

Explosives for civil uses —

Part 1: Terminology

The European Standard EN 13857-1:2003 has the status of a
British Standard

ICS 01.040.71; 71.100.30

National foreword

This British Standard is the official English language version of EN 13857-1:2003.

The UK participation in its preparation was entrusted to Technical Committee CII/61, Explosives for civil uses, which has the responsibility to:

- aid enquirers to understand the text;
- present to the responsible international/European committee any enquiries on the interpretation, or proposals for change, and keep the UK interests informed;
- monitor related international and European developments and promulgate them in the UK.

A list of organizations represented on this committee can be obtained on request to its secretary.

Cross-references

The British Standards which implement international or European publications referred to in this document may be found in the *BSI Catalogue* under the section entitled “International Standards Correspondence Index”, or by using the “Search” facility of the *BSI Electronic Catalogue* or of British Standards Online.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Compliance with a British Standard does not of itself confer immunity from legal obligations.

Summary of pages

This document comprises a front cover, an inside front cover, the EN title page, pages 2 to 9 and a back cover.

The BSI copyright notice displayed in this document indicates when the document was last issued.

Amendments issued since publication

Amd. No.	Date	Comments

This British Standard, was published under the authority of the Standards Policy and Strategy Committee on 25 July 2003

© BSI 25 July 2003

ISBN 0 580 42344 1

ICS 01.040.71; 71.100.30

English version

Explosives for civil uses - Part 1: Terminology

Explosifs à usage civil - Partie 1: Terminologie

Explosivstoffe für zivile Zwecke - Teil 1: Terminologie

This European Standard was approved by CEN on 7 May 2003.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

Contents

	page
Foreword.....	3
1 Scope	3
2 Terms and definitions.....	3
Annex ZA (informative) Clauses of this European Standard addressing essential requirements or other provisions of EU Directives	9

Foreword

This document (EN 13857-1:2003) has been prepared by Technical Committee CEN/TC 321 "Explosives for civil uses", the secretariat of which is held by AENOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2004, and conflicting national standards shall be withdrawn at the latest by January 2004.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative annex ZA, which is an integral part of this document.

This European Standard is one of a series of general standards on Explosives for civil uses. The other part of this series is:

EN 13857-3 Part 3: Information to be provided by the manufacturer or his authorised representative to the user.

According to the CEN/CENELEC Internal Regulations, the : Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Slovakia, Spain, Sweden, Switzerland and the United Kingdom.national standards organizations of the following countries are bound to implement this European Standard

1 Scope

This European Standard defines the key technical terms used in the European Standards developed in the field of explosives for civil uses.

2 Terms and definitions

For the purposes of this European Standard, the following terms and definitions apply:

2.1

abrasion resistance

ability to withstand the reduction of the thickness of the covering of detonator leading wires or of detonating cord or of shock tube by local friction

2.2

acceptor charge

charge of explosive receiving a stimulus from another charge

2.3

base charge

explosive mass contained in the base of a detonator and intended to provide the main output energy

NOTE A base charge normally consists of a secondary explosive, for example Pentaerythritol tetranitrate (PETN)

2.4

black powder

intimate mixture of sodium nitrate or potassium nitrate with charcoal or other carbon, with or without sulfur

2.5

blasting accessories

non-explosive devices used in blasting

NOTE Examples of blasting accessories are blasting machines, circuit testers, shot firing cable

2.6

booster

explosive device used as a donor charge to amplify the energy supplied to the acceptor charge

2.7

bridgewire

resistance wire connecting the leading wires inside an electric detonator or electro-explosive device

2.8

bulk explosive

explosive which is not cartridge and can be loaded by pouring (under gravity), pumping or pneumatic means

2.9

burning duration

time for burning through a defined length of safety fuse, in seconds

2.10

cartridge explosive

explosive enclosed in a casing (usually cylindrical) formed from paper, cardboard, plastics or other material and used in this form

2.11

crimp

compression closure at the end of a detonator to hold in place safety fuse or to secure and provide a seal for shock tube or leading wires of an electric fuse

2.12

decomposition

chemical reaction of a substance which is not a detonation, resulting in significant change in properties

2.13

deflagration

reaction of combustion through a substance at sub-sonic velocity in the reacting substance

2.14

delay element

part of a delay detonator which provides a time delay between activation of the detonator and detonation of the base charge

2.15

delay interval

difference in time between adjacent detonators in a delay series

2.16

delay number

number given to a delay detonator to show its relative position in a given series

2.17

delay time

elapsed time between the activation and detonation of a delay detonator

2.18

detonating cord

article consisting of a core of detonating explosive (usually PETN) surrounded by a flexible outer covering or clad by soft metal tube

NOTE The explosive charge in a detonating cord can vary from 1,0 g/m to 200 g/m

2.19**detonation**

reaction which moves through an explosive material at supersonic velocity in the reacting material

2.20**detonation velocity**

velocity at which the detonation travels through the explosive column or charge, in m/s

2.21**detonator**

article consisting of a small metal or plastics tube containing a primary explosives charge such as lead azide, and a secondary explosives charge such as PETN, or other combinations of explosives normally not exceeding a mass of 2 g

2.22**detonator, delay**

detonator assembly in which a time delay between activation and detonation is included

NOTE Delay detonators can be electronic, electric or non-electric

2.23**detonator, electric**

detonator assembly activated by means of an electrical current

NOTE Electric detonators include d.c. and a.c. (magnetically coupled) systems

2.24**detonator, electronic**

detonator assembly in which the time delay is achieved by means of an electronic chip activated by electric or non-electric stimuli

2.25**detonator, instantaneous**

detonator with no nominal delay time

2.26**detonator, non-electric**

detonator assembly activated by means of shock tube or other means not involving electrical stimuli as the primary mode of initiation

2.27**detonator, plain**

instantaneous detonator supplied without means of activation

NOTE Plain detonators are normally activated by means of detonating cord, safety fuse, pyrotechnic igniter, or shock tube

2.28**donor charge**

charge of explosive supplying a stimulus to another charge

2.29**explosion**

sudden release of energy producing blast effect with possible projection of fragments

NOTE The term explosion encompasses fast combustion, detonation and deflagration

- 2.30 explosive**
solid or liquid substance or mixture of substances which by intrinsic chemical reaction is capable of producing an explosion
- 2.31 extreme conditions**
conditions of high or low temperatures and/or pressures and/or humidity outside the range of applicability of the test method
- 2.32 firing current**
constant electrical direct current required to reliably activate an electric detonator, in ampere (A)
- 2.33 firing current, series**
lowest constant direct current which will reliably activate all detonators in a series-connected round
- 2.34 firing impulse**
electrical energy divided by the electrical resistance of the detonator assembly which will activate an electric detonator or electro-explosive device, expressed in mJ/ohm
- 2.35 firing time**
elapsed time between application of the firing current and the detonation of a detonator with no nominal delay time
- 2.36 flash-over voltage**
minimum direct voltage which will give electrical breakdown between the conductor system and metal casing of the detonator
- 2.37 gap test**
test to determine the greatest distance over which a donor charge is capable of initiating an acceptor charge
- 2.38 high explosive**
substance or mixture of substances that can undergo a fast internal decomposition reaction leading to a detonation in its normal use
- 2.39 initiating capability**
capacity of an explosive substance or article to transmit detonation to another substance or article under defined conditions
- 2.40 nominal delay interval**
difference in nominal delay time between adjacent delay numbers in a series of delay detonators
- 2.41 nominal delay time**
time defined by the manufacturer for a specific detonator in a delay series
- 2.42 overlap probability**
statistical probability that a delay detonator of a given delay number in a delay series will detonate out of sequence

2.43**primary explosive**

explosive substance which is sensitive to spark, friction, impact or flame and is capable of promoting initiation in an unconfined state

NOTE A primary explosive is commonly used in a detonator to initiate the secondary explosive base charge

2.44**propagation of detonation**

ability to maintain a detonation front throughout the whole mass of an explosive

2.45**propellant**

deflagrating explosive used for propulsion or for reducing drag of projectiles

NOTE Propellants can also be used as components of gas generators or other items

2.46**range of applicability of a test method**

the conditions, for example temperature or pressure, over which the test method can be performed without significant modification to the apparatus and procedure described in the relevant standard

2.47**range of validity of a test result**

the upper and lower limit of the relevant parameter, for example temperature or pressure, within which the results obtained from a test carried out under ambient conditions or the conditions specified in the test method are assumed to be applicable

2.48**relay, detonating cord**

article containing tubes with charges of pyrotechnic delay composition and explosive, used to connect detonating cords and provide a defined delay in the propagation of detonating cord

2.49**safety fuse**

article consisting of a core of fine-grained black powder surrounded by a flexible woven fabric with one or more protective coverings

NOTE A safety fuse burns on ignition at a predetermined rate without any external explosive effect

2.50**sensitiser**

substance used to increase susceptibility to initiation

2.51**sensitiveness**

susceptibility of explosive to an external stimulus such as impact, flame, friction or to a temperature, pressure, humidity condition leading to a reaction or impairment of functioning

2.52**shelf life**

time period for which an explosive or device can be stored or maintained under specific conditions before use or disposal without becoming unsafe or failing to meet specified performance criteria

2.53**shock tube**

tube usually containing a dusting of explosive charge on the inner wall capable on activation of transmitting a shock wave from one end of the tube to the other at a constant velocity and having no external explosive effect

NOTE A shock tube is commonly used as a component of detonator assemblies

2.54

surface connector

device containing an explosive charge with or without a time delay, used on the surface of a blast for transferring a signal or shock wave from one initiating unit to another or from one initiating unit to shock tube(s)

2.55

witness plate

plate, usually of metal (lead, steel or aluminium), used to detect the occurrence of a detonation or the impact of fragments or debris from an explosion

Annex ZA (informative)

Clauses of this European Standard addressing essential requirements or other provisions of EU Directives

This European Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association and supports essential requirements of EU Directive 93/15/EEC.

WARNING : Other requirements and other EU Directives may be applicable to the product(s) falling within the scope of this standard.

The clauses of this standard are likely to support requirements I.1, I.2, I.3, II.1(a)-(m), II.2A(a)-(c), II.2B(a)-(c), II.2C(a)-(f) and II.2D(a)-(c) Directive 93/15/EEC.

Compliance with this standard provides one means of conforming with the specific essential requirements of the Directive concerned and associated EFTA regulations.

BSI — British Standards Institution

BSI is the independent national body responsible for preparing British Standards. It presents the UK view on standards in Europe and at the international level. It is incorporated by Royal Charter.

Revisions

British Standards are updated by amendment or revision. Users of British Standards should make sure that they possess the latest amendments or editions.

It is the constant aim of BSI to improve the quality of our products and services. We would be grateful if anyone finding an inaccuracy or ambiguity while using this British Standard would inform the Secretary of the technical committee responsible, the identity of which can be found on the inside front cover. Tel: +44 (0)20 8996 9000. Fax: +44 (0)20 8996 7400.

BSI offers members an individual updating service called PLUS which ensures that subscribers automatically receive the latest editions of standards.

Buying standards

Orders for all BSI, international and foreign standards publications should be addressed to Customer Services. Tel: +44 (0)20 8996 9001. Fax: +44 (0)20 8996 7001. Email: orders@bsi-global.com. Standards are also available from the BSI website at <http://www.bsi-global.com>.

In response to orders for international standards, it is BSI policy to supply the BSI implementation of those that have been published as British Standards, unless otherwise requested.

Information on standards

BSI provides a wide range of information on national, European and international standards through its Library and its Technical Help to Exporters Service. Various BSI electronic information services are also available which give details on all its products and services. Contact the Information Centre. Tel: +44 (0)20 8996 7111. Fax: +44 (0)20 8996 7048. Email: info@bsi-global.com.

Subscribing members of BSI are kept up to date with standards developments and receive substantial discounts on the purchase price of standards. For details of these and other benefits contact Membership Administration. Tel: +44 (0)20 8996 7002. Fax: +44 (0)20 8996 7001. Email: membership@bsi-global.com.

Information regarding online access to British Standards via British Standards Online can be found at <http://www.bsi-global.com/bsonline>.

Further information about BSI is available on the BSI website at <http://www.bsi-global.com>.

Copyright

Copyright subsists in all BSI publications. BSI also holds the copyright, in the UK, of the publications of the international standardization bodies. Except as permitted under the Copyright, Designs and Patents Act 1988 no extract may be reproduced, stored in a retrieval system or transmitted in any form or by any means – electronic, photocopying, recording or otherwise – without prior written permission from BSI.

This does not preclude the free use, in the course of implementing the standard, of necessary details such as symbols, and size, type or grade designations. If these details are to be used for any other purpose than implementation then the prior written permission of BSI must be obtained.

Details and advice can be obtained from the Copyright & Licensing Manager. Tel: +44 (0)20 8996 7070. Fax: +44 (0)20 8996 7553. Email: copyright@bsi-global.com.