BS EN 12933:2015



BSI Standards Publication

Chemicals used for treatment of water intended for human consumption — Chemicals for emergency use — Trichloroisocyanuric acid



BS EN 12933:2015 BRITISH STANDARD

National foreword

This British Standard is the UK implementation of EN 12933:2015. It supersedes BS EN 12933:2008 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee CII/59, Chemicals for drinking water treatment.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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Chemicals used for treatment of water intended for human consumption - Chemicals for emergency use - Trichloroisocyanuric acid

Produits chimiques utilisés pour le traitement de l'eau destinée à la consommation humaine - Produits chimiques utilisés en cas d'urgence - Acide trichloroisocyanurique

Produkte zur Aufbereitung von Wasser für den menschlichen Gebrauch - Produkte für den Notfall -Trichlorisocyanursäure

This European Standard was approved by CEN on 20 December 2014.

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Foreword

This document (EN 12933:2015) has been prepared by Technical Committee CEN/TC 164 "Water supply", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2015, and conflicting national standards shall be withdrawn at the latest by September 2015.

This document supersedes EN 12933:2008.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

Significant technical difference between this edition and EN 12933:2008 is as follows:

- a) deletion of reference to EU Directive 67/548/EEC of June 27, 1967 in order to take into account the latest Regulation in force (see [2]);
- b) 6.2 updating of risk and safety labelling according to EU Regulation [2] and its latest Adaptations to Technical Progress.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Introduction

In respect of potential adverse effects on the quality of water intended for human consumption, caused by the product covered by this European Standard:

- a) this European Standard provides no information as to whether the product may be used without restriction in any of the Member States of the EU or EFTA;
- b) it should be noted that, while awaiting the adoption of verifiable European criteria, existing national regulations concerning the use and/or the characteristics of this product remain in force.

NOTE Conformity with this European Standard does not confer or imply acceptance or approval of the product in any of the Member States of the EU or EFTA. The use of the product covered by this European Standard is subject to regulation or control by National Authorities.

1 Scope

This European Standard is applicable to trichloroisocyanuric acid used for emergency treatment of water intended for human consumption. It describes the characteristics of trichloroisocyanuric acid and specifies the requirements and the corresponding test methods for trichloroisocyanuric acid. It gives information on its use in water treatment. It also determines the rules relating to safe handling and use of trichloroisocyanuric acid (see Annex B).

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1233, Water quality - Determination of chromium - Atomic absorption spectrometric methods

EN ISO 12846, Water quality - Determination of mercury - Method using atomic absorption spectrometry (AAS) with and without enrichment (ISO 12846)

EN ISO 3696, Water for analytical laboratory use - Specification and test methods (ISO 3696)

ISO 3165, Sampling of chemical products for industrial use — Safety in sampling

ISO 6206, Chemical products for industrial use — Sampling — Vocabulary

ISO 8213, Chemical products for industrial use — Sampling techniques — Solid chemical products in the form of particles varying from powders to coarse lumps

ISO 8288:1986, Water quality — Determination of cobalt, nickel, copper, zinc, cadmium and lead — Flame atomic absorption spectrometric methods

3 Description

3.1 Identification

3.1.1 Chemical name

1,3,5-trichloro - 1,3,5 triazine - 2,4,6-trione.

3.1.2 Synonym or common names

Trichloroisocyanuric acid, TCCA.

Symclosene.

3.1.3 Relative molecular mass

232,42.

3.1.4 Empirical formula

 $C_3N_3O_3CI_3$.

3.1.5 Chemical formula

3.1.6 CAS Registry Number 1)

87-90-01.

3.1.7 EINECS reference 2)

201-782-8.

3.2 Commercial form

The product is available in various forms: powder, granules or tablets.

3.3 Physical properties

3.3.1 Appearance and odour

The product is white free-flowing powder, granules or tablets with chlorinous odour.

3.3.2 Density

The bulk density of the product is approximately:

- 1 g/cm³;
- 1,2 g/cm³ for powder and granules;
- 1,9 g/cm³ for tablets.

3.3.3 Solubility in water

The solubility of the product in water is 12 g/l at 25 °C.

3.3.4 Vapour pressure

Not applicable.

3.3.5 Boiling point at 100 kPa 3)

Not applicable, the product decomposes before fusion.

¹⁾ Chemical Abstracts Service Registry Number.

²⁾ European Inventory of Existing Commercial Chemical Substances.

³⁾ 100 kPa = 1 bar

3.3.6 Melting point

Not applicable.

3.3.7 Specific heat

 $(880 \pm 40) \text{ kJ/kg.K at } 20 \,^{\circ}\text{C}.$

3.3.8 Viscosity (dynamic)

Not applicable.

3.3.9 Critical temperature

Not applicable.

3.3.10 Critical pressure

Not applicable.

3.3.11 Physical hardness

Not applicable.

3.4 Chemical properties

The product is a strong oxidant, it is corrosive and hygroscopic; trichloroisocyanuric acid decomposes into hydrochloric acid and cyanuric acid. When dissolved in an excess of water it liberates chlorine by hydrolysis.

4 Purity criteria

4.1 General

This European Standard specifies the minimum purity requirements for trichloroisocyanuric acid used for the treatment of water intended for human consumption. Limits are given for impurities commonly present in the product. Depending on the raw material and the manufacturing process other impurities may be present and, if so, this shall be notified to the user and when necessary to relevant authorities.

Users of this product should check the national regulations in order to clarify whether it is of appropriate purity for treatment of water intended for human consumption, taking into account raw water quality, required dosage, contents of other impurities and additives used in the product not stated in this product standard.

Limits have been given for impurities and chemical parameters where these are likely to be present in significant quantities from the current production process and raw materials. If the production process or raw materials lead to significant quantities of impurities, by-products or additives being present, this shall be notified to the user.

4.2 Composition of commercial product

The commercial product shall contain at least a mass fraction of 89 % of available chlorine as calculated in accordance with the corresponding method given in 5.2.1.

4.3 Impurities and main by-products

The water content shall be less than a mass fraction of 0,15 % of product.

The sodium chloride content shall be less than a mass fraction of 0,05 % of product.

4.4 Chemical parameters

The product shall conform to the requirements specified in Table 1.

Table 1 — Chemical parameters

Element	Limit mg/kg of product		
		Type 1	Type 2
Arsenic (As)	max.	10	10
Cadmium (Cd)	max.	1	1
Chromium (Cr)	max.	6	10
Mercury (Hg)	max.	0,02	0,02
Nickel (Ni)	max.	3	5
Lead (Pb)	max.	4	15
Antimony (Sb)	max.	5	5
Selenium (Se)	max.	1	1

NOTE Cyanide, which does not exist in a strong oxidizing medium such as trichloroisocyanuric acid, is not a relevant chemical parameter. Pesticides and polycyclic aromatic hydrocarbons are not by-products of the manufacturing process. For parametric values of trichloroisocyanuric acid on trace metal content in drinking water, see [1].

5 Test methods

5.1 Sampling

Observe the general recommendations of ISO 3165 and take account of ISO 6206. Prepare the laboratory sample(s) required by the relevant procedure described in ISO 8213.

5.2 Analysis

5.2.1 Determination of available chlorine (main product)

5.2.1.1 Principle

The available chlorine is determined by measuring active chlorine in the sample. The oxidizing chlorine reacts with potassium iodide releasing iodine which is then titrated with sodium thiosulfate standard volumetric solution in the presence of starch indicator solution.

5.2.1.2 Reagents

All reagents shall be of a recognized analytical grade and the water used shall conform to grade 3 in accordance with EN ISO 3696.

5.2.1.2.1 Potassium iodide crystals (KI).

5.2.1.2.2 Glacial acetic acid.

5.2.1.2.3 Sodium thiosulfate standard volumetric solution, $c(Na_2S_2O_3.5H_2O) = 0.1$ mol/l.

Standard volumetric solutions of sodium thiosulfate are commercially available; eventually they have to be diluted.

Alternatively a standard volumetric solution may be prepared by the following procedure:

Dissolve 24,8 g $Na_2S_2O_3.5H_2O$ in a 1 000 ml one-mark volumetric flask in about 0,75 l water. After the temperature has equalized make up to the mark with water and mix thoroughly.

To standardize: Weigh, to the nearest 0,1 mg, 3,600 g (m) of dry potassium iodate. Dissolve in water in a 1 000 ml one-mark volumetric flask, make up to the mark with water and mix (standard reference solution $c(1/6 \text{KIO}_3) = 0,1 \text{ mol/l}$). Place 200 ml of water in a 500 ml stoppered conical flask, add $(2 \pm 0,5)$ g of potassium iodide and stir to dissolve. Then introduce, by means of a pipette, 10,0 ml of sodium thiosulfate solution for standardization, add (15 ± 1) ml of hydrochloric acid solution (diluted 1 + 1 by volume) and (5 ± 1) ml of starch solution (5.2.1.2.4).

Titrate immediately with the potassium iodate standard reference solution until the appearance of a blue coloration persisting for at least 30 s occurs. Record the volume (V_1) of iodate used.

The actual concentration, c, of the sodium thiosulfate standard volumetric solution (Na₂S₂O₃.5H₂O), expressed in moles per litre is given by the following formula:

$$c = \frac{V_1 \times c_1}{V} \tag{1}$$

where

- is the concentration, expressed in moles per litre, of the potassium iodate standard reference solution [$c(1/6 \text{ KIO}_3) = 0.1 \text{ mol/l}$];
- V is the volume, in millilitres, of the sodium thiosulfate standard volumetric solution used for the standardization (V = 10 ml);
- V_1 is the volume, in millilitres, of potassium iodate standard reference solution used in the titration.

5.2.1.2.4 Starch solution, mass fraction 1 %.

Make a slurry with $(1 \pm 0,1)$ g starch and (5 ± 1) ml water. Add (90 ± 5) ml boiling water to the slurry. Stir to dissolve it and cool the solution. This solution needs refrigeration to avoid the decomposition of the starch which results in a vague end point. Keep the solution cool and use it within one week.

NOTE Commercial indicators for iodine titration exist and may be used in place of the specified starch solution provided that their efficiency has been previously tested.

5.2.1.3 Apparatus

Ordinary laboratory apparatus and glassware

5.2.1.4 Procedure

5.2.1.4.1 Test portion

Weigh, to the nearest 0,1 mg, 0,25 g of the laboratory sample (m_0) into a tared stoppered weighing bottle.

5.2.1.4.2 Determination

Transfer the test portion to a 200 ml volumetric flask.

Add 10 ml of water and 10 ml of glacial acetic acid (5.2.1.2.2), stir for 5 min and then add 100 ml of water and 2 g of potassium iodide (5.2.1.2.1), and mix to dissolve and wait 10 min. Titrate with the sodium thiosulfate standard volumetric solution (5.2.1.2.3) to a light yellow colour. Add 5 ml of the starch solution (5.2.1.2.4) and continue titration to the disappearance of the blue black colour. Record the volume (V_1) of the sodium thiosulfate standard volumetric solution used.

5.2.1.5 Expression of results

The available chlorine (Cl_2) content, C_1 , expressed as a mass fraction in %, is given by the following formula:

$$C_1 = \frac{V_1 \times 0,003545 \times c}{m_0} \times 100 \tag{2}$$

where

 V_1 is the volume, in millilitres, of the sodium thiosulfate standard volumetric solution (5.2.1.2.3) used for the titration;

 m_0 is the mass, in grams, of the test portion (5.2.1.4.1);

0,003545 is the mass, in grams, of chlorine (Cl_2) corresponding to 1,00 ml of sodium thiosulfate solution, $c(Na_2S_2O_3.5H_2O) = 0.1$ mol/l;

is the actual concentration expressed in moles per litre, of the sodium thiosulfate standard volumetric solution (5.2.1.2.3).

5.2.1.6 Accuracy

c

The result is accurate to within ± 0,1 %.

5.2.2 Impurities

5.2.2.1 Water

5.2.2.1.1 Principle

The water content in trichloroisocyanuric acid is determined by the mass loss after heating in an oven. The temperature is set at a low level because trichloroisocyanuric acid can lose chlorine on heating.

5.2.2.1.2 Apparatus

Oven made of aluminium, provided with a means of circulating the air inside.

5.2.2.1.3 **Procedure**

Weigh 10 g of the laboratory sample (m_1) to the nearest 0,001 g, in a glass evaporating dish (diameter 150 mm).

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Put it in the ventilated oven at 105 °C for 4 h.

Allow to cool in a desiccator and weigh again.

5.2.2.1.4 Expression of results

The water content (w), expressed as a mass fraction in % is given by the following formula:

$$w = \left(\frac{m_1 - m_2}{m_1}\right) \times 100\tag{3}$$

where

 m_1 is the mass, in grams, before drying;

 m_2 is the mass, in grams, after drying.

5.2.2.2 Sodium chloride

5.2.2.2.1 General

This method applies to products with sodium chloride contents in the range of mass fraction from 0% to 0.05%.

5.2.2.2. Principle

The trichloroisocyanuric acid is acidified and then digested to remove all traces of available chlorine. Sodium is analysed in solution by atomic absorption spectrometry.

5.2.2.2.3 Reagents

All reagents shall be of a recognized analytical grade and the water used shall conform to grade 3 in accordance with EN ISO 3696.

5.2.2.3.1 Sulfuric acid concentrated (H₂SO₄), mass fraction 95 % minimum.

5.2.2.3.2 Sodium standard stock solution, c (Na) = 1 000 μ g/ml.

Weigh 2,542 1 g of sodium chloride that has been previously dried for 1 h at 110 °C. Dissolve with water and make up to the mark with water in a 1 000 ml one-mark volumetric flask. Mix well.

5.2.2.2.4 Apparatus

Ordinary laboratory apparatus and glassware, together with the following:

5.2.2.2.4.1 Atomic absorption spectrometer equipped with sodium hollow cathode lamp.

5.2.2.2.4.2 Hot plates.

5.2.2.2.5 Procedure

5.2.2.2.5.1 Test portion

Weigh, to the nearest 0,1 mg, 2,5 g of the laboratory sample (m_3) into a tared stoppered weighing bottle.

5.2.2.5.2 Determination

Transfer the test portion to a 250 ml beaker. Dilute with 25 ml of water.

Mix and then add 10 ml of the concentrated sulfuric acid (5.2.2.2.3.1) and place on a hot plate (5.2.2.2.4.2) and boil until the salt begins to precipitate. Rinse the inside of the beaker with water.

Transfer to a 250 ml volumetric flask and make up to the mark with water and mix well.

Measure the absorbance of the solution on the atomic absorption spectrometer (5.2.2.2.4.1) with sodium hollow cathode lamp at a wavelength of 330,2 nm with slit setting at "4" using an air-acetylene flame.

5.2.2.2.5.3 Calibration

Transfer accurately from the sodium standard solutions (5.2.2.2.3.2) 1,0 ml, 2,0 ml, 3,0 ml, 4,0 ml, 5,0 ml, and 10,0 ml portions to a series of 100 ml volumetric flasks, make up each to the mark with water and mix well. Prepare a calibration blank.

Measure the absorbance of each calibration solution as described in 5.2.2.2.5.2, and prepare a calibration graph.

5.2.2.2.6 Expression of results

The sodium chloride content, (C_2) , expressed as a mass fraction in % of product is given by the following formula:

$$C_2 = \frac{c \times 100 \times 20 \times 2,5421}{m_3 \times 10000} \tag{4}$$

where

 m_3 is the mass, in grams, of the test portion;

c is the concentration, in micrograms per millilitre, of sodium in the test portion as determined from the calibration graph.

5.2.2.2.7 Repeatability limit

The absolute difference between two single test results, obtained under repeatability conditions, shall not be greater than the repeatability value, r, as calculated from the following formula:

$$r = 0.025 z \tag{5}$$

where

z is the mean of the two results, expressed in mass fraction in %.

NOTE 1 A 98,3 % to 100,7 % recovery was obtained at Na content of a mass fraction of 20 %.

NOTE 2 Repeatability conditions are conditions where mutually independent test results are obtained with the same method on identical test material in the same laboratory by the same operator using the same equipment within short intervals of time.

5.2.3 Chemical parameters

5.2.3.1 Determination of antimony (Sb), arsenic (As), cadmium (Cd), chromium (Cr), lead (Pb), nickel (Ni) and selenium (Se)

5.2.3.1.1 Principle

The elements arsenic, antimony, cadmium, chromium, lead, nickel and selenium are determined by atomic absorption spectrometry.

5.2.3.1.2 Reagents

All reagents shall be of a recognized analytical grade and the water used shall conform to the grade 3 specified in EN ISO 3696.

5.2.3.1.2.1 Nitric acid, concentrated, density $\rho = 1.42$ g/ml.

5.2.3.1.3 Procedure

5.2.3.1.3.1 Test portion

Weigh, to the nearest 0,01 g, 20 g (m_4) of the laboratory sample into a 100 ml one mark volumetric flask.

5.2.3.1.3.2 Test solution

Add 1 ml of nitric acid (5.2.3.1.2.1) to the test portion, dilute with a few millilitres of water and mix. Make up to the mark with water and homogenize.

5.2.3.1.3.3 Determination

Determine the content of chemical parameters in the test solution (5.2.3.1.3.2) in accordance with the following methods:

- Cd, Ni and Pb: In accordance with ISO 8288:1986, Method A;
- Cr: In accordance with EN 1233;
- As, Se and Sb: In accordance with the method given in Annex C.

These methods provide an interim result (y) expressed in milligrams per litre which needs to be converted to give the final concentration according to the Formula (6) in 5.2.3.1.4.

5.2.3.1.4 Expression of results

From the interim result (y) determined (see 5.2.3.1.3.3), the content, C_3 of each chemical parameter in the laboratory sample expressed in milligrams per kilogram of product is given by the following formula:

$$C_3 = y \times \frac{V}{m_4} \times \frac{100}{C_1} \tag{6}$$

where

y is the interim result (5.2.3.1.3.3);

V is the volume, expressed in millilitres, of the test solution (5.2.3.1.3.2) (= 100 ml);

 m_4 is the mass, expressed in grams, of the test portion;

 C_1 is the available chlorine content in mass fraction of product (see 5.2.1.5).

5.2.3.2 Determination of the mercury content (Hg)

5.2.3.2.1 **Principle**

The element mercury is determined by flameless atomic absorption spectrometry in accordance with EN ISO 12846.

5.2.3.2.2 Reagents

All reagents shall be of a recognized analytical grade and the water used shall conform to the grade 3 specified in EN ISO 3696.

- **5.2.3.2.2.1** Potassium permanganate solution, $c(KMnO_4) = 50 g/l$.
- **5.2.3.2.2.2 Sulfuric acid**, concentrated, density $\rho = 1.84$ g/ml.
- **5.2.3.2.2.3 Hydroxylammonium chloride**, solution $c(NH_2OH.HCI) = 100 \text{ g/l.}$
- **5.2.3.2.2.4 Potassium dichromate solution**, $c(K_2Cr_2O_7) = 4$ g/l in volume fraction 50 % nitric acid solution.

5.2.3.2.3 **Procedure**

5.2.3.2.3.1 Test portion

Weigh, to the nearest of 0,01 g, 10 g (m_5) of the laboratory sample into a glass beaker.

5.2.3.2.3.2 Test solution

Quantitatively transfer the test portion to a 100 ml (V_1) volumetric flask. Make up to the mark with water (solution A).

Pipette 10 ml of the solution A. Transfer into a 250 ml conical flask, add 60 ml of water, 20 ml of a potassium permanganate solution (5.2.3.2.2.1) and five 1 ml portions of sulfuric acid (5.2.3.2.2.2). Bring to the boil and maintain boiling for 10 min. Allow to cool. Just dissolve the precipitate (MnO_2) with hydroxylammonium chloride (5.2.3.2.2.3), add 5 ml of the potassium dichromate solution (5.2.3.2.2.4) and transfer into a 100 ml (V_2) volumetric flask. Make up to the mark with water and mix.

5.2.3.2.3.3 Determination

Proceed as described in EN ISO 12846.

5.2.3.2.4 Expression of results

The interim result for mercury content (y) expressed in milligrams per litre is given by the following formula:

$$y = y_{\mathsf{A}} \times \frac{V_2}{10} \tag{7}$$

where

 y_A is the result obtained in 5.2.3.2.3.3, for the concentration of mercury in the test solution, expressed in milligrams per litre;

 V_2 is the volume in millilitres of the test solution.

The mercury content, C_4 , in milligrams per kilogram of product is given by the following formula:

$$C_4 = y \, \frac{V_1}{m_5} \times \frac{100}{C_1} \tag{8}$$

where

y is the interim result for mercury content;

 m_5 is the mass, expressed in grams, of the test portion;

 C_1 is the available chlorine content in mass fraction (see 5.2.1.5);

 V_1 is the volume in millilitres of the solution A (see 5.2.3.2.3.2).

6 Labelling - Transportation - Storage

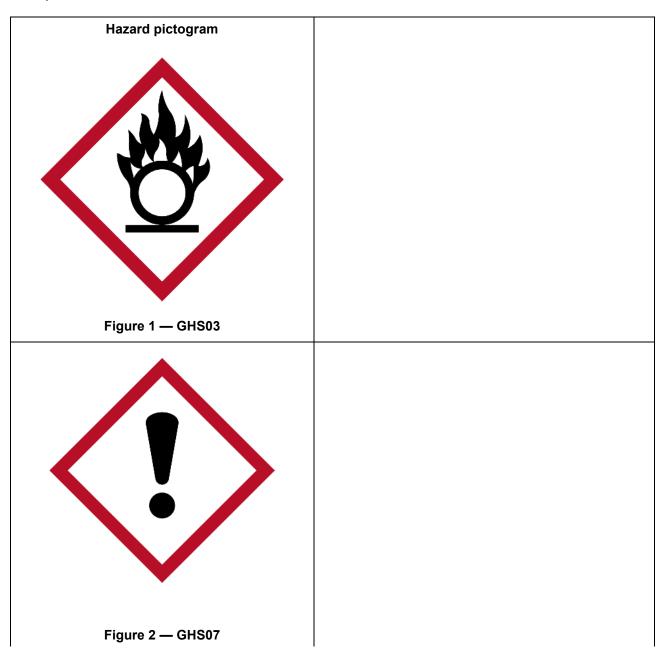
6.1 Means of delivery

The product shall be delivered in fibre or polyethylene drums, big bags or semi-bulk containers.

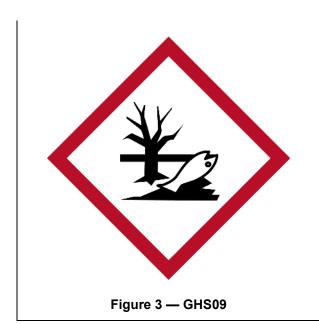
In order that the purity of the product is not affected, the means of delivery shall not have been used previously for any different product or it shall have been specially cleaned and prepared before use.

6.2 Labelling according to the EU legislation ⁴⁾

The following labelling requirements shall apply to trichloroisocyanuric acid at the date of publication of this European Standard.



⁴⁾ See [2]



— Signal word: Danger

— Hazard statements:

H272: May cause fire or explosion; strong oxidizer

H302: Harmful of swallowed

H319: Causes serious eye irritation

H335: may cause respiratory irritation

H410: Very toxic to aquatic life with long lasting effects

Precautionary statements ('P statements') should be provided by the company being responsible for the marketing of the substance. They should be indicated on the packaging label and in the extended safety data sheet (eSDS) of the substance.

The legislation [2], and its amendments for the purposes of its adaptation to technical and scientific progress contain a list of substances classified by the EU. Substances not listed in this regulation should be classified on the basis of their intrinsic properties according to the criteria in the regulation by the person responsible for the marketing of the substance.

6.3 Transportation regulations and labelling

Trichloroisocyanuric acid is listed as UN Number ⁵⁾ 2468 and classified as dangerous good.

- RID ⁶⁾: class 5.1, classification code O₂, packing group II;
- ADR ⁷): class 5.1, classification code O₂, packing group II;
- IMDG ⁸⁾: class 5.1:
- IATA ⁹⁾: class 5.1.

6.4 Marking

The marking shall include the following:

- the name "trichloroisocyanuric acid" or "Symclosene", trade name and type;
- the net mass:
- the name and the address of supplier and/or manufacturer;
- the statement "This product conforms to EN 12933".

⁵⁾ United Nations Number.

⁶⁾ Regulations concerning International carriage of Dangerous goods by rail.

⁷⁾ European Agreement concerning the international carriage of Dangerous goods by Road.

⁸⁾ International Maritime transport of Dangerous Goods.

⁹⁾ International Air Transport Association.

6.5 Storage

6.5.1 General

The product shall be stored in original packages firmly closed in a cool dry place, away from any sources of heat or incompatible materials.

6.5.2 Long term stability

When stored in above conditions, the product is stable for at least three years.

6.5.3 Storage incompatibilities

Store	preferably	alone,	keep	away	from:
-------	------------	--------	------	------	-------

_	water, moisture;
_	nitrogenated products;
_	organic solvents;
_	hydrocarbons;
_	peroxides;
_	hypochlorites;

Annex A

(informative)

General information on trichloroisocyanuric acid

A.1 Origin

A.1.1 Raw materials

Trichloroisocyanuric acid is manufactured from isocyanuric acid (CNOH)₃, sodium hydroxide (NaOH) and chlorine (Cl₂).

A.1.2 Manufacturing process

Trichloroisocyanuric acid is produced by chlorination of trisodium cyanurate (Na₃(NCO)₃) using chlorine (Cl₂).

Trisodium cyanurate is obtained by action of sodium hydroxide on isocyarunic acid.

A.2 Use

A.2.1 Function

The product is a water treatment chemical for emergency use, used as disinfectant by generation of hypochlorous acid through hydrolysis:

$$C_3N_3O_3CI_3 + 3H_2O \rightarrow C_3N_3O_3H_3 + 3HOCI$$
 (A.1)

A.2.2 Form in which it is used

The product is used in solution up to approximately at mass fraction of 1 % in water.

A.2.3 Treatment dose

Subject to local regulations, depending on the quality of the water to be treated, usually the concentration of active chlorine does not exceed a few tenths of mg/l.

A.2.4 Means of application

Pre-dissolution and automatic feeding using metering pumps.

A.2.5 Secondary effects

The secondary effects include the following:

- oxidation of iron, manganese and ammonium compounds;
- slight increase of "Kjeldahl" nitrogen;
- slight increase in the chloride content;
- odour and colour removal;
- oxidation of organic compounds.

A.2.6 Removal of excess product

Removal by using an aqueous solution of sodium sulfite or sodium hydrogenosulfite. Passing through activated carbon is also effective.

Annex B

(normative)

General rules relating to safety

B.1 Rules for safe handling and use

The supplier shall provide current safety instructions.

B.2 Emergency procedures

B.2.1 First aid

- a) in case of contact with skin:
 - 1) removed the product in excess;
 - 2) rinse immediately with cold water for 25 min;
 - 3) removed the contaminated clothes;
- b) in case of contact with eyes:
 - 1) rinse immediately with cold water for about 30 min;
 - 2) seek medical advice immediately;
- c) in case of inhalation:
 - 1) place the affected person at rest away from the polluted area;
 - 2) place in reclining position;
 - 3) seek medical advice immediately;
- d) in case of ingestion:
 - 1) gently clean the mouth with a clean linen;
 - 2) give large quantity of water to drink if the person is conscious;
 - 3) place the person in a safe position in case of loss of consciousness;
 - 4) seek medical advice immediately.

B.2.2 Spillage

Collect and store in separate containers. Do not accumulate the spilled material, and do not dispose of it via a rubbish bin or drains. Disposal shall be carried out in accordance with the local regulations.

B.2.3 Fire

The material is not combustible, but due to the formation of oxygen as decomposition by-product it will support combustion. Use air-independent respiratory equipment for firefighting. Use water to extinguish fire and to cool containers exposed to fire. Do not use dry chemical extinguishers containing ammonium compounds, e.g. monoammonium phosphate.

Annex C

(normative)

Determination of arsenic, antimony and selenium (atomic absorption spectrometry hydride technique)

SAFETY PRECAUTIONS — Arsenic, antimony and selenium and their hydrides are toxic. Handle with care.

C.1 General principle

Arsenious acid, antimonic acid and selenious acid, the As(III), Sb(III) and Se(IV) oxidation states of arsenic, antimony and selenium, respectively, are instantaneously converted by sodium borohydride reagent in acid solution to their volatile hydrides. The hydrides are purged continuously by argon or nitrogen into an appropriate atomizer of an atomic absorption spectrometer and converted to the gas-phase atoms. The sodium borohydride reducing agent, by rapid generation of the elemental hydrides in an appropriate reaction cell, minimizes dilution of the hydrides by the carrier gas and provides rapid, sensitive determinations of arsenic, antimony and selenium.

The sample is digested to solubilize particulate As, Sb and Se. The digested solutions are treated separately for determination of As, Sb and Se to convert them to As(III), Sb(III) and Se(IV) oxidation states respectively.

C.2 Interferences

Interferences are minimized because the As, Sb and Se hydrides are removed from the solution containing most potential interfering substances. Slight response variations occur when acid matrices are varied. Control these variations by treating standards and samples in the same manner. Low concentrations of noble metals (approximately 100 µg/l of Ag, Au, Pt, Pd, etc.) concentrations of Cu, Ni and Pb at or greater than 1 mg/l, and concentrations between 0,1 mg/l and 1 mg/l of hydride-forming elements (Bi, Sn and Te) can suppress the response of As, Sb and Se hydrides due to the formation of mixed metal – As-Sb or -Se compounds. The presence of As, Sb and Se in each other's matrices can cause similar suppression. Reduced nitrogen oxides resulting from HNO₃ digestion and nitrite also can suppress instrumental response for all elements. Large concentrations of iodide interfere with the Se determination by reducing Se to its elemental form. Do not use any glassware for determining Se that has been used with iodide reduction of As(V).

C.3 Reagents

All reagents shall be of a recognized analytical grade and the water used shall conform to grade 3 in accordance with EN ISO 3696.

C.3.1 Sodium tetrahydroborate (sodium borohydride).

Dissolve 8 g NaBH₄ in 200 ml of NaOH, c(NaOH) = 0,1 mol/l. Prepare fresh daily.

C.3.2 Sodium iodide, prereductant solution.

Dissolve 50 g Nal in 500 ml water. Prepare fresh daily.

- **C.3.3** Sulfuric acid, solution $c(H_2SO_4) = 9 \text{ mol/l.}$
- **C.3.4** Sulfuric acid, solution $c(H_2SO_4) = 1.25 \text{ mol/l.}$

Cautiously add 35 ml sulfuric acid, density (ρ) = 1,84 g/ml to about 400 ml water, allow to cool, and adjust volume to 500 ml.

- **C.3.5** Nitric acid, density (ρ) = 1,42 g/ml.
- **C.3.6** Perchloric acid, density (ρ) = 1,66 g/ml.
- **C.3.7** Hydrochloric acid, density (ρ) = 1,16 g/ml.
- **C.3.8** Argon (or nitrogen), commercial grade.
- **C.3.9 Hydrogen**, commercial grade.

C.3.10 Arsenic(III) solutions:

- stock As(III) solution: Dissolve 1,320 g arsenic trioxide, As₂O₃, in water containing 4 g NaOH. Transfer quantitatively to 1 000 ml one-mark volumetric flask and make up to the mark with water and mix; 1,00 ml = 1,00 mg As(III);
- intermediate As(III) solution: Dilute into 1 000 ml one-mark volumetric flask 10 ml stock As(III) solution to the mark with water containing 5 ml hydrochloric acid (C.3.7) and mix; 1,00 ml = 10,0 μg As(III);
- standard As(III) solution: Dilute into 1 000 ml one-mark volumetric flask 10 ml intermediate As(III) solution to the mark with water containing the same concentration of acid used for sample preservation (2 ml to 5 ml nitric acid (C.3.5)) and mix; 1,00 ml = 0,100 μg As(III). Prepare diluted solutions daily.

C.3.11 Arsenic(V) solutions:

- stock As(V) solution; Dissolve 1,534 g arsenic pentoxide, As₂O₅, in water containing 4 g NaOH. Transfer quantitatively to 1 000 ml one-mark volumetric flask and make up to the mark with water and mix; 1,00 ml = 1,00 mg As(V);
- intermediate As(V) solution: Pepare as for As(III) above; 1,00 ml = 10,0 μg As(V);
- standard As(V) solution: Prepare as for As(III) above; 1,00 ml = 0,100 µg As(V).

C.3.12 Selenium(IV) solutions:

- stock Se(IV) solution: Dissolve 2,190 g sodium selenite, Na₂SeO₃ in water containing 10 ml hydrochloric acid (C.3.7) and transfer quantitatively to 1 000 ml one-mark volumetric flask and make up to the mark with water and mix; 1,00 ml = 1,00 mg Se(IV);
- intermediate Se(IV) solution: Dilute into 1 000 ml one-mark volumetric flask 10 ml stock Se (IV) solution to the mark with water containing 10 ml hydrochloric acid (C.3.7) and mix; 1,00 ml = 10,0 μg Se(IV);
- standard Se(IV) solution: Dilute into 1 000 ml one-mark volumetric flask 10 ml intermediate Se(IV) solution to the mark with water containing the same concentration of acid used for sample preservation (2 ml to 5 ml nitric acid (C.3.5)) and mix. Prepare solution daily when checking the equivalent of instrument response for Se(IV) and Se(VI); 1,00 ml = 0,100 μg Se(IV).

C.3.13 Selenium(VI) solutions:

stock Se(VI) solution: Dissolve 2,393 g sodium selenate Na₂SeO₄ in water containing 10 ml nitric acid (C.3.5). Transfer quantitatively to 1 000 ml one-mark volumetric flask and make up to the mark with water and mix; 1,00 ml = 1,00 mg Se(VI);

- intermediate Se(VI) solution: Prepare as for Se(IV) above; 1,00 ml = 10,0 μg Se(VI);
- standard Se(VI) solution: Prepare as for Se(IV) above; 1,00 ml = 0,100 μg Se(VI).

C.3.14 Antimony solutions:

- stock Sb solution: Dry 2 g of potassium antimonyl tartrate hemihydrate (antimony potassium tartrate) $(C_4H_4O_7SbK.0,5 H_2O)$ at 100 °C for 1h. Dissolve 1,669 g in water transfer quantitatively to 1 000 ml onemark volumetric flask and make up to the mark with water and mix; 1,00 ml = 1,00 mg Sb;
- intermediate Sb solution: Dilute into 1 000 ml one-mark volumetric flask 10 ml stock Sb solution to the mark with water containing 10 ml hydrochloric acid (C.3.7) and mix; 1,00 ml = 10,0 µg Sb;
- standard Sb solution: Dilute into 1 000 ml one-mark volumetric flask 10 ml intermediate Sb solution to the mark with water containing the same concentration of acid used for sample preservation (2 ml to 5 ml nitric acid (C.3.5)) and mix; 1,00 ml = 0,100 μg Sb. Prepare diluted solutions daily.

C.4 Apparatus

Ordinary laboratory apparatus and glassware, together with the following:

C.4.1 Atomic absorption spectrometer, equipped with gas flow meters for argon (or nitrogen) and hydrogen, As,Sb and Se electrodeless discharge lamps, with background correction at measurement wavelengths and appropriate strip-chart recorder.

NOTE Certain atomic absorption atomizers and hydride reaction cells are available commercially for use with the sodium borohydride reagent.

C.4.2 Atomizer

Use one of the following:

- boling-type burner ¹⁰⁾ head for argon (or nitrogen)-air entrained-hydrogen flame;
- cylindrical quartz cell, 10 cm to 20 cm long, electrically heated by external Ni-Cr wire from 800 °C to 900 °C:
- cylindrical quartz cell with internal fuel rich hydrogen-oxygen (air) flame.

The transparency of quartz cells deteriorates over several months of use. The transparency can be restored by treatment with 40 % hydrofluoric acid (HF).

SAFETY PRECAUTIONS — Be careful in handling HF which is toxic and corrosive and avoid prolonged contact of quartz with HF.

C.4.3 Reaction cell for producing As, Sb or Se hydrides

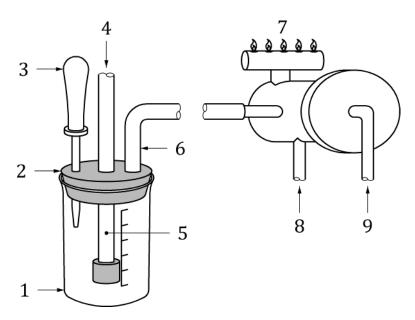
An example of reaction cell is given in Figure C.1.

NOTE A commercially available system is acceptable if it utilizes liquid sodium borohydride reagents; accepts samples digested in accordance with C.5.3, accepts between 4 mol/l to 6 mol/l (HCl); and is efficiently and precisely stirred by the purging gas and/or a magnetic stirrer.

¹⁰⁾ Boling is the name of the inventor of this type of burner for rapid combustion of the hydrides.

Irrespective of the hydride reaction cell-atomizer system selected, it shall meet the following quality-control considerations:

- it shall provide a precise and reproducible calibration curve between 0 μg/l and 20 μg/l As, Sb or Se and a detection limit between 0,1 μg/l and 0,5 μg/l As, Sb or Se;
- b) when carried through the entire procedure, oxidation state couples (As(III) As(V) or Se(IV) Se(VI)) shall cause equal instrument response; and
- c) sample digestion shall yield 90 % or greater recovery of added As(III), As(V), Se(VI), Se(IV) or Sb.
- **C.4.4 Dropper and syringe** capable of delivering 0,5 ml to 3,0 ml sodium borohydride reagent. Exact and reproducible addition is required so that production of hydrogen gas does not vary significantly between determinations.



Kev

- 1 Beaker 250 ml
- 2 Rubber stopper
- 3 Dropper
- 4 Auxiliary nitrogen
- 5 Gas dispersion tube
- 6 Outlet tube
- 7 Burner
- 8 Hydrogen
- 9 Nitrogen

Figure C.1 — Reaction cell for producing As, Sb or Se hydrides

C.5 Procedure

C.5.1 Preparation of the apparatus

Connect inlet of reaction cell with auxiliary purging gas controlled by flow meter. If a drying cell between the reaction cell and atomizer is necessary, use only anhydrous CaCl₂ and not CaSO₄ because it can retain SeH₂. Before using the hydride generation/analysis system, optimize operating parameters. Aspirate aqueous solutions of As, Sb and Se directly into the flame to facilitate atomizer alignment. Align guartz atomizers for

maximum absorbance. Establish purging gas flow, concentration and rate of addition of sodium borohydride reagent, solution volume, and stirring rate for optimum instrument response for the chemical species to be analysed. If a quartz atomizer is used, optimize cell temperature. If sodium borohydride reagent is added too quickly, rapid evolution of hydrogen will unbalance the system. If the volume of solution being purged is too large, the absorption signal will be decreased. Recommended wavelengths are 193,7 nm, 196,0 nm and 217,6 nm for As, Se and Sb, respectively.

C.5.2 Preparation of calibration solutions

Transfer 0,00 ml; 1,00 ml; 2,00 ml; 5,00 ml; 10,00 ml; 15,00 ml and 20,00 ml of standard solutions of As(III), Se(IV) or Sb to 100 ml volumetric flasks and make up to the mark with water containing the same acid concentration used for sample preservation (commonly 2 ml to 5 ml nitric acid (C.3.5)). This yields calibrations solutions of 0 μ g/l, 1 μ g/l, 2 μ g/l, 5 μ g/l, 10 μ g/l, 15 μ g/l and 20 μ g/l As, Se or Sb. Prepare fresh daily.

C.5.3 Preparation of test solutions and standard solutions

Add 50 ml of the sample or As(III), Se(VI) or Sb standard solution to 250 ml beaker. Alternatively, prepare standard solutions by adding aliquots of solutions containing 5 μ g As, Se or Sb directly to the beaker and dilute to 50 ml in this beaker, thus achieving a concentration of 100 μ g/l of the respective solutions. Add 7 ml sulfuric acid $c(H_2SO_4) = 9$ mol/l (C.3.3) and 5 ml nitric acid (C.3.5). Add a small boiling chip or glass beads if necessary. Evaporate to SO_3 fumes. Maintain oxidizing conditions at all times by adding small amounts of nitric acid, to prevent solution from darkening.

Maintain an excess of nitric acid until all organic matter is destroyed. Complete digestion usually is indicated by a light-coloured solution. Cool slightly, add 25 ml water and 1 ml of perchloric acid (C.3.6) and again evaporate to SO₃ fumes to expel oxides of nitrogen.

Monitor effectiveness of digestion procedure used by adding 5 ml of a standard arsenic solution, 5 ml of a standard selenium solution or 5 ml of a standard antimony solution to 50 ml of the sample and measuring recovery. Average recoveries shall be greater than 90 %. Alternatively, use 100 ml micro-Kjeldahl flasks for the digestion of total recoverable arsenic, selenium or antimony, thereby improving digestion effectiveness. After final evaporation of SO_3 fumes, dilute to 50 ml for arsenic measurements or 30 ml for selenium and antimony measurements.

C.5.4 Determination of arsenic with sodium borohydride

To 50 ml of the digested standard solution or test solution in a 250 ml beaker (see Figure C.1) add 5 ml hydrochloric acid (C.3.7) and mix. Add 5 ml sodium iodide prereductant solution (C.3.2), mix and wait at least 30 min.

NOTE The sodium iodide has not been found necessary for certain hydride reaction cell designs if a 20 % to 30 % loss in instrument sensitivity is not important and variables of solution acid conditions, temperatures, and volumes for production of As(V) and arsine can be controlled strictly. This can require an automated delivery system.

Attach one beaker at a first time to the rubber stopper containing the gas dispersion tube for the purging gas, the sodium borohydride reagent inlet, and the outlet to the atomizer. Turn on strip-chart recorder and wait until the base line is established by the purging gas and all air is expelled from the reaction cell. Add 0.5 ml sodium borohydride reagent (C.3.1). After the instrument absorbance has reached a maximum and returned to the base line, remove beaker, rinse dispersion tube with water, and proceed to the next test solution or standard solution. Periodically compare standard As(III) and As(V) curves for response consistency. Check for presence of chemical interferences that suppress instrument response for arsine by treating a digested sample with 10 μ g/I As(III) or As(V) as appropriate. Average recoveries shall be not less than 90 %.

C.5.5 Determination of selenium with sodium borohydride

To 30 ml of the digested standard solution or test solution, or to 30 ml of the undigested standard, or the sample in a 250 ml beaker, add 15 ml hydrochloric acid (C.3.7) and mix. Heat for a predetermined period at

temperature between 90 °C to 100 °C. Alternatively autoclave at 121 °C in capped containers for 60 min, or heat for a predetermined time in open test tubes using a 90 °C to 100 °C hot water bath or an aluminium block digester. Check effectiveness of the selected heating by demonstrating equal instrument responses for calibration curves prepared either from standard Se(IV) or from Se(VI) solutions. Effective heat exposure for converting Se(VI)to Se(IV), with no loss of Se(IV), ranges between 5 min to 60 min when open beakers or test tubes are used. Do not digest standard Se(IV) and Se(VI) solutions used for this check of equivalency. After prereduction of Se(VI) and Se(IV) attach beakers, one at a time, to the purge apparatus. For each, turn on the strip-chart recorder and wait until the base line is established. Add 0,50 ml sodium borohydride reagent (C.3.1). After the instrument absorbance has reached a maximum and returned to the base line, remove beaker, rinse dispersion tube with water and proceed to the next test solution or standard solution. Check for presence of chemical interferences that suppress selenium hydride instrument response by treating a digested sample with 10 µg/l Se(IV). Average recoveries shall be not less than 90 %.

C.5.6 Determination of antimony with sodium borohydride

To 30 ml of the digested standard solution or the test solution, or to 30 ml of the undigested standard solution, or the test solution in a 250 ml beaker, add 15 ml hydrochloric acid (C.3.7) and mix. Heat for a predetermined period (between 5 min and 60 min) at a temperature between 90 °C to 100 °C. After prereduction of Sb attach beakers, one at a time, to the purge apparatus. For each, turn on the strip-chart recorder and wait until the base line is established. Add 0,50 ml sodium borohydride reagent (C.3.1). After the instrument absorbance has reached a maximum and returned to the base line, remove beaker, rinse dispersion tube with water and proceed to the next test solution or standard solution. Check for presence of chemical interferences that suppress antimony hydride instrument response by treating a digested sample with 10 μ g/l Sb. Average recoveries shall be not less than 90 %.

C.6 Calculation

Determine the calibration curve by plotting peak heights of standard solutions versus concentration. Measure peak heights of samples and read concentrations from the calibration curve. If sample was diluted (or concentrated) before sample digestion, apply an appropriate factor.

The absolute difference between two single test results, obtained under repeatability conditions, shall not be greater than the repeatability value, r, as calculated from the following formula:

$$r = 0.001 z$$
 (C.1)

where

z is the mean of the two results, expressed in mass fraction in %.

NOTE Repeatability conditions are conditions where mutually independent test results are obtained with the same method on identical test material in the same laboratory by the same operator using the same equipment within short intervals of time.

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