

BS 2HR 208:2009

# BSI British Standards

## AEROSPACE SERIES

### Specification for nickel- chromium-iron alloy plate, sheet and strip: annealed (Nickel base, Cr 15.5, Fe 8)

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The following BSI references relate to the work on this standard:

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### Summary of pages

This document comprises a front cover, an inside front cover, pages i to ii, pages 1 to 4, an inside back cover and a back cover.

## Foreword

### Publishing information

This British Standard is published by BSI and came into effect on 30 November 2009. It was prepared by Panel ACE/61/-/48, *Heat resisting alloys*, under the authority of Technical Committee ACE/61, *Metallic materials for aerospace purposes*. A list of organizations represented on this committee can be obtained on request to its secretary.

### Supersession

This standard supersedes BS HR 208:1989, which is withdrawn.

### Information about this document

This is a full revision of BS HR 208. The principal change from the previous edition is that the requirements are stated in tabular format in accordance with EN 4500-1 and EN 4500-3.

### Hazard warnings

**WARNING.** This British Standard calls for the use of substances and/or procedures that can be injurious to health if adequate precautions are not taken. It refers only to technical suitability and does not absolve the user from legal obligations relating to health and safety at any stage.

### Use of this document

It has been assumed in the preparation of this British Standard that the execution of its provisions will be entrusted to appropriately qualified and experienced people, for whose use it has been produced.

### Presentational conventions

The provisions of this standard are presented in roman (i.e. upright) type. Its requirements are expressed in sentences in which the principal auxiliary verb is "shall".

*Commentary, explanation and general informative material is presented in smaller italic type, and does not constitute a normative element.*

### Contractual and legal considerations

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

**Compliance with a British Standard cannot confer immunity from legal obligations.**

## 1 Scope

This British Standard specifies requirements for nickel-chromium-iron alloy plate, sheet and strip.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

BS HR 100, *Procedure for inspection and testing of wrought heat-resisting alloys*

## 3 Technical requirements

Material to this standard shall conform to Table 1.

*NOTE* The format and symbols used in Table 1 are derived from EN 4500-1 and EN 4500-3.

Table 1 Technical requirements for nickel-chromium-iron alloy plate, sheet and strip

1	Material designation		BS HR 208							
2	Chemical composition %	Element	C	Si	Mn	S	Cr	Cu	Fe	Ni + Co
		Min.	—	—	—	—	14.0	—	6.0	72.0
		Max.	0.15	0.5	1.0	0.015	17.0	0.5	10.0	—
3	Method of melting		Electric melting process							
4.1	Form		Plate, sheet and strip							
4.2	Method of production		Rolled							
4.3	Limit dimension(s)	mm	—							
5	Technical specification		Sections 1 and 5 of BS HR 100							

6.1	Delivery condition		a ≤ 3: Cold rolled + annealed + descaled	a > 3: Hot rolled + annealed + descaled
	Heat treatment		θ ≥ 1 000 °C / AC or other medium	
6.2	Delivery condition code		U	
7	Use condition		Delivery condition	
	Heat treatment		—	

## Characteristics

8.1	Test sample(s)		See Section 5 of BS HR 100		
8.2	Test piece(s)		See Section 5 of BS HR 100		
8.3	Heat treatment		Use condition		
9	Dimensions concerned	mm	a ≤ 3	a > 3	
10	Thickness of cladding on each face	%	—		
11	Direction of test piece		L or LT		
12	Temperature	θ	°C	Ambient	Ambient
13	Proof stress	R <sub>p0.2</sub>	MPa	—	
14	T	Strength	R <sub>m</sub>	MPa	≥ 550
15		Elongation	A	%	≥ 30
16		Reduction of area	Z	%	—
17	Hardness		—		
18	Shear strength	R <sub>c</sub>	MPa	—	
19	Bending	κ	—	0.5 ; α = 180°	1.0 ; α = 180°
20	Impact strength		—		
21	Temperature	θ	°C	—	
22	Time		h	—	
23	Stress	σ <sub>a</sub>	MPa	—	
24	C	Elongation	a	%	—
25		Rupture stress	σ <sub>R</sub>	MPa	—
26		Elongation at rupture	A	%	—
27	Notes (see line 98)		—		



## Bibliography

### Standards publications

For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 4500-1, *Metallic materials – Rules for the drafting and presentation of material standards – Part 1: General rules*<sup>1)</sup>

EN 4500-3, *Metallic materials – Rules for the drafting and presentation of material standards – Part 3: Specific rules for heat resisting alloys*<sup>1)</sup>

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<sup>1)</sup> Published as ASD-STAN Prestandard at the date of publication of this standard.





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