BS 2HR 207:2009

BSI British Standards

AEROSPACE SERIES

Specification for nickel-iron-chromium-molybdenum-aluminium-titanium heat-resisting alloy plate, sheet and strip (Ni/Co 43.5, Cr 16.5, Mo 3.3, Al 1.2, Ti 1.2, Fe remainder)

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Foreword

Publishing information

This British Standard is published by BSI and came into effect on 30 November 2009. It was prepared by Panel ACE/61/-/48, *Heat resisting alloys*, under the authority of Technical Committee ACE/61, *Metallic materials for aerospace purposes*. A list of organizations represented on this committee can be obtained on request to its secretary.

Supersession

This standard supersedes BS HR 207:1973, which is withdrawn.

Information about this document

This is a full revision of BS HR 207. The principal change from the previous edition is that the requirements are stated in tabular format in accordance with EN 4500-1 and EN 4500-3.

Hazard warnings

WARNING. This British Standard calls for the use of substances and/or procedures that can be injurious to health if adequate precautions are not taken. It refers only to technical suitability and does not absolve the user from legal obligations relating to health and safety at any stage.

Use of this document

It has been assumed in the preparation of this British Standard that the execution of its provisions will be entrusted to appropriately qualified and experienced people, for whose use it has been produced.

Presentational conventions

The provisions of this standard are presented in roman (i.e. upright) type. Its requirements are expressed in sentences in which the principal auxiliary verb is "shall".

Commentary, explanation and general informative material is presented in smaller italic type, and does not constitute a normative element.

Contractual and legal considerations

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Compliance with a British Standard cannot confer immunity from legal obligations.

1 Scope

This British Standard specifies requirements for nickel-iron-chromium-molybdenum-aluminium-titanium heat-resisting alloy plate, sheet and strip.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

BS HR 100, *Procedure for inspection and testing of wrought heat-resisting alloys*

3 Technical requirements

Material to this standard shall conform to Table 1.

NOTE The format and symbols used in Table 1 are derived from EN 4500-1 and EN 4500-3.

Table 1 **Technical requirements for nickel-iron-chromium-molybdenum-aluminium-titanium heat-resisting alloy plate, sheet and strip**

1	**Material designation**			**BS HR 207**							
2	**Chemical composition** %	Element		C	Si	Mn	S	Ag	Al	B	Bi	Co
		Min.		0.04	—	—	—	—	1.1	—	—	—
		Max.		0.06	0.5	0.2	0.015	5 ppm	1.3	0.005 0	1 ppm	2.0
		Element		Cr	Cu	Mo	Ni + Co	Pb	Ti	Zr	Fe	
		Min.		15.5	—	2.8	42	—	1.1	0.01	Base	
		Max.		17.5	0.5	3.8	45	15 ppm	1.3	0.04		
3	**Method of melting**			Air melted and vacuum refined; air melted and consumable electrode vacuum arc remelted; air melted, vacuum refined and consumable electrode remelted; vacuum melted and consumable electrode remelted								
4.1	**Form**			Plate, sheet and strip								
4.2	**Method of production**			Rolled								
4.3	**Limit dimension(s)**		mm	—								
5	**Technical specification**			Sections 1 and 5 of BS HR 100								

6.1	**Delivery condition**	a ⩽ 3: Cold rolled + solution treated + descaled	3 < a ⩽ 6: Hot rolled + solution treated + descaled	a > 6: Hot rolled + solution treated + descaled
	Heat treatment	θ = (1 040 ±10) °C / t ⩽ 15 min / AC or other medium [1)]		
6.2	**Delivery condition code**	W		
7	**Use condition**	Solution treated + precipitation treated		
	Heat treatment	Delivery condition + θ = (800 ±10) °C / t = 2 h / AC + θ = (700 ±10) °C / t = 16 h / AC		

Characteristics

8.1	**Test sample(s)**			See Section 5 of BS HR 100			
8.2	**Test piece(s)**			See Section 5 of BS HR 100			
8.3	**Heat treatment**			Delivery condition		Use condition	
9	**Dimensions concerned**		mm	a ⩽ 6	a > 6	—	
10	**Thickness of cladding on each face**		%	—			
11	**Direction of test piece**			L or LT			
12	T	**Temperature**	θ °C	Ambient		600	
13	T	**Proof stress**	$R_{p0.2}$ MPa	—		⩾ 415	
14	T	**Strength**	R_m MPa	—		⩾ 690	
15	T	**Elongation**	A %	—		⩾ 15	
16	T	**Reduction of area**	Z %	—			
17	**Hardness**			HV ⩽ 230	HV ⩽ 250	—	
18	**Shear strength**		R_c MPa	—			
19	**Bending**		κ —	a ⩽ 3: 3.0 ; α = 180°		—	
20	**Impact strength**			—			
21	C	**Temperature**	θ °C	—		600	
22	C	**Time**	h	—		t = 100	
23	C	**Stress**	σ_a MPa	—		400	
24	C	**Elongation**	a %	—		Total plastic strain ⩽ 0.10	
25	C	**Rupture stress**	σ_R MPa	—			
26	C	**Elongation at rupture**	A %	—			
27	**Notes** (see line 98)			[1)]			

Table 1 **Technical requirements for nickel-iron-chromium-molybdenum-aluminium-titanium heat-resisting alloy plate, sheet and strip** *(continued)*

44	**External defects**	—	See Section 5 of BS HR 100
95	**Marking**	—	See Section 5 of BS HR 100
96	**Dimensional inspection**	—	See Section 5 of BS HR 100
98	**Notes**	—	[1] For a ⩽ 6 mm, t = 15 min; for 6 mm < a ⩽ 10 mm, t = 30 min; for a > 10 mm, t = 2 h

Bibliography

Standards publications

For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 4500-1, *Metallic materials – Rules for the drafting and presentation of material standards – Part 1: General rules* [1)]

EN 4500-3, *Metallic materials – Rules for the drafting and presentation of material standards – Part 3: Specific rules for heat resisting alloys* [1)]

1) Published as ASD-STAN Prestandard at the date of publication of this standard.

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