

BS EN 16473:2014



BSI Standards Publication

# Firefighters helmets — Helmets for technical rescue

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**National foreword**

This British Standard is the UK implementation of EN 16473:2014.

The UK participation in its preparation was entrusted to Technical Committee PH/6/3, Firefighters' helmets.

A list of organizations represented on this committee can be obtained on request to its secretary.

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English Version

## Firefighters helmets - Helmets for technical rescue

Casques de sapeurs-pompiers - Casques pour les  
opérations de secours technique

Feuerwehrhelme - Helme für technische Rettung

This European Standard was approved by CEN on 2 November 2014.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

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<b>Contents</b>	<b>Page</b>
Foreword.....	4
<b>1 Scope .....</b>	<b>5</b>
<b>2 Normative references .....</b>	<b>5</b>
<b>3 Terms and definitions .....</b>	<b>6</b>
<b>4 Physical requirements .....</b>	<b>7</b>
4.1 Materials .....	7
4.2 Projections .....	7
4.3 Retention system .....	7
4.4 Accessories and non-integral additional protective devices.....	8
4.5 Visors .....	8
<b>5 Performance requirements .....</b>	<b>8</b>
5.1 Extent of coverage.....	8
5.2 Shock absorption.....	8
5.2.1 Crown impact .....	8
5.2.2 Lateral impacts (front, side, rear).....	8
5.3 Protection against high speed particles .....	8
5.4 Penetration resistance .....	8
5.5 Retention system effectiveness .....	8
5.6 Retention system strength .....	9
5.7 Flame resistance.....	9
5.7.1 Helmet shell.....	9
5.7.2 Retention system.....	9
5.7.3 Accessories and non-integral additional protective devices.....	9
5.8 Lateral crushing.....	9
5.9 Thermal resistance .....	9
5.10 Field of vision.....	10
5.11 Electrical properties .....	10
5.11.1 Conductive headform.....	10
5.11.2 Surface insulation.....	10
5.12 Resistance to contact with liquid chemicals .....	10
5.13 Practical performance .....	10
5.13.1 General.....	10
5.13.2 Requirements .....	11
<b>6 Test methods.....</b>	<b>11</b>
6.1 Sampling and helmet adjustment .....	11
6.1.1 Sampling .....	11
6.1.2 Helmet adjustment.....	11
6.2 Visual inspection .....	11
6.3 Conditioning.....	11
6.3.1 General.....	11
6.3.2 Cleaning and disinfection .....	11
6.3.3 Ultraviolet (UV) ageing .....	12
6.3.4 Solvent conditioning .....	12
6.3.5 'Thermal plus' conditioning .....	12
6.3.6 'Thermal minus' conditioning.....	12
6.3.7 Wet conditioning.....	12
6.4 Extent of coverage.....	12
6.4.1 Equipment .....	12

6.4.2	Samples .....	12
6.4.3	Test method .....	12
6.5	Shock absorption .....	13
6.5.1	General .....	13
6.5.2	Crown impact .....	13
6.5.3	Lateral impacts (front, side, rear) .....	13
6.6	Protection against high speed particles .....	13
6.7	Penetration resistance .....	14
6.8	Retention system effectiveness .....	14
6.9	Retention system strength .....	14
6.10	Flame resistance .....	14
6.10.1	Helmet shell and items .....	14
6.10.2	Helmet retention system components .....	14
6.11	Lateral crushing .....	14
6.11.1	Principle .....	14
6.11.2	Procedure .....	14
6.12	Thermal resistance .....	15
6.13	Field of vision .....	15
6.14	Electrical properties .....	15
6.14.1	Preconditioning .....	15
6.14.2	Conductive headform test .....	15
6.14.3	Surface insulation test .....	15
6.15	Resistance to contact with liquid chemicals .....	15
6.16	Practical performance testing .....	15
6.16.1	Test subjects .....	15
6.16.2	Procedure .....	16
6.16.3	Test report .....	17
7	Marking .....	17
8	Information to be supplied by the manufacturer .....	18
Annex A (normative) Conditioning and testing schedule .....		20
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 89/686/EEC .....		22

## Foreword

This document (EN 16473:2014) has been prepared by Technical Committee CEN/TC 158 “Head protection”, the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2015 and conflicting national standards shall be withdrawn at the latest by June 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

The purpose of this European Standard is to provide minimum performance requirements for helmets designed for use for technical rescue operations and associated activities by for example firefighters, rescue and medical personnel as described in the scope. Consequently, the protective helmet should be comfortable, light and commensurate with the risks to which the rescue personnel may be exposed in order to be effective.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## 1 Scope

This European Standard specifies the minimum requirements for technical rescue helmets. These helmets are intended to protect the upper head mainly against the effects of mechanical hazards such as impact and penetration, flame, electrical and chemical hazards while conducting technical rescue and associated activities.

Technical rescues involve the environments and conditions associated with operational scenarios such as but not limited to those found during road traffic collisions, railway incidents and when working in and around collapsed structures, often for extended periods of time, after natural disasters (flood, earthquake, etc.).

Requirements for marking and information to be supplied by the manufacturer are included.

Helmets for use while firefighting in buildings and other structures or in wildland firefighting environments, are not covered by this European Standard see EN 443 and EN 16471.

Helmets for use in water rescue operations using craft, such as boats, canoes etc., are also not covered by this European Standard.

Protection of the face and eyes, when not provided by visors, ears and neck might require additional items of personal protective equipment (PPE), which are not covered by this European Standard.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 168:2001, *Personal eye-protection - Non-optical test methods*

EN 960:2006, *Headforms for use in the testing of protective helmets*

EN 1811, *Reference test method for release of nickel from all post assemblies which are inserted into pierced parts of the human body and articles intended to come into direct and prolonged contact with the skin*

EN 13087-1:2000, *Protective helmets - Test methods - Part 1: Conditions and conditioning*

EN 13087-2, *Protective helmets - Test methods - Part 2: Shock absorption*

EN 13087-3:2000, *Protective helmets - Test methods - Part 3: Resistance to penetration*

EN 13087-4, *Protective helmets - Test methods - Part 4: Retention system effectiveness*

EN 13087-5:2012, *Protective helmets - Test methods - Part 5: Retention system strength*

EN 13087-6, *Protective helmets - Test methods - Part 6: Field of vision*

EN 13087-7:2000, *Protective helmets - Test methods - Part 7: Flame resistance*

EN 13087-8:2000, *Protective helmets - Test methods - Part 8: Electrical properties*

EN ISO 13688:2013, *Protective clothing - General requirements (ISO 13688:2013)*

EN 14458:2004, *Personal eye-equipment - Faceshields and visors for use with firefighters' and high performance industrial safety helmets used by firefighters, ambulance and emergency services*

ISO 1817:2005<sup>1)</sup>, *Rubber, vulcanized — Determination of the effect of liquids*

ISO 6344-1, *Coated abrasives — Grain size analysis — Part 1: Grain size distribution test*

ISO 17493, *Clothing and equipment for protection against heat — Test method for convective heat resistance using a hot air circulating oven*

### 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

**3.1 helmet for technical rescue**  
headwear, including all integral components supplied by the manufacturer, intended primarily to protect the upper part of a wearer's head against hazards which may occur during technical rescue activities

Note 1 to entry: Hereafter, helmets for technical rescue are referred to as helmets.

**3.2 helmet shell**  
component in hard material with a smooth finish, which gives the helmet its general shape

**3.3 protective padding**  
material and/or suspension system which serves to dampen impact energy

**3.4 retention system**  
those parts which are responsible for securing the helmet in position on the head, including items which enable adjustment or improved comfort

**3.5 chin strap**  
part of a retention system, including a strap which passes under or on the wearer's chin and which helps to ensure that the helmet is correctly maintained in place

**3.6 head form**  
shape replacing the head which is used for testing certain characteristics

Note 1 to entry: The head form is designed in accordance with EN 960.

**3.7 accessories**  
additional device(s) supplied or recommended by the manufacturer which may be attached to the helmet but which provide no protective function to the wearer

EXAMPLES     Lamp brackets, cable clips, badges and trims.

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1) ISO 1817:2005 is replaced by ISO 1817:2011, *Rubber, vulcanized or thermoplastic — Determination of the effect of liquids*.



### 3.8

#### **non-integral additional protective devices**

additional protective device(s) supplied or recommended by the manufacturer which may be attached to the helmet and intended to be removable by the user

EXAMPLES Mesh visors, ear defenders, neck-guard and safety goggles.

## **4 Physical requirements**

### **4.1 Materials**

For those parts of the helmet coming, or that may come, into contact with the skin the material used shall not be subject to any known appreciable alteration from contact with sweat or with substances likely to be found in toiletries.

Materials shall not be used which are known to cause skin disorders or other adverse effects on health.

Examples for documents that can be presented as evidence of chemical innocuousness are given in the note.

NOTE The following list of documents is given for information and as examples of documents to be examined:

- a) materials specifications;
- b) safety data sheets relating to the materials;
- c) information relating to the suitability of the materials for use with food, in medical devices, or other relevant applications;
- d) information relating to toxicological, allergenic, carcinogenic, toxic to reproduction or mutagenic investigations on the materials;
- e) information relating to ecotoxicological and other environmental investigations on the materials.

The examination should determine whether the claim that the materials are suitable for use in the protective helmet is justified. Particular attention needs to be paid to the presence of plasticisers, unreacted components, heavy metals, impurities and the chemical identity of pigments and dyes.

All metallic materials which could come into prolonged contact with the skin (e.g. studs, fittings) shall have a release of Nickel of less than  $0,5 \mu\text{g}/\text{cm}^3$  per week, when tested according to EN 1811.

Substances recommended for cleaning, maintenance or disinfection shall have no adverse effect on the helmet and shall be not known to be likely to have any adverse effect upon the wearer, when applied in accordance with the manufacturer's instructions.

Materials shall conform to the relevant requirements of EN ISO 13688

### **4.2 Projections**

There shall be no sharp edges, roughness or projections on any part of the helmet, which are likely to cause injury to the wearer, in contact or potential contact with the wearer when the helmet is worn. Test according to 6.16.

### **4.3 Retention system**

The helmet shall be fitted with a retention system, including a chinstrap. The chinstrap shall be adjustable in length.

#### **4.4 Accessories and non-integral additional protective devices**

When the helmet manufacturer states any accessories and/or non-integral additional protective devices, as defined in 3.7 and 3.8, as being for use with the helmet, the helmet with such items fitted to it shall continue to satisfy the requirements of this European Standard.

However, some accessories and/or non-integral additional protective devices might not be suitable for technical rescue operations where there is a potential exposure to flame. In such cases, information shall be provided by the manufacturer as to the conditions under which such accessories and/or non-integral additional protective devices might be used.

#### **4.5 Visors**

Visors intended for use and supplied with helmets conforming to this European Standard shall conform to the requirements of EN 14458.

Visors refer only to helmet mounted face guards and eye guards as defined in EN 14458, excluding goggles and spectacles.

### **5 Performance requirements**

#### **5.1 Extent of coverage**

When the helmet is tested by the method described in 6.4, it shall cover at least the area situated above plane AA' as defined in EN 960:2006, Figure 1.

#### **5.2 Shock absorption**

##### **5.2.1 Crown impact**

When a helmet is tested by the method described in 6.5.2, the force transmitted to the head form shall not exceed 5 kN, for an impact energy of  $(50 \pm 2)$  J.

##### **5.2.2 Lateral impacts (front, side, rear)**

When a helmet is tested by the method described in 6.5.3, the force transmitted to the head form shall not exceed 5 kN, for an impact energy of  $(25 \pm 1)$  J.

#### **5.3 Protection against high speed particles**

When a helmet is tested by the method described in 6.6:

- a) projectile shall be prevented from passing completely through the helmet;
- b) there shall be no contact with the headform so that a mark appears on the white paper on the opposite side to that struck by the ball.

#### **5.4 Penetration resistance**

When a helmet is tested by the method described in 6.7, there shall be no contact between the striker and the test block, for an impact energy of  $(30 \pm 1)$  J.

#### **5.5 Retention system effectiveness**

When a helmet is tested by the method described in 6.8, the helmet shall not come completely off the headform.

## 5.6 Retention system strength

When a helmet is tested by the method described in 6.9, the following shall apply:

- a) Maximum dynamic elongation shall not exceed 25 mm under the intermediate load condition;
- b) Minimum width of the chin strap under intermediate load condition shall be 15 mm;
- c) The release point of the retention system shall be between 500 N and 1 000 N.

## 5.7 Flame resistance

### 5.7.1 Helmet shell

When a helmet is tested by the method given in 6.10.1, any of the externally exposed materials of the helmet shell, not within 5 mm of an edge, shall not burn with the emission of flame or drip molten material after a period of 5 s has elapsed from the removal of the flame.

### 5.7.2 Retention system

Materials of the retention system that are outside of the helmet shell, when tested by the method given in 6.10.2, shall not burn with the emission of flame or drip molten material after a period of 5 s has elapsed from the removal of the flame.

### 5.7.3 Accessories and non-integral additional protective devices

Any items as defined in 3.7 and 3.8 stated as being for use with the helmet by the helmet manufacturer for technical rescue and associated operations and on the outside of the helmet shell, shall be tested by the method given in 6.10.1 in their in-use position. The flame shall not be applied within 5 mm of any edge of the item and the item shall not burn with the emission of flame or drip molten material after a period of 5 s has elapsed from the removal of the flame.

## 5.8 Lateral crushing

When the helmet is tested by the method given in 6.11, the maximum transverse deformation of the helmet shall not exceed 40 mm. The residual deformation shall not exceed 15 mm.

## 5.9 Thermal resistance

When the helmet fitted with any items, as defined in 3.7 and 3.8 stated as being for use with the helmet by the helmet manufacturer, are tested by the method given in 6.12, they shall conform to the following requirements:

- a) no part of the helmet or any item as defined in 3.7 and 3.8 that is not in contact with the head form before this test shall come into contact with the head form as a result of this test. Test by visual inspection;
- b) there shall be no separation, melting or dripping of any part of the helmet or any item as defined in 3.7 and 3.8;
- c) any moveable elements of the helmet or any item as defined in 3.7 and 3.8, e.g. chin strap closure and release device(s), visors, hearing defenders, etc. shall remain functional;
- d) there shall be no ignition of any part of the helmet or any item as defined in 3.7 and 3.8; and
- e) there shall be no ignition, melting or loss of legibility of the product labels.

## 5.10 Field of vision

When the helmet is tested by the method given in 6.14 the wearer's field of vision shall correspond to the following angles:

- a) horizontal field of vision of not less than 105° on both right- and left-hand sides;
- b) vertical field of vision in the upwards direction of not less than 7°;
- c) vertical field of vision in the downwards direction of not less than 45°;
- d) the specified field of vision shall be achieved with any eye protector in its in-use and out-of-use positions;  
and
- e) the periphery of the eye protector may fall within the specified field of vision.

The eye protector should not restrict the users' awareness of the surroundings.

## 5.11 Electrical properties

### 5.11.1 Conductive headform

When the helmet is tested by the method given in 6.14.2, no evidence of breakdown shall be visible and the leakage current shall not exceed 1,2 mA.

### 5.11.2 Surface insulation

When the helmet shell is tested by the method given in 6.14.3, no evidence of breakdown shall be visible and the leakage current shall not exceed 1,2 mA.

NOTE 1 These requirements are intended to provide protection to the wearer against short-term accidental contact with live electrical conductors at voltages up to 440 V ac.

NOTE 2 The test in 6.14.2 is intended to simulate closely the situation in use – that is the leakage current to the wearer via a live conductor touching the shell.

NOTE 3 The test in 6.14.3 is also dependent upon the surface resistance of the shell and effectively precludes the use of shells which have a conductive surface (metal electro-plating). This test is intended to obviate the danger to the wearer should they try to remove a helmet, the shell of which is in contact with a live conductor.

## 5.12 Resistance to contact with liquid chemicals

The helmet shall be tested by the method given in 6.15, and there shall be no visible damage to the shell and the fitting devices.

## 5.13 Practical performance

### 5.13.1 General

Samples used for practical performance shall be supplied separately by the manufacturer in the appropriate sizes and shall not be utilized for any of the laboratory testing identified in Annex A.

- a) The testing is a subjective assessment of the helmet by the test subject (wearer) and the observer during the trial;
- b) A record of the observer's and test subject's comments shall be made after the trial – see 6.16.3;

- c) Clothing and footwear chosen shall not compromise any of the activities to be undertaken during the practical performance testing.

### **5.13.2 Requirements**

When the helmet is assessed by the method given in 6.16, the following requirements shall be met:

- a) it shall be possible for the helmet to be adjusted to give a snug fit to the head of the 5 test subjects;
- b) the helmet shall always remain in place during the activities listed under 6.16.2;
- c) there shall not be any 'NO' answers from any of the 5 test subjects; and
- d) the removal time during doffing of the helmet shall be < 5 s.

## **6 Test methods**

### **6.1 Sampling and helmet adjustment**

#### **6.1.1 Sampling**

Helmets shall be submitted for testing in the condition in which they are offered for sale, including any requisite holes or other means of attachment, for any item(s) as defined in the manufacturer's instructions.

If several sizes of helmet are available then the size representing the most unfavourable helmet in relation to headform size shall be used. See Annex A.

#### **6.1.2 Helmet adjustment**

Before any testing on a headform, the helmet shall be adjusted in accordance with the manufacturer's instructions.

The headforms for use in this European Standard shall be sizes 495, 535, 575, 605 and 625 in accordance with EN 960:2006 or the medium size conforming to EN 168:2001, as appropriate to the test performed. If the wearing adjustment covers several sizes of headform then the size of headform representing the most unfavourable case shall be used. See Annex A.

### **6.2 Visual inspection**

A visual inspection shall be conducted prior to laboratory testing. This shall consist of an assessment of the device marking and information supplied by the manufacturer and any safety data sheets or declarations relevant to the materials used in its construction. Particular attention needs to be paid to the presence of plasticizers, unreacted components, heavy metals, impurities and the chemical identity of pigments and dyes. (EN ISO 13688:2013, 4.2 innocuousness). This can entail a certain amount of dismantling in accordance with the manufacturer's instructions for maintenance. If this occurs this helmet should not be used for further testing.

### **6.3 Conditioning**

#### **6.3.1 General**

Before any testing is performed, the helmet shall be conditioned in accordance with the conditioning sequences given in Annex A and the relevant specifications defined in 6.3.2 to 6.3.7.

#### **6.3.2 Cleaning and disinfection**

The helmet shall be cleaned and disinfected 5 times according to the manufacturer's instructions.

### 6.3.3 Ultraviolet (UV) ageing

The helmet shall be preconditioned in accordance with EN 13087-1:2000, 4.7.

### 6.3.4 Solvent conditioning

Take a cotton cloth at least 150 mm × 150 mm in size and at least 25 ml of a solvent consisting of test liquid B in accordance with ISO 1817:2005, Table A.1.

Using the cloth soaked in the solvent, apply the solvent to all those regions of the outside surface of the helmet shell within 50 mm of the retention system fixing, and keep these regions wet with the solvent for  $(7,5 \pm 2,5)$  s.

Repeat the procedure on the remainder of the external surface, keeping these regions wet for  $(12,5 \pm 2,5)$  s.

Do not carry out further conditioning or testing during the following 30 min.

### 6.3.5 'Thermal plus' conditioning

The helmet shall be preconditioned in accordance with EN 13087-1:2000, 4.4. The temperature shall be  $(50 \pm 2)$  °C.

### 6.3.6 'Thermal minus' conditioning

The helmet shall be preconditioned in accordance with EN 13087-1:2000, 4.5. The temperature selected shall be one of the following;  $-10$  °C,  $-20$  °C,  $-30$  °C or  $-40$  °C ( $\pm 2$ ) as identified in the marking in Clause 7, g), below.

### 6.3.7 Wet conditioning

The helmet shall be preconditioned in accordance with EN 13087-1:2000, 4.6, Method 1.

## 6.4 Extent of coverage

### 6.4.1 Equipment

- a) Headforms of sizes 495, 535, 575, 605 and 625 conforming to EN 960:2006.
- b) ballast mass of  $(5,0 \pm 0,5)$  kg.

### 6.4.2 Samples

One sample shall be tested for each size combination of shell and retention system.

### 6.4.3 Test method

From the size range stated by the manufacturer for the given combination of shell and retention system, select the largest headform appropriate to that range.

Fit the helmet to the test headform in accordance with the information supplied by the manufacturer and ensure that the longitudinal vertical median plane of the helmet coincides with the longitudinal vertical median plane of the headform.

Place and centre the ballast mass on the crown of the helmet and stabilize it in position.

Determine whether the helmet provides coverage to the appropriate area.

Repeat the determination to ensure any moveable integral corrective eye protector is tested in both in-use and out-of-use positions.

## **6.5 Shock absorption**

### **6.5.1 General**

All four impacts (1 crown and 3 lateral) shall be performed on the same helmet as shown in Annex A. The impact shall be performed following the order (1-2-3-4) as shown in Figure 1.

The first impact shall be performed within one minute of removal from conditioning and subsequent impacts within five minutes, readjusting the helmet on the headform if necessary.

### **6.5.2 Crown impact**

The helmet shall be tested in accordance with EN 13087-2 falling mass method, using the hemispherical striker.

The head form shall be rotated so that the impact point lies along the axis through the striker and transducer.

Allow the striker to fall on to impact point 1 as shown in Figure 1.

### **6.5.3 Lateral impacts (front, side, rear)**

The helmet shall be tested in accordance with EN 13087-2, falling mass method, using the flat striker and impact points 2, 3, 4 as shown in Figure 1. Testing shall ensure that both left and right lateral positions are tested across the three samples 1 to 3 (see Annex A).

## **6.6 Protection against high speed particles**

The helmet, excluding the visor, shall be tested in accordance with EN 166:2001, 7.2.2, with the following modifications:

- a) test in EN 166:2001, 7.1.4.2.2 is not performed;
- b) steel ball is projected at a speed of 120 m/s;
- c) impact point of the ball shall be at any point of the area situated above plane AA' as described in EN 960, at least 5 mm inside the edge of this area.
- d) a sheet of carbon paper, on top of a sheet of white paper, is attached to the headform at the impact points;
- e) number of impacts shall be determined as appropriate and any areas of different construction, as assessed by a visual inspection, shall be tested, with a minimum of 2 and maximum of 5 impacts,
- f) multiple impacts can be performed on the same sample, but there shall be a minimum separation of 15 mm between impact sites. In the case of samples initially conditioned in accordance with 6.3.5, 6.3.6, or 6.3.7, the first impact shall be performed within one minute of removal from conditioning and subsequent impacts within five minutes. If further impacts are required, samples shall be returned immediately to the conditioning chamber for at least 1h before further impacts;
- g) during testing, the headform shall only be rotated about the vertical axis.

## 6.7 Penetration resistance

The helmet shall be tested in accordance with EN 13087-3 using the conical striker. The helmet shall be tested on two points of impact, separated from each other by a distance of at least 50 mm, within a circle having a radius of 50 mm, centred on point 1 shown in Figure 1.

The first impact shall be performed within one minute of removal from conditioning and the second impact within five minutes.

## 6.8 Retention system effectiveness

The helmet shall be tested in accordance with both the front and rear pull directions of EN 13087-4.

Rear and front pull tests shall be performed on a single helmets as specified in Annex A. The drop height shall be  $(175 \pm 5)$  mm.

## 6.9 Retention system strength

The helmet shall be tested in accordance with EN 13087-5:2012, 5.2, Method b.

The helmet shell shall be fixed relative to the headform to prevent shell movement during retention system strength testing.

The initial tensile force shall be 30 N and the intermediate force shall be 250 N.

The chinstrap width shall be measured one minute after initial application of the intermediate force.

## 6.10 Flame resistance

### 6.10.1 Helmet shell and items

The helmet shell and items, as defined in 3.7 and 3.8, shall be tested in accordance with EN 13087-7, using a flame application time of 15 s.

### 6.10.2 Helmet retention system components

The helmet retention system components shall be tested in accordance with EN 13087-7:2000, using a flame application time of 10 s.

## 6.11 Lateral crushing

### 6.11.1 Principle

The helmet is subjected to transverse compressive force. The maximum and the residual deformations are measured.

### 6.11.2 Procedure

- a) Place the helmet between two guided rigid parallel plates of nominal size 300 mm × 250 mm, having their lower 300 mm long inner edges radiused to  $(10 \pm 0,5)$  mm;
- b) position the lower edges of the plates at the level of the AA' plane as specified in EN 960;
- c) apply an initial force of 30 N perpendicular to the plates, so that the helmet is subjected to a compressive force. After 30 s measure the distance between the plates;



- d) increase the forces by 100 N/min up to 430 N and hold for 30 s. Measure the distance between the plates and calculate the maximum deformation;
- e) decrease the force to 25 N and then immediately increase to 30 N, and hold for 30 s. Measure the distance between the plates and calculate the residual deformation;
- f) make measurements to the nearest millimetre.

## 6.12 Thermal resistance

The helmet shall be tested in accordance with ISO 17493 with a temperature of  $(90 \pm 5)$  °C for 20 min.

Any items, as defined in 3.7 and 3.8, shall be tested in the 'in-use' position.

## 6.13 Field of vision

The helmet shall be tested in accordance with EN 13087-6.

## 6.14 Electrical properties

### 6.14.1 Preconditioning

Helmet shell shall be treated preliminary on the external surface with mechanical action by sand paper of grade P80 according to ISO 6344-1 in order to remove any paint or surface coating in the tested area. The mechanical action shall not damage the underlying material.

Paint or surface coating are considered as thin layers which are not an integral part of the helmet structure. Overmolding material is not considered as coating.

### 6.14.2 Conductive headform test

After preconditioning according to 6.14.1, the helmet shall be tested in accordance with EN 13087-8:2000, 5.2.

### 6.14.3 Surface insulation test

After preconditioning according to 6.14.1, the helmet shell shall be tested in accordance with EN 13087-8:2000, 5.4.

## 6.15 Resistance to contact with liquid chemicals

- a) shell and the fitting devices shall be tested in accordance with EN 14458:2004, 6.10, except that the chemical is poured on to point 1 shown in Figure 1 of this European Standard;
- b) shell and the fitting devices shall be tested against the chemicals listed in EN 14458:2004, Table 2.

## 6.16 Practical performance testing

### 6.16.1 Test subjects

The test team shall consist of 5 different people at least 1 of either sex familiar with the equipment and apparatus with different head sizes and forms to cover a broad range of human anthropometric conditions.

At least one test subject shall be selected whose head size require a size between the lower limit of the size range as given by the manufacture and the lower 25th percentile and at least one test subject shall be selected whose head size require helmets between the upper limit of the size range as given by the manufacturer and the upper 75th percentile.

Each type and size of helmet submitted for testing shall be assessed by one test subject. Five helmets covering at least 3 different head sizes shall be tested including the largest and smallest available models.

Testing atmosphere shall be according to EN 13087-1:2000, Subclause 4.2.

## 6.16.2 Procedure

### 6.16.2.1 Pre-donning assessment

The test subjects shall choose the correct size in accordance with the information supplied by the manufacturer. Before donning the helmet the test subject shall fully consult the instructions provided by the manufacturer, examine it and respond to the following questions. Responses shall be given after donning the helmet.

1.	Is the inner and outer design of the helmet including accessories, if applicable, free from rough, sharp or hard areas or features that might cause excessive irritation or injury to the wearer?  This assessment shall be made by manual and visual inspection.	YES	NO
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If the answer to Question 1 is NO, the assessment shall be stopped at this point and the helmet under test shall be deemed to have failed the assessment.

### 6.16.2.2 Donning

The test subject shall don the helmet and respond to the following questions.

Once the helmet has been put on, it is permissible for the test subject to 'get used to the helmet' for a short time to overcome any initial fitting problems before proceeding with the rest of the assessment.

2.	Is it practical to operate the fastener(s) and/or adjustment parts, e.g. head size or height adjustment etc., of the helmet?	YES	NO
3.	When fitted, is the helmet correctly positioned and is it possible to adjust the length of the chin strap to fit comfortably and securely on the head?	YES	NO
4.	Is it practical to assemble and disassemble the accessories and non-integral additional protective devices? (if applicable)	YES	NO
5.	Is it practical to operate the visor(s) and their adjustment parts? (if applicable)	YES	NO
6.	Is it practical to operate the hearing protector(s) and its adjustment parts? (if applicable)	YES	NO
7.	Is it practical to operate the accessories and their adjustment parts? (if applicable)	YES	NO

### 6.16.2.3 Mobility

The test subject shall carry out the activities listed and respond to the following question.

Each test sequence should be continuous without removal of the equipment.

Between the test sequences equipment can be removed and refitted. The number of sequences is specified by the different variants of the helmet including any items, as defined in 3.7 and 3.8, that are available and described in the manufacturer's instruction that affect ergonomics.

The sequence of activities is at the discretion of the organizer of the trials.

8.	Can the following activities be carried out without difficulty and does the helmet remain in place during each activity?		
	a) Walking at $4,0 \pm 0,5$ km/h for 5 min.	YES	NO
	b) Running rapidly at $9,0 \pm 0,5$ km/h for 1 min.	YES	NO
	c) Moving the head from side to side and up and down each 10 times while standing and during walking.	YES	NO
	d) Climbing and descending a ladder with a total vertical distance of 10 m.	YES	NO
	e) Laying out a fire hose of at least 15 m and recoiling it.	YES	NO
	f) Bending from the waist with straight legs and picking up a small object from the floor 10 times.	YES	NO

#### 6.16.2.4 Doffing

The test subject shall remove the helmet as quickly as possible once the exercises have all been completed, while being timed, and shall respond to the following question.

Several attempts at removal are permitted to ensure the test subject is fully familiar with the particular fastening system.

9.	Can you easily remove the helmet within 5 s ?	YES	NO
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#### 6.16.3 Test report

The following information shall be recorded in the test report:

- a) details of the item or items being assessed;
- b) the test subject's responses to all the questions listed under 6.16.2; and
- c) details of the ambient temperature and humidity of the test environment.

## 7 Marking

Every helmet conforming to this European Standard shall carry a marking likely to last the life time of the product and readily legible to the user with the following information:

- a) number of this European Standard;
- b) name or identification mark of manufacturer;
- c) year and quarter of manufacture;
- d) manufacturer's designation for the helmet model, this being marked on both the shell and the retention system;
- e) the 'ibook' symbol to indicate to the user that such information as size range (in centimetres), material of the shell and harness, etc. can be sourced from the users instruction manual;
- f) size or size range (in cm); and
- g) low temperature classification;

- i) \*for products satisfying the requirements for  $-10\text{ }^{\circ}\text{C}$ ,
- ii) \*\* for products satisfying the requirements for  $-20\text{ }^{\circ}\text{C}$ ,
- iii) \*\*\* for products satisfying the requirements for  $-30\text{ }^{\circ}\text{C}$ , and
- iv) \*\*\*\* for products satisfying the requirements for  $-40\text{ }^{\circ}\text{C}$ .

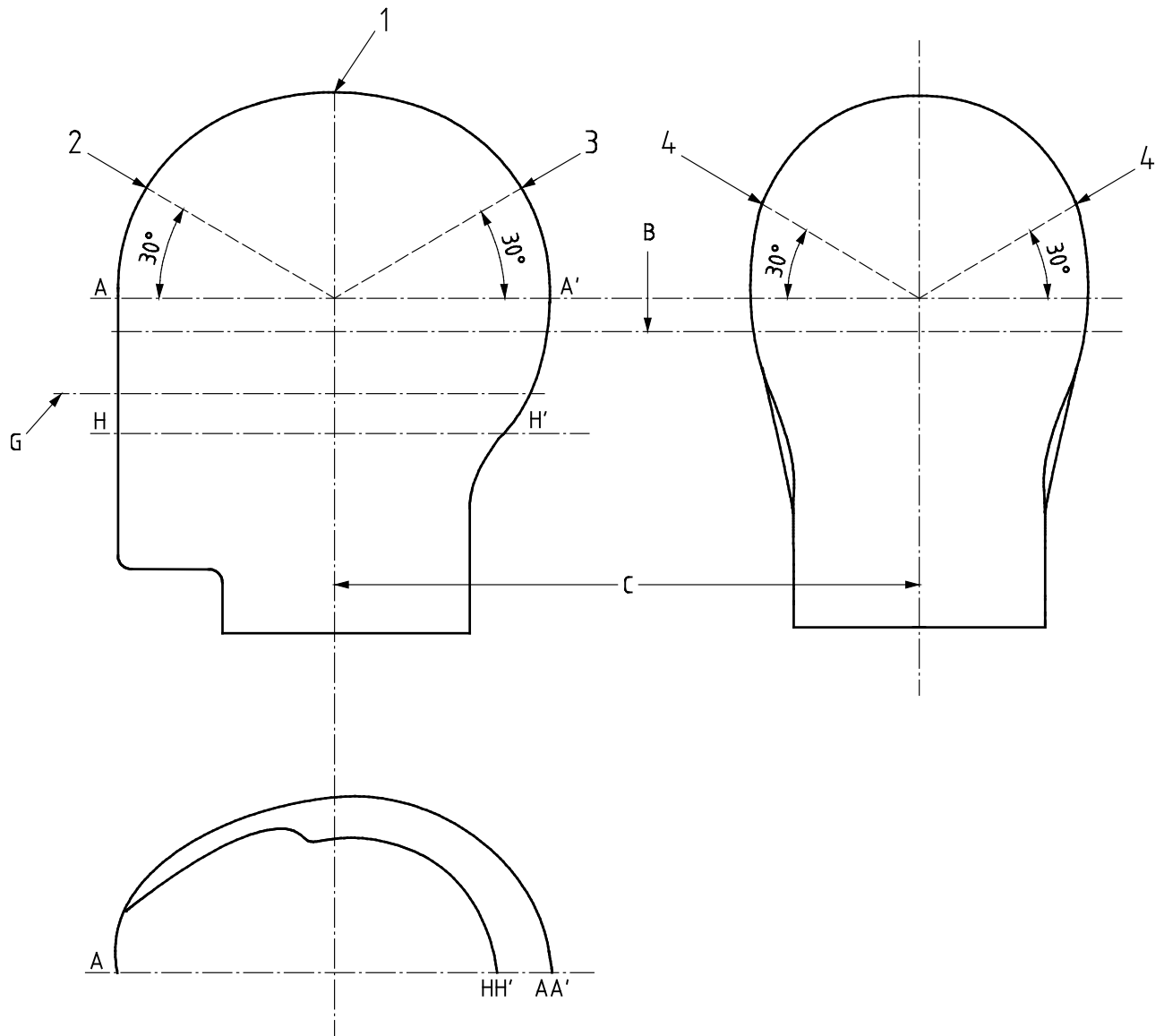
Marking shall be easily visible to the user without requiring disassembly of the helmet or removal of accessories.

## 8 Information to be supplied by the manufacturer

The following information, provided precisely and comprehensibly in the official language(s) of the country of sale, shall accompany each helmet:

- a) the name and address of the manufacturer and/or his established representative in the community;
- b) telephone and/or facsimile numbers and/or email address of the manufacturer or his authorized representative;
- c) instructions or recommendations regarding adjustment, fitting, use, cleaning, disinfection, maintenance, servicing and storage;
- d) manufacturer's type number, identification number or model number; helmet size ranges; mass of the helmet excluding accessories;
- e) number and year of this European Standard, i.e. EN 16473:2014;
- f) details of any items, as defined in 3.7 and 3.8 and appropriate spare parts, including reference to sizes and/or materials where necessary;
- g) guidance regarding the obsolescence deadline or period of obsolescence of the helmet and its components;
- h) guidance regarding details of the type of packaging suitable for transportation of the helmet;
- i) warning that the protection intended to be provided by the helmet can only be ensured when it is properly assembled and correctly fitted, and that any removable part shall not be worn separately;
- j) statement: 'Warning: The validity of the EC type-examination certificate might no longer be satisfied if a helmet marked as conforming to this European Standard is fitted with another item of personal protective equipment or with an accessory (other than as supplied by the helmet manufacturer for use with this helmet)';
- k) statement: 'This helmet conforms to the retention requirements of this European Standard when the chin strap supplied by the helmet manufacturer is worn and adjusted in accordance with these instructions.';
- l) statement: 'Helmet absorbs the energy of a blow by partial destruction of, or damage to, the helmet. Even though such damage may not be readily apparent, any helmet subjected to a severe impact should be replaced.'; and
- m) a clear description of the visual controls to apply regularly, and after each specific event, that are to be used to detect any decrease in the performance of the helmet.

The information should be easily understood and where appropriate, the use of illustrations and part numbers and descriptions is encouraged. Appropriate warnings or answers to frequently asked questions should be provided to assist the user to use the helmet correctly.



**Key**

- 1 to 4 impact points
- B reference plane
- C central vertical axis
- G basic plane
- AA', HH' See EN 960

**Figure 1 — Impact points on helmet**

## Annex A (normative)

### Conditioning and testing schedule

Table A.1 — Conditioning and testing schedule

	Sequence	1	2	3	4	5	6				
Sample	Helmet/Headform combination <sup>a</sup>	Cleaning and disinfection 6.3.2	UV ageing 6.3.3	Solvent 6.3.4	Thermal plus 6.3.5	Thermal minus 6.3.6	Wet 6.3.7	Test 1		Test 2	
1	Largest helmet and largest appropriate headform	X	X	X	X			6.5.2 Impact	Crown	6.5.3 Impacts	Lateral
2	Largest helmet and largest appropriate headform	X	X	X		X		6.5.2 Impact	Crown	6.5.3 Impacts	Lateral
3	Largest helmet and largest appropriate headform	X	X	X			X	6.5.2 Impact	Crown	6.5.3 Impacts	Lateral
4	Largest helmet and largest appropriate headform	X	X	X	X			6.6 High Speed Particles		N/A	
5	Largest helmet and largest appropriate headform	X	X	X		X		6.6 High Speed Particles		N/A	
6	Largest helmet and largest appropriate headform	X	X	X			X	6.6 High Speed Particles		N/A	
7	Smallest helmet fitting penetration test block	X	X	X	X			6.7 Penetration resistance		N/A	
8	Smallest helmet fitting penetration test block	X	X	X		X		6.7 Penetration resistance		N/A	
9	Largest helmet and smallest appropriate headform	X	X					6.14 Field of vision		6.8 Retention system effectiveness	

	Sequence	1	2	3	4	5	6		
Sample	Helmet/Headform combination <sup>a</sup>	Cleaning and disinfection 6.3.2	UV ageing 6.3.3	Solvent 6.3.4	Thermal plus 6.3.5	Thermal minus 6.3.6	Wet 6.3.7	Test 1	Test 2
10	Any helmet and appropriate largest headform	X	X					6.4 Extent of Protection	6.9 Retention system strength
11	Any helmet and appropriate headform	X	X		x			6.10 Flame resistance	N/A
12	Any helmet	X	X					6.11 Lateral Crushing	N/A
13	Any helmet and appropriate largest headform	X	X					6.12 Thermal resistance	N/A
14	Any helmet and appropriate headform	X	X					6.14.2 Conductive Headform	6.14.3 Surface Insulation
15	Any helmet and appropriate headform	X	X					6.16 Resistance to liquid chemicals	N/A
<sup>a</sup> The combination of helmet size and associated headform that provides the most unfavourable test condition for the purposes of this European Standard.									

## Annex ZA (informative)

### Relationship between this European Standard and the Essential Requirements of EU Directive 89/686/EEC

This European Standard has been prepared under a mandate given to CEN by the European Commission to provide a means of conforming to Essential Requirements of the New Approach Directive EU Directive 89/686/EEC.

Once this European Standard is cited in the Official Journal of the European Union under that Directive and has been implemented as a national standard in at least one Member State, compliance with the clauses of this European Standard given in Table ZA.1 confers, within the limits of the scope of this European Standard, a presumption of conformity with the corresponding Essential Requirements of that Directive and associated EFTA regulations.

**Table ZA.1 — Correspondence between this European Standard and EU Directive 89/686/EEC**

Clause(s)/subclause(s) of this EN	Essential Requirements (ERs) of Directive 89/686/EEC	Qualifying remarks/Notes
5.13	1.1.1 Ergonomics	
5.13	1.1.2.1 Highest level of protection possible	
4.3, 5.5, 5.7, 5.9, 5.11	1.2.1 Absence of risks and other 'inherent' nuisance factors	
4.1	1.2.1.1 Suitable constituent materials	
4.2	1.2.1.2 Satisfactory surface condition	
4.5, 5.1, 5.10, 5.13	1.2.1.3 Maximum permissible user impediment	
4.3, 5.13.2 a), 5.13.2 b)	1.3.1 Adaptation of PPE to user morphology	
6.3, 5.12	1.3.2 Lightness and design strength	
4.4, 5.12	1.3.3 Compatibility of different PPE designed for simultaneous use	
4.1, 7, 8	1.4 Information supplied by manufacturer	
5.6	2.1 PPE incorporating adjustment systems	
7	2.4 PPE subject to ageing	
5.6	2.5 PPE that may be caught up during use	
5.13.2 d)	2.7 PPE intended for emergency use or rapid installation and/or removal	
8	2.8 PPE for use in very dangerous situations	



Clause(s)/subclause(s) of this EN	Essential Requirements (ERs) of Directive 89/686/EEC	Qualifying remarks/Notes
7	2.12 PPE bearing identification marks related to health and safety	
5.2.1, 5.2.2, 5.3, 5.4	3.1.1 Impact caused by falling or projecting objects and collision of parts of the body with an obstacle	
5.8	3.2 Protection against (static) compression of part of the body	

**WARNING** — Other requirements and other EU Directives may be applicable to the product(s) falling within the scope of this European Standard.





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