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Geosynthetic clay barriers — Determination of water flux index — Flexible wall permeameter method at constant head

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Geosynthetische Tondichtungsbahnen - Bestimmung der Durchflussrate - Triaxialzellen-Methode mit konstanter Druckhöhe

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Foreword

This document (EN 16416:2013) has been prepared by Technical Committee CEN/TC 189 “Geosynthetics”, the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2014, and conflicting national standards shall be withdrawn at the latest by March 2014.

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1 Scope

This European Standard describes an index test method that covers laboratory measurement of water flux through saturated clay geosynthetic barrier (GBR-C) specimens using a flexible wall permeameter at constant head.

This test method is applicable to GBR-C products with no additional sealing layers attached.

This test method provides a measurement of flux under a prescribed set of conditions that can be used for manufacturing quality control. The test method can also be used to check conformance.

The flux value determined using this test method is not considered to be representative of the in-service flux of a GBR-C.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN ISO 9862, *Geosynthetics — Sampling and preparation of test specimens (ISO 9862)*

ISO 554, *Standard atmospheres for conditioning and/or testing — Specifications*

ISO 11465, *Soil quality — Determination of dry matter and water content on a mass basis — Gravimetric method*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1
flux
volumetric flow rate per unit area normal to the plane of the product at a defined head

[SOURCE: EN ISO 10318, 4.3.3]

4 Apparatus

The apparatus shall consist of the following.

4.1 Constant head hydraulic system

4.1.1 General

The system shall be capable of maintaining constant hydraulic pressures to within ± 2,5 % and shall include means to measure the hydraulic pressures to within the prescribed tolerance. In addition, the system shall be capable of maintaining a constant head loss across the test specimen to within ± 5 % and shall include means to measure the head loss with the same accuracy or better.

4.1.2 System de-airing

The hydraulic system shall be designed to facilitate rapid and complete removal of free air bubbles from flow lines.

4.1.3 Cell pressure system

The hydraulic system shall have the capability to apply back pressure to the specimen to facilitate saturation. The system shall be capable of maintaining the applied back pressure throughout the duration of the test. The cell pressure system shall be capable of applying, controlling, and measuring the back pressure to within ± 2,5 % of the applied pressure. The back pressure may be provided by a compressed gas supply, a deadweight acting on a piston, or any other method capable of applying and controlling the back pressure to the tolerance specified in this paragraph.

NOTE Application of gas pressure directly to a liquid will dissolve gas in the liquid. A variety of techniques are available to minimise dissolution of gas in the back pressure liquid, including separation of gas and liquid phases with a bladder and frequent replacement of the liquid with de-aired water.

4.2 Flow Measurement System

4.2.1 Accuracy of inflow and outflow

Both inflow and outflow volumes shall be measured unless the lack of leakage, continuity of flow, and cessation of consolidation or swelling can be verified by other means. Required accuracy for the flow measured over an interval of time is ± 5 %.

4.2.2 De-airing and compliance of the system

The flow-measurement system shall contain a minimum of dead space and be capable of complete and rapid de-airing. Rigid tubing shall be used so that volume change of the system in response to changes in pressure is minimised.

4.3 Permeameter cell pressure system

The system for pressurising the permeameter cell shall be capable of applying and maintaining the cell pressure to within ± 2,5 % of the applied pressure. However, the effective stress on the test specimen shall be maintained to the desired value with an accuracy of ± 5 %. The device for pressurising the cell may consist of a reservoir connected to the permeameter cell and partially filled with de-aired water, with the upper part of the reservoir connected to a compressed gas supply or other source of pressure (see NOTE).

NOTE De-aired water is commonly used for the cell liquid to minimise potential for diffusion of air through the membrane into the specimen. Other liquids, such as oils, which have low gas solubilities, are also acceptable, provided they do not react with components of the permeameter and the flexible membrane. The use of a long (approximately 5 m to 7 m) tube connecting the pressurised cell liquid to the cell can help delay the appearance of air in the cell liquid and to reduce the flux of dissolved air into the cell.

4.4 Permeameter Cell

An apparatus shall be provided in which the specimen and porous end pieces, enclosed by a flexible membrane sealed to the cap and base, are subjected to controlled liquid pressures. A schematic diagram of a typical cell is shown in Figure 1.

The permeameter cell shall allow for observation of changes in height of the specimen, either by observation through the cell wall using a suitable instrument or by monitoring of either a loading piston or an extensometer extending through the top plate of the cell bearing on the top cap and attached to a suitable measuring device.

The piston or extensometer – if used – shall pass through a bushing and seal incorporated into the top plate and shall be loaded with sufficient force to compensate for the cell pressure acting over the cross-sectional area of the piston where it passes through the seal. If deformations are measured, the deformation indicator

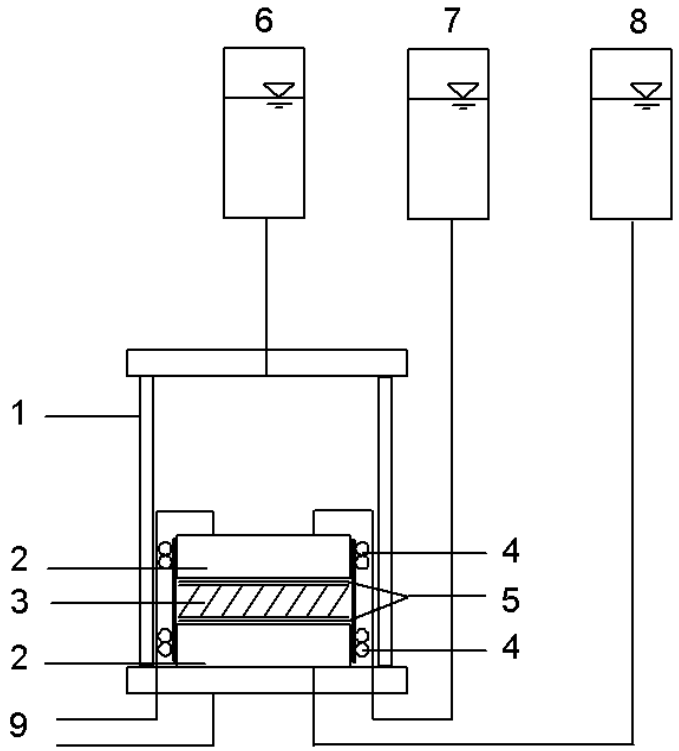
shall be graduated to 0,01 mm or better and shall have an adequate travel range. This piston or extensometer shall not restrict the swelling of the specimen.

To facilitate gas removal, and thus saturation of the hydraulic system, four drainage lines leading to the specimen, two each to the base and top cap, are recommended. The drainage lines shall be controlled by no-volume-change valves, such as ball valves, and shall be designed to minimise dead space in the lines.

4.5 Top cap and base

An impermeable, rigid top cap and base shall be used to support the specimen and provide for transmission of permeant liquid to and from the specimen. The base shall prevent leakage, lateral motion, or tilting, and the top cap shall be designed to receive the piston or extensometer, if used, such that the piston-to-top cap contact area is concentric with the cap.

The surface of the base and top cap that contacts the membrane to form a seal shall be smooth and free of scratches.



Key

1 permeameter cell
2 porous end pieces
3 specimen
4 rubber O-rings
5 filter paper
6 back pressure system
7 outflow volume measuring device
8 inflow volume measuring device
9 vent lines

Figure 1 — Permeameter cell and test set-up

4.6 Flexible membranes

The flexible membrane used to encase the specimen shall provide reliable protection against leakage. The membrane shall be carefully inspected prior to use and if any flaws or pinholes are evident, the membrane shall be discarded. To minimise restraint of the specimen, the diameter or width of the unstretched membrane shall be between 90 % and 95 % of that of the specimen. The membrane shall be sealed to each of the

specimen base and cap with two rubber O-rings for which the unstressed, inside diameter or width is less than 90 % of the diameter or width of the base and cap, or by any other method that will produce an adequate seal.

NOTE If necessary, membranes can be tested for flaws by placing them around a form sealed at both ends with rubber O-rings, subjecting them to a small air pressure on the inside, and then dipping them into water. If air bubbles come up from any point on the membrane, or if any visible flaws are observed, the membrane is not suitable for use in the test.

4.7 Porous end pieces

The porous end pieces shall be of material that is not attacked by the specimen or permeant liquid. The end pieces shall have plane and smooth surfaces and be free of cracks, chips, and non-uniformities. They shall be checked regularly to ensure that they are not clogged.

The porous end pieces shall have a diameter no greater than (100 ± 2) mm, and their thickness shall be sufficient to prevent breaking.

The hydraulic conductivity of the porous end pieces shall be substantially greater than that of the specimen to be tested such that there is no significant impedance of flow. Including the porous end pieces in the procedures described in 7.1 will ensure that no significant impedance occurs.

4.8 Filter paper

To prevent intrusion of material into the pores of the porous end pieces, one or more sheets of filter paper shall be placed between the top and bottom porous end pieces and the specimen. The hydraulic conductivity of the filter paper shall be substantially greater than that of the specimen to be tested such that there is no significant impedance of flow. Including the filter paper in the procedures set forth in 7.1 will ensure that no significant impedance occurs.

NOTE An appropriate type of filter paper is Whatman No. 1 (or equivalent).[1)]

4.9 Devices for measuring the dimensions of the specimen

Devices used to measure dimensions of the specimen other than the thickness shall be capable of measuring with an accuracy of 0,3 mm or better and shall be constructed such that their use will not disturb the specimen.

4.10 Equipment for mounting the specimen

Equipment for mounting the specimen in the permeameter cell shall include a membrane stretcher or cylinder and ring for expanding and placing O-rings on the base and top cap to seal the membrane.

4.11 Vacuum pump

This pump assists with the de-airing of the permeameter system and the saturation of the specimens.

4.12 Temperature maintaining device

Testing shall be carried out at ambient temperature that shall not vary more than ± 3 °C. This temperature shall be periodically measured and recorded, at a minimum, at the beginning of the permeation phase and at the end of the permeation phase of the test.

1) Whatman No.1 is an example of a suitable product available commercially. This information is given for the convenience of users of this European Standard and does not constitute an endorsement by CEN of this product.

5 Permeant water

The permeant water is the liquid used to permeate the test specimen. The flux through a GBR-C specimen can be substantially influenced by the permeating liquid. De-aired, de-ionised water shall be used in this test method. To prevent air dissolving back into water, de-aired water shall not be exposed to air for prolonged periods.

6 Specimen sampling and preparation

Inspect the bulk GBR-C sample to be tested and choose a representative section of the sample without any disturbance, irregularity, or damage to obtain the specimen for testing.

Place a template with a known area (for example, 0,3 m by 0,3 m) on the selected section. Cut the bulk GBR-C sample to the exact size of the template with a sharp utility knife or other suitable instrument. Carefully remove, with little or no loss of bentonite.

Take one specimen from the sample in accordance with EN ISO 9862.

Carefully place the GBR-C sample on a flat smooth surface. Cut a specimen from it with a circular cutter (100 mm ± 2 mm diameter). The following measures shall be taken to prevent loss of bentonite from the perimeter of the specimen when removing the cutter:

— the specimen shall be taken from the central part of the above sample;

— a minimum amount of water shall be added to the cut circumference and left for 1 min before the specimen is removed.

Examine the exposed edge of the specimen to verify that extraneous (trailing) geotextile fibres from the upper to the lower geotextile backings are not present to create interconnected flow pathways at the edges. To ensure that fibres from the upper and lower geotextile backings are not interconnected, the edge of the geotextile backings may be slightly trimmed using a pair of sharp scissors.

If measurement of the initial water content is required, bentonite shall be taken from the remainder of the sample after the specimen has been removed. This bentonite shall not be taken from the area of the sample to which water has been added.

7 Procedure

7.1 General

The test shall be undertaken at a temperature in accordance with ISO 554.

7.2 Head loss of apparatus

Head loss in the tubes, valves, porous end pieces, and filter paper may lead to error. To guard against such errors, the permeameter shall be assembled with no specimen inside and then the hydraulic system filled. The hydraulic pressures or heads that will be used in testing a specimen shall be applied, and the rate of flow measured with an accuracy of ± 5 %. This rate of flow shall be at least 1×10^{-5} m/s at the same hydraulic pressures or heads applied.

7.3 Specimen set-up

Cut two filter paper discs with the same diameter as the porous end pieces. Soak the two porous end pieces and filter paper discs, if used, in a container of permeant water.

Place the membrane on the membrane expander. Apply a thin coat of silicon high-vacuum grease to the sides of the end caps. Place a porous end piece on the permeameter base cap, followed by a disc of filter paper, followed by the test specimen. Place a disc of filter paper on top of the specimen, followed by a porous end piece and the top cap. Place the membrane around the specimen, and using equipment in accordance with 4.11, place two O-rings on each end cap to seal the membrane.

Attach flow tubing to the top cap, if not already attached, assemble the permeameter cell, and fill it with permeant water. Attach the cell pressure reservoir to the permeameter cell line and the hydraulic system to the influent and effluent lines. Fill the cell pressure reservoir with water, or other suitable liquid, and the hydraulic system with permeant water.

7.4 Consolidation and pressure hydration

Increase the cell pressure to 105 kPa and the hydraulic pressure to 70 kPa on both ends of the specimen. Carefully flush permeant water through the drainage lines until all visible air bubbles have been removed.

Increase the cell pressure and hydraulic simultaneously in increments of 70 kPa in 1 min intervals until a final cell pressure of 550 kPa and a hydraulic pressure of 515 kPa are obtained.

Maintain the cell pressure of 550 kPa and hydraulic pressure of 515 kPa for a period not less than 48 h to allow consolidation, swell, and hydration to occur.

7.5 Permeation

Initiate permeation by raising the pressure at the base of the specimen (producing upward flow through the test specimen) so that the pressure difference across the specimen is 15 kPa ± 0,5 kPa. This will result in an influent pressure of 530 kPa. The head loss across the test specimen shall be held constant within ± 5 %.

Determine the head loss across the specimen with an accuracy of ± 5 %.

Determine the rate of inflow and the rate of outflow with an accuracy of ± 5 %.

7.6 Termination Criteria

The following criteria shall be met for a test to be considered complete:

a) At least three values of flow rate shall be determined at regular time intervals over a time period of not less than 24 h.

b) The ratio of rate of inflow to rate of outflow shall be between 0,75 and 1,25 for the last three consecutive flow measurements.

c) There shall be no consistent trend in flow rate for the last three consecutive measurements.

d) None of the last three flow rate values shall be less than 0,75 times the average flow rate value nor greater than 1,25 times the average value.

If the flux value is greater than the expected value, it is recommended to continue the test for a longer duration (potentially two to three weeks).

8 Calculation

Calculate the flux, at the temperature *T* of the test, q_i as follows:

$$q_i = \frac{V}{At} \tag{1}$$

where

q_i is the flux, ($m^3/(m^2 \cdot s)$);

V is the quantity of flow, taken as the average of inflow and outflow, (m^3);

A is the cross sectional area of nominal 100 mm diameter porous end piece, (m^2);

t is the interval of time (s), over which the flow occurs.

The reported q_i value is computed as the arithmetic mean of the last three consecutive computed values.

To obtain the flux at 10 °C, the measured value shall be corrected by Formula (2):

$$q_{10} = q_T R_T \quad (2)$$

where

R_T is given by Formula (B.2) in Annex B.

9 Report

The report shall contain the following information:

a) reference to this European Standard;

b) name of the laboratory;

c) complete description of the project, the GBR-C product, type, name, lot number, and related identification information;

d) date of reception of the sample;

e) temperature at which the test was undertaken;

f) a description of any special problem encountered during preparation of the test specimen;

g) any deviation from this test method should be noted as well as an explanation as to the reason for such variation;

h) the flux value, q_i reported in $m^3/(m^2 \cdot s)$ (equals m/s);

i) if required, the initial and final water content of clay (measured in accordance with ISO 11465).

Annex A
(informative)

Hydraulic conductivity calculation

Provided that the GBR-C specimen is of uniform thickness, the hydraulic conductivity at the test temperature, k_T, can be calculated according to Formula (A.1):

$$k_T = \frac{q_i}{i} \tag{A.1}$$

where

q_i is the flux value in $m^3/(m^2 \cdot s)$ at test temperature T;

i is the hydraulic gradient in the test.

The hydraulic gradient i can be calculated according to Formula (A.2):

$$i = \frac{\Delta H}{d} \tag{A.2}$$

where

ΔH is the head loss across the specimen, in metres;

d is the thickness of the specimen, in metres.

Thickness should be measured immediately at the end of the test using the apparatus and following the procedure of EN ISO 9863-1 at 35 kPa using a loading plate of an area of 25 cm^2.

The value of k_T as determined in the test can be corrected to obtain the value at a reference temperature, for example 10 °C. Poiseuille's law is expressed as (see DIN 18130-1):

$$k_{10} = \frac{1,359}{1 + 0,033\,7T + 0,000\,22T^2} k_T = \alpha k_T \tag{A.3}$$

where

T is the water temperature throughout the test, in °C;

k_T is the coefficient of permeability at temperature T, in m/s;

α is a correction factor to be taken from Table A.1.

Table A.1 — Correction factors to account for the viscosity of water

Temperature *T*, in °C	5	10	15	20	25
α	1,158	1,000	0,874	0,771	0,686

Annex B
(informative)

Permittivity calculation (based on ASTM D 4491)

The permittivity at the test temperature *T*, ψ_T, can be calculated according to Formula (B.1):

$$\psi_T = \frac{q_i R_{T10}}{\Delta H} \quad \text{(B.1)}$$

where

q_i is the flux value at test temperature *T*, in $m^3/(m^2 \cdot s)$;

ΔH is the head loss across the specimen, in metres;

R_{T10} is the ratio of viscosity of water at test temperature to the viscosity of water at 10 °C, given by Formula (B.2):

$$R_{T10} = \frac{1,359}{1 + 0,033\,7T + 0,000\,22T^2} \quad \text{(B.2)}$$

Bibliography

[1] EN 14196, *Geosynthetics — Test methods for measuring mass per unit area of clay geosynthetic barriers*

[2] DIN 18130-1, *Laboratory tests for determining the coefficient of permeability of soil*

[3] ASTM D 4491, *Standard Test Methods for Water Permeability of Geotextiles by Permittivity*

[4] EN ISO 9863-1, *Geosynthetics — Determination of thickness at specified pressures — Part 1: Single layers (ISO 9863-1)*

[5] EN ISO 10318, *Geosynthetics — Terms and definitions (ISO 10318)*

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