

Chimneys — Thermal and fluid dynamic calculation methods —

Part 3: Methods for the development of diagrams and tables for chimneys serving one heating appliance

The European Standard EN 13384-3:2005 has the status of a
British Standard

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National foreword

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The UK participation in its preparation was entrusted by Technical Committee B/506, Chimneys, to Subcommittee B/506/1, Chimneys general requirements, which has the responsibility to:

- aid enquirers to understand the text;
- present to the responsible international/European committee any enquiries on the interpretation, or proposals for change, and keep UK interests informed;
- monitor related international and European developments and promulgate them in the UK.

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English Version

Chimneys - Thermal and fluid dynamic calculation methods - Part 3: Methods for the development of diagrams and tables for chimneys serving one heating appliance

Conduits de fumée - Méthode de calcul thermo-aéraulique -
Partie 3 : Méthodes d'élaboration de diagrammes et de
tableaux pour les conduits de fumée desservant un seul
générateur de chaleur

Abgasanlagen - Wärme- und strömungstechnische
Berechnungsverfahren - Teil 3: Verfahren für die
Entwicklung von Diagrammen und Tabellen für
Abgasanlagen mit einer Feuerstätte

This European Standard was approved by CEN on 12 September 2005.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

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Foreword

This European Standard (EN 13384-3:2005) has been prepared by Technical Committee CEN/TC 166 “Chimneys”, the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2006, and conflicting national standards shall be withdrawn at the latest by April 2006.

This European Standard is one of a series of standards prepared by CEN/TC 166 comprising product standards and execution standards for chimneys.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

1 Scope

This European Standard gives guidance for the development of diagrams and tables which can be used to simplify the determination of the performance of chimneys serving one heating appliance in accordance with EN 13384-1. The diagrams and tables can be developed in order to assist in the design of a chimney configuration which is suitable for the desired application without undertaking the full calculation of EN 13384-1.

This European Standard does not itself provide the diagrams and/or tables for use in the design of a chimney; it provides only the method to create these diagrams and tables.

2 Normative references

The following referenced documents are indispensable for the application of this European Standard. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1443:2003, *Chimneys — General requirements*

EN 13384-1:2002, *Chimneys — Thermal and fluid dynamic calculation methods — Part 1: Chimneys serving one appliance*

EN 13384-2:2003, *Chimneys — Thermal and fluid dynamic calculation methods — Part 2: Chimneys serving more than one heating appliance*

EN 12391-1:2003, *Chimneys — Execution standard for metal chimneys — Part 1: Chimneys for non-roomsealed heating appliances*

3 Terms and definitions

For the purposes of this European Standard, the terms and definitions given in EN 1443:2003, EN 13384-1:2002, EN 13384-2:2003 and EN 12391-1:2003 apply.

4 Principle of the method

The purpose of the method is to simplify the determination of the performance of chimneys using the procedures of EN 13384-1, by the production of tables or diagrams giving the result of predetermined conditions.

The basis of the calculation is EN 13384-1. Normative Annex A gives a list of all the characteristics for which a value shall be given and how the values should be specified. Figure 1 is a diagrammatic representation of some of the symbols used in the calculation method.

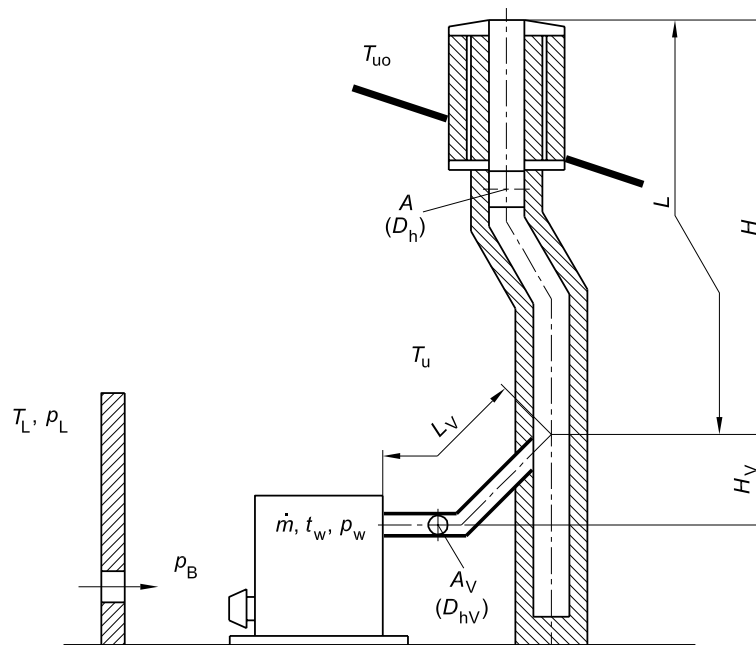


Figure 1 – Diagrammatic representation of some symbols

The method for producing a table is to undertake the calculation for a single condition and repeat the calculation for the range of parameters.

Where a diagram or table covers a range of parameters it is necessary to specify the limiting conditions e.g. for a connecting flue pipe the minimum diameter allowed and/or the maximum length, and/or number and type of bends.

A typical diagram would cover the determination of the chimney diameter for a range of chimney heights or appliance outputs for a specified construction and appliance type.

5 Procedure

Determine the range/scope for the diagram or table e.g. based on fuel type, appliance type and chimney construction.

NOTE All diagrams/tables eventually give either a chimney size for a particular application i.e. a diameter for a chimney serving a particular appliance of x kW or which appliance can be fitted to a particular chimney configuration.

Collect the data and fill in the table of the normative Annex A. For each characteristic it is necessary to specify where the value is to be identified (information source), the value or range for which the diagram or table is valid, and the values which are used for the calculation.

Annex B gives an example of the data used, and the resulting diagram for determining which appliance can be used with an existing chimney.

Annex C gives an example for producing diagrams for new built chimneys.

Annex D gives an example for producing a table for determining the maximum heat output of an appliance possible for a particular existing chimney construction, or for a new chimney the size needed for a particular appliance type and heat output.

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Undertake a single calculation according to EN 13384-1 for one value on the diagram in the table. Change the parameters and undertake as many calculations as necessary for the range/scope of the diagram or table.

6 Results

Use the results of the calculations to produce a diagram or table and give the limiting conditions for the diagram or table in any documentation accompanying the diagram or table.

Annex A
(normative)

Table A.1 - Characteristics used to produce a diagram or table based on the full calculation method

Characteristic	Symbol	Unit	Information source	Specified values/ranges	Calculation values
A.1					
Heating appliance data					
A.1.1					
Type/kind			Information source	To specify: — with or without a draught diverter / regulator — non-roomsealed/ roomsealed — natural draught or forced draught combustion — positive pressure or negative pressure (natural draught) — open fire or closed fire	
A.1.2			Information source	To specify (see EN 13384-1:2002, Table B.1)	
Kind of fuel			Information source	To specify a range or values	Minimum, maximum, steps
A.1.3					
Flue gas mass flow or	\dot{m}	kg/s	Information source	To specify a range or values	Minimum, maximum, steps
<ul style="list-style-type: none"> ● nominal heat input and 	Q_F	kW	Information source	a range or values	Minimum, maximum, steps
<ul style="list-style-type: none"> — kind of fuel 	-	-	See A.1.2		
<ul style="list-style-type: none"> — CO₂-content or 	σ (CO ₂)	%	See A.1.6		
<ul style="list-style-type: none"> ● nominal heat output and 	Q_N	kW	Spec. point if applicable	a range or values	Minimum, maximum, steps
<ul style="list-style-type: none"> — boiler efficiency 	η_w	%	Spec. point if applicable	To specify a value/values or correlation (formula, see EN 13384-1:2002, Table B.2)	
<ul style="list-style-type: none"> — kind of fuel 			See A.1.2		
<ul style="list-style-type: none"> — CO₂-content or 	σ (CO ₂)	%	See A.1.6		
<ul style="list-style-type: none"> ● fireplace opening size and 	A_F	m ²	Spec. point if applicable	a range or values	Minimum, maximum, steps

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	— relation height/width	-	-	Spec. point if applicable	To specify height ≤ or > width
A.1.4	Flue gas temperature	t_w	°C	Information source	Each lowest value of minimum, maximum, steps (For open fire places: 80 °C)
A.1.5	Minimum draught or	P_w	Pa	Information source	Each highest value (For open fire places: EN 13384-1:2002, 5.5.3)
	Maximum differential pressure	P_{wo}	Pa	Information source	Each lowest value
A.1.6	CO₂-content	σ (CO ₂)	%	Information source	To specify a value/values or see EN 13384-1:202, Tables B.2 and B.3 (For open fire places: σ (CO ₂) = 1 %)
A.1.7	Cross section/hydraulic diameter of flue gas outlet	A_w / D_{hw}	m ² /m	Information source	Each highest value.
A.2	Connecting flue pipe				
A.2.1	Shape	-	-	Information source	To specify: — round — square — rectangular
A.2.2	Internal size (cross-section)	A_v / D_{hv}	m ² /m	Information source	To specify minimum value or correlation (equation) Each lowest value
A.2.3	External size (cross-section)	D_{hav}	m	Information source	To specify maximum values (wall thickness) or correlation (equation) Each highest value
A.2.4	Total length	L_{totv}	m	Information source	To specify maximum values or correlation (equation) Each highest value
A.2.5	Effective height	H_v	m	Information source	To specify minimum values or correlation (equation) Each lowest value
A.2.6	Thermal resistance	$(1/\Lambda)_v$	m ² /KW	Information source	To specify minimum values or correlation (equation) Each lowest value
A.2.7	Roughness of material	r_v	m	Information source	To specify maximum values or correlation (equation) or material (see EN 13384-1:2002, Table B.4) Each highest value

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A.2.8 Bends				Information source	To specify kinds or a maximum $\Sigma_{V,n}$ and give possible combinations for this value or correlation (equation)	Each highest value of $\Sigma_{V,n}$
	— kinds/angles	-				
	— numbers	-				
	— Shape/angle of enlargement or reduction at the inlet from the heating appliance (adapter)	-				
A.2.9 Inlet to the chimney				Information source		
	— angle of inlet	γ	°	Information source	To specify a maximum value	Each highest value
A.3	— shape/angle of enlargement or reduction (adapter)	γ	°	Information source	To specify according to EN 13384-1:2002, Table B.8	Each highest value
	Chimney					
A.3.1 Condensate resistance class		-		Information source	To specify: — wet — dry	
A.3.2 Ventilated air gaps		-		Information source	To specify: — without — ventilated in the same direction as the flue gas — ventilated in the opposite direction as the flue gas	
A.3.3 Shape		-		Information source	To specify: — round — square — rectangular	
A.3.4 Internal size (cross-section)		A / D_h	m	Information source	To specify a value/values or range	For pressure requirement each lowest value and for temperature requirement each highest value of minimum, maximum, steps

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A.3.5	External size (cross-section)	D_{ha}	m	Information source	To specify maximum values (wall thickness) or correlation (equation)	Each highest value
A.3.6	Total length	L_{tot}	m	Information source	To specify maximum values or correlation (equation) e.g. depending on the effective height	Each highest value
A.3.7	Effective height	H	m	Information source	To specify a range or value/ values.	Each lowest value of minimum, maximum, steps
A.3.8	Areas in the boiler room	A_{ub}/L_{ub}	m^2/m	Information source	To specify minimum values or correlation (equation) e.g. depending on the total length	Each lowest value
A.3.9	Length in heated areas	L_h	m	Information source	To specify minimum values or correlation (formula) e.g. depending on the total length	Each lowest value
A.3.10	Length in unheated areas	L_u	m	Information source	To specify maximum values or correlation (formula) e.g. depending on the total length	Each highest value
A.3.11	Length external	L_o	m	Information source	To specify maximum values or correlation (equation) e.g. depending on the total length	Each highest value
A.3.12	Thermal resistance	$(1/\Lambda)$	m^2K/W	Information source	To specify minimum values or correlation (equation)	Each lowest value
A.3.13	Roughness of material	r	m	Information source	To specify maximum values or correlation (equation) or material (see EN 13384-1:2002, Table B.4)	Each highest value
A.3.14	Bends					
	- kinds/angles	-	-	Information source	To specify kinds or a maximum $\Sigma \zeta_{s,n}$ and give possible combinations for this value or Correlation (equation)	Each highest value of $\Sigma \zeta_{s,n}$
	- numbers	-	-			

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A.3.15	Chimney terminal zeta value	ζ	-	Information source	To specify a maximum value	Each highest value
A.3.16	Wind velocity pressure or location of chimney outlet	P_L	Pa	Information source	To specify: — 0 Pa — 25 Pa — 40 Pa or text according to EN 13384-1:2002, 5.10.4	Each highest value
A.3.17	Additional thermal insulation above the roof	$(1/\Lambda)_o$	m^2K/W	Information source	To specify a minimum value or correlation (equation)	Each lowest value
A.4	Ambient values					
A.4.1	External air pressure or height above sea level	p_L/z	Pa/m	Information source	To specify a minimum value maximum value	Value
A.4.2	External air temperatures	T_L	K	Information source	See EN 13384-1:2002, 5.7.1.2: e.g. $T_L = 288, 15 K$ or national data	Value
A.4.3	Ambient air temperature at the chimney outlet	T_{uo}	K	Information source	See EN 13384-1:2002, 5.7.1.3: e.g. $T_{uo} = 258, 15 K$ or 273, 15 or national data	Value
A.4.4	Other ambient air temperatures relevant to the chimney route and appliance position	T_u	K	Information source	See EN 13384-1:2002, 5.7.1.3	Value
A.5	Combustion air supply					
A.5.1	Pressure resistance according to the configuration or	PB	Pa	Information source	To specify: — with ventilation opening — without ventilation opening → a value according to EN 13384-1:2002 5.11.3 (PB = 3 Pa or 4 Pa)	Each highest value
A.5.2	Pressure resistance for combustion air pipes:			Spec. point if applicable		
A.5.2.1	Shape	-	-	Spec. point if applicable	To specify: — round — square rectangular	

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A.5.2.2	Internal size (cross-section)	D_{hb}	m	Spec. point if applicable	To specify a minimum value or correlation (equation)	Each lowest value
A.5.2.3	Length	L_B	m	Spec. point if applicable	To specify a maximum value or equation	Each highest value
A.5.2.4	Roughness of material	r	m	Spec. point if applicable	To specify maximum values or correlation (equation) or material (see EN 13384-1:2002, Table B.4)	Each highest value
A.5.2.5	Bends - kinds/angles - numbers - Grill			Spec. point if applicable	To specify kinds or a maximum $\Sigma \zeta_{s,B}$ and give possible combinations for this value or Correlation (equation)	Each highest value of $\Sigma \zeta_{s,B}$
		-	-			
		-	-			
		-	-			
A.6	Secondary air device					
A.6.1	Group	-	-	Spec. point if applicable	To specify a minimum group depending on chimney/ connecting flue pipe size according to EN 13384-1:2002, Table B.7	
A.6.2	Location			Spec. point if applicable	To specify: — in connecting flue pipe — in chimney	
A.6.3		L_{v2}	m	Spec. point if applicable	To specify a maximum value or correlation (equation)	Each highest value

Annex B
(informative)

Example for producing diagrams for existing chimneys

The scope of this example is exclusively for brick built chimneys or other single wall chimneys with a minimum wall thickness of 11,5 cm, serving oil fired appliances with forced draught burner.

Table B.1 - Characteristics used to produce the diagram for existing chimneys using the full calculation method:

Characteristic	Symbol	Unit	Information source	Specified values/ranges	Calculation values
B.1					
Heating appliance data					
B.1.1			Headline of diagram	<ul style="list-style-type: none"> — without a draught diverter — non-roomsealed — forced draught combustion — negative pressure (natural draught) 	
B.1.1.1	Type/Kind				
B.1.2	Kind of fuel		Headline of diagram	Domestic heating oil	
B.1.3	Flue gas mass flow or				
	• nominal heat input and	·	-		
	— kind of fuel	m			
	• nominal heat input and	Q _F	-		
	— kind of fuel		-		
	— CO ₂ -content or	σ (CO ₂)	-		
	• nominal heat output and	Q _N	Abscise of diagrams	0 to 100 kW	5 to 100 kW in steps of 0,5 kW
	— boiler efficiency	η _w	Brochure (see Table B.2)	Calculated with EN 13384-1:2002, Table B.2	
	— kind of fuel		See B.1.2		

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	— CO ₂ -content or				See B.1.6	
	● fireplace opening size and	A_F	m ²		-	
	— relation height/width	-	-		-	
B.1.4	Flue gas temperature	t_w	°C		Parameter in the diagram as heat loss q_A according to the flue gas temperature	$q_A = 6\%$ to 8% , $q_A \geq 8\%$ to 10% , $q_A \geq 10\%$ to 12% , $q_A \geq 12\%$
B.1.5	Minimum draught or	F_w	Pa		Headline of diagram	≤ 7 Pa
	Maximum differential pressure	F_{wo}	Pa		-	
B.1.6	CO₂-content	$\sigma(\text{CO}_2)$	%		Brochure (see Table B.2)	Calculated with EN 13384-1:2002, Tables B.2 and B.3
B.1.7	Cross section / hydraulic diameter of flue gas outlet	A_w / D_{hw}	m		Brochure (see Table B.2)	At least the value in diagram 1 depending on Q_N
B.2	Connecting flue pipe					The value in diagram 1 depending on Q_N
B.2.1	Shape	-	-		Brochure (see Table B.2)	Round
B.2.2	Internal size (cross-section)	D_{hw}	m		Brochure (see Table B.2)	$\geq D_{hw}$
B.2.3	External size (cross-section)	D_{hav}	m		Brochure (see Table B.2)	Without insulation → $= D_{hw} + 0,004$ m
B.2.4	Total length	L_{totV}	m		Brochure (see Table B.2)	$\leq 1,5$ m
B.2.5	Effective height	H_v	m		Brochure (see Table B.2)	≥ 0 m
B.2.6	Thermal resistance	$(1/\Lambda)_v$	m ² K/W		Brochure (see Table B.2)	Without insulation → $= 0$ m ² K/W
B.2.7	Roughness of material	r_v	m		Brochure (see Table B.2)	$\leq 0,001$ m
B.2.8	Bends					
	- types/angles	-	-			$\Sigma \zeta_{v,n} = 1,8 - \zeta$ for change in direction at the inlet to the chimney
	- numbers	-	-			
	-Shape/angle of enlargement or reduction at the inlet from the heating appliance (adapter)	-	-		Brochure (see Table B.2)	
B.2.9	Inlet to the chimney					
	— angle of inlet	γ	°		See B.2.8	See B.2.8
	— shape/angle of enlargement or reduction (adapter)	γ	°		Not specified → Maximum	step enlargement (EN 13384-1:2002, Table B.8, No. 7)

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B.3	Chimney										
B.3.1	Condensate resistance class	-						Headline of diagram	Dry		
B.3.2	Ventilated air gaps	-						Headline of diagram	Without		
B.3.3	Shape	-						Headline of diagram	Square		
B.3.4	Internal size (cross-section)	A / D_h	m					Headline of diagram	= 20 cm	= 0,2 m	
B.3.5	External size (cross-section)	D_{ha}	m					Brochure (see Table B.2) depending on D_h	$\leq 1,25 \cdot D_h + 0,16$ m	= 1,25 D_h + 0,16 m	
B.3.6	Total length	L_{tot}	m					Indirect with 3.13	$\Sigma \zeta_{s,n} = 0 \rightarrow$ no offsets \rightarrow	$L_{tot} = H$	
B.3.7	Effective height	H	m					Ordinate of diagram	0 to 20 m	1 m to 20 m with steps of 0,2 m	
B.3.8	Areas in the boiler room	A_{up}/L_{ub}	m^2/m					Information source	To specify minimum values or correlation (formula) e. g. depending on the total length	Each lowest value	
B.3.9	heated areas	L_{uh}	m						$L_{tot} - L_o - L_{ul} > \frac{3}{4} L_{tot}$	= $\frac{3}{4} L_{tot}$	
B.3.10	unheated areas in the building	L_{uh}	m						$\leq \frac{1}{4} L_{tot} - L_o$	= $\frac{1}{4} L_{tot} - L_o$	
B.3.11	areas external in the building	L_{ul}	m						$\leq 13\%$ of L_{tot}	= 0,13 * H	
B.3.12	Thermal resistance	$(1/\Lambda)$	m^2K/W					Brochure (see Table B.2)	$\geq 0,12$ m^2K/W	= 0,12 m^2K/W	
B.3.13	Roughness of material	r	m					Brochure (see Table B.2)	$\leq 0,005$ m	= 0,005	
B.3.14	Bends	-	-					Brochure (see Table B.2)	$\Sigma \zeta_{s,n} = 0$	$\Sigma \zeta_{s,n} = 0$	
	— kinds/angles	-	-								
	— numbers	-	-								

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B.3.15	Chimney terminal zeta value	ζ	-	Indirect with 3.13	= 0	= 0
B.3.16	Wind velocity pressure or location of chimney outlet	P_L	Pa	Brochure (see Table B.2)	= 0 Pa	= 0 Pa
B.3.17	Additional thermal insulation above the roof	$(1/\Lambda)_0$	m^2K/W	Indirect headline in accordance with brochure (see Table B.2)	≥ 0 or m^2K/W $\geq 0,1 m^2K/W$	$= 0 m^2K/W$ $= 0,1 m^2K/W$
B.4	Ambient values					
B.4.1	External air pressure or height above sea level	p_L	Pa	Brochure (see Table B.2)	$\approx 93\,200$ Pa	$= 93\,200$ Pa
B.4.2	External air temperatures	T_L	K	Brochure (see Table B.2)	$= 288,15$ K	$= 288,15$ K
B.4.3	Ambient air temperature at the chimney outlet	T_{uo}	K	Brochure (see Table B.2)	$= 273,15$ K	$= 273,15$ K
B.4.4	Other ambient air temperatures relevant to the chimney route and appliance position	T_u	K	See B.3.10	$L_u \leq \frac{1}{4} L_{tot} - L_o \rightarrow$	$T_u = 288,15$ K
B.5	Combustion air supply					
B.5.1	Pressure resistance according to the configuration or	P_B	Pa	Indirect in brochure (see Table B.2)	With ventilation opening $\rightarrow \leq 3$ Pa	$= 3$ Pa
B.5.2	Pressure resistance for combustion air pipes			-		
B.5.2.1	Shape	-	-			
B.5.2.2	Internal size (cross-section)	A_B / D_{hB}	m	-		
B.5.2.3	Length	L_B	m	-		
B.5.2.4	Roughness of material	r	m	-		
B.5.2.5	Bends					
	- types/angles	-	-			
	- numbers	-	-			
	- Grill	-	-			
B.6	Secondary air device					
B.6.1	Group	-	-	Headline of diagram	Depending on D_h	
B.6.2	Location			Brochure (see Table B.2)	In the chimney	
B.6.3	Distance from chimney inlet		m	Brochure (see Table B.2)	≤ 30 cm	$= 30$ cm

Table B.2 – Content of the brochure

Diagrams for determining which appliance can be used with an existing chimney**1 Structure of the diagrams**

These diagrams are exclusively for brick built chimneys or other single wall chimneys with a minimum wall thickness of 11,5 cm, serving oil fired appliances with forced draught burner. They are divided into:

- chimney with and without additional thermal insulation at the chimney top (surrounding layer of minimum 11,5 cm brick wall or a minimum of 3 cm additional insulation on all sides (coefficient of thermal conductivity $\lambda \leq 0,1 \text{ W/(m}\cdot\text{K)}$) or covering the chimney top with an air gap (surrounding distance between covering and chimney wall 1 cm to 5 cm) and
- a minimum draught for the heating appliances (maximum 0 Pa and 7 Pa).

The diagrams show the effective height of the chimney and the heat output of the heating appliance following the necessary flue gas temperature (150 °C to 200 °C). The lower continuous curves give the minimum height of chimneys with and without draught regulator. The upper dotted curves give the maximum possible height of chimneys without a draught regulator. The upper continuous curves give the maximum possible height of chimneys with draught regulators.

In the place which is enclosed by the curves the conditions of EN 13384-1 are fulfilled. That means that the point of intersection of heat output and effective height leads to the minimum flue gas temperature (necessary flue gas temperature) which ensures the proper working of the installation. If the actual flue gas temperature is lower than this minimum flue gas temperature, one or more conditions for the correct operation of the installation are not fulfilled.

2 Basic conditions

The diagrams are based on acceptations, algorithms, functional relations and conditions of EN 13384-1. The places which are enclosed by the curves fulfil the pressure requirements ($P_Z > P_{Ze}$ and $P_Z > P_B$) and the temperature requirement ($T_{iob} > T_p$).

3 Further conditions

The following conditions are the base of the diagrams:

General:

- | | |
|--|--|
| – flow safety coefficient | $S_E = 1,5$ |
| – correction value for temperature instability | $S_H = 0,5$ |
| – external air temperature | $T_L = 288,15 \text{ K} = 15 \text{ °C}$ |
| – ambient air temperature | $T_u = 288,15 \text{ K} = 15 \text{ °C}$ |
| – ambient air temperature for outside areas | $T_{uo} = 273,15 \text{ K} = 0 \text{ °C}$ |
| – external air pressure
(equal to a mean height above sea level) | $p_L = 93 \text{ 200 Pa}$ |
| – wind velocity pressure
(chimney terminal not in an adverse pressure zone) | $z = 325 \text{ m}$ |
| – pressure resistance of the air supply | $P_L = 0 \text{ Pa}$ |
| | $P_B \leq 3 \text{ Pa}$ |

Heating appliance:

- oil-fired heating appliances with forced draught
 - CO₂-volume-concentration following EN 13384-1:2002, Table B.2
 - round outlet at the heating appliance with hydraulic diameter
(with the nominal heat output Q_N in kW)
- $$D_{hw} \leq (0,1 + 0,0008 \cdot Q_N) \text{ m}$$
- efficiency of the heating appliance η_w following EN 13384-1:2002, Table B.2

Connecting flue pipe:

- a connecting flue pipe from steel without thermal insulation
- mean value of roughness of the inner wall $r_V \leq 0,001\text{m}$
- length $L_V = 1,5\text{ m}$
- effective height $H_V \geq 0\text{ m}$
(The effective height of the connecting flue pipe H_V can be added to the effective height of the chimney if needed)
- minimum round hydraulic diameter according to the outlet of the heating appliance $D_{hV} \geq D_{hW}$
- total amount of the coefficients of local resistance according to chart 1 $\sum \zeta_V \leq 1,8$
(widenings or narrowings at the inlet into the chimney are considered)

Chimney:

- thermal resistance $(1/\Lambda) \geq 0,12\text{ m}^2\text{K/W}$
- mean value of roughness of the inner wall $r \leq 0,005\text{ m}$
- total amount of the coefficients of local resistance $\sum \zeta = 0$
(the resistance of the draught diverter is considered by the diagrams)
- hydraulic diameter of the outer wall $D_{ha} \leq 1,25 \cdot D_h + 0,16\text{ m}$
(with the hydraulic diameter of the inner wall D_h)
- coefficient of heat transfer of the outer wall $\alpha_a \leq 10\text{ W/(m}^2\text{K)}$
(maximum 13 % of the chimney outside)

Thermal insulation of the chimney top:

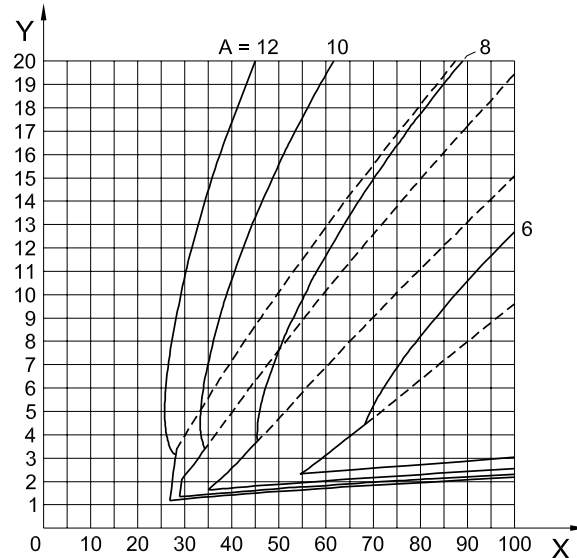
- additional thermal resistance $(1/\Lambda)_o \geq 0,1\text{ m}^2\text{K/W}$
(e.g. with surrounding layer of bricks with a thickness of 11,5 cm or a thermal insulation for example of mineral fibre with a thickness of 3 cm thickness or an air conditioned covering of the chimney top with a distance between the covering and the chimney wall of 1 cm to 5 cm)
- hydraulic diameter of the outer wall at the chimney top $D_{hao} \leq D_{ha} + 2 \cdot 0,115\text{ m}$
(with hydraulic diameter of the outer wall D_{ha})

Draught regulator:

- draught regulator according to the named class which fulfil the conditions of the diagram in EN 13384-1:2002, Annex D.
- location: at the chimney 30 cm above the inlet into the chimney. The diagrams are approximately valid for draught diverters in connecting flue pipes if the connecting flue pipe has a thermal insulation and the cross-section is equal to that of the chimney after the draught diverter.
- temperature of secondary air $T_{NL} \geq 288,15\text{ K} = 15\text{ }^\circ\text{C}$

4 Diagrams

Diagram a: graph for oil-fired heating appliances with forced draught and chimneys with quadratic or rectangular cross-section and diameter $20\text{ cm} \times 20\text{ cm}$, without thermal insulation or covering of the chimney top and with minimum draught of the heating appliance of 0 Pa .



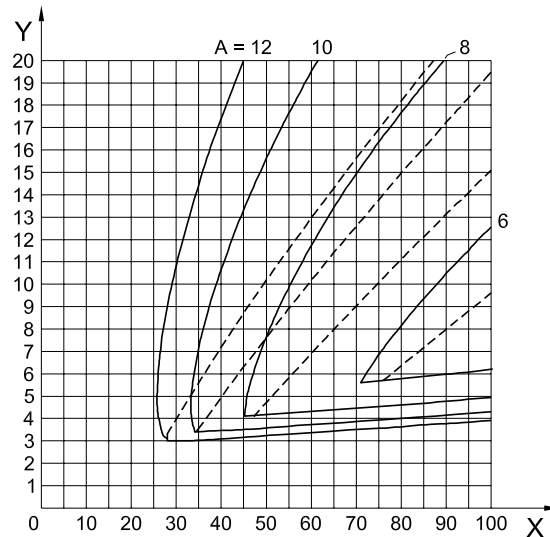
Key

Y = effective height in m

X = nominal heat output in kW

A = heat loss in percentage

Diagram b: graph for oil-fired heating appliances with forced draught and chimneys with quadratic or rectangular cross-section and diameter $20\text{ cm} \times 20\text{ cm}$, without thermal insulation or covering of the chimney top and with minimum draught of the heating appliance of max. 7 Pa .



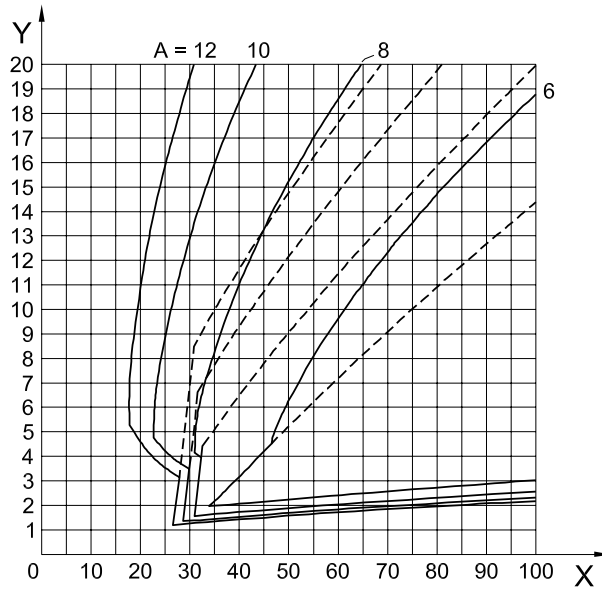
Key

Y = effective height in m

X = nominal heat output in kW

A = heat loss in percentage

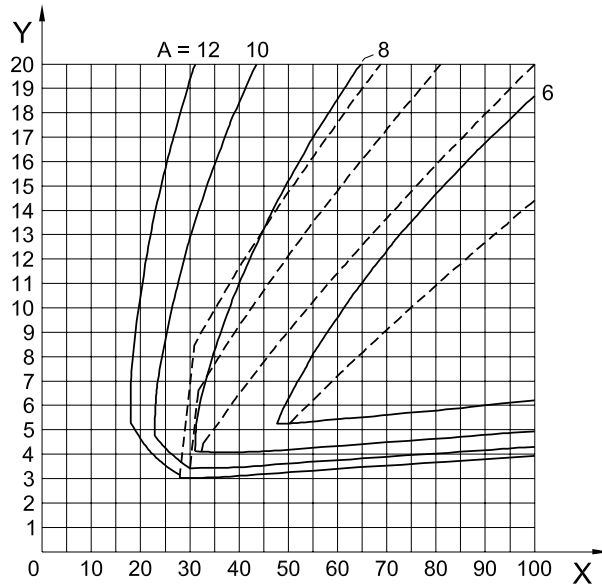
Diagram c: graph for oil-fired heating appliances with forced draught and chimneys with quadratic or rectangular cross-section and diameter 20 cm x 20 cm, with thermal insulation or covering of the chimney top and with minimum draught of the heating appliance of 0 Pa.



Key

- Y = effective height in m
- X = nominal heat output in kW
- A = heat loss in percentage

Diagram d: graph for oil-fired heating appliances with forced draught and chimneys with quadratic or rectangular cross-section and diameter 20 cm x 20 cm, with thermal insulation or covering of the chimney top and with minimum draught of the heating appliance of max. 7 Pa



Key

- Y = effective height in m
- X = nominal heat output in kW
- A = heat loss in percentage

Annex C (informative)

Example for producing diagrams for new built chimney

Table C.1 - Characteristics used to produce the diagram for a new built chimney

Characteristic	Symbol	Unit	Information source	Specified values/ranges	Calculation values
C.1 Heating appliance data					
C.1.1 Type/kind			Headline of diagram	<ul style="list-style-type: none"> — without a draught diverter — non-roomsealed — forced draught combustion — negative pressure (natural draught) Natural gas	
C.1.2 Kind of fuel			Headline of diagram	Natural gas	
C.1.3 Flue gas mass flow or		kg/s	-		
<ul style="list-style-type: none"> • nominal heat input and — kind of fuel — CO₂-content or 	Q _F	kW	-		
<ul style="list-style-type: none"> • nominal heat output and 	Q _N	kW	Ordinate of diagram	5 kW to 250 kW	5 kW to 250 kW in steps enough to produce a curve
— boiler efficiency	η _W	%	Brochure (see Table B.2)	Calculated with EN 13384-1:2002, Table B.2	
— kind of fuel			See C.1.2		
— CO ₂ -content or	σ(CO ₂)	%	See C.1.6		
<ul style="list-style-type: none"> • fireplace opening size and — relation height/width 	A _F	m ²	-		
C.1.4 Flue gas temperature	t _w	°C	Headline of diagram	≥ 140 °C to 190 °C	= 140 °C
C.1.5 Minimum draught or	P _w	Pa	Brochure (see Table B.2)	= 0 Pa	= 0 Pa
Maximum differential pressure	P _{wo}	Pa	-		
C.1.6 CO ₂ -content	σ(CO ₂)	%	Brochure (see Table B.2)	Calculated with EN 13384-1:2002, Tables B.2 and B.3	
C.1.7 Size of flue gas outlet	D _{hw}	m	Brochure (see Table B.2)	≤ D _{hw}	=D _{hw}

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C.2 Connecting flue pipe							
C.2.1	Shape	-	-	Brochure (see Table B.2)	Round		
C.2.2	Internal size (cross-section)	D_{hv}	m	Brochure (see Table B.2)	$\leq D_h$	$=D_h$	
C.2.3	External size (cross-section)	D_{hav}	m	Brochure (see Table B.2)	With insulation →	$D_{hav} = D_{hv} + 0,062$ m	
C.2.4	Total length	L_{totV}	m	Brochure (see Table B.2)	≤ 2 m	$= 2$ m	
C.2.5	Effective height	H_v	m	Brochure (see Table B.2)	$\geq 0,5$ m	$= 0,5$ m	
C.2.6	Thermal resistance	$(1/\Lambda)_v$	m ² K/W	Brochure (see Table B.2)	$\geq 0,65$ m ² K/W	$= 0,65$ m ² K/W	
C.2.7	Roughness of material	r_v	m	Brochure (see Table B.2)	$\leq 0,001$ m	$= 0,001$ m	
C.2.8	Bends	-	-	Brochure (see Table B.2)	$\Sigma \zeta_{V,n} \leq 1,8$ (inclusive change in direction at the inlet to the chimney)	$\Sigma \zeta_{V,n} = 1,8$ (inclusive change in direction at the inlet to the chimney)	
		-	-				
		-	-				
C.2.9	Inlet to the chimney	γ	°	Not specified	See C.2.8	See C.2.8	
-	angle of inlet	γ	°	Not specified → Maximum	$\leq 180^\circ$	$= 180^\circ$	(EN 13384-1:2002, Table. B.8, No. 7)

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C.3 Chimney						
C.3.1	Condensate resistance class	-	-	Brochure (see Table B.2)	Wet	
C.3.2	Ventilated air gaps	-	-	Brochure (see Table B.2)	Without	
C.3.3	Shape	-	-	Brochure (see Table B.2)	Round	
C.3.4	Internal size (cross-section)	D_h	m	Parameter of diagram	= 12 cm	= 0,12 m
C.3.5	External size (cross-section)	D_{ha}	m	Product information depending on	= $D_h + 0,24$ m	= $D_h + 0,24$ m
C.3.6	Total length	L_{tot}	m	Indirect with C.3.14	$\Sigma \zeta_n = 0 \rightarrow$ no offsets \rightarrow	$L_{tot} = H$
C.3.7	Effective height	H	m	Abscise of diagram	4 m to 30 m	4 m to 30 m in steps of 0,2 m
C.3.8	Length in the boiler room	L_{ub}	m	Indirect with C.3.9 to C.3.11	$\geq L_{tot} - 3$ m	= $L_{tot} - 3$ m
C.3.9	Length in heated areas	L_{uh}	m	Not specified \rightarrow Minimum	= 0	= 0
C.3.10	Length in unheated areas	L_{uu}	m	Brochure (see Table B.2)	≤ 2 m	= 2 m
C.3.11	Length external	L_{ul}	m	Brochure (see Table B.2)	≤ 1 m	= 1 m
C.3.12	Thermal resistance	$(1/\Lambda)$	m^2K/W	Brochure (see Table B.2)	$\geq 0,40 m^2K/W$	= 0,40 m^2K/W
C.3.13	Roughness of material	r	m	Brochure (see Table B.2)	$\leq 0,0015$ m	= 0,0015 m
C.3.14	Bends					
	— kinds/angles	-	-	Brochure (see Table B.2)	$\Sigma \zeta_n = 0$	$\Sigma \zeta_n = 0$
	— numbers	-	-			
C.3.15	Chimney terminal zeta value	ζ	-	Indirect with C.3.13	= 0	= 0
C.3.16	Wind velocity pressure or location of chimney outlet	P_L	Pa	Brochure (see Table B.2)	= 0 Pa	= 0 Pa
C.3.17	Additional thermal insulation above the roof	$(1/\Lambda)_o$	m^2K/W	Not specified \rightarrow Minimum	$\geq 0 m^2K/W$	= 0 m^2K/W
C.4 Ambient values						
C.4.1	External air pressure or height above sea level	p_L z	Pa	Brochure (see Table B.2)	≤ 400 m	400 m
C.4.2	External air temperatures	T_L	K	EN 13384-1:2002, 5.7.1.2	= 288,15 K	= 288,15 K
C.4.3	Ambient air temperature at the chimney outlet	T_{uo}	K	EN 13384-1:2002, 5.7.1.3	= 258,15 K	= 258,15 K
C.4.4	Other ambient air temperatures relevant to the chimney route and appliance position	T_u	K	EN 13384-1:2002, 5.7.1.3	Calculated with EN 13384-1:2002 Equation (11)	

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C.5	Combustion air supply	P_B	Pa	Brochure (see Table B.2)	$\leq 3 \text{ Pa}$	$= 3 \text{ Pa}$
C.5.1	Pressure resistance according to the configuration or					
C.5.2	Pressure resistance for combustion air pipes:			-		
C.5.3	Shape	-	-	-		
C.5.4	Internal size (cross-section)	D_{HB}	m	-		
C.5.5	Length	L_B	m	-		
C.5.6	Roughness of material	r	m	-		
C.5.7	Bends					
	— kinds/angles	-	-			
	— numbers	-	-			
	Grill/ducts	-	-			
C.6	Secondary air device					
C.6.1	Group	-	-	-		
C.6.2	Location			-		
C.6.3	Distance from chimney inlet	L_{V2}	m	-		

Table C.2 - Content of the brochure for determining which appliance can be used with a new chimney

1 Structure of the table	
This diagram is for a round, wet multi-wall chimney without offsets and without back ventilation for forced draught gas heating appliances. The diagram shows the diameter of the chimney related to the effective height of the chimney and the nominal heat output of the gas-heating appliance.	
2 Basic conditions	
The diagram is based on the assumptions, algorithms, functional relations and conditions of EN 13384-1.	
3 Further conditions	
The following conditions are the base of the table:	
General:	
- mean height above sea level	$z = 400 \text{ m}$
- wind velocity pressure (chimney termination not in an adverse pressure zone)	$P_L = 0 \text{ Pa}$
- pressure resistance of the air supply	$P_B \leq 3 \text{ Pa}$
Heating appliance:	
- efficiency of the heating appliance and CO ₂ content calculated with EN 13384-1:2002, Table B.2	
- minimum draught of the heating appliance	$P_w = 0 \text{ Pa}$
- Size of flue gas outlet	$D_{hw} \leq D_{hv}$
Connecting flue pipe:	
- a connecting flue pipe from steel with 3 cm thermal insulation	$(1/\Lambda)_v \geq 0,65 \text{ m}^2\text{K/W}$
- mean value of roughness of the inner wall	$r_v \leq 0,001 \text{ m}$
- length	$L_v = 2 \text{ m}$
- effective height	$H_v \geq 0,5 \text{ m}$
- minimum round hydraulic diameter according to the outlet of the heating appliance	$D_{hv} \leq D_h$
- coefficient of flow resistance due to a directional and/or cross sectional change in the flue (inclusive chimney inlet)	$\Sigma \zeta_{v,n} \leq 1,8$
Chimney:	
- Length in unheated areas	$L_u \leq 2 \text{ m}$
- Length external	$L_o \leq 1 \text{ m}$
- thermal resistance	$(1/\Lambda) \geq 0,4 \text{ m}^2\text{K/W}$
- mean value of roughness of the inner wall	$r \leq 0,0015 \text{ m}$
- no offsets	
- no terminal	
Natural gas	
Heating appliance with forced draught combustion	140 °C
t_w ≥ 140 °C to 190 °C	

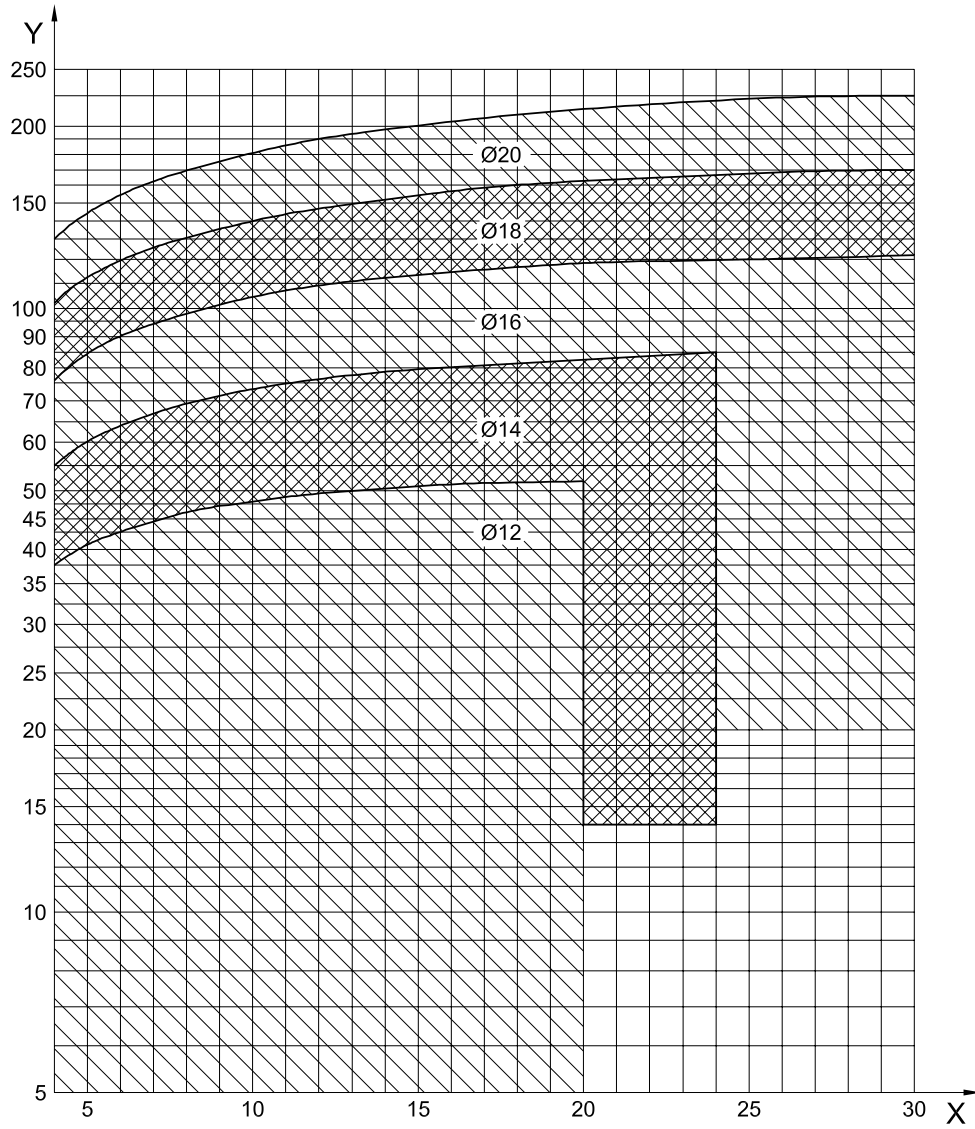


Figure C.1 - Calculation of cross-section

Key

X = effective height in m
 Y = normal heat output in kW

Annex D
(informative)

Example for producing tables for both new and existing chimney

Table D.1 - Characteristics used to produce the table for both new and existing chimneys

D.1 Heating appliance data						
D.1.1 Type/Kind					Text of brochure	— — — — with a draught diverter non-roomsealed natural draught combustion negative pressure (natural draught)
D.1.2 Kind of fuel					Text of brochure	Natural or liquid gas
D.1.3 Flue gas mass flow or				kg/s	-	
• nominal heat input and	Q_F			kW	-	
— kind of fuel	-			-	-	
— CO ₂ -content or	$\sigma(\text{CO}_2)$			%	-	
• nominal heat output and	Q_N			kW	Text of brochure	0 to 70 kW
— boiler efficiency	η_w			%	Text of brochure	≤ 83 % (efficiency directive 92-42)
— kind of fuel	-			-	See D.1.2	
— CO ₂ -content or	$\sigma(\text{CO}_2)$			%	See D.1.6	
• fireplace opening size and	A_F			m ²	-	
— relation height/width	-			-	-	
D.1.4 Flue gas temperature				°C	Text of brochure	≥ 160 °C 160 °C
D.1.5 Minimum draught or				Pa	Text of brochure	≥ 3 Pa 3 Pa
Maximum differential pressure	P_{w0}			Pa	-	
D.1.6 CO₂-content				%	Text of brochure (indirect)	Calculated with EN 13384-1:2002, Tables B.2 and B.3
D.1.7 Cross section / hydraulic diameter of flue gas outlet				m	Text of brochure	≤ D_{hw} = D_{hw}

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D.2	Connecting flue pipe								
D.2.1	Shape	-							
D.2.2	Internal size (cross-section)	D_{hv}	m		Text of brochure	Round			
D.2.3	External size (cross-section)	D_{ha}	m		Row of table	83 mm to 200 mm		0,083 m to 0,200 m in steps	
D.2.4	Total length	L_{tot}	m		Text of brochure	Without insulation →		$= D_{hv} + 0,004$ m	
D.2.5	Effective height	H_v	m		Text of brochure	≤ 3 m		$= 3$ m	
D.2.6	Thermal resistance	$(1/\Lambda)_v$	m^2K/W		Text of brochure	$\geq 0,5$ m		$= 0,5$ m	
D.2.7	Roughness of material	r_v	m		Text of brochure	Without insulation →		$= 0 m^2K/W$	
D.2.8	Bends				Text of brochure	$\leq 0,001$ m		$= 0,001$ m	
	types/angles	-	-						
	numbers	-	-						
	Shape/angle of enlargement or reduction at the inlet from the heating appliance (adapter)	-	-						
D.2.9	Inlet to the chimney								
	angle of inlet	γ	°		Not specified - maximum	$\leq 90^\circ$		$= 90^\circ$	
	shape/angle of enlargement or reduction (adapter)	γ	°		Not specified maximum	$\leq 180^\circ$		Step enlargement (EN 13384-1:2002, Table B.8, number 7)	
D.3	Chimney								
D.3.1	Condensate resistance class	-	-		Text of brochure	Dry			
D.3.2	Ventilated air gaps	-	-		Text of brochure (indirect)	Without			
D.3.3	Shape	-	-		Text of brochure	Round			
D.3.4	Internal size (cross-section)	D_h	m		Column of table	$D_h = 111$ mm to 250 mm		$= 0,111$ m to 0,250 m in steps	
D.3.5	External size (cross-section)	D_{ha}	m		Text of brochure	Single wall →		$= D_h + 0,004$ m	
D.3.6	Total length	L_{tot}	m		Indirect with D.3.13	$\Sigma \zeta_{h} = 0 \rightarrow$ no offsets →		$L_{tot} = H$	
D.3.7	Effective height	H	m		Column of table	4 m to 10 m		$= 4$ m for pressure requirement $= 10$ m for temperature requirement	

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D.3.8	Length in boiler room	L_{ub}	m				
D.3.9	Length in heated areas	L_{uh}	m		$L_{tot} - L_o - L_u$		1,5 m for pressure requirement
D.3.10	Length in unheated areas	L_{uu}	m		$\leq 1,5$ m		$= 1,5$ m
D.3.11	Length external	L_{ue}	m		Text of brochure		1 m
D.3.12	Thermal resistance	$(1/\Lambda)$	m^2K/W		Text of brochure		$= 0 m^2K/W$
D.3.13	Roughness of material	r	m		Text of brochure		$= 0,005$
D.3.14	Bends				Text of brochure		$\sum \zeta_n = 0$
	kinds/angles	-	-				
	numbers	-	-				
D.3.15	Chimney terminal zeta value	ζ	-		Text of brochure		$= 0$
D.3.16	Wind velocity pressure or location of chimney outlet	P_L	Pa		Text of brochure		$= 0$ Pa
D.3.17	Additional thermal insulation above the roof	$(1/\Lambda)_o$	m^2K/W		Text of brochure (indirect)		$= 0 m^2K/W$

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D.4	Ambient values						
D.4.1	External air pressure height above sea level	or z	m	Text of brochure	≤ 400 m		= 400 m
D.4.2	External air temperatures	T_L	K	Text of brochure	= 289,15 K (16 °C)		= 289,15 K
D.4.3	Ambient air temperature at the chimney outlet	T_{uo}	K	Text of brochure	= 273,15 K		= 273,15 K
D.4.4	Other ambient air temperatures relevant to the chimney route and appliance position	T_u	K	Text of brochure	$L_u + L_{ul} \leq \frac{1}{4} L_{tot} \rightarrow$		289,15 K
D.5	Combustion air supply						
D.5.1	Pressure resistance according to the configuration or	P_B	Pa	Text of brochure	≤ 3 Pa		= 3 Pa
D.5.2	Pressure resistance for combustion air pipes:			-			
D.5.2.1	Shape	-	-	-			
D.5.2.2	Internal size (cross-section)	A_B / D_{hB}	m^2/m	-			
D.5.2.3	Length	L_B	m	-			
D.5.2.4	Roughness of material	r	m	-			
D.5.2.5	Bends						
	- types/angles	-	-	-			
	- numbers	-	-	-			
	- grill	-	-	-			
D.6	Secondary air device						
D.6.1	Group	-	-				
D.6.2	Location						
D.6.3	Distance from chimney inlet		m				

Table D.2 – Content of the brochure for determining which appliance can be used with a new or existing chimney

1 Structure

The following table is exclusively for round dry single wall chimneys without offsets serving gas heating appliances with draught diverter (type B11BS).

The table shows the maximum nominal heat output depending on the diameter of the chimney and the diameter of the connecting flue pipe.

2 Basic conditions

The table is based on the assumptions, algorithms, functional relations and conditions of EN 13384-1 except air temperature.

3 Further conditions

The following conditions are the base of the table:

General:

– external air temperature	$T_L = 289,15 \text{ K} = 16 \text{ °C}$
– ambient air temperature	$T_u = 289,15 \text{ K} = 16 \text{ °C}$
– ambient air temperature for outside areas	$T_{uo} = 273,15 \text{ K} = 0 \text{ °C}$
– mean height above sea level	$z = 400 \text{ m}$
– wind velocity pressure (chimney termination not in an adverse pressure zone)	$P_L = 0 \text{ Pa}$
– pressure resistance of the air supply	$P_B \leq 3 \text{ Pa}$

Heating appliance:

– gas heating appliances with natural draught combustion (type B11BS)	
– natural or liquid gas	
– Maximum nominal heating appliance output	$Q_N \leq 70 \text{ kW}$
– efficiency of the heating appliance	$\eta_w \leq 83 \%$
– flue gas temperature	$t_w \geq 160 \text{ °C}$
– minimum draught	$P_w \geq 3 \text{ Pa}$

Connecting flue pipe:

– diameter range	$83 \text{ mm} \leq D_{hV} \leq 200 \text{ mm}$
– a connecting flue pipe from steel without thermal insulation	
– mean value of roughness of the inner wall	$r_V \leq 0,001 \text{ m}$
– length	$L_V = 5 \text{ m}$
– effective height	$H_V \geq 0,5 \text{ m}$
– minimum round hydraulic diameter according to the outlet of the heating appliance	$D_{hV} \geq D_{hW}$
– maximum of bends (local resistance)	1 bend (90°) or 2 bends (45°)

Chimney:

– Height range	$4 \text{ m} \leq H \leq 10 \text{ m}$
– Diameter range	$111 \text{ mm} \leq D_h \leq 250 \text{ mm}$
– thermal resistance	$(1/\Lambda) \geq 0 \text{ m}^2\text{K/W}$
– mean value of roughness of the inner wall	$r \leq 0,005 \text{ m}$
– unheated areas in the building	$\leq 1,5 \text{ m}$
– areas external to the building	$\leq 1,0 \text{ m}$
– no terminal	

Table D.1 – (concluded)

- Maximum of nominal heating output in kW

		Diameter of chimney in mm							
		111	125	139	153	167	180	200	250
Diameter of connecting flue pipe in mm	83	10,4	11,6	12,7	12,7	12,7	12,7	12,7	12,7
	97	15,1	16,2	17,4	17,4	18,5	18,5	18,5	19,7
	111	18,5	20,9	22	23,2	24,4	25,5	25,5	26,7
	125	19,7	25,5	27,8	30,2	31,3	32,5	33,6	34,8
	139	20,9	26,7	32,5	36	38,3	39,5	41,8	42,9
	153	-	29	34,8	41,8	45,3	47,6	51,1	53,4
	167	-	-	37,1	44,1	51,1	54,6	61,5	63,9
	180	-	-	-	46,4	53,4	61,5	69,7	69,7
	200	-	-	-	-	58,1	66,2	69,7	69,7

NOTE The values indicated in the table come from French experience.
Intermediate values may be interpolated.

Procedure**Existing chimney:**

You know	Height of the chimney in m Diameter of the chimney in mm Diameter of connecting flue pipe in mm
You determine	Maximum of nominal heating output in kW

New chimney:

You know	Maximum of nominal heating output in kW Height of the chimney in m (height of the building) Diameter of the connecting flue pipe (equal to size of flue gas outlet)
You determine	Diameter of the chimney in mm

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