BS EN 3825:2014



BSI Standards Publication

Aerospace series — Fluorosilicone rubber (FVMQ) — Hardness 60 IRHD



BS EN 3825:2014 BRITISH STANDARD

National foreword

This British Standard is the UK implementation of EN 3825:2014.

The UK participation in its preparation was entrusted to Technical Committee ACE/65, Non-metallic materials for aerospace purposes.

A list of organizations represented on this committee can be obtained on request to its secretary.

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ISBN 978 0 580 86119 2

ICS 49.025.40

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This British Standard was published under the authority of the Standards Policy and Strategy Committee on 31 December 2014.

Amendments issued since publication

Date Text affected

EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

EN 3825

December 2014

ICS 49.025.40

English Version

Aerospace series - Fluorosilicone rubber (FVMQ) - Hardness 60 IRHD

Série aérospatiale - Élastomère fluorosilicone (FVMQ) - Dureté 60 DIDC

Luft- und Raumfahrt - Fluorsilikon - Elastomer (FVMQ) - Härte 60 IRHD

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CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

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Foreword

This document (EN 3825:2014) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

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1 Scope

This European Standard specifies the properties of fluorosilicone rubber (FVMQ)¹⁾, hardness 60 IRHD, for aerospace applications.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1629, Rubber and latices — Nomenclature.

ISO 1817, Rubber, vulcanized — Determination of the effect of liquids.

EN 3207, Aerospace series — Rubber compounds — Technical specification.

3 Application of the material

3.1 General

The suitability of the material for a specific application shall be determined by complementary tests carried out on the finished product as the properties specified in this standard are obtained from standard test specimens.

3.2 Typical use

In contact with petroleum based fluids, aviation fuels, hydraulic fluids, lubricants, greases, silicone oil and some ester based fluids (not phosphate esters).

3.3 Temperature range

- Continuous service: from 55 °C to 180 °C;
- Intermittent service: from 55 °C to 200 °C.

4 Properties

See Table 1 and Table 2.

For qualification, all tests shall be performed.

For batch acceptance, those identified "*" shall be performed.

Symbol as per ISO 1629.

Table 1 — Test methods

	Column							
Line	1	2	3					
	Properties	Units	Requirements					
1	Hardness	IRHD	60 + 5 *					
2	-	_	_					
3	Density	Mg/m ³	a *					
4	-	_	_					
5	Tensile strength	MPa	5 min. *					
6	-	_	_					
7	Elongation at break	%	150 min. *					
8	-	_	_					
9	Modulus at % strain	MPa	_					
10	-	_	_					
11	Tear strength	N/mm	_					
12	-	_	_					
13	Resistance to low temperatures TR10	°C	– 55 max.					
14	Crystallization	Point	_					
15	Compression set		_					
15.1	After 70 h to 150 °C	%	25 max. *					
15.2	After h to °C		<u> </u>					
16	-	_	_					
17	Ozone resistance Ozone concentration : (\pm) pphm Elongation of test piece : $$ % Time : $$ h Temperature : $$ °C	-	-					
18	_	_	_					
19	Corrosion and adhesion on metals Time : h Temperature : °C	ne : h –						
20	Corrosion and adhesion on metals							
20.1	Time : h Temperature : °C Humidity : %							
20.2	Time : h Temperature : °C Humidity : %							
30	_	_	_					
39								

^{*} See clause 4.

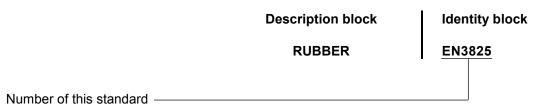
The value determined for each batch shall not differ from that determined at qualification by more than 0,02 Mg/m³.

Table 2 — Tests after exposure to test media

Line	Column								
Lille	1		2	3	4	5			
1	Test r	nedia	-	Air	Liquid B, see ISO 1817	Fluid 101, see ISO 1817			
2	Conditions of in test	of exposure media	Units	70 h/200 °C	70 h/23 °C	70 h/150 °C			
3	Permitted variation of the properties compared to the initial value	Volume	%	_	+ 25 *	+ 12 *			
4		Mass	%	_	-	_			
5		Tensile strength	%	- 30	_	- 40			
6		Elongation at break	%	– 35	_	- 30			
7	. =:/	Hardness	IRHD	+ 10 - 5	_	0 - 12			
* See clause 4.									

5 Designation

EXAMPLE



6 Technical specification

EN 3207.



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BSI Group Headquarters

389 Chiswick High Road London W4 4AL UK

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