



BSI Standards Publication

# Insulators — Glossary of terms and definitions

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### National foreword

This British Standard is the UK implementation of EN 62223:2009. It is identical to IEC 62223:2009.

The UK participation in its preparation was entrusted to Technical Committee PEL/36, Insulators for power systems.

A list of organizations represented on this committee can be obtained on request to its secretary.

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

# EN 62223

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English version

## **Insulators - Glossary of terms and definitions (IEC 62223:2009)**

Isolateurs -  
Lexique de termes et définitions  
(CEI 62223:2009)

Isolatoren – Glossar  
(IEC 62223:2009)

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European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

**Central Secretariat: Avenue Marnix 17, B - 1000 Brussels**

## Foreword

The text of document 36/287/FDIS, future edition 1 of IEC 62223, prepared by IEC TC 36, Insulators, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 62223 on 2009-09-01.

The following dates were fixed:

- latest date by which the EN has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2010-06-01
- latest date by which the national standards conflicting with the EN have to be withdrawn (dow) 2012-09-01

Annex ZA has been added by CENELEC.

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## Endorsement notice

The text of the International Standard IEC 62223:2009 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following note has to be added for the standard indicated:

IEC 60507

NOTE Harmonized as EN 60507:1993 (not modified).

## Annex ZA (normative)

### Normative references to international publications with their corresponding European publications

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60050-471	- <sup>1)</sup>	International Electrotechnical Vocabulary - Part 471: Insulators	-	-

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<sup>1)</sup> Undated reference.

## CONTENTS

1	Scope.....	5
2	Normative references .....	5
3	Terms and definitions .....	5
	Bibliography.....	18

## INSULATORS – GLOSSARY OF TERMS AND DEFINITIONS

### 1 Scope

This International Standard specifies terms defined in standards that fall under the scope of technical committee TC 36: Insulators. It covers terms that can be found in IEC 60050-471 as well as terms not appropriate for inclusion in IEC 60050-471 but used widely in the standards of IEC TC 36.

IEC 60050-471 is not intended to cover all the terms used in the various IEC standards but provides rather a general purpose vocabulary giving the basic terms and reference terms to be used by all technical committees. This glossary is intended to harmonize terms not listed in IEC 60050-471 but used in the publications of committee TC 36.

### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-471, *International Electrotechnical Vocabulary – Part 471: Insulators*

### 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

#### 3.1

##### **angular deviation of fixing holes**

rotational displacement, expressed as an angle, between corresponding fixing holes in the end fittings at the top and bottom of a hollow insulator or a post insulator

#### 3.2

##### **annealed glass**

glass which has been treated to eliminate internal stresses

[IEV 471-01-25]

#### 3.3

##### **antipollution-type insulator**

insulator which has the external profile designed for use in polluted areas

[IEV 471-01-23]

#### 3.4

##### **arcing distance**

shortest distance in air external to the insulator between the metallic parts which normally have the operating voltage between them

[IEV 471-01-01]

### 3.5

#### **ball and socket coupling**

coupling consisting of a ball, a socket and a locking device, and providing flexibility

[IEV 471-03-11]

### 3.6

#### **bushing**

device that enables one or several conductors to pass through a partition such as a wall or a tank, and insulate the conductors from it

NOTE 1 The means of attachment (flange or fixing device) to the partition forms part of the bushing. The conductor may form an integral part of the bushing or be drawn into the central tube of the bushing.

NOTE 2 The bushings may be of the following types:

- liquid-filled bushing;
- liquid-insulated bushing;
- gas-filled bushing;
- gas- insulated bushing;
- oil-impregnated paper bushing;
- resin-bonded paper bushing;
- resin-impregnated paper bushing;
- ceramic, glass or analogous inorganic material bushing;
- cast or moulded resin-insulated bushing;
- combined insulation bushing;
- compound-filled bushing;
- gas-impregnated bushing.

[IEV 471-02-01]

### 3.7

#### **camber** (of an insulator)

maximum distance between the theoretical axis of an insulator and the curved line being the locus of the centres of all the transverse cross-sections of the unloaded insulator

[IEV 471-01-26]

### 3.8

#### **cap and pin insulator**

insulator comprising an insulating part, usually having the form of a disk or bell, with or without ribs on its surface, and end fittings consisting of an outside cap and an inside pin attached axially

[IEV 471-03-07]

### 3.9

#### **capacitance graded bushing**

condenser bushing

bushing in which a desired voltage grading is obtained by an arrangement of conducting or semiconducting layers incorporated into the insulating material

[IEV 471-02-03]



**3.10  
chalking**

flouring

appearance of some particles of the filler of the housing material forming a rough or powdery surface

**3.11  
clevis**

female part of a clevis and tongue coupling with a U-shaped opening into which the tongue can be fitted

NOTE A clevis contains two holes through which the coupling pin may pass to couple the two components.

**3.12  
clevis and tongue coupling**

coupling consisting of a clevis, a tongue and a coupling-pin, and providing limited flexibility

[IEV 471-03-01]

**3.13  
completely immersed bushing**

bushing, both ends of which are intended to be immersed in insulating media other than ambient air (e.g. oil or gas)

[IEV 471-02-04]

**3.14  
composite bushing**

bushing with an insulating envelope consisting of a resin-impregnated fibre tube with or without a rubber compound covering

**3.15  
composite insulator**

insulator made of at least two insulating parts, namely a core and a housing equipped with metal fittings

NOTE Composite insulators, for example, can consist either of individual sheds mounted on the core, with or without an intermediate sheath, or alternatively, of a housing directly moulded or cast in one or several pieces onto the core.

[IEV 471-01-02]

**3.16  
connection zone**

zone where the mechanical load is transmitted between the insulating body and the end fitting

**3.17  
core diameter**

either the geometric diameter of a core of circular cross section or  $2\sqrt{A/\pi}$ , for a core with non-circular cross-section of area A

**3.18  
core (of an insulator)**

central insulating part of an insulator, which provides the mechanical characteristics

NOTE The housing and sheds are not part of the core.

[IEV 471-01-03]

**3.19****coupling length**

distance between the end fittings

NOTE For post insulators the coupling length is the distance from flange face to flange face.

**3.20****coupling** (of an insulator)

part of the end fitting which transmits load to the hardware external to the insulator

**3.21****coupling pin**

rigid pin which passes through the holes in the clevis and tongue to couple them together

NOTE On one end, the coupling pin has a stud head and on the other a security device (e.g. split pin) is placed to hold the pin in its place

**3.22****crack**

any internal fracture or surface fissure of depth greater than 0,1 mm

**3.23****crazing**

surface micro-fractures of depths approximately 0,01 mm to 0,1 mm

**3.24****creepage distance**

shortest distance or the sum of the shortest distances along the surface on an insulator between two conductive parts which normally have the operating voltage between them

NOTE 1 The surface of cement or of any other non-insulating jointing material is not considered as forming part of the creepage distance.

NOTE 2 If a high-resistance coating is applied to parts of the insulating part of an insulator, such parts are considered to be effective insulating surfaces and the distance over them is included in the creepage distance.

[IEV 471-01-04]

**3.25****cylindrical post insulator**

post insulator of approximately cylindrical shape consisting of one or more insulating components with a metal fitting attached to each end; the metal fitting may consist of a cap, insert or flange with plain or tapped holes for attachment by bolts or screws

[IEV 471-04-06]

**3.26****deflection under bending load**

displacement of a point on an insulator, measured perpendicularly to its axis, under the effect of a load applied perpendicularly to this axis

[IEV 471-01-05]

**3.27****displacements****3.27.1****axial displacement**

maximum positional variation, parallel to the insulator axis, of a definite point on the circumference of the considered insulator during one complete revolution about the insulator axis

**3.27.2****radial displacement**

maximum positional variation, perpendicular to the insulator axis, of a definite point on the circumference of the considered insulator during one complete revolution about the insulator axis

**3.27.3****angular displacement**

angular deviation about the insulator axis between corresponding planes of the two coupling pieces

**3.28****draw lead bushing**

bushing not having an integral current-carrying conductor; a cable or other conductor may be drawn through the bushing and attached to it at one end so that it may subsequently be detached to allow the bushing to be withdrawn

[IEV 471-02-11]

**3.29****dust deposit gauge index – non-soluble****DDGIN**

mass of non-soluble residue collected by a dust deposit gauge over a given period of time generally expressed in mg

**3.30****dust deposit gauge index – soluble****DDGIS**

volume conductivity, generally expressed in  $\mu\text{S}/\text{cm}$ , of the pollutants collected by a dust deposit gauge over a given period of time when dissolved in a standard quantity of demineralized water

**3.31****eccentricity**

displacement, perpendicular to the axis of the hollow insulator or post insulator, between the centres of the pitch circles of the fixing holes in the top and bottom metal fittings

**3.32****equivalent salt deposit density****ESDD**

amount of sodium chloride (NaCl) that, when dissolved in demineralized water, gives the same conductance as that of the natural deposit removed from a given surface of the insulator divided by the area of this surface; generally expressed in  $\text{mg}/\text{cm}^2$

**3.33****erosion**

irreversible and non-conducting degradation of the surface of the insulator that occurs by loss of material which can be uniform, localized or tree-shaped

NOTE Light surface traces, commonly tree-shaped, can occur on composite insulators as on ceramic insulators, after partial flashover. These traces are not considered to be objectionable as long as they are non-conductive. When they are conductive they are classified as tracking.

**3.34****end fitting**

integral component or formed part of an insulator, intended to connect it to a supporting structure, or to a conductor, or to an item of equipment, or to another insulator

NOTE Where the end fitting is metallic, the term "metal fitting" is normally used.

[IEV 471-01-06]

### 3.35

#### **flashover** (of an insulator)

disruptive discharge external to the insulator, and over its surface, connecting those parts which normally have the operating voltage between them

[IEV 471-01-07]

### 3.36

#### **glaze**

glassy surface layer on the insulating part of a ceramic insulator

[IEV 471-01-17]

### 3.37

#### **highest voltage for equipment**

$U_m$

highest r.m.s. value of line-to-line voltage for which the equipment is designed in respect of its insulation as well as other characteristics which relate to this voltage in the relevant equipment standards

[IEV 604-03-01]

### 3.38

#### **hollow insulator**

insulator which is open from end to end, with or without sheds, including end fittings

NOTE A hollow insulator can be made from one or more permanently assembled insulating elements.

[IEV 471-01-08]

### 3.39

#### **housing**

external insulating part of composite insulator providing necessary creepage distance and protects the core from the environment

NOTE An intermediate sheath made of insulating material may be part of the housing.

[IEV 471-01-09]

### 3.40

#### **indoor bushing**

bushing both ends of which are intended to be in ambient air at atmospheric pressure but not exposed to outdoor atmospheric conditions

[IEV 471-02-05]

### 3.41

#### **indoor-immersed bushing**

bushing, one end of which is intended to be in ambient air but not exposed to outdoor atmospheric conditions and the other end to be immersed in an insulating medium other than ambient air (e.g. oil or gas)

NOTE This definition includes bushings operating in air at temperatures above ambient, such as occur with air-insulated ducting.

[IEV 471-02-06]

**3.42****indoor post insulator**

post insulator not intended to be exposed to outdoor atmospheric conditions

[IEV 471-04-04]

**3.43****insulator**

device intended for electrical insulation and mechanical fixing of equipment or conductors which are subject to electric potential differences

[IEV 471-01-10]

**3.44****insulator set**

assembly of one or more insulator strings suitably connected together, complete with end fittings and protective devices as required in service

[IEV 471-03-02]

**3.45****insulator string**

one or more string insulator units coupled together and intended to give flexible support to conductors and stressed mainly in tension

[IEV 471-03-03]

**3.46****insulator trunk**

central insulating part of an insulator from which the sheds project

NOTE Also known as shank on smaller insulators.

[IEV 471-01-11]

**3.47****interface**

surface between different materials

NOTE Various interfaces occur in most composite insulators, e.g.

- between housing and end fittings,
- between various parts of the housing; e.g. between sheds, or between sheath and sheds,
- between core and housing.

**3.48****leakage current (of an insulator)**

electric current in an unwanted conductive path other than a short circuit

**3.49****line-post insulator**

rigid insulator intended to be subjected to cantilever, tensile and compressive loads, constructed with one or more insulating materials and assembled on a metal base that is intended to be mounted rigidly on a supporting structure

[IEV 471-03-04]

**3.50****long rod insulator**

rigid insulator intended to be subjected to tensile loads, comprising an insulating part having an approximately circular cylindrical shank, with or without sheds, and external or internal end fittings attached to each end

[IEV 471-03-05, modified]

**3.51****mechanical failing load**

maximum load reached when an insulator is tested under the prescribed conditions of test

[IEV 471-01-12]

**3.52****multi-element insulator**

insulator which has an insulating body consisting of two or more disc or bell-shaped insulating elements permanently assembled together and to the end fitting(s)

NOTE The term “multiple cone insulator” is included in this definition.

[IEV 471-01-22]

**3.53****non-soluble deposit density**

NSDD

amount of non-soluble residue removed from a given surface of the insulator, divided by the area of this surface, generally expressed in mg/cm<sup>2</sup>

**3.54****outdoor bushing**

bushing, both ends of which are intended to be in ambient air at atmospheric pressure and exposed to outdoor atmospheric conditions

[IEV 471-02-07]

**3.55****outdoor-immersed bushing**

bushing one end of which is intended to be in ambient air at atmospheric pressure and exposed to outdoor atmospheric conditions and the other end to be immersed in an insulating medium other than ambient air (e.g. oil or gas)

[IEV 471-02-08]

**3.56****outdoor-indoor bushing**

bushing both ends of which are intended to be in ambient air at atmospheric pressure. One end is intended to be exposed to outdoor atmospheric conditions and the other end not to be exposed to outdoor atmospheric conditions

[IEV 471-02-09]

**3.57****outdoor post insulator**

post insulator intended to be exposed to outdoor atmospheric conditions

[IEV 471-04-03]

**3.58****parallelism of the end faces**

maximum difference between the lengths of an insulator which are measured in parallel to the longitudinal axis of the insulator between opposite points of the surfaces of the end fittings at each end

NOTE The difference between the lengths is usually related to imaginary end fittings with a circular surface having a diameter of 250 mm.

**3.59****pedestal post insulator**

post insulator having two metal parts, a cap partly embracing an insulating component and a pedestal cemented into a recess in the insulating component; the cap normally has tapped holes and the pedestal a flange with plain holes for attachment by bolts or screws

[IEV 471-04-05]

**3.60****pin insulator**

rigid insulator consisting of an insulating component intended to be mounted rigidly on a supporting structure by means of a pin passing up inside the insulating component which consists of one or more pieces of insulating material permanently connected together

[IEV 471-03-06]

**3.61****plug-in type bushing**

bushing, one end of which is immersed in an insulating medium and the other end designed to receive a separable insulated cable connector, without which the bushing cannot function

[IEV 471-02-02]

**3.62****pollution layer**

deposited layer that under certain conditions may influence the electrical characteristics of an insulator

**3.63****polymeric insulator**

insulator whose insulating body consists of at least one organic based material

NOTE 1 Polymeric insulators are also known as non-ceramic insulators.

NOTE 2 Coupling devices may be attached to the ends of the insulating body.

[IEV 471-01-13]

**3.64****post insulator**

insulator intended to give rigid support to a live part which is to be insulated from earth or from another live part

NOTE 1 A post insulator may be an assembly of a number of post insulator units.

NOTE 2 Post insulators for substations are also known as station post insulators.

[IEV 471-04-01]

**3.65****post insulator unit**

constituent part of a post insulator consisting of a permanent assembly of one or more insulating parts complete with end fittings

[IEV 471-04-02]

### 3.66

#### **protected creepage distance**

part of the creepage distance on the illuminated side of the insulator which would lie in shadow if light were projected on to the insulator at 90° (or 45° in special cases) to the longitudinal axis of the insulator

[IEV 471-01-19]

### 3.67

#### **puncture** (of an insulator)

disruptive discharge passing through the solid insulating material of the insulator, which produces a permanent loss of dielectric strength

[IEV 471-01-14]

### 3.68

#### **residual mechanical strength**

maximum mechanical load that can be reached when an insulator unit, which has had its insulating part mechanically damaged in the prescribed manner, is tested under the prescribed conditions

### 3.69

#### **resin insulator**

polymeric insulator whose insulating body consists of a solid shank and sheds protruding from the shank made from only one organic-based housing material (e.g. cycloaliphatic epoxy)

### 3.70

#### **rigid insulator**

insulator intended to give rigid support to an overhead line conductor and to be stressed mainly by bending and compressive loads

[IEV 471-03-12]

### 3.71

#### **routine test load**

#### **RTL**

load applied to insulators during a routine mechanical test

### 3.72

#### **salinity**

#### **S<sub>a</sub>**

concentration of the solution of salt in tap water, expressed by the amount of salt divided by the volume of solution; it is generally expressed in kg/m<sup>3</sup>

### 3.73

#### **salt deposit density**

#### **SDD**

amount of sodium chloride in an artificial deposit on a given surface of the insulator (metal parts and assembling materials are not included in this surface) divided by the area of this surface; generally expressed in mg/cm<sup>2</sup>

### 3.74

#### **sealed bushing**

bushing in which the insulating medium is self-contained and not allowed to communicate with the filling media of the apparatus on which it is used



**3.75****self-filling bushing**

bushing in which the insulating medium is designed to communicate with the filling media of the apparatus on which it is used

**3.76****semiconducting glaze**

glaze having a volume resistivity lower than that of a usual ceramic material or glaze so that its resulting surface resistivity generally lies in the range of  $10^4 \Omega$  to  $10^8 \Omega$

[IEV 471-01-18]

**3.77****shackle insulator**

insulator consisting of one component of insulating material and intended to be secured to the structure by means of a spindle passing through it

[IEV 471-03-09]

**3.78****shed** (of an insulator)

insulating part, projecting from the insulator trunk, intended to increase the creepage distance

NOTE The shed can be with or without ribs.

[IEV 471-01-15]

**3.79****site equivalent salinity****SES**

salinity of a salt fog test according to IEC 60507 that would give the same peak values of leakage current on the insulator as produced at the same voltage by natural pollution at a site, generally expressed in  $\text{kg}/\text{m}^3$

**3.80****site pollution severity****SPS**

maximum value of ESDD/NSDD, or SES or DDGIS/DDGIN, recorded over an appropriate period of time

**3.81****site pollution severity class**

class assigned (or designated) to the site according to classification of the pollution severity at a site, from very light to very heavy, as a function of the SPS

**3.82****strain insulator**

insulator placed in a structural support such as a guy or span wire to isolate a portion of the support or to prevent leakage current through the support

[IEV 471-03-10]

**3.83****solid-core insulator**

insulator of which the core is solid and composed only of homogeneous insulating material

[IEV 471-01-21]

**3.84****spacing**

distance between two consecutive points recurring in repetitive positions on an insulator or insulator assembly

[IEV 471-01-20]

**3.85****specified characteristic**

numeric value of a voltage, of a mechanical load, or any other characteristic specified in an IEC standard, or the numeric value of any such characteristic agreed between the purchaser and the manufacturer

**3.86****string insulator unit**

cap and pin insulator or long rod insulator of which the end fittings are suitable for flexible attachment to other similar string insulator units or to connecting accessories

[IEV 471-03-08]

**3.87****thermal runaway**

phenomenon that occurs when the internal heat generated within a solid with a negative resistance/temperature coefficient is greater than the heat dissipated externally

**3.88****tongue**

male part of a clevis and tongue coupling with a tongue-shaped extremity which fits into the U-shaped opening of the clevis and which contains a hole through which the coupling pin may be passed

**3.89****toughened glass**

glass in which pre-stresses have been created in order to improve its mechanical characteristics

[IEV 471-01-24]

**3.90****tracking**

process which forms irreversible degradation by formation of conductive paths (tracks) starting and developing on the surface of an insulating material

NOTE These paths are conductive even under dry conditions

**3.91****treeing**

irreversible degradation by formation of micro-channels within the insulating material which can be conducting or non-conducting

NOTE These micro-channels can progressively extend through the bulk of the insulating material until electric breakdown occurs.

**3.92****unified specific creepage distance**

creepage distance of an insulator divided by the r.m.s. value of the highest operating voltage across the insulator

NOTE 1 This definition differs from that of specific creepage distance where the line-to-line value of the highest voltage for the equipment is used (for a.c. systems usually  $U_m/\sqrt{3}$ ). For line-to-earth insulation, this definition will result in a value that is  $\sqrt{3}$  times that given by the definition of specific creepage distance in IEC/TR 60815:1986.

NOTE 2 For ' $U_m$ ' see IEV 604-03-01.

NOTE 3 It is generally expressed in mm/kV.

[IEV 471-01-16]

### **3.93**

#### **wall (roof) bushing**

bushing intended to be mounted on the wall (roof) of a building such as a converter valve hall

[IEV 471-02-10]

## Bibliography

IEC 60050-604:1987, *International Electrotechnical Vocabulary – Chapter 604: Generation, transmission and distribution of electricity – Operation*

IEC 60507, *Artificial pollution tests on high-voltage*

IEC/TR 60815:1986, *Guide for the selection of insulators in respect of polluted conditions*

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