO 8528-7
A.5	Site criteria Land use □ Marine use □	4.6
	Land use ☐ Marine use ☐ Performance class	
A (4.7
A.6	$G1 \square G2 \square G3 \square G4 \square$	4.7
A 7	NOTE If performance class G4 is applied, see <u>Annex B</u> .	
A.7	Single and parallel operation	4.0
	Single operation Described an exercise with other generating sets	4.8
4.7.0	Parallel operation with other generating sets □	
A.7.2	Parallel operation with mains □	
	Nature of synchronizing:	
A.8	Mode of start-up and control	4.0
A.8.1	Start-up: Manual Automatic Semi-automatic	4.9
A.8.2	Control: Manual ☐ Automatic ☐ Semi-automatic ☐	
A.9	Start-up time	
A.9.1	Generating set with no specified start-up time □	4.10
	Generating set with specific start-up time □	
A.9.2	Long-break set □ Short-break set □ No-break set □	
	load acceptance	
	Loading, 1st step: % of rated powers after starting	
A.10	Loading, 2nd step: % of rated power s after starting	4.18
	Loading, 3rd step: % of rated power s after starting	
A.11	Installation features	
	Installation configuration:	
A.11.1	Fixed □ Transportable □ Mobile □	
444.0	Set configuration:	4.44
A11.2	Base frame □ Enclosure □ Trailer □	4.11
A 44 0	Weather effects:	
A.11.3	Inside □ Outside □ Open air □	
A.12	Site conditions	
A 40 4	Ambient air temperature: max°C	
A.12.1	min°C	
A.12.2	Altitude above sea level: m	
A.12.3	Maximum humidity: %	
A 4 2 4	Sand and dust: Yes □ No □	
A.12.4	Nature of sand and dust:	
A.12.5	Marine climate operation: Yes □ No □	
A.12.6	Shock and vibration:	4.12

Table A.1 (continued)

No	Requirement	Reference to subclause of
NU	Kequii eiiieiit	ISO 8528-7
	Chemical pollution: Yes \square No \square	
A.12.7	Nature of pollution:	
	Nature of chemicals:	
A.12.8	Radiation type:	
	Cooling liquid:	
	Availability: Yes □ No □ Seawater □ Fresh water □	
	Other 🗆 (to be specified)	
	Quality:	
	pH-value:	
	Maximum temperature: °C	
A.13	Emissions	
A.13.1	Noise limitation: Yes \square No \square	4.13
A.I.S.I	Maximal level LwA =dB	7.13
A.13.2	Exhaust gas emission limitation: Yes 🗆 No 🗆	
	Emissions related to energy consumption:	
A.13.2.1	NO _X g/(kWh) COg/(kWh)	
1113.2.1	SO ₂ g/(kWh) HCg/(kWh)	
	Smoke number (in accordance with ISO 8178-3):	
	Emissions given in concentration values:	
	NO _X ppm COppm	
A.13.2.2	SO ₂ ppm HC ppm	
A.13.2.2	Smoke number (in accordance with ISO 8178-3):	4.13
	The O_{2} content in the exhaust gas on which the emission values	0
	are based: % (V/V)	
	Emissions given in concentration values:	
	NO_X mg/m^3 CO mg/m^3	
	SO ₂ mg/m ³ HC mg/m ³	
A.13.2.3	measured under standard reference conditions (0 °C, 101.3 kPa.). Smoke number (in accordance with ISO 8178-3):	
	The O ₂ content in the exhaust gas on which the emission values	
	are based:% (V/V)	
A.14	Test methods	
A 14 1	Test programme according to ISO 8528-6: ISO standard type test \Box	
A.14.1	ISO standard acceptance test \square	4.14
A.14.2	Special requirements for carrying out the test:	
A 15	Oth or regulations and requirements	
A.15 A.15.1	Other regulations and requirements Laws to be taken into account (details to be attached): Yes No No Other regulations and requirements	
	Special requirements of any authorities to be taken into account	4.19
A.15.2	(details to be attached): Yes \square No \square	

Annex B

(normative)

Technical questionnaire — Specific data

A check-list of customer requirements is given in Table B.1, B.1 to B.9.

This document may constitute either an addition to the general requirements of $\underline{Annex\ A}$ or an amendment to the requirements given in the selected performance class.

Table B.1

No.	Characteristic	Reference to subclause of
NO.		ISO 8528-7
B.1	Frequency droops: %	
B.2	Steady state frequency band: %	
B.3	Steady state voltage deviation: %	
B.4	Transient frequency deviation from initial frequency/rated frequency (depending on loading steps):%	4.1
B.5	Frequency recovery time:s	
B.6	Transient voltage deviation from initial voltage/rated voltage (depending on loading steps):%	
B.7	Voltage recovery time:s	
B.8	Load characteristics:	4.18
B.9	Neutral earth scheme:	4.17

Annex C (normative)

Generating set data

A check-list of specifications agreed by the customer and manufacturer are given in Table C.1, C.1 to C.3.

Table C.1

No	Requirement Reference	
C.1	RIC engine	
C.1.1	Manufacturer:	
C.1.2	Engine speed: min ⁻¹ (r/min)	
C.1.3	Engine intake air temperature: Max.:°C Min.:°C	
C.1.4	Fuel specification	
C.1.5	Nature and type of engine governor:	
C.1.5	Manufacturer:	
C.1.6	Nature of engine cooling	
C. 1.7	Required engine instrumentation	
C.1.8	Required protection equipment	
	Type of RIC engine:	
	compression ignition engine \square	ISO 8528-7, 4.2
C.1.9	Spark ignition engine □	
	Turbocharged engine: Yes □ No □	
	2-stroke □ 4-stroke □	
	Starting system:	
	Pneumatic starter motor □	
	Electrical starter motor □	
C.1.10	Air starting system □	
	Other □	
	(to be specified):	
	(see also C.3)	
C.2	Alternating current generator	
C.2.1	Manufacturer:	
C.2.2	Type of a.c. generator: Synchronous □ Asynchronous □	ISO 8528-7, 4.3
C.2.3	Excitation system: Static Brushless	
C.2.4	Required mechanical protection:	ISO 8528-7, 4.2 and IEC 60034-5
C.2.5	Required electrical protection:	ISO 8528-4:2005, 7.3 and ISO 8528-7, 4.3
C.2.6	Construction and mounting arrangement:	ISO 8528-7, 4.3 and IEC 60034-7
C.2.7	Nature of generator cooling:	ISO 8528-7, 4.3 and IEC 60034-6
C.3	Generating set	

Table C.1 (continued)

No	Requirement Reference	
	Power rating classification: Continuous power \square Prime power \square	
C.3.1	Limiting-time running power □	ICO 0520 7 4 5
L.3.1	Emergency Standby Power 🗆	ISO 8528-7, 4.5
	MAX power	
C.3.2	Type of synchronizing:	ISO 8528-7, 4.8
	Type of mounting:	
	Rigid mounting □	
C.3.3	Resilient mounting: Fully resilient \square Semi-resilient \square Compound resilient \square	ISO 8528-7, 4.11
	Mounting on resilient foundation \square	
C.3.4	Vibration emission limitations: Yes \square No \square	ISO 8528-7, 4.13
C.3.5	Fuel consumption, taking into account the efficiency of the generator:	ISO 8528-1:2005, 14.5 and ISO 8528-7, 4.2
C.3.6	Control-circuit voltage:V	ISO 8528-7, 4.17
C.3.7	Additional control devices offered by the generating set manufacturer:	ISO 8528-7, 4.16
C.3.8	Weather effects	ISO 8528-7, 4.11
C.3.9	Maintenance intervals:	ISO 8528-7, 4.15
6.5.7	Routine: Special	130 0320-7, 4.13
	Auxiliaries:	
	Auxiliary devices: Included $\ \square$ Not included $\ \square$	
C.3.10	Preheating required: Yes \square No \square	ISO 8528-7, 4.16
	Prelubricating required: Yes □ No □	
	Auxiliaries and starting battery required: Yes \Box No \Box	
	Starting capability:	
C.3.11	Number of consecutive starting attempts required:s	ISO 8528-7, 4.1
C.3.12	Type of cooling and room ventilation	ISO 8528-7, 4.1
6.3.12	Natural □ Forced □	130 0320-7, 4.1

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BSI Group Headquarters

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