BS EN 60335-2-68:2012

BSI Standards Publication

Household and similar electrical appliances — Safety

Part 2-68: Particular requirements for spray extraction machines, for commercial use

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National foreword

This British Standard is the UK implementation of EN 60335-2-68:2012. It is derived from IEC 60335-2-68:2012. It supersedes BS EN 60335-2-68:2009 which will be withdrawn on 3 May 2015.

The CENELEC common modifications have been implemented at the appropriate places in the text. The start and finish of each common modification is indicated in the text by tags [C〉 〈C].

The UK participation in its preparation was entrusted by Technical Committee CPL/61, Safety of household and similar electrical appliances, to Subcommittee CPL/61/10, Floor treatment machines (industrial).

A list of organizations represented on this subcommittee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Published by BSI Standards Limited 2013.

ISBN 978 0 580 70464 2

ICS 97.020

Compliance with a British Standard cannot confer immunity from legal obligations.

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 30 April 2013.

Amendments/corrigenda issued since publication

Date	Text affected

EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

EN 60335-2-68

August 2012

ICS 97.020

English version

Household and similar electrical appliances - Safety - Part 2-68: Particular requirements for spray extraction machines, for commercial use

(IEC 60335-2-68:2012, modified)

Appareils électrodomestiques et analogues -
Sécurité -
Partie 2-68: Exigences particulières pour les machines de nettoyage par pulvérisation et aspiration, à usage commercial
(CEI 60335-2-68:2012, modifiée)

Sicherheit elektrischer Geräte für den Hausgebrauch und ähnliche Zwecke -
Teil 2-68: Besondere Anforderungen für Sprühextraktionsmaschinen für den gewerblichen Gebrauch
(IEC 60335-2-68:2012, modifiziert)

This European Standard was approved by CENELEC on 2012-05-03. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

Management Centre: Avenue Marnix 17, B - 1000 Brussels

Ref. No. EN 60335-2-68:2012 E

Foreword

The text of document 61J/490/FDIS, future edition 4 of IEC 60335-2-68, prepared by SC 61J, "Electrical motor-operated cleaning appliances for commercial use", of IEC/TC 61, "Safety of household and similar electrical appliances" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60335-2-68:2012.

A draft amendment, which covers common modifications to IEC 60335-2-68, was prepared by CLC/TC 61, "Safety of household and similar electrical appliances" and approved by CENELEC.

The following dates are fixed:

• latest date by which this document has to be implemented at national level by publication of an identical national standard or by endorsement	(dop)	2013-05-03
• latest date by which the national standards conflicting with this document have to be withdrawn	(dow)	2015-05-03

This document supersedes EN 60335-2-68:2009.

The principal changes in EN 60335-2-68:2012 as compared with EN 60335-2-68:2009 are as follows (minor changes are not listed):

– the title has been changed for better distinction with regard to EN 60335-2-72;

– the scope has been revised editorially to avoid misunderstandings;

– terms and definitions has been revised with regard to the requirements revised;

– the standard has been revised in general and updated regarding state-of-the-art, as far as necessary, in particular some changes has been made to Clauses 15, 22 and 25;

– the markings and instructions (Clause 7) have been revised basically;

– a new Annex AA 'Emission of acoustical noise' was added; and

– a new Annex BB 'Emission of vibration' was added.

This part 2 is to be used in conjunction with the EN 60335-1:2012 and its amendments.

NOTE 1 When “Part 1” is mentioned in this standard, it refers to EN 60335-1.

This part 2 supplements or modifies the corresponding clauses in EN 60335-1, so as to convert that publication into the European Standard: *Safety requirements for spray extraction machines for commercial use.*

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states “addition”, “modification” or “replacement”, the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

– subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;

– unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;

– additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:

– requirements: in roman type;

– *test specifications: in italic type;*

– notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

Clauses, subclauses, notes, tables, figures and annexes which are additional to those in IEC 60335-2-68:2012 are prefixed “Z”.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CENELEC by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For the relationship with EU Directive(s) see informative Annex ZZ, which is an integral part of this document.

Endorsement notice

The text of the International Standard IEC 60335-2-68:2012 was approved by CENELEC as a European Standard with agreed common modifications.

Modifications to Annexes Z

The annexes of Part 1 are applicable except as follows:

Add the following special national condition to Annex ZA of EN 60335-1:2012:

Annex ZA
(normative)

Special national conditions

Special national condition: National characteristic or practice that cannot be changed even over a long period, e.g. climatic conditions, electrical earthing conditions.

NOTE If it affects harmonization, it forms part of the European Standard / Harmonization Document.

For the countries in which the relevant special national conditions apply these provisions are normative, for other countries they are informative.

Clause	Special national condition
7.12	**Finland**
	If a polyvinyl chloride sheathed cord is fitted, the instructions shall state that the appliance is not to be used outdoors at low temperature.

Apply the following changes to Annex ZC of EN 60335-1:2012:

Annex ZC
(normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

Publication	Year	Title	EN/HD	Year
Add:				
IEC 60312-1	-	Vacuum cleaners for household use - Part 1: Dry vacuum cleaners - Methods for measuring the performance	EN 60312-1	-
ISO 6344-2	-	Coated abrasives - Grain size analysis - Part 2: Determination of grain size distribution of macrogrits P12 to P220	-	-

Annex ZE
(informative)

Specific additional requirements for appliances and machines intended for commercial use

This annex is not applicable.

Annex ZZ
(informative)

Coverage of Essential Requirements of EU Directive 2006/42/EC

This European Standard has been prepared under a mandate given to CENELEC by the European Commission and the European Free Trade Association and within its scope the standard covers all relevant essential requirements as given in Annex I of the EU Directive 2006/42/EC.

Compliance with this standard provides one means of conformity with the specified essential requirements of the Directive concerned.

WARNING: Other requirements and other EU Directives may be applicable to the products falling within the scope of this standard.

CONTENTS

INTRODUCTION

It has been assumed in the drafting of this International Standard that the execution of its provisions is entrusted to appropriately qualified and experienced persons.

This standard recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This standard takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

If an appliance within the scope of this standard also incorporates functions that are covered by another part 2 of IEC 60335, the relevant part 2 is applied to each function separately, as far as is reasonable. If applicable, the influence of one function on the other is taken into account.

When a part 2 standard does not include additional requirements to cover hazards dealt with in Part 1, Part 1 applies.

NOTE 1 This means that the technical committees responsible for the part 2 standards have determined that it is not necessary to specify particular requirements for the appliance in question over and above the general requirements.

This standard is a product family standard dealing with the safety of appliances and takes precedence over horizontal and generic standards covering the same subject.

NOTE 2 Horizontal and generic standards covering a hazard are not applicable since they have been taken into consideration when developing the general and particular requirements for the IEC 60335 series of standards. For example, in the case of temperature requirements for surfaces on many appliances, generic standards, such as ISO 13732-1 for hot surfaces, are not applicable in addition to Part 1 or part 2 standards.

An appliance that complies with the text of this standard will not necessarily be considered to comply with the safety principles of the standard if, when examined and tested, it is found to have other features that impair the level of safety covered by these requirements.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-68: Particular requirements for spray extraction machines, for commercial use

1 Scope

This clause of Part 1 is replaced by the following.

This International Standard deals with the safety of electrical portable, non-self-propelled motor-operated **spray extraction machines** with or without attachments and with or without electrical heating elements, intended for commercial indoor use.

NOTE 101 This standard applies to machines for **commercial use**. The following list, although not comprehensive, gives an indication of locations that are included in the scope:

– public use areas such as hotels, schools, hospitals;
– industrial locations, for example factories and manufacturing shops;
– retail outlets, for example shops and supermarkets;
– business premises, for example offices and banks;
– rental services for those machines;
– all uses other than normal housekeeping purposes.

They are not equipped with a traction drive. The following power systems are covered:

– mains powered motors up to a **rated voltage** of 250 V for single-phase appliances and 480 V for other appliances,
– battery powered motors.

This standard applies to machines in which the pressure of the employed **cleaning agent** does not exceed 2,5 MPa, and in which the product of the pressure (in MPa) and the flow of **cleaning agent** (in litres per minute) does not exceed 100, and in which the temperature of the **cleaning agent** at the spray nozzle outlet does not exceed 85 °C.

〚C〛 This standard deals with the reasonably foreseeable hazards presented by machines that are encountered by all persons.

However, in general, it does not take into account:

• **children** playing with the machine;

• the use of the machine by **children**;

• user maintenance by **children**, including the cleaning of the machine.

It is recognized that **very vulnerable people** may have needs beyond the level addressed in this standard. 〚C〛

This standard does not apply to

– vacuum cleaners and water-suction cleaning appliances for household use (IEC 60335-2-2);
– floor treatment machines for **commercial use** (IEC 60335-2-67, IEC 60335-2-72);
– wet and dry vacuum cleaners, including power brush, for **commercial use** (IEC 60335-2-69);
– hand-held and transportable motor-operated electric **tools** (IEC 60745 series, IEC 61029 series).
– machines designed for use in corrosive or explosive environments (dust, vapour or gas);
– machines designed for picking up hazardous dusts (as defined in IEC 60335-2-69), inflammable substances, or glowing particles;
– machines designed to handle hazardous solvents, such as flammable or explosive liquids;

NOTE 102 Attention is drawn to the fact that in many countries, additional requirements on the safe use of the equipment covered can be specified by the national health authorities, the national authorities responsible for the protection of labour, the national water supply authorities and similar authorities.

2 Normative references

This clause of Part 1 is applicable except as follows.

Addition:

IEC 60312-1, *Vacuum cleaners for household use – Part 1: Dry vacuum cleaners – Methods for measuring the performance*

ISO 6344-2, *Coated abrasives – Grain size analysis – Part 2: Determination of grain size distribution of macrogrits P12 to P220*

3 Terms and definitions

This clause of Part 1 is applicable except as follows.

3.1.9 *Replacement:*
normal operation
conditions under which the machine is operated in normal use, specified as follows:

the machine is operated with the spray extraction pump with the nozzle giving the highest load, the vacuum motor, the device for agitating the carpet pile (if any), the **cleaning agent heater** (if any) and the soiled water discharge pump (if any) all in use. Any marking of short time intermittent operation of the pumps is observed.

The **normal operation** P_m of the vacuum motor is obtained at the following power input:

$$P_m = 0{,}5\ (P_f + P_i)$$

where

P_f is the input, in watts, when the machine has been operated for 3 min, fitted with the nozzle and hose giving the highest input;

P_i is the input, in watts, when the machine has been operated for 20 s with the nozzle sealed, immediately following the 3-minute-period with the nozzle open. Any valve or similar device used to ensure a flow of air to cool the motor in the event of a blockage of a main air inlet is rendered ineffective.

P_f and P_i are measured with the supply voltage adjusted to **rated voltage**, or to a voltage equal to the mean value of the **rated voltage range** if the difference between the limits of the **rated voltage range** does not exceed 10 % of the mean value of the range. If the difference between the limits of the **rated voltage range** exceeds 10 % of the mean value, the tests are carried out with the supply voltage set to the upper limit of the range.

The hose is laid out straight. If the machine is provided with a hose as an optional accessory, it is operated without the hose.

Electrically driven devices for agitating the carpet, if any, are in operation but are not in contact with the floor or any other surface or with the means used to seal the air inlet.

The adjustment of the air inlet is not altered when it is specified that the machine is operated under normal load, irrespective of the supply voltages specified in the test. Where optional filtration systems are supplied with the **spray extraction machine**, the filtration system giving the least air resistance (maximum flow) is fitted.

The normal load is equal to the mean load P_r for the electrically driven agitating device such as a motor driven brush is determined in accordance with the following:

– the agitating device operates on a carpet as specified in IEC 60312-1;
– the mean load P_r is determined when using the device in the following way:

  After setting the device, the device is moved twice over a distance of 5 m in the direction giving the highest load;
– the motor responsible for the airflow operates under the same conditions as determining P_f, i. e. no airflow restrictions, and measurements are taken after 3 min;
– the device is adjusted to the carpet pile height;
– it is necessary to move the agitating device slowly across the carpet to avoid carpet damage.

Soiled water discharge pumps, if applicable, are operated as follows.

The pump delivers a continuous flow of water without any soiled water discharge hose attached to the soiled water outlet of the machines unless the discharge hose is permanently attached to the machine. The vacuum motor works during the test, unless an interlock device is provided to prevent combined operation of both motors.

Socket-outlets for accessories are loaded with a resistive load in accordance with the marking.

3.101
cleaning agent pre-heater
electric heating element which is intended to raise the temperature of the **cleaning agent** to operating temperature before the cleaning operation

3.102
cleaning agent heater
electric heater which is intended to maintain the **cleaning agent** at the correct temperature for effective operation

3.103
cleaning agent
water with or without the addition of soluble or miscible detergent

3.104
spray extraction machine
machine with or without heating elements and with or without attachments, by which a **cleaning agent** under pressure is sprayed into or onto the surface to be cleaned and the remaining soiled **cleaning agent** is removed by suction

3.105
maximum rated operating pressure
maximum pressure generated by the pump when operated at **rated voltage**

3.106
water-suction cleaning machine
machine for applying and extracting a **cleaning agent**

3.107
motorized cleaning head
hand-held or hand-guided cleaning device connected to the machine, with an integrated electrical motor

Note 1 to entry: The permanently attached main cleaning head is not regarded as a **motorized cleaning head**.

3.108
operator
person installing, operating, adjusting, cleaning, moving, or performing user maintenance on the machine

3.109
test solution
solution which consists of 20 g of NaCl and 1 ml of a solution of 28 % by mass of dodecyl sodium sulphate in each 8 l of water

Note 1 to entry: The chemical designation formula of for dodecyl sodium sulphate is $C_{12}H_{25}NaSO_4$.

3.110
commercial use
intended use of machines covered by this standard, i.e. not intended for normal housekeeping purposes by private persons but which may be a source of danger to the public

I.e. in particular that

– the machines may be used by cleaning contractors, cleaning staff, etc.;
– they are used in commercial or public premises (i.e. offices, shops, hotels, hospitals, schools, etc.) or in industrial (plants, etc.) and light industrial (workshops, etc.) environments.

Note 1 to entry: **Commercial use** is also called professional use.

4 General requirement

This clause of Part 1 is applicable except as follows.

Replacement of the first paragraph by the following text:

Machines shall be constructed so that they function safely so as to cause no danger to persons or surroundings during normal use, even in the event of carelessness, and during installation, adjusting, maintenance, cleaning, repairing or transportation.

Addition:

For the purpose of this standard, the term ‘appliance’ as used in Part 1 is to be read as ‘machine’.

5 General conditions for the tests

This clause of Part 1 is applicable except as follows.

5.101 *The **test solution** is to be stored in a cool atmosphere and used within seven days after its preparation.*

6 Classification

This clause of Part 1 is applicable except as follows.

6.1 *Replacement:*

Machines shall be one of the following classes with respect to the protection against electric shock:

– **class I**,
– **class II** or
– **class III**.

Compliance is checked by inspection and by the relevant tests.

6.2 *Addition:*

Spray extraction machines shall be at least IPX4.

7 Marking and instructions

This clause of Part 1 is applicable except as follows.

7.1 *Replacement of the 4th dashed item as follows:*

– the business name and address of the manufacturer and, if applicable, his authorized representative; any address shall be sufficient to ensure postal contact;

Addition:

Machines shall be marked in addition with the following:

– serial number, if any;
– designation of the machine and series or type, allowing the technical identification of the product. This may be achieved by a combination of letters and/or numbers;

NOTE 101 Designation of machine, series or type includes the model or type reference as required in Part 1.

– year of construction, i.e. the year in which the manufacturing process is completed;

NOTE 102 The year of construction can be part of the serial number.

– **maximum rated operating pressure** in MPa or bar;
– maximum outlet temperature of the spraying liquid in °C, if above 50 °C;
– machines shall be marked with the mass of the most usual configuration in kg.

The tank for the **cleaning agent** shall be marked on the tank, its cover or nearby, with the maximum temperature of the **cleaning agent** filled into the tank in °C.

If the machine is designed to be filled with **cleaning agent** exceeding 60 °C, the following warning shall be placed near the filling opening:

WARNING Hot. Do not touch.

The height of the lettering shall be not less than 4 mm. This wording may be replaced by symbol IEC 60417-5041 (2002-10).

7.1.101 Motorized cleaning heads shall be marked with

– **rated voltage** or **rated voltage range** in volts;
– **rated power input** in watts;
– name, trade mark or identification mark of the manufacturer or responsible vendor;
– model or type reference;
– mass of the most usual configuration in kg.

Motorized cleaning heads for water-suction cleaning appliances, except those of **class III construction** having a **working voltage** up to 24 V shall be marked with symbol IEC 60417-5935 (2002-10).

NOTE This symbol is an information sign and, except for the colours, the rules of ISO 3864-1 apply.

Compliance is checked by inspection.

7.1.102 Socket-outlets for accessories shall be marked with the maximum load in watts on the socket-outlet or close to it.

Compliance is checked by inspection.

7.6 *Addition:*

[symbol IEC 60417-5935 (2002-10)] **motorized cleaning head** for water-suction cleaning

[symbol IEC 60417-5041 (2002-10)] caution – hot surface

7.12 *Addition:*

The front cover of the instructions shall include the substance of the following warning:

CAUTION Read the instructions before using the machine.

This wording may be replaced by symbols ISO 7000-0434 (2004-01) and either ISO 7000-1641 (2004-01) or ISO 7000-0790 (2004-01).

The instructions shall contain at least the following:

– the business name and full address of the manufacturer and, if applicable, his authorized representative;
– designation of series or type of the machine as marked on the machine itself, except for the serial number;

NOTE 101 The designation of series or type can be abstracted, as long as the identification of the product is ensured.

– the general description of the machine;

– the intended use of the machine and the auxiliary equipment as covered by the scope of this standard;

NOTE 102 Examples of auxiliary equipment are **motorized cleaning heads** and lights.

– the meaning of the symbols used on the machine and in the instructions;

– drawings, diagrams, descriptions and explanations necessary for the safe use, maintenance and repair of the machine and for checking its correct functioning;

– technical data including the markings on the machine;

– information regarding putting into service, safe operation, handling, transportation, and storage of the machine taking into account its weight;

– instructions to enable adjustment and maintenance to be carried out safely, including the protective measures that should be taken during these operations;

– the conditions in which the machine meets the requirement of stability during use, transportation, assembly, dismantling when out of service, testing or foreseeable breakdowns;

– the procedure to be followed to prevent unsafe situations in the event of accident (e.g. contact with or spillage of detergents, battery acid, fuel or oil) or equipment breakdown;

– the substance of the following:

This machine is intended for commercial use, for example in hotels, schools, hospitals, factories, shops, offices and rental businesses.

The instructions shall indicate the type and frequency of inspections and maintenance required for safe operation, including preventive maintenance measures. They shall, if applicable, give the specifications of the spare parts if they affect the health and safety of the **operator**, e.g. filter elements.

In addition, the instructions shall give the following information, if applicable:

– for battery powered machines, instructions regarding the precautions to be taken for safe charging;

– precautions to be taken when changing brushes or other attachments;

– information on the detergents or other liquids that may be used including the choice and use of personal protective equipment (PPE);

– essential characteristics of auxiliary equipment which may be fitted to the machine;

– information regarding safe disposal of batteries.

〖C〉 **7.12** *Replace the 4th paragraph beginning with* “This appliance can be used…” *with the following:*

Machines shall not be used by children. Children should be supervised to ensure that they do not play with the appliance.

This machine can be used by people with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the machine in a safe way and understand the hazards involved.". 〈C〗

7.12.101 The instructions shall include warnings concerning ways in which the machine shall not be used, which in the experience of the manufacturer are likely to occur. At least, it shall include the substance of the following warnings, if applicable.

– WARNING Operators shall be adequately instructed on the use of these machines.

– WARNING This machine is for dry use only.

– CAUTION This machine is for indoor use only.

– CAUTION This machine shall be stored indoors only.

– A warning that the machine shall be disconnected from its power source during cleaning or maintenance and when replacing parts or converting the machine to another function:
  - for mains operated machines, by removing the plug from the socket-outlet;
  - for battery powered machines, by safely disconnecting at least the B+ or B- pole of the battery or by an equivalent method (disconnecting device); for non-SELV, both poles must be disconnected.

Instructions for mains operated machines shall also include the substance of the following:

– WARNING Do not allow the supply cord to come into contact with the rotating brushes.

Instructions for machines having a current-carrying hose for dry suction, operating at other than **safety extra-low voltage**, shall also include the substance of the following:

– WARNING This hose contains electrical connections: do not use it to collect water and do not immerse in water for cleaning.

Compliance is checked by inspection.

7.12.102 Information on noise

〖C〗 The instructions shall provide information on airborne noise emission as indicated in AA.2.7.〖C〗

7.12.103 Information on vibration

〖C〗 The instructions shall provide information on vibration emission as indicated in BB.2.〖C〗

7.13 *Addition:*

The words “Original instructions” shall appear on the language version(s) verified by the manufacturer.

7.14 *Addition:*

The height of symbol IEC 60417-5935 (2002-10) shall be at least 15 mm.

Compliance is checked by measurement.

8 Protection against access to live parts

This clause of Part 1 is applicable except as follows.

8.1 *Addition:*

Water and water-borne **cleaning agents** are considered conductive.

9 Starting of motor-operated appliances

This clause of Part 1 is not applicable.

10 Power input and current

This clause of Part 1 is applicable.

11 Heating

This clause of Part 1 is applicable except as follows.

11.7 *Addition:*

Machines are operated until steady conditions are established.

12 Void

13 Leakage current and dielectric strength at operating temperature

This clause of Part 1 is applicable except as follows.

13.2 *Addition:*

*For **class I appliances** where several motors operate at the same time, the leakage current shall not exceed 3,5 mA.*

14 Transient overvoltages

This clause of Part 1 is applicable.

15 Moisture resistance

This clause of Part 1 is applicable except as follows.

15.1.2 *Addition:*

*Machines are operated for 10 min on a level surface wetted by the **test solution**.*

In practice, the pick-up consists largely of air such that there is no overloading of the suction motor; the input load should be observed to avoid overloading.

15.2 *Replacement:*

Machines shall be so constructed that

– spillage of liquid due to **normal operation**,
– filling including overfilling, and
– overturning of unstable machines

does not affect their electrical insulation.

Compliance is checked by the following tests:

The machine is placed on a support inclined at an angle of 10° to the horizontal, the liquid container being filled to half the level indicated in the instructions. A machine is considered to be unstable if it overturns when a force of 180 N is applied to the top of the machine in the most unfavourable horizontal direction.

*Machines provided with an appliance inlet are fitted with an appropriate connector and flexible cable or cord; machines with **type X attachment** are fitted with the lightest cross-sectional area specified in Table 11. Other machines are tested as delivered.*

The liquid container of the machine is completely filled with a saline solution of water containing approximately 1 % NaCl and a further quantity, equal to 15 % of the capacity of the container or 0,25 l, whichever is the greater, is poured in steadily over a period of 1 min.

Machines which are unstable are then, with the container completely filled and with the cover or lid in place, overturned from the most unfavourable of the normal positions of use, and are left in that position for 5 min unless the machine returns automatically to its normal position of use.

*Nozzles and **motorized cleaning heads** of **water-suction cleaning machines** are placed in a tray, the base of which is level with the surface supporting the machine. The tray is filled with the **test solution** to a level of 5 mm above its base, this level being maintained throughout the test. The machine including the **motorized cleaning head** is operated until its liquid container is completely full and afterwards for a further 5 min.*

After each of these tests, the machine shall withstand the electric strength test of 16.3.

*There shall be no trace of liquid on insulation that reduces the **clearances** or **creepage distances** below the values specified in Clause 29.*

15.3 *Modification:*

The relative humidity shall be (93 ± 6) %.

15.101 Motorized cleaning heads of water suction cleaning machines shall be resistant to liquids that may come into contact with them during normal use.

The following test is not applicable to **motorized cleaning heads** of **class III construction** having a **working voltage** up to 24 V.

Compliance is checked by the following four tests.

*The **motorized cleaning head** is subjected to an impact test as described in IEC 60068-2-75, the value of the impact being 2 J. The **motorized cleaning head** is rigidly supported and three blows are applied to every point of the enclosure that is likely to be weak.*

It is then subjected to the free fall test procedure 1 of IEC 60068-2-31. It is dropped 4 000 times from a height of 100 mm onto a steel plate having a thickness of not less than 15 mm. It is dropped

- *1 000 times on its right side;*
- *1 000 times on its left side;*
- *1 000 times on its front face;*
- *1 000 times on its cleaning surface.*

*The **motorized cleaning head** is then subjected to the test described in 14.2.4 of IEC 60529, using the **test solution**.*

*The **motorized cleaning head** is to be operated in a flat-bottomed vessel filled with a saline solution of water containing approximately 1 % NaCl so that a depth of 3,0 mm of water is maintained. The vessel is to be a size such that the **motorized cleaning head** moves about freely; and is to be operated:*

- *without connection to the **spray extraction machine** for 15 min, if applicable; and*
- *connected to the **spray extraction machine** until the machine has picked up as much water as its capacity holds or for 5 min, whichever occurs sooner.*

*The **motorized cleaning head** shall then withstand the electric strength test of 16.3, the voltage being applied between the **live parts** and the **test solution**. There shall be no trace of saline solution on insulation that reduces the **clearances** or **creepage distances** below the values specified in Clause 29.*

16 Leakage current and electric strength

This clause of Part 1 is applicable except as follows.

16.3 *Addition:*

Current-carrying hoses, except for their electrical connections, are immersed for 1 h in a saline solution of water containing approximately 1 % NaCl, at a temperature of 20 °C ± 5 °C. While the hose is still immersed, a voltage of 2 000 V is applied for 5 min between each conductor and all the other conductors connected together. A voltage of 3 000 V is then applied for 1 min between all the conductors and the saline solution.

17 Overload protection of transformers and associated circuits

This clause of Part 1 is applicable.

18 Endurance

This clause of Part 1 is not applicable.

19 Abnormal operation

This clause of Part 1 is applicable except as follows.

19.1 *Addition:*

Machines are also subjected to the tests of 19.101 and 19.102.

19.2 *Addition:*

The machine is tested without liquid in the container.

NOTE 101 The term restricted heat dissipation of Part 1 means without liquid in the container.

The conditions of adequate heat dissipation are different for heaters and pre-heaters:

– for the **cleaning agent pre-heater**: the conditions that apply when the complete machine is at ambient temperature when the heating element is switched on for the first time;
– for the **cleaning agent heater**: the conditions that apply when the heating element is operated during normal use of the **spray extraction machine**.

19.7 *Addition:*

*Pressure pumps provided with a filter, fan blades of water suction systems, and agitating devices except those of **motorized cleaning heads**, are not regarded as parts liable to get blocked.*

Soiled water discharge pumps are liable to get blocked.

***Motorized cleaning heads** are tested with the rotating brush or similar device locked for 30 s.*

19.9 Not applicable.

19.10 *Addition:*

For this test, the lowest possible load is obtained with the air inlet sealed.

In the case of agitating devices driving a brush or agitator, the belt is removed.

19.13 *Modification:*

In the second paragraph, add "and 22.104" after "20.2".

19.101 *Machines having containers which are provided with shut-off device(s) or valve(s) are again subjected to the test of 15.2.*

Stop valves or other fluid shut-off devices shall be made inoperative. If two or more independent shut-off devices are provided, only one of them is made inoperative at a time, provided that they have passed the test of operating 3 000 times satisfactorily. Otherwise, all devices that failed shall be made inoperative.

Care should be taken to suck-up an air-liquid mixture to prevent overloading of the motor of the suction unit. The input power should be observed to avoid overloading.

After this test, the machine shall be subjected to the electrical strength test of 16.3. Inspection shall show that water has not entered the machine to any dangerous extent. In particular, there shall be no trace of water on the electrical insulation that reduces the ***clearance*** *or* ***creepage distances*** *below the limits specified in Clause 29.*

20 Stability and mechanical hazards

This clause of Part 1 is applicable except as follows.

20.1 *Addition:*

Motorized cleaning heads are not subjected to this test.

20.101 **Cleaning agent heaters** and **cleaning agent pre-heaters** shall be so constructed that they can be activated only when the spray extraction function of the machine is switched off.

Compliance is checked by inspection.

21 Mechanical strength

This clause of Part 1 is applicable except as follows.

21.1 *Replacement of the first paragraph by the following text:*

Machines and their components and fittings shall have adequate mechanical strength and be constructed to withstand such rough handling that may be expected in normal use, during transportation, assembly, dismantling, scrapping and any other action involving the machine.

Modification:

In the third paragraph, the impact value is increased to 1,0 J ± 0,04 J.

21.101 Those parts of the machine which are subjected to impact in normal use are tested as follows.

*If failure of the part subject to impact would cause a failure to comply with this specification, any spot of the machine which may be exposed during **normal operation** to impacts or blows shall be subjected to a single blow with an impact energy of 6,75 Nm. The impact stress on the free-standing machines shall be exerted by a steel sphere with a diameter of 50,8 mm and a mass of 0,535 kg dropped from a height of 1,3 m or hanging on a string acting as a pendulum, falling from a height of 1,3 m.*

21.102 Current-carrying hoses shall be resistant to crushing.

Compliance is checked by the following test.

The hose is placed between two parallel steel plates each having a length of 100 mm, a width of 50 mm and the edges of the longer sides rounded with a radius of 1 mm. The axis of the hose is positioned at right angles to the longer sides of the plates. The plates are placed at a distance of approximately 350 mm from one end of the hose.

The steel plates are pressed together at a rate of 50 mm/min ± 5 mm/min until the applied force is 1,5 kN. The force is then released and the electric strength test of 16.3 is carried out between the conductors connected together and the saline solution.

21.103 Current-carrying hoses shall be resistant to abrasion.

Compliance is checked by the following test.

One end of the hose is attached to the connecting rod of the crank mechanism shown in Figure 102. The crank rotates at 30 revolutions per minute resulting in the end of the hose moving horizontally backwards and forwards over a distance of 300 mm.

The hose is supported by a rotating smooth roller over which a belt of abrasive cloth moves at a speed of 0,1 m/min. The abrasive is corundum grit size P100, as specified in ISO 6344-2.

A mass of 1 kg is suspended from the other end of the hose, which is guided to avoid rotation.

In the lowest position, the mass has a maximum distance of 600 mm from the centre of the roller.

The test is carried out for 100 revolutions of the crank.

*After the test, **basic insulation** shall not be exposed and the electric strength test of 16.3 is carried out between the conductors connected together and the saline solution.*

21.104 Current-carrying hoses shall be resistant to flexing.

Compliance is checked by the following test.

*The end of the hose intended to be connected to the **motorized cleaning head** is attached to the pivoting arm of the test equipment shown in Figure 103. The distance between the pivot axis of the arm and the point where the hose enters the rigid part is 300 mm ± 5 mm. The arm can be raised from the horizontal position by an angle of 40° ± 1°. A mass of 5 kg is suspended from the other end of the hose or from a convenient point along the hose so that when the arm is in the horizontal position, the mass is supported and there is no tension on the hose.*

NOTE It can be necessary to reposition the mass during the test.

The mass slides against an inclined plate so that the maximum deflection of the hose is 3°.

The arm is raised and lowered by means of a crank that rotates at a speed of 10 ± 1 r/min.

The test is carried out for 2 500 revolutions of the crank after which the fixed end of the hose is turned through 90° and the test continued for a further 2 500 revolutions. The test is repeated in each of the other two 90° positions.

After 10 000 revolutions, the hose shall withstand the electric strength test of 16.3.

If the hose ruptures before 10 000 revolutions are achieved, the flexing test is terminated. The hose shall still withstand the electric strength test of 16.3.

21.105 Current-carrying hoses shall be resistant to torsion.

Compliance is checked by the following test.

One end of the hose is held in a horizontal position with the remainder of the hose freely suspended. The free end is rotated in cycles, each cycle consisting of five turns in one direction and five turns in the opposite direction, at a rate of 10 turns per minute.

The test is carried out for 2 000 cycles.

After the test, the hose shall withstand the electric strength test of 16.3 and shall not be damaged to such an extent that compliance with this standard is impaired.

21.106 Current-carrying hoses shall be resistant to cold conditions.

Compliance is checked by the following test.

A 600 mm length of hose is bent as shown in Figure 104 and the ends are tied together over a length of 25 mm. The hose is then placed for 2 h in a cabinet having a temperature of −15 °C ± 2 °C. Immediately after the hose is removed from the cabinet it is flexed three times, as shown in Figure 105, at a rate of one flexing per second.

The test is carried out three times.

There shall be no cracks or breaks in the hose and it shall withstand the electric strength test of 16.3. Any colour change of the hose is not considered as a failure.

21.107 Cleaning agent pumps, pipes and hoses, hose connectors and couplers, valves and other components of **spray extraction machines** shall be designed to withstand any mechanical, chemical or thermal stresses that may occur during normal use.

Compliance is checked by the following test:

*Pipes and hoses, hose connectors and couplers, valves and other components which are subjected to the operating pressure of the **cleaning agent** shall be filled with the **cleaning agent** recommended by the manufacturer at the normal dilution and aged for 10 days (240 h) freely suspended in a heating cabinet with natural circulation.*

The temperature shall be maintained:

– *at (70 ± 2) °C, if the temperature of the **cleaning agent** solution does not exceed 50 °C during conditions of **normal operation**, or*

– *at (90 ± 2) °C, if the temperature of the **cleaning agent** exceeds 50 °C during conditions of **normal operation**.*

Immediately afterwards, the parts, or the entire assembly of these parts, shall be put into a water bath with a temperature of:

– *(50 ± 3) °C, if the temperature of the **cleaning agent** does not exceed 50 °C during conditions of **normal operation**, or*

– *(85 ± 3) °C, if the temperature of the **cleaning agent** exceeds 50 °C during conditions of **normal operation**.*

*While the parts are in the water bath, they shall be subjected to a pressure test at 1,5 times the **maximum rated operating pressure** of the machine for 30 min. **Cleaning agent** shall be used as a test liquid. No damage that could impair safety shall occur to any of the parts during the test. Pressure operated switches for the control of cleaning solution pumps shall be subjected to pressure obtained during the appropriate test of Clause 19. Pressure operated switches shall also be inspected for effectiveness in avoiding **cleaning agent** coming into contact with insulation and a pin hole shall be made in any polymer diaphragm that is flexed in use to ensure that this does not pass the **cleaning agent** which would result in the reduction of **clearances** or **creepage distances** below the limits specified in Clause 29.*

A switch or an unloading device that remains in a functioning mode shall be further tested by allowing the pressure to build up until it operates. The pressure so created is then regarded as the normal pressure for that part of the system.

Further testing at 1,5 times this (elevated) normal pressure is then done on the part of the system sustaining this pressure. There shall be no failure within the meaning of this standard.

21.108 Polymeric tanks designed to be filled with liquids exceeding a temperature of 50 °C shall be of adequate strength.

Compliance is checked as follows:

Fill the container with the maximum specified liquid quantity, at the highest specified temperature. Maintain this temperature during 5 periods of 8 h. Replenish the liquid at the beginning of each period.

During the test, the container shall remain fully functional and shall show no critical deformations or cracks which may impair compliance with this standard.

22 Construction

This clause of Part 1 is applicable except as follows.

22.6 *Addition:*

Machines shall be constructed that neither water nor foam from detergents can penetrate into the motor or come in contact with **live parts**.

22.35 *Addition:*

These parts are subject to the hammer test of Clause 21. If this insulation does not meet the requirement of 29.3, these are subject to the following impact test.

A sample of the covered part is conditioned at a temperature of 70 °C ± 2 °C for seven days (168 h). After conditioning, the sample is allowed to attain approximately room temperature.

Inspection shall show that the covering has not shrunk to such an extent that the required insulation is no longer given or that the covering has not peeled off, so that it may move longitudinally.

After this, the sample is maintained for 4 h at a temperature of –10 °C ± 2 °C.

While still at this temperature, the sample is then subjected to impact by means of the apparatus shown in Figure 101. The weight "A", having a mass of 0,3 kg, falls from a height of 350 mm on to the chisel "B" of hardened steel, the edge of which is placed on the sample.

One impact is applied to each place where the insulation is likely to be weak or damaged in ***normal operation****, the distance between the points of impact being at least 10 mm.*

After this test, it shall show that the insulation has not peeled off and an electric strength test as specified in 16.3 is made between metal parts and metal foil wrapped round the insulation in the required area.

22.101 Machines shall be constructed so as to prevent the penetration of objects from the floor, which may impair the safety of the machine.

Live parts shall be at least 30 mm distance from the surface of the floor, measured in vertical direction through existing holes. This requirement does not apply to **motorized cleaning heads**.

Compliance is checked by inspection and measurements.

22.102 **Class I appliances** or **class II appliances** shall be equipped with a mains isolating switch that ensures **all-pole disconnection** according to overvoltage category III conditions.

For built-in battery chargers, this **all-pole disconnection** can be realised by pulling the plug.

Other switches may be of single pole construction.

The following circuits need not be disconnected by the supply disconnecting device:

– plug and socket-outlets;
– undervoltage protection circuits that are only provided for automatic tripping in the event of supply failure;
– phase rotating indicators;
– control circuits for interlocking.

It is recommended, however, that such circuits be provided with their own disconnecting device.

Compliance is checked by inspection.

22.103 For machines where the **operator** is required to use personal protective equipment (PPE), controls shall be designed in such a way that they can be operated safely.

Compliance is checked by inspection and by functional test.

22.104 If machines are provided with shut-off devices, the devices shall prevent the liquid level from exceeding the maximum allowed level.

Compliance is checked by inspection.

23 Internal wiring

This clause of Part 1 is applicable.

24 Components

This clause of Part 1 is applicable except as follows.

24.1.3 *Addition:*

The main switch shall be tested for 50 000 cycles of operations.

24.7 Not applicable.

24.101 Machines with motors provided with **self-resetting thermal cut-outs** shall work reliably under overvoltage conditions.

Compliance is checked by the following test.

*The machine is supplied at a voltage equal to 1,1 times **rated voltage**, under locked rotor conditions so as to cause the **thermal cut-out** to operate within a few minutes, until the **thermal cut-out** has performed 200 cycles of operation. The test shall be carried out with a **cleaning agent** that has not been heated, and with heating elements, if any, out of circuit.*

After the test, the machine shall withstand the tests of Clause 16.

25 Supply connection and external flexible cords

This clause of Part 1 is applicable except as follows.

25.1 *Addition:*

Machines classified as IPX7 shall not be provided with an appliance inlet.

Machines classified as IPX4, IPX5 or IPX6 shall not be provided with an appliance inlet, unless both inlet and connector have the same classification as the machine when coupled or separated, or unless inlet and connector can only be separated by the use of a **tool** and have the same classification as the machine when coupled.

Machines provided with an appliance inlet shall also be provided with an appropriate cord set.

25.7 *Replacement:*

Supply cords shall be one of the following types:

– Rubber sheathed

Their properties shall be at least those of ordinary tough rubber sheathed cords (code designation 60245 IEC 53);

NOTE 101 These cords are not suitable for machines intended to be used outdoors or when they are liable to be exposed to significant amounts of ultraviolet radiation.

– Polychloroprene sheathed

Their properties shall be at least those of ordinary polychloroprene sheathed cords (code designation 60245 IEC 57);

NOTE 102 These cords are suitable for machines intended to be used in low temperature applications.

– Cross-linked polyvinyl chloride sheathed

Their properties shall be at least those of cross-linked polyvinyl chloride sheathed cords (code designation 60245 IEC 87);

NOTE 103 These cords are suitable for machines when they may come into contact with hot surfaces. Due to the composition of the conductors, the cords are suitable for applications where high flexibility is required.

– Polyvinyl chloride sheathed

These cords shall not be used if they are likely to touch metal parts having a temperature rise exceeding 75 K during the test of Clause 11. Their properties shall be at least those of ordinary polyvinyl chloride sheathed cord (code designation 60227 IEC 53), for other machines;

– Heat-resistant polyvinyl chloride sheathed

These cords shall not be used for **type X attachment** other than specially prepared cords. Their properties shall be at least those of

- heat-resistant light polyvinyl chloride sheathed cord (code designation 60227 IEC 56), for machines having a mass not exceeding 3 kg;
- heat-resistant polyvinyl chloride sheathed cord (code designation 60227 IEC 57), for other machines.

〈C〉 - Halogen-free thermoplastic compound sheathed.

Their properties shall be at least those of halogen-free thermoplastic compound sheathed cords (code designation H05Z1Z1H2-F or H05Z1Z1-F);

- Cross-linked halogen-free compound sheathed.

Their properties shall be at least those of cross-linked halogen-free thermoplastic compound sheathed cords (code designation H07ZZ-F).

NOTE Z1 The harmonized code designations corresponding to the IEC cord types are given in Annex ZD.〈C〉

Compliance is checked by inspection.

25.14 *Addition:*

*For machines incorporating a **type X attachment** or **type Y attachment**, the number of flexings is 20 000.*

25.15 *Modification:*

Replace Table 12 by the following:

Table 12 – Pull force and torque

Mass of machine *kg*	***Pull force*** *N*	***Torque*** *Nm*
≤ 1	*30*	*0,1*
> 1 and ≤ 4	*60*	*0,25*
> 4	*125*	*0,40*

Addition:

The test is also applied to the cord in the cord set for machines classified as IPX4 or higher that are provided with an appliance inlet. The cord set is fitted to the appliance inlet prior to the commencement of the test.

26 Terminals for external conductors

This clause of Part 1 is applicable.

27 Provision for earthing

This clause of Part 1 is applicable.

28 Screws and connections

This clause of Part 1 is applicable.

29 Clearances, creepage distances and solid insulation

This clause of Part 1 is applicable except as follows.

29.2 *Addition:*

The microenvironment is pollution degree 3 unless the insulation is enclosed or located so that it is unlikely to be exposed to pollution due to normal use of the machine.

30 Resistance to heat and fire

This clause of Part 1 is applicable, except as follows.

30.2.3 Not applicable.

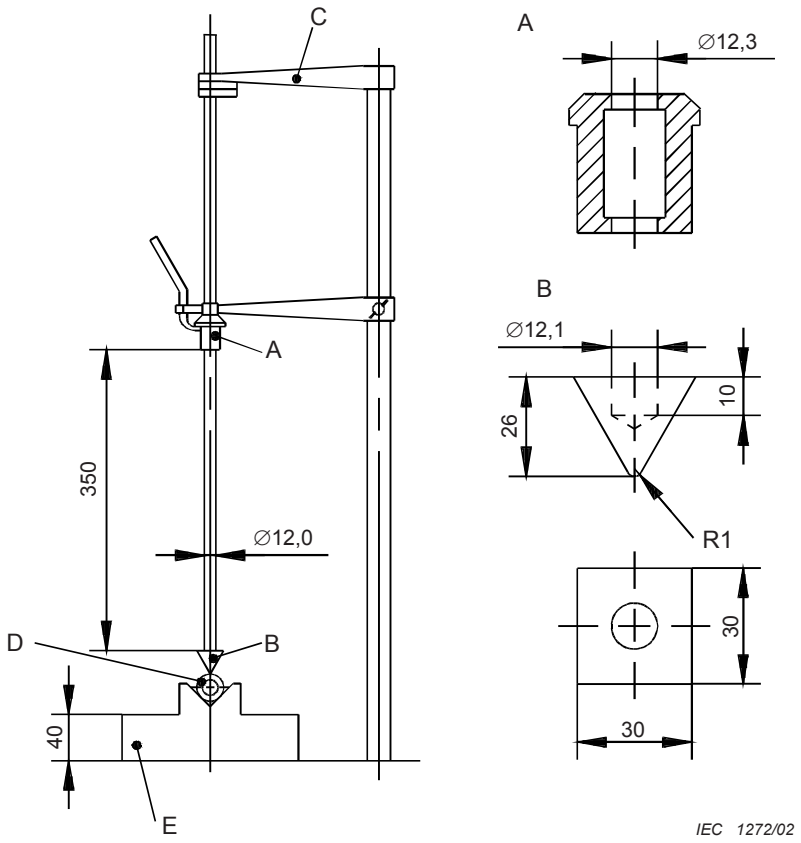
31 Resistance to rusting

This clause of Part 1 is applicable.

32 Radiation, toxicity and similar hazards

This clause of Part 1 is applicable.

Dimensions in millimeters

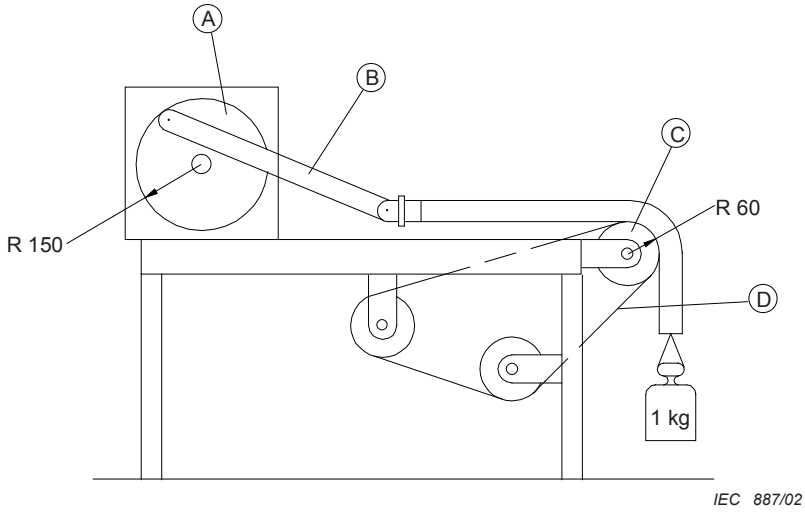


Key

A weight
B chisel
C fixing arm
D sample
E base having mass of 10 kg

Figure 101 – Impact test apparatus

Dimensions in millimetres

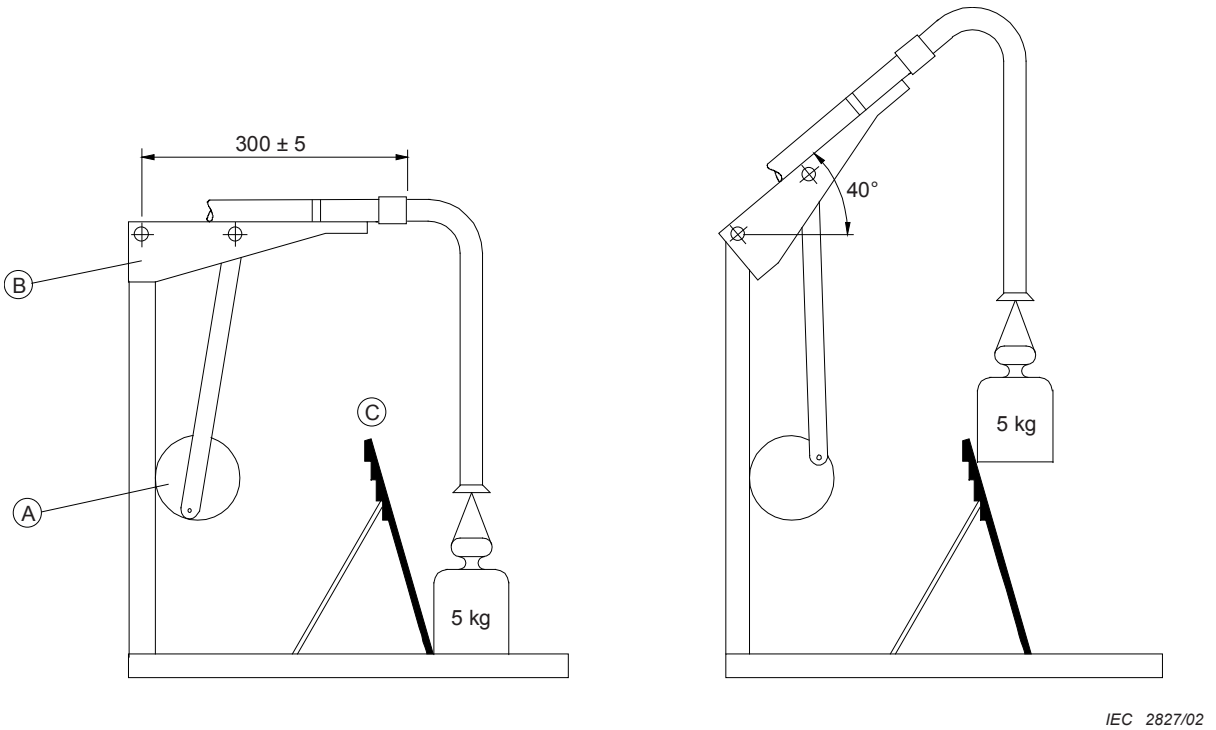


Key

A crank mechanism
B connecting rod
C roller, diameter 120 mm
D abrasive cloth belt

Figure 102 – Apparatus for testing the abrasion resistance of current-carrying hoses

Dimensions in millimetres



Key

A crank mechanism
B arm
C inclined plane

Figure 103 – Apparatus for testing the resistance to flexing of current-carrying hoses

Dimensions in millimetres

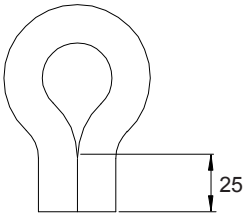


Figure 104 – Configuration of the hose for the freezing treatment

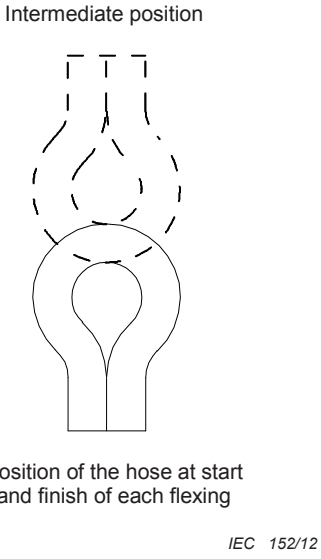


Figure 105 – Flexing positions for the hose after removal from the freezing cabinet

Annexes

The annexes of Part 1 are applicable except as follows.

Annex AA
(normative)

Emission of acoustical noise

AA.1 Noise reduction

Noise reduction at **spray extraction machines** is an integral part of the design process and shall be achieved by particularly applying measures at source to control noise, see for example ISO/TR 11688-1. The success of the applied noise reduction measures is assessed on the basis of the actual noise emission values in relation to other machines of the same type with comparable non-acoustical technical data.

The major sound sources of **spray extraction machines** are: motors and fans.

AA.2 Noise test code

AA.2.1 Emission sound pressure level determination

The emission sound pressure level is determined in accordance with ISO 11203 applying the method described in 6.2.3 d) with the measurement distance d = 1 m.

NOTE In this case, the emission sound pressure level is equal to the surface sound pressure level used for calculating the sound power level according to ISO 3744 when applying a rectangular parallelepiped measurement surface at a distance of 1 m from the reference box.

AA.2.2 Sound power level determination

The sound power level is measured in accordance with ISO 3744, or with ISO 3743-1 if a suitable hard-walled test room is available, or with ISO 9614-2. The direction of the x-axis in Figures AA.1a and AA.1b must be the same as the x-axis defined for the microphone configurations in ISO 3744.

AA.2.3 Operating and mounting conditions

The operating condition shall be identical for the determination for both sound power and emission sound pressure level at the specified positions.

In addition to **normal operation** in accordance with 3.1.9, the following requirements shall be taken into account.

Before starting the measurement procedure, the suction nozzle shall be adjusted correctly in accordance with the manufacturer's instructions for cleaning carpets.

If the machine is equipped with a **motorized cleaning head**, the cleaning head shall be adjusted so that the bristles of rotating brushes or other retractable parts go beyond the theoretical supporting plane of the cleaning head on a hard floor from ($2^{+0,2}_{-0}$) mm or, if not possible, from at least 2 mm.

The **spray extraction machine** shall be fixed directly without any resilient means on the Wilton carpet (according to IEC 60312-1) of a size 2 m × 1 m, placed on the floor of the test room. In case the measurement is done in a reverberation test room or a hard-walled test room, a minimum **clearance** of 1 m between any part of the machine or attachments and the nearest wall shall be observed. The machine shall be positioned in accordance with Figure AA.1.

The hose and connecting tube(s) or the handles of hand-supported machines shall be resiliently suspended or supported in normal position of use (middle of the handles at (80 ± 5) cm above the carpet, if possible), the suction nozzle or cleaning head being in full contact with the carpet.

If necessary, the cleaning head shall be resiliently fastened to prevent self-propulsion.

Sound radiation due to possible vibrations of the standard test carpet should be prevented.

The test carpet is considered to be a part of the machine to be tested and its possible influence on the acoustical characteristics of the test environment, for example of the hard reflecting plane, or on the absorption (reverberation time) of the reverberant test room or hard-walled room should not be taken into account.

The measurement time shall at least be 15 s.

AA.2.4 Measurement uncertainties

A standard deviation of reproducibility σ_{RO} of less than 1,5 dB is expected for both the A-weighted emission sound pressure level according to ISO 11203 and the A-weighted sound power level determined according to ISO 3744 or ISO 3743-1.

AA.2.5 Information to be recorded

The information to be recorded covers all of the technical requirements of this noise test code. Any deviations from this noise test code or from the basic standards upon which it is based are to be recorded together with the technical justification for such deviations.

AA.2.6 Information to be reported

The information to be included in the test report is at least that which the manufacturer requires for a noise emission declaration or the user requires to verify the declared values.

AA.2.7 Declaration and verification of noise emission values

The declaration of the emission sound pressure level shall be made as a dual-number noise emission declaration according to ISO 4871, where it exceeds 70 dB(A). Where the emission sound pressure level does not exceed 70 dB(A), this fact may be stated in place of the emission value and uncertainty, e.g. by declaring $L_{pA} \leq 70$ dB(A).

It shall declare the noise emission value L_{pA} and separately the respective uncertainty K_{pA}.

The sound power level shall be given as a dual-number noise emission declaration according to ISO 4871, where the emission sound pressure level exceeds 80 dB(A).

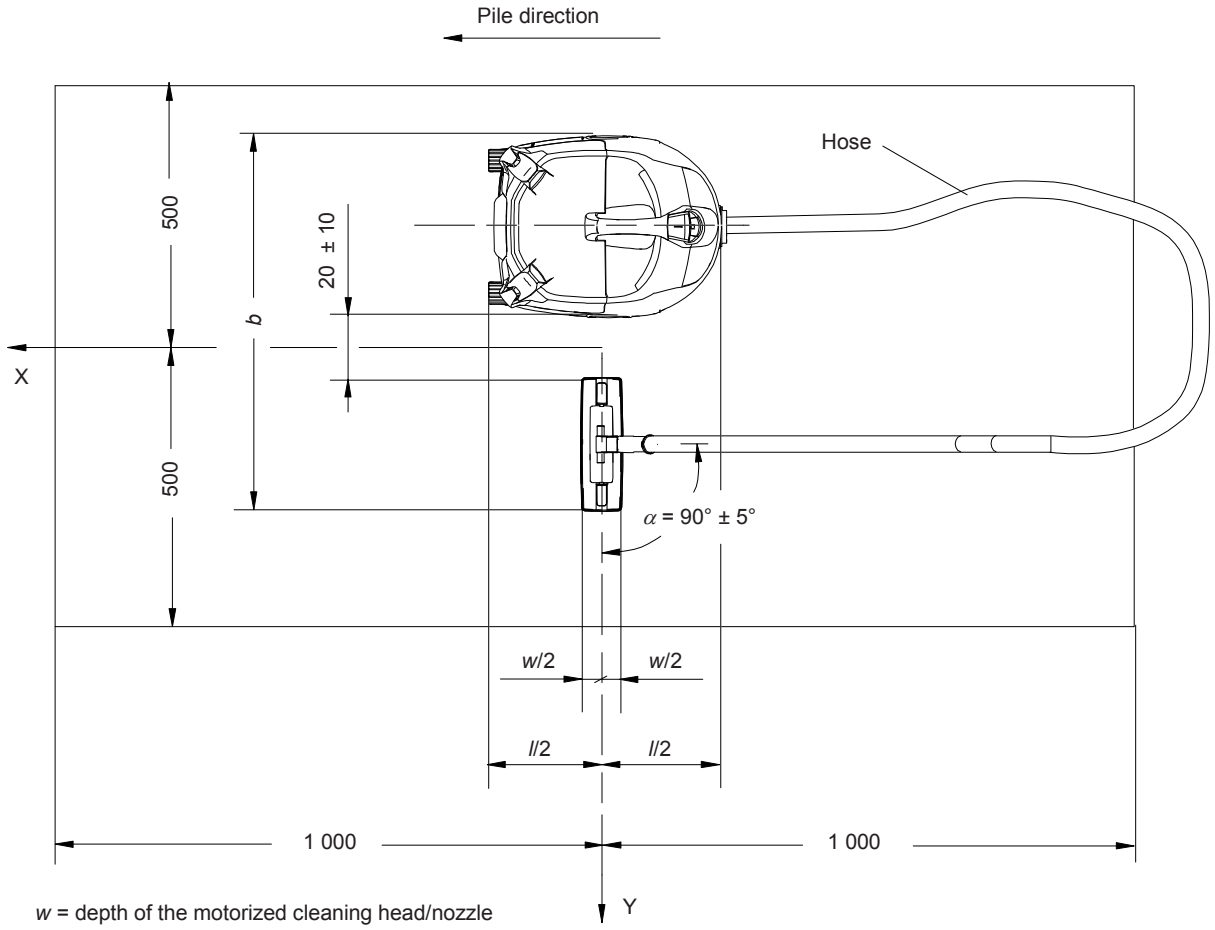
It shall declare the noise emission value L_{WA} and separately the respective uncertainty K_{WA}.

NOTE K_{pA} and K_{WA} are expected to be 2 dB.

The noise declaration shall state that the noise emission values have been obtained according to this noise test code. If this statement is not true, the noise declaration shall indicate clearly what the deviations from this standard, and from the basic standards, are.

If undertaken, verification shall be conducted according to ISO 4871 by using the same mounting, installation and operating conditions as those used for the initial determination of the noise emission values.

Dimensions in millimetres



w = depth of the motorized cleaning head/nozzle

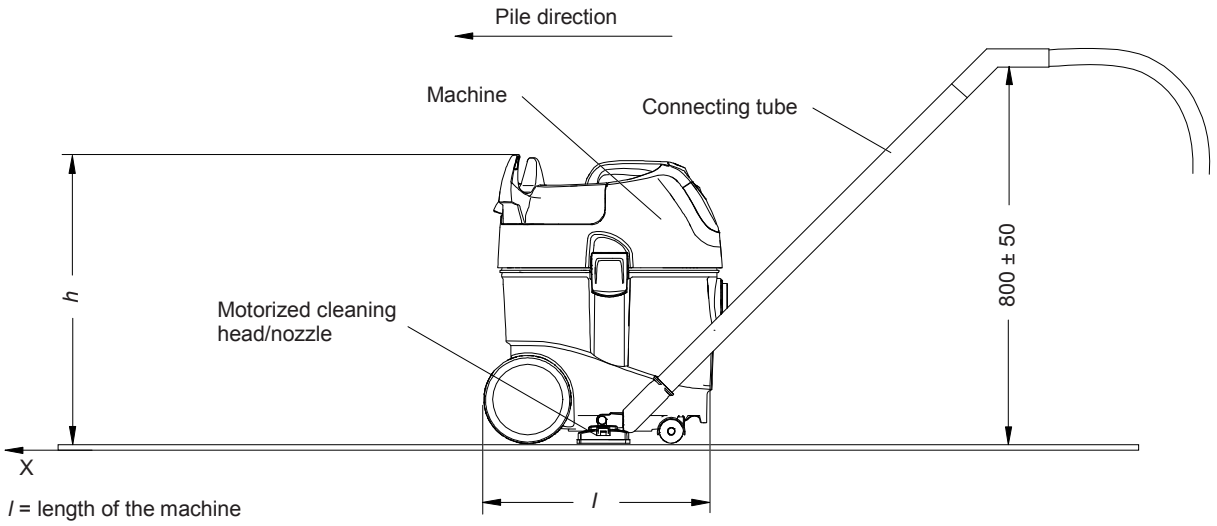
l = length of the machine

b = width of machine including nozzle

IEC 475/12

Figure AA.1a – Machine with cleaning head connected by hose and connecting tube – Top view

Dimensions in millimetres



l = length of the machine

h = height of the machine

IEC 476/12

Figure AA.1b – Machine with cleaning head connected by hose and connecting tube – Side view

Figure AA.1 – Machine with cleaning head connected by hose and connecting tube

Annex BB
(normative)

Emission of vibration

BB.1 Reduction of vibration

The machine shall be designed and constructed in such a way that risks resulting from vibrations produced by the machine are reduced to the lowest level, taking account of technical progress and the availability of means of reducing vibration, in particular at source.

The handles shall be designed and constructed in such a way as to reduce the vibrations transmitted to the upper limbs of the **operator** to the lowest level that is reasonably possible.

BB.2 Information on vibration emission

The instructions for hand-held and walk-behind machines and hand-held parts of other machines shall give the following information:

– the vibration total value to which the hand-arm system is subjected, measured in accordance with ISO 5349-1 for arm vibrations, the machine being supplied at **rated voltage** or at the maximum **rated voltage** for machines with a range of voltages, if the vibration total value exceeds 2,5 m/s^2. Where this value does not exceed 2,5 m/s^2, this fact may be stated in place of the emission value and uncertainty, e.g. by declaring $a_h \leq 2{,}5$ m/s^2;

– the uncertainty surrounding these values, in accordance with the above given standards.

These values shall be either those actually measured for the machine in question or those established on the basis of measurements taken for a technically comparable machine which is representative of the machine being produced.

Regarding operating conditions during measurement and the methods used for measurement, the reference of the standard applied (IEC 60335-2-68) must be specified.

NOTE Experience has shown that for these machines, the magnitude of hand-arm vibration is in general significantly below 2,5 m/s^2. Therefore, unless the equipment concerned has a technical specification that renders this experience inapplicable, it is sufficient to mention that the emission value is below 2,5 m/s^2.

Bibliography

The bibliography of Part 1 is applicable except as follows.

Addition:

IEC 60335-2-2, *Household and similar electrical appliances – Safety – Part 2-2: Particular requirements for vacuum cleaners and water suction cleaning appliances*

IEC 60335-2-67, *Household and similar electrical appliances – Safety – Part 2-67: Particular requirements for floor treatment machines, for commercial use*

IEC 60335-2-69, *Household and similar electrical appliances – Safety – Part 2-69: Particular requirements for wet and dry vacuum cleaners, including power brush, for commercial use*

IEC 60335-2-72, *Household and similar electrical appliances – Safety – Part 2-72: Particular requirements for floor treatment machines with or without traction drive, for commercial use*

IEC 60745 (all parts), *Hand-held motor-operated electric tools*

IEC 61029 (all parts), *Safety of transportable motor-operated electric tools*

ISO 3743-1, *Acoustics – Determination of sound power levels and sound energy levels of noise sources using sound pressure – Engineering methods for small movable sources in reverberant fields – Part 1: Comparison method for a hard-walled test room*

ISO 3744, *Acoustics – Determination of sound power levels and sound energy levels of noise sources using sound pressure – Engineering methods for an essentially free field over a reflecting plane*

ISO 3864-1, *Graphical symbols – Safety colours and safety signs – Part 1: Design principles for safety signs and safety markings*

ISO 4871, *Acoustics – Declaration and verification of noise emission values of machinery and equipment*

ISO 5349-1, *Mechanical vibration – Measurement and evaluation of human exposure to hand-transmitted vibration – Part 1: General requirements*

ISO 9614-2, *Acoustics – Determination of sound power levels of noise sources using sound intensity – Part 2: Measurement by scanning*

ISO 11203, *Acoustics – Noise emitted by machinery and equipment – Determination of emission sound pressure levels at a work station and at other specified positions from the sound power level*

ISO/TR 11688-1, *Acoustics – Recommended practice for the design of low-noise machinery and equipment – Part 1: Planning*

〈C〉 *Addition to EN 60335-1:2012:*

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60335-2-2	NOTE	Harmonized as EN 60335-2-2.
IEC 60335-2-67	NOTE	Harmonized as EN 60335-2-67.
IEC 60335-2-69	NOTE	Harmonized as EN 60335-2-69.
IEC 60335-2-72	NOTE	Harmonized as EN 60335-2-72.
IEC 60745 series	NOTE	Harmonized in EN 60745 series.
IEC 61029 series	NOTE	Harmonized in EN 61029 series.
ISO 3743-1	NOTE	Harmonized as EN ISO 3743-1.
ISO 3744	NOTE	Harmonized as EN ISO 3744.
ISO 4871	NOTE	Harmonized as EN ISO 4871.
ISO 5349-1	NOTE	Harmonized as EN ISO 5349-1.
ISO 9614-2	NOTE	Harmonized as EN ISO 9614-2.
ISO 11203	NOTE	Harmonized as EN ISO 11203.
ISO/TR 11688-1	NOTE	Harmonized as EN ISO 11688-1. 〈C〉

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