

BS EN 16065:2011



BSI Standards Publication

**Packaging — Rigid plastic
containers — PET finish 30/25
Low (16,8)**

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National foreword

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The UK participation in its preparation was entrusted to Technical Committee PKW/0/-/10, Packaging - Plastics.

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English Version

**Packaging - Rigid plastic containers - PET finish 30/25 Low
(16,8)**Emballage - Récipients en plastique rigide - Bague PET
30/25 Basse (16,8)Verpackung - Kunststoffbehältnisse - PET-
Verschlussmundstück 30/25 flach (16,8)

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Foreword

This document (EN 16065:2011) has been prepared by Technical Committee CEN/TC 261 “Packaging”, the secretariat of which is held by AFNOR.

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Introduction

This European Standard is based on CE.T.I.E. (International Technical Centre for Bottling and Packaging) data sheet GME 30.22 (2007) [1].

Efficient packaging is of great importance for the distribution and the protection of goods. Insufficient or inappropriate packaging can lead to damage or wastage of the contents of the pack.

1 Scope

This European Standard specifies the dimensions and requirements of the 30 mm low screw finish with three (3) thread starts for flat waters and non-carbonated beverages.

This finish can be used for aseptic filling and filling with introduction of nitrogen. The dimension (16,8) is the height in millimetres from the top of finish to the bottom of the support ledge.

This finish is designed to take a tamper evident plastic closure only. During first opening, the tamper evident band will separate from the closure shell and stay on a one way bottle neck or like bottles in the returnable market, the tamper evident band will tear but will remain connected to the closure shell.

2 Dimensions

2.1 The design and dimensions of the finish shall be as shown in Figure 1.

2.2 Dimensions of the 3 thread starts 120° apart.

180° of full depth thread per lead

R 6,25 thread lead-in

R 6,25 thread run-out

Lead: 9 mm (travel per turn)

2.3 General tolerance for others radii: $\pm 0,13$ mm.

2.4 Weight on height 16,8 mm: 3,73 g (density = 1,335).

3 Requirements

The following requirements apply.

- This finish is a top, side and inside seal finish. This finish shall be smooth and free of any defects that will contribute to leaks. Flash shall not exceed 0,13 mm per side, and shall not be continuous.
- On the blown bottle, the control diameter C shall be free of any defects up to 4 mm down for the internal bore and across the sealing surface of the finish.
- Requirements for good closure application on finish:
 - 0,13 mm max. out-of-parallel sealing surface with neck support ledge is allowed;
 - an offset or vertical mismatch of thread is not to exceed 0,10 mm at the mould seam. $\varnothing T$ dimension is not measured in the depressed area.
- Variations in $\varnothing E$ are to follow uniformly those of $\varnothing T$.
- No overhang allowed at any point in 360° between $\varnothing F$ and $\varnothing G$. A flash to 0,15 mm maximum step is allowable on one side only. $\varnothing G$ does not exceed $\varnothing E$.

Bibliography

- [1] CE.T.I.E. data sheet GME 30.22 PET finish 30/25 L (16,8) C.E.T.I.E. : International Technical Centre for Bottling and related Packaging – 112 – 114 rue La Boétie 75008 Paris – www.cetie.org

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BSI Group Headquarters

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