BS EN 61754-26:2012



BSI Standards Publication

Fibre optic interconnecting devices and passive components — Fibre optic connector interfaces

Part 26: Type SF connector family



National foreword

This British Standard is the UK implementation of EN 61754-26:2012. It is identical to IEC 61754-26:2012.

The UK participation in its preparation was entrusted by Technical Committee GEL/86, Fibre optics, to Subcommittee GEL/86/2, Fibre optic interconnecting devices and passive components.

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(IEC 61754-26:2012)

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Foreword

The text of document 86B/3433/FDIS, future edition 1 of IEC 61754-26, prepared by SC 86B "Fibre optic interconnecting devices and passive components" of IEC/TC 86 "Fibre optics" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 61754-26:2012.

The following dates are fixed:

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The text of the International Standard IEC 61754-26:2012 was approved by CENELEC as a European Standard without any modification.

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INTRODUCTION

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FIBRE OPTIC INTERCONNECTING DEVICES AND PASSIVE COMPONENTS – FIBRE OPTIC CONNECTOR INTERFACES –

Part 26: Type SF connector family

1 Scope

This part of IEC 61754 defines the standard interface dimensions for the type SF optical board connector that uses a normal glass fibre and the physical contact technique to connect flexible optical boards and ribbon fibres.

2 Description

The parent connector for the type SF connector family is a multiway connector with a plug/socket connector set configuration, The plug is characterized by multiway cantilevered optical fibres located inside the plug, The plug optical fibres buckled to mate with the socket optical fibre ends, Mating socket optical fibres are positioned and aligned by using multiway micro holes, Socket micro holes capture, guide, and align the plug optical fibres during connector set engagement, The plug fibres and socket fibres are butted together to realize physical contact connection by employing the buckled force of the plug fibres without using a ferrule or a spring,

3 Interfaces

This standard contains the following standard interfaces,

IEC 61754-26-1: SF plug connector flat interface for 2 to 16 fibres

IEC 61754-26-2: SF socket connector flat interface for 2 to 16 fibres

The following connectors are intermateable:

IEC 61754-26-1 mates with IEC 61754-26-2

Figure 1 is an example of a SF plug connector interface. Table 1 gives dimensions of the SF plug connector interface.

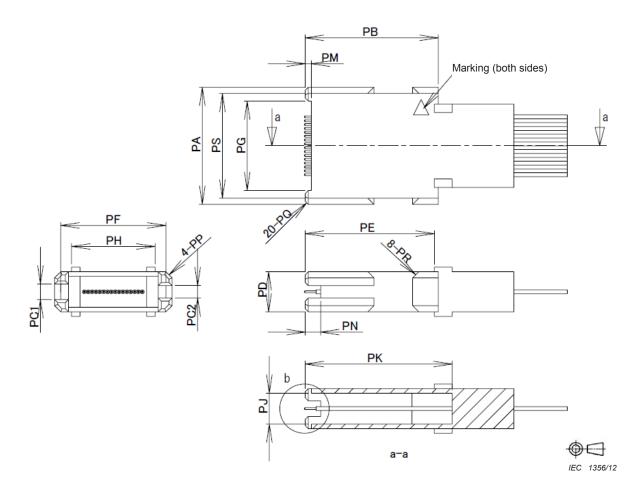


Figure 1 – SF plug connector interface

Table 1 – Dimensions of the SF plug connector interface

Item		n sions im	Remarks
	Minimum	Maximum	
PA	_	7,6	
РВ	8,6	8,7	
PC1	0,995	1,02	
PC2	0,795	0,82	
PD	_	2,6	
PE	8,5	8,7	
PF	6,75	6,8	
PG	5,8	5,85	
PH	_	5,6	
PJ	2	2,05	
PK	9,4	9,6	
PL	0,04	0,06	See Figure 2
PM	0,4	0,5	
PN	1	1,1	
PP	_	0,4	
PQ	_	0,2	
PR	_	0,4	
PS	_	6,8	

NOTE $\,$ Put markings on upper and lower faces of PC1 side. Those shapes and sizes are optional.

Figure 2 is an expanded view of b for SF plug endface. Table 2 gives dimensions of the SF plug endface.

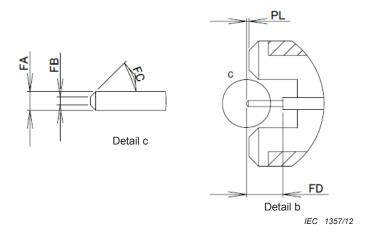


Figure 2 – Expanded view of b (plug endface geometry)

Table 2 - Dimensions of the SF plug endface

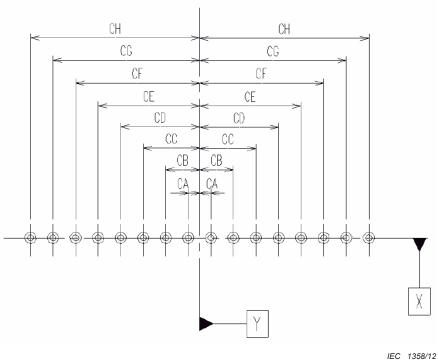
lt a ma	Dimer	nsions	Notes
Item	Minimum	Minimum Maximum	
FA	(φ 0,125 mm)		NOTE
FB	- 0,08 mm		а
FC	25°	65°	Chamfer angle
FD	0,75 mm	0,9 mm	Coating removal length

NOTE $\,$ The SF plug is possible to use for A1a multi-mode fibre (IEC 60793-2-10) and B single-mode fibre (IEC 60793-2-50).

The minimum diameter of FB shall be larger than the core of the optical fibre.

Figure 3 is an example of the positions of fibres. Table 3 gives dimensions of the positions of fibres for SF plug.

The symmetry of cables relative to the X axis shall be within 0,02 mm.



- NOTE 1 The datum X is the X axis of the dimension PJ at the centre.
- NOTE 2 The datum Y is the Y axis of the dimension PF at the centre.

Figure 3 - Positions of fibres

Table 3 - Positions of fibres for SF plug

Item		nsions nm	Notes	
	Minimum	Maximum		
CA	0,115	0,135	1	
СВ	0,365	0,385	1	
CC	0,615	0,635	1	
CD	0,865	0,885	1	
CE	1,115	1,135	1	
CF	1,365	1,385	1	
CG	1,615	1,635	1	
СН	1,865	1,885	1	
NOTE 1 Each dimension is specified at the end of a fibre.				

Figure 4 is an example of a SF socket connector interface. Table 4 gives dimensions of the SF socket connector interface.

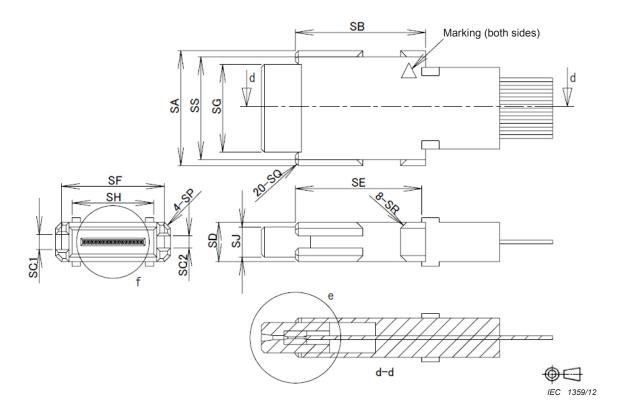


Figure 4 - SF socket connector interface

Table 4 - Dimensions of the SF socket connector interface

Item		nsions m	Notes	
	Minimum	Maximum		
SA	_	7,6		
SB	8,6	8,7		
SC1	0,995	1,02		
SC2	0,795	0,82		
SD	_	2,6		
SE	8,5	8,7		
SF	6,75	6,8		
SG	5,75	5,8		
SH	_	5,6		
SJ	1,95	2		
SL	0	0,01	See Figure 5	
SP	_	0,4		
SQ	_	0,2		
SR	_	0,4		
SS	_	6,8		
NOTE Put on markings on upper and lower faces of SC1 side. Those shape and size are optional.				

Figure 5 is an example of expanded view of e (micro holes array geometry). Table 5 gives dimensions of the micro holes array.

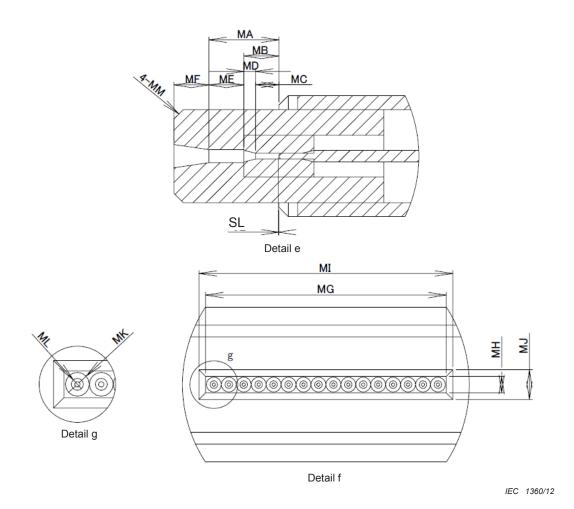


Figure 5 – Expanded view of e (micro holes array geometry)

Table 5 - Dimensions of the micro holes array

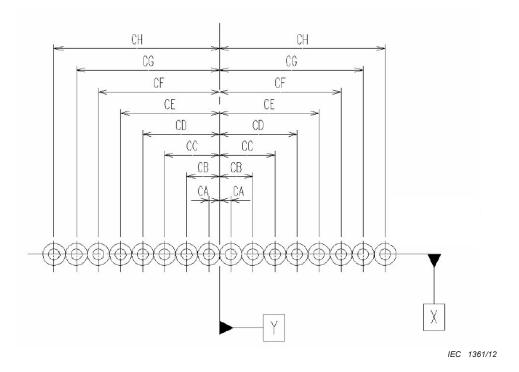
Item	Dimensions mm		Notes
	Minimum	Maximum	
MA	1,5	1,6	
MB	0,7	0,75	
MC	0,45	0,5	
MD	0,2	0,25	
ME	0,75	_	
MF	0,75	_	
MG	4,25	4,4	
MH	0,265	0,28	
MI	4,5	_	
MJ	0,5	_	
MK	0,2	0,25	
ML	0,1255	0,1265	NOTE
MM	_	0,2	

 ${\tt NOTE-Triangular\ cross-section\ is\ available\ for\ micro\ holes.\ Dimension\ ML\ is\ specified\ as\ the\ inner\ diameter\ of\ an\ inscribed\ circle\ of\ the\ triangular\ cross-section.}$

Figure 6 is an example of the positions of micro holes. Table 6 gives dimensions of the positions of micro holes for SF socket.

The symmetry of cables relative to the X axis shall be within 0,02 mm. The symmetry may be agreed between users and supplier when the symmetry includes the guide area of the fibre.

The guide area of a fibre shall be more than 0,045 mm from the centre of a micro hole.



NOTE 1 The datum X is the X axis of the dimension JJ at the centre.

NOTE 2 The datum Y is the Y axis of the dimension JF at the centre.

Figure 6 – Positions of micro holes

Table 6 - Positions of micro holes for SF socket

Item		ension nm Notes		
	Minimum	Maximum		
CA	0,115	0,135	NOTE	
СВ	0,365	0,385	NOTE	
CC	0,615	0,635	NOTE	
CD	0,865	0,885	NOTE	
CE	1,115	1,135	NOTE	
CF	1,365	1,385	NOTE	
CG	1,615	1,635	NOTE	
CH	1,865	1,885	NOTE	
NOTE 1 Each dimension is specified at the end of a fibre.				

Figure 7 is an example of SF adaptor interface. Table 7 gives dimensions of the SF adaptor interface.

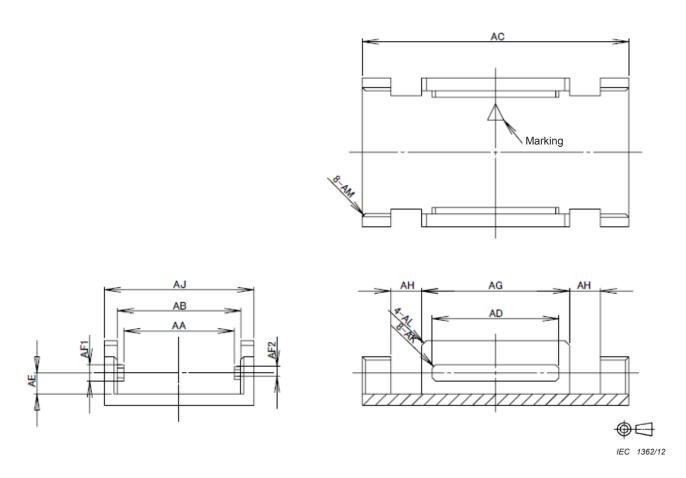


Figure 7 – SF adaptor interface

Table 7 – Dimensions of the SF adaptor interface

Item	Dimensions mm		Notes
	Minimum	Maximum	
AA	6,8	6,82	
AB	7,6	_	
AC	16,3	16,5	
AD	7,8	_	
AE	1,3	_	
AF1	0,97	0,995	
AF2	0,77	0,795	
AG	9	9,1	
АН	1,9	2	
AJ	9,1	9,2	
AK	_	0,2	
AL	_	0,3	
AM	_	0,2	

Figure 8 is an example of SF adaptor clip interface. Table 8 gives dimensions of the SF adaptor clip interface.

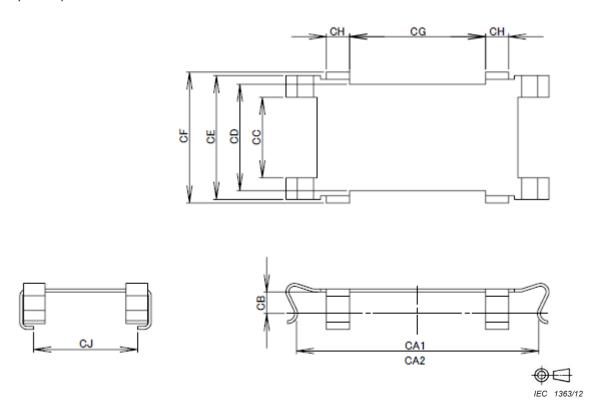


Figure 8 - SF adaptor clip interface

Table 8 - Dimensions of the SF adaptor clip interface

Item	_	nsions m	Notes	
	Minimum	Maximum		
CA1	16,5	16,7	а	
CA2	17,2	17,4	b	
СВ	1,4	1,6		
CC	5,7	_		
CD	_	7,5		
CE	_	8,6		
CF	_	9,1		
CG	9,4	9,5		
CH	1,6	1,7		
CJ	7,2	_		

a Length in free condition.

 $^{^{\}rm b}$ Compression force for clamping condition shall be 9,6 N to 16 N when dimension CA2 is deformed between 17,2 mm and 17,4 mm.





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