



BSI Standards Publication

Connectors for electronic equipment — Tests and measurements

Part 9-1: Endurance tests — Test 9a:
Mechanical operation

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National foreword

This British Standard is the UK implementation of EN 60512-9-1:2010. It is identical to IEC 60512-9-1:2010. It supersedes Test 9a from BS 5772-5:1993, IEC 60512-5:1992, which remains current until all the tests it contains have been revised.

The UK participation in its preparation was entrusted to Technical Committee EPL/48, Electromechanical components and mechanical structures for electronic equipment.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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EUROPEAN STANDARD
 NORME EUROPÉENNE
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EN 60512-9-1

April 2010

ICS 31.220.01

English version

**Connectors for electronic equipment -
 Tests and measurements -
 Part 9-1: Endurance tests -
 Test 9a: Mechanical operation
 (IEC 60512-9-1:2010)**

Connecteurs pour équipements
 électroniques -
 Essais et mesures -
 Partie 9-1: Essais d'endurance -
 Essai 9a: Fonctionnement mécanique
 (CEI 60512-9-1:2010)

Steckverbinder für elektronische
 Einrichtungen -
 Mess- und Prüfverfahren -
 Teil 9-1: Dauerprüfungen -
 Prüfung 9a: Mechanische Lebensdauer
 (IEC 60512-9-1:2010)

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CENELEC

European Committee for Electrotechnical Standardization
 Comité Européen de Normalisation Electrotechnique
 Europäisches Komitee für Elektrotechnische Normung

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Foreword

The text of document 48B/2018/CDV, future edition 1 of IEC 60512-9-1, prepared by SC 48B, Connectors, of IEC TC 48, Electromechanical components and mechanical structures for electronic equipment, was submitted to the IEC-CENELEC parallel vote and was approved by CENELEC as EN 60512-9-1 on 2010-04-01.

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The following dates were fixed:

- latest date by which the EN has to be implemented
at national level by publication of an identical
national standard or by endorsement (dop) 2011-01-01
- latest date by which the national standards conflicting
with the EN have to be withdrawn (dow) 2013-04-01

Annex ZA has been added by CENELEC.

Endorsement notice

The text of the International Standard IEC 60512-9-1:2010 was approved by CENELEC as a European Standard without any modification.

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60512-1-1	-	Connectors for electronic equipment - Tests and measurements - Part 1-1: General examination - Test 1a: Visual examination	EN 60512-1-1	-
IEC 60512-2-1	-	Connectors for electronic equipment - Tests and measurements - Part 2-1: Electrical continuity and contact resistance tests - Test 2a: Contact resistance - Millivolt level method	EN 60512-2-1	-
IEC 60512-2-6	-	Connectors for electronic equipment - Tests and measurements - Part 2-6: Electrical continuity and contact resistance tests - Test 2f: Housing (shell) electrical continuity	EN 60512-2-6	-
IEC 60512-3-1	-	Connectors for electronic equipment - Tests and measurements - Part 3-1: Insulation tests - Test 3a: Insulation resistance	EN 60512-3-1	-
IEC 60512-4-1	-	Connectors for electronic equipment - Tests and measurements - Part 4-1: Voltage stress tests - Test 4a: Voltage proof	EN 60512-4-1	-
IEC 60512-13-5	-	Connectors for electronic equipment - Tests and measurements - Part 13-5: Mechanical operating tests - Test 13e: Polarizing and keying method	EN 60512-13-5	-

CONNECTORS FOR ELECTRONIC EQUIPMENT – TESTS AND MEASUREMENTS –

Part 9-1: Endurance tests – Test 9a: Mechanical operation

1 Scope and object

This part of IEC 60512, when required by the detail specification, is used for testing connectors within the scope of technical committee 48. It may also be used for similar devices when specified in a detail specification.

The object of this standard is to detail a standard test method to assess the mechanical operational endurance of connectors in the normal operating mode, without electrical load.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60512-1-1: *Connectors for electronic equipment – Tests and measurements – Part 1-1: General examination, Test 1a: Visual examination*

IEC 60512-2-1: *Connectors for electronic equipment – Tests and measurements – Part 2-1: Electrical continuity and contact resistance tests – Test 2a: Contact resistance – Millivolt level method*

IEC 60512-2-6: *Connectors for electronic equipment – Tests and measurements – Part 2-6: Electrical continuity and contact resistance tests – Test 2f: Housing (shell) electrical continuity*

IEC 60512-3-1: *Connectors for electronic equipment – Tests and measurements – Part 3-1: Insulation tests – Test 3a: Insulation resistance*

IEC 60512-4-1: *Connectors for electronic equipment – Tests and measurements – Part 4-1: Voltage stress tests – Test 4a: Voltage proof*

IEC 60512-13-5: *Connectors for electronic equipment – Tests and measurements – Part 13-5: Mechanical operation tests – Test 13e: Polarizing and keying method*

3 Preparation of the specimen

The specimen shall be prepared and mounted according to the detail specification.

4 Test method

The specimen shall be subjected to a mechanical operational endurance test in accordance with the requirements of the detail specification (without electrical load).

The specimen shall be operated in the normal manner.

Frequency, number and speed of the operations shall be as stated in the detail specification.

Unless prohibited by the detail specification, mechanical aids which simulate normal operation may be used provided that they do not introduce abnormal stresses.

5 Final measurements

- a) Visual examination (IEC 60512-1-1, test 1a).
- b) Contact resistance (IEC 60512-2-1, test 2a, as appropriate).
- c) Housing (shell) electrical continuity IEC 60512-2-6, (test 2f).
- d) Insulation resistance (IEC 60512-3-1, test 3a).
- e) Voltage proof (IEC 60512-4-1, test 4a).
- f) Mechanical operational characteristics, including effectiveness of keys and polarizing method (IEC 60512-13-5, test 13e).

NOTE If applicable, the detail specification may require a sealing test from the IEC 60512-14 series or an ingress protection test according IEC 60529.

6 Details to be specified

When this test is required by the detail specification, the following details shall be specified:

- a) preparation of the specimen, including type of cable/wire bundle to be used;
 - b) mounting of the specimen;
 - c) number, frequency and speed of operations;
 - d) requirements for final measurements;
 - e) any deviation from the standard test method.
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