

BS ISO 2902:2016



BSI Standards Publication

ISO metric trapezoidal screw threads — General plan

National foreword

This British Standard is the UK implementation of ISO 2902:2016.

The UK participation in its preparation was entrusted to Technical Committee FME/9, Fasteners.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

© The British Standards Institution 2016.
Published by BSI Standards Limited 2016

ISBN 978 0 580 92687 7

ICS 21.040.10

Compliance with a British Standard cannot confer immunity from legal obligations.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 30 September 2016.

Amendments/corrigenda issued since publication

Date	Text affected
------	---------------

INTERNATIONAL
STANDARD

BS ISO 2902:2016

ISO
2902

Second edition
2016-09-01

**ISO metric trapezoidal screw
threads — General plan**

Filetages métriques trapézoïdaux ISO — Vue d'ensemble



Reference number
ISO 2902:2016(E)

© ISO 2016



COPYRIGHT PROTECTED DOCUMENT

© ISO 2016, Published in Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Ch. de Blandonnet 8 • CP 401
CH-1214 Vernier, Geneva, Switzerland
Tel. +41 22 749 01 11
Fax +41 22 749 09 47
copyright@iso.org
www.iso.org

Contents

	Page
Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Choice of diameter and pitch	1
5 Diameter and pitch combinations	1
6 Designation	1
Bibliography	4

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

The committee responsible for this document is ISO/TC 1, *Screw threads*.

This second edition cancels and replaces the first edition (ISO 2902:1977), Clause 4 of which has been technically revised (now [Clause 6](#)).

ISO metric trapezoidal screw threads — General plan

1 Scope

This document specifies a series of diameter and pitch combinations for ISO metric trapezoidal screw threads having the basic and design profiles according to ISO 2901.

This document is chiefly applicable to traversing threads for traversing motion on machines, tools, etc. It can also be used for fastening threads.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 2903, *ISO metric trapezoidal screw threads — Tolerances*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 5408 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

4 Choice of diameter and pitch

Choose, for preference, diameters in column 1 of [Table 1](#) and, if necessary, in column 2, and then in column 3.

The diameters in column 3 shall not be used for new designs.

For the diameter selected, choose one of the pitches shown on the corresponding line, for preference, the pitches within broad frames.

If it is necessary to use a trapezoidal thread with a pitch other than shown in the table, choose one of the pitches assigned to a neighbouring diameter.

5 Diameter and pitch combinations

The nominal diameter and pitch combinations are specified in [Table 1](#).

6 Designation

A screw thread in conformity with this document shall be designated in accordance with ISO 2903.

Table 1 — Nominal diameter and pitch combinations

Dimensions in millimetres

Nominal diameters			Pitches																					
<i>D, d</i>			<i>P</i>																					
Col. 1	Col. 2	Col. 3	44	40	36	32	28	24	22	20	18	16	14	12	10	9	8	7	6	5	4	3	2	1,5
8																								1,5
	9																						2	1,5
10																							2	1,5
	11																					3	2	
12																						3	2	
	14																					3	2	
16																					4		2	
	18																				4		2	
20																					4		2	
	22																8				5		3	
24																	8				5		3	
	26																8				5		3	
28																	8				5		3	
	30														10						6		3	
32															10						6		3	
	34														10						6		3	
36															10						6		3	
	38														10						7		3	
40															10						7		3	
	42														10						7		3	
44													12								7		3	
	46														12						8		3	
48															12						8		3	
	50														12						8		3	
52															12						8		3	
	55												14								9		3	
60													14								9		3	
	65											16			10							4		
70												16			10							4		
	75											16			10							4		
80												16			10							4		
	85										18			12								4		
90											18			12								4		
	95										18			12								4		
100										20				12								4		
		105								20				12								4		
	110								22	20				12								4		
		115							22				14								6			
120									22				14								6			

Table 1 — (continued)

Dimensions in millimetres

Nominal diameters			Pitches																					
<i>D, d</i>			<i>P</i>																					
Col. 1	Col. 2	Col. 3	44	40	36	32	28	24	22	20	18	16	14	12	10	9	8	7	6	5	4	3	2	1,5
	130	125 135						24	22 22				14 14 14						6 6 6					
140	150	145						24 24 24					14 14						6 6 6					
160		155 165						24				16 16 16							6 6 6					
	170	175					28 28 28					16 16						8 8	6					
	190	185 195				32 32 32						18 18 18					8 8 8							
200	210				36	32						18					8 8							
220				36						20 20							8 8							
240	230			36						20							8 8							
	250			40					22 22					12										
260	270			40					22					12										
280				40				24 24						12										
300	290		44 44					24 24						12										

Bibliography

- [1] ISO 2901, *ISO metric trapezoidal screw threads — Basic and design profiles*
- [2] ISO 5408, *Screw threads — Vocabulary*

British Standards Institution (BSI)

BSI is the national body responsible for preparing British Standards and other standards-related publications, information and services.

BSI is incorporated by Royal Charter. British Standards and other standardization products are published by BSI Standards Limited.

About us

We bring together business, industry, government, consumers, innovators and others to shape their combined experience and expertise into standards-based solutions.

The knowledge embodied in our standards has been carefully assembled in a dependable format and refined through our open consultation process. Organizations of all sizes and across all sectors choose standards to help them achieve their goals.

Information on standards

We can provide you with the knowledge that your organization needs to succeed. Find out more about British Standards by visiting our website at bsigroup.com/standards or contacting our Customer Services team or Knowledge Centre.

Buying standards

You can buy and download PDF versions of BSI publications, including British and adopted European and international standards, through our website at bsigroup.com/shop, where hard copies can also be purchased.

If you need international and foreign standards from other Standards Development Organizations, hard copies can be ordered from our Customer Services team.

Copyright in BSI publications

All the content in BSI publications, including British Standards, is the property of and copyrighted by BSI or some person or entity that owns copyright in the information used (such as the international standardization bodies) and has formally licensed such information to BSI for commercial publication and use.

Save for the provisions below, you may not transfer, share or disseminate any portion of the standard to any other person. You may not adapt, distribute, commercially exploit, or publicly display the standard or any portion thereof in any manner whatsoever without BSI's prior written consent.

Storing and using standards

Standards purchased in soft copy format:

- A British Standard purchased in soft copy format is licensed to a sole named user for personal or internal company use only.
- The standard may be stored on more than 1 device provided that it is accessible by the sole named user only and that only 1 copy is accessed at any one time.
- A single paper copy may be printed for personal or internal company use only.

Standards purchased in hard copy format:

- A British Standard purchased in hard copy format is for personal or internal company use only.
- It may not be further reproduced – in any format – to create an additional copy. This includes scanning of the document.

If you need more than 1 copy of the document, or if you wish to share the document on an internal network, you can save money by choosing a subscription product (see 'Subscriptions').

Reproducing extracts

For permission to reproduce content from BSI publications contact the BSI Copyright & Licensing team.

Subscriptions

Our range of subscription services are designed to make using standards easier for you. For further information on our subscription products go to bsigroup.com/subscriptions.

With **British Standards Online (BSOL)** you'll have instant access to over 55,000 British and adopted European and international standards from your desktop. It's available 24/7 and is refreshed daily so you'll always be up to date.

You can keep in touch with standards developments and receive substantial discounts on the purchase price of standards, both in single copy and subscription format, by becoming a **BSI Subscribing Member**.

PLUS is an updating service exclusive to BSI Subscribing Members. You will automatically receive the latest hard copy of your standards when they're revised or replaced.

To find out more about becoming a BSI Subscribing Member and the benefits of membership, please visit bsigroup.com/shop.

With a **Multi-User Network Licence (MUNL)** you are able to host standards publications on your intranet. Licences can cover as few or as many users as you wish. With updates supplied as soon as they're available, you can be sure your documentation is current. For further information, email subscriptions@bsigroup.com.

Revisions

Our British Standards and other publications are updated by amendment or revision.

We continually improve the quality of our products and services to benefit your business. If you find an inaccuracy or ambiguity within a British Standard or other BSI publication please inform the Knowledge Centre.

Useful Contacts

Customer Services

Tel: +44 345 086 9001

Email (orders): orders@bsigroup.com

Email (enquiries): cservices@bsigroup.com

Subscriptions

Tel: +44 345 086 9001

Email: subscriptions@bsigroup.com

Knowledge Centre

Tel: +44 20 8996 7004

Email: knowledgecentre@bsigroup.com

Copyright & Licensing

Tel: +44 20 8996 7070

Email: copyright@bsigroup.com

BSI Group Headquarters

389 Chiswick High Road London W4 4AL UK