BRITISH STANDARD

BS EN
3532:2007

Aerospace series — Steel FE-PM2701 (X2NiCoMo18-8-5) — Vacuum induction melted and vacuum arc remelted — Solution treated and precipitation treated — Plate — 6 mm < a ≤ 40 mm — 1 750 MPa ≤ Rm ≤ 2 000 MPa

The European Standard EN 3532:2007 has the status of a British Standard

ICS 49.025.10

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British Standards

National foreword

This British Standard was published by BSI. It is the UK implementation of EN 3532:2007.

The UK participation in its preparation was entrusted by Technical Committee ACE/61, Metallic materials for aerospace purposes, to Panel ACE/61/-/15, Steels.

A list of organizations represented on ACE/61/-/15 can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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This British Standard was published under the authority of the Standards Policy and Strategy Committee on 30 April 2007

ISBN 978 0 580 50560 7

Amendments issued since publication

Amd. No.	Date	Comments

EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

EN 3532

March 2007

ICS 49.025.10

English Version

Aerospace series - Steel FE-PM2701 (X2NiCoMo18-8-5) - Vacuum induction melted and vacuum arc remelted - Solution treated and precipitation treated - Plate - 6 mm < a ≤ 40 mm - 1 750 MPa ≤ Rm ≤ 2 000 MPa

Série aérospatiale - Acier FE-PM2701 (X2NiCoMo18-8-5) - Élaboré sous vide et refondu par arc sous vide - Mis en solution et vieilli - Plaques - 6 mm < a ≤ 40 mm - 1 750 MPa ≤ Rm ≤ 2 000 MPa

Luft- und Raumfahrt - Stahl FE-PM2701 (X2NiCoMo18-8-5) - Vakuuminduktionserschmolzen und mit selbstverzehrender Elektrode im Vakuum umgeschmolzen - Lösungsgeglüht und ausgelagert - Platten - 6 mm < a ≤ 40 mm - 1 750 MPa ≤ Rm ≤ 2 000 MPa

This European Standard was approved by CEN on 5 October 2006.

EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

Foreword

This document (EN 3532:2007) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2007, and conflicting national standards shall be withdrawn at the latest by September 2007.

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Introduction

This standard is part of the series of EN metallic material standards for aerospace applications. The general organization of this series is described in EN 4258.

This standard has been prepared in accordance with EN 4500-5.

1 Scope

This standard specifies the requirements relating to:

Steel FE-PM2701 (X2NiCoMo18-8-5)
Vacuum induction melted and vacuum arc remelted
Solution treated and precipitation treated
Plate
6 mm < a ≤ 40 mm
1 750 MPa ≤ R_m ≤ 2 000 MPa

for aerospace applications.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2043, *Aerospace series — Metallic materials — General requirements for semi-finished product qualification (excluding forgings and castings).* 1)

EN 2951, *Aerospace series — Metallic materials — Test method — Micrographic determination of content of non-metallic inclusions.* 1)

EN 4258, *Aerospace series — Metallic materials — General organization of standardization — Links between types of EN standards and their use*.

EN 4500-5, *Aerospace series — Metallic materials — Rules for drafting and presentation of material standards — Part 5: Specific rules for steels.* 1)

EN 4700-1, *Aerospace series — Steel and heat resisting alloys — Wrought products — Technical specification — Part 1: Plate, sheet and strip.* 1)

1) Published as ASD Prestandard at the date of publication of this standard.

1	Material designation		Steel FE-PM2701 (X2NiCoMo18-8-5)										
2	Chemical composition %	Element	C	Si	Mn	P	S	Mo	Ni	Al	Co	Ti	Fe
		min.	–	–	–	–	–	4,6	17,0	0,05	7,0	0,30	Base
		max.	0,03	0,10	0,10	0,010	0,010	5,2	19,0	0,15	8,5	0,60	
3	Method of melting		Vacuum induction melted and vacuum arc remelted										
4.1	Form		Plate										
4.2	Method of production		Rolled										
4.3	Limit dimension(s)	mm	$6 < a \leq 40$										
5	Technical specification		EN 4700-1										

6.1	Delivery condition	Solution treated
	Heat treatment	790 °C ≤ θ ≤ 840 °C / AC
6.2	Delivery condition code	W
7	Use condition	Solution treated and precipitation treated
	Heat treatment	Delivery condition + 465 °C ≤ θ ≤ 495 °C / t ≥ 3 h / AC

Characteristics

8.1	Test sample(s)				See EN 4700-1.		
8.2	Test piece(s)				See EN 4700-1.		
8.3	Heat treatment				Solution treated	Use condition	
9	Dimensions concerned			mm	$6 < a \leq 40$	$6 < a < 12$	$12 \leq a \leq 40$
10	Thickness of cladding on each face			%	–	–	–
11	Direction of test piece				–	L	L
12	T	Temperature	θ	°C	–	Ambient	Ambient
13	T	Proof stress	$R_{p0,2}$	MPa	–	≥ 1 650	≥ 1 650
14	T	Strength	R_m	MPa	–	1 750 ≤ R_m ≤ 2 000	1 750 ≤ R_m ≤ 2 000
15	T	Elongation	A	%	–	≥ 5	≥ 5
16	T	Reduction of area	Z	%	–	–	–
17	Hardness				≤ 372 HV	510 ≤ HV ≤ 600	510 ≤ HV ≤ 600
18	Shear strength		R_c	MPa	–	–	–
19	Bending		k	–	–	–	–
20	Impact strength				–	–	KV ≥ 15 J; Notch direction T
21	C	Temperature	θ	°C	–		
22	C	Time		h	–		
23	C	Stress	σ_a	MPa	–		
24	C	Elongation	a	%	–		
25	C	Rupture stress	σ_R	MPa	–		
26	C	Elongation at rupture	A	%	–		
27	Notes (see line 98)				–		

34	Grain size	–	See EN 4700-1.
		7	G ≥ 6; occasional G ≥ 4 permitted
44	External defects	–	See EN 4700-1.
		1	Visual
50	Cleanliness/inclusion content (micro-cleanness)	–	See EN 4700-1.
		1	EN 2951
		7	Category 5
61	Internal defects	–	See EN 4700-1.
		6	6 mm < *a* ≤ 12 mm may be tested either on the product or at an earlier stage of manufacturing
		7	Class 3
95	Marking inspection	–	See EN 4700-1.
96	Dimensional inspection	–	See EN 4700-1.
98	Notes	–	–
99	Typical use	–	–

100	–	Product qualification	–	See EN 2043.
				Qualification programme to be agreed between manufacturer and purchaser.

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