



BSI Standards Publication

**Aerospace series —
Connectors, electrical, circular,
coupled by threaded ring, fire-
resistant or non fire-resistant,
operating temperatures — 65
°C to 175 °C continuous, 200 °C
continuous, 260 °C peak**

Part 011: Dummy receptacle — Product
standard

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National foreword

This British Standard is the UK implementation of EN 2997-011:2010. It supersedes BS EN 2997-011:2006 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee ACE/6, Aerospace avionic electrical and fibre optic technology.

A list of organizations represented on this committee can be obtained on request to its secretary.

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English Version

Aerospace series - Connectors, electrical, circular, coupled by threaded ring, fire-resistant or non fire-resistant, operating temperatures - 65 °C to 175 °C continuous, 200 °C continuous, 260 °C peak - Part 011: Dummy receptacle - Product standard

Série aérospatiale - Connecteurs électriques circulaires à accouplement par bague fileté, résistant au feu ou non, températures d'utilisation - 65 °C à 175 °C continu, 200 °C continu, 260 °C en pointe - Partie 011 : Embase de repos - Norme de produit

Luft- und Raumfahrt - Elektrische Rundsteckverbinder mit Schraubkupplung, feuerbeständig oder nicht feuerbeständig, Betriebstemperaturen - 65 °C bis 175 °C konstant, 200 °C konstant, 260 °C Spitze - Teil 011: Blinddose - Produktnorm

This European Standard was approved by CEN on 19 May 2010.

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Foreword

This document (EN 2997-011:2010) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2010, and conflicting national standards shall be withdrawn at the latest by December 2010.

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1 Scope

This European Standard specifies the characteristics of dummy receptacles in the family of circular electrical connectors coupled by threaded ring.

It applies to the class defined in Table 3.

For plugs associated with these dummy receptacles, see EN 2997-008.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2591-408, *Aerospace series — Elements of electrical and optical connection — Test methods — Part 408: Mating and unmating forces*

EN 2997-001:2006, *Aerospace series — Connectors, electrical, circular, coupled by threaded ring, fire-resistant or non fire-resistant, operating temperatures – 65 °C to 175 °C continuous, 200 °C continuous, 260 °C peak — Part 001: Technical specification*

EN 2997-002, *Aerospace series — Connectors, electrical, circular, coupled by threaded ring, fire-resistant or non fire-resistant, operating temperatures – 65 °C to 175 °C continuous, 200 °C continuous, 260 °C peak — Part 002: Specification of performance and contact arrangements*

EN 2997-008, *Aerospace series — Connectors, electrical, circular, coupled by threaded ring, fire-resistant or non fire-resistant, operating temperatures – 65 °C to 175 °C continuous, 200 °C continuous, 260 °C peak — Part 008: Plug — Product standard*

ISO 263, *ISO inch screw threads — General plan and selection for screws, bolts and nuts — Diameter range 0,06 to 6 in*

3 Terms and definitions

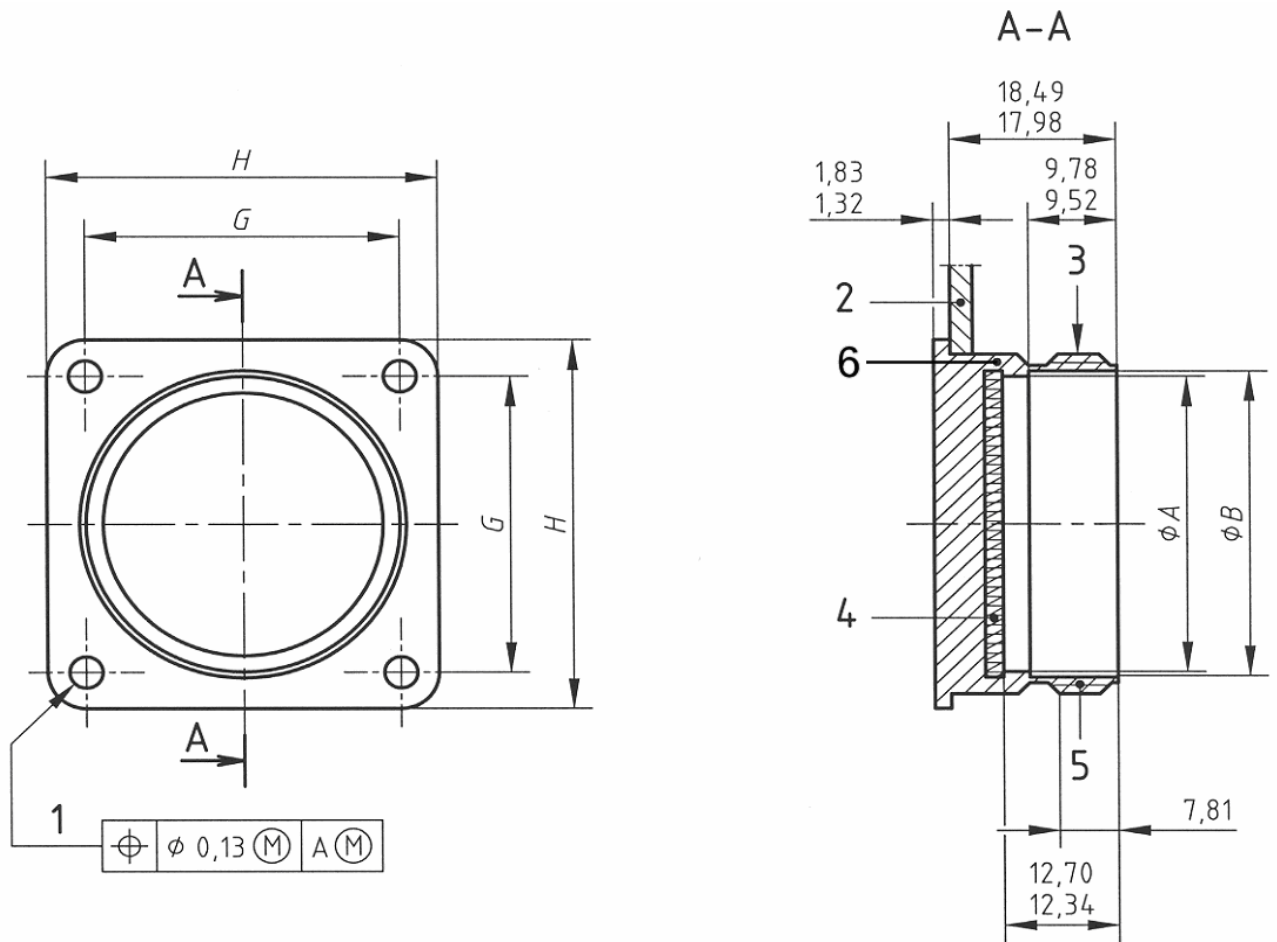
For the purposes of this standard, the terms and definitions given in EN 2997-001:2006 apply.

4 Required characteristics

4.1 Dimensions and mass

See Figure 1 and Table 1.

Dimensions and tolerances are in millimetres; they apply after surface treatment.



Key

- 1 Four holes $\varnothing 3,30$ shell sizes 08 to 22
 $\varnothing 3,05$
- Four holes $\varnothing 3,91$ shell sizes 24 to 28
 $\varnothing 3,68$
- 2 Panel, see Figure 3.
- 3 Thread
- 4 Gasket
- 5 Coupling, external part, conforms to EN 2997-001
- 6 Blue colour band 0,54 mm min. width

Figure 1

Table 1

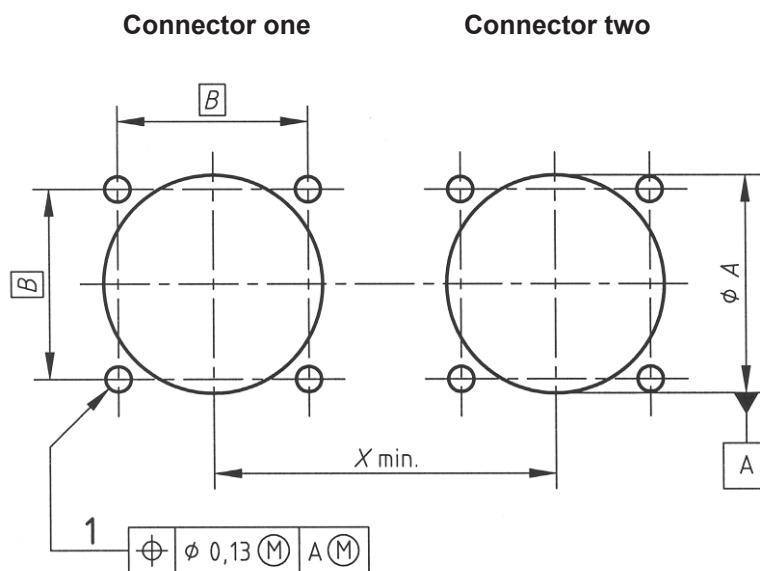
Housing size	Thread class 2A ^a	Ø A + 0,13 0	Ø B + 0,13 0	G	H		Mass g max.	
					max.	min.	Stainless steel	Aluminium alloy
08	0,5625-24UNEF	10,87	12,07	15,09	20,75	20,49	19,5	7,0
10	0,6875-24UNEF	13,46	14,63	18,26	23,93	23,67	27,9	10,0
12	0,8750-20UNEF	17,78	18,95	20,62	26,32	26,06	40,2	14,4
14	0,9375-20UNEF	19,53	20,70	23,01	28,71	28,45	45,0	16,1
16	1,0625-18UNEF	22,76	23,93	24,61	31,88	31,62	55,0	19,7
18	1,1875-18UNEF	25,45	26,62	26,97	34,24	33,98	67,9	24,4
20	1,3125-18UNEF	28,63	29,74	29,36	36,63	36,37	78,6	28,2
22	1,4375-18UNEF	31,80	32,94	31,75	39,80	39,54	92,9	33,3
24	1,5625-18UNEF	34,98	36,07	34,92	43,39	43,13	107,8	38,7
28	1,8125-16UN	41,32	42,49	39,67	50,93	50,67	140,4	50,4

^a ISO 263.

4.2 Panel cut-out and mounting of connectors

See Figure 2 and Table 2 for panel cut-out and Figure 3 for mounting of connectors.

Dimensions and tolerances are in millimetres.



Key

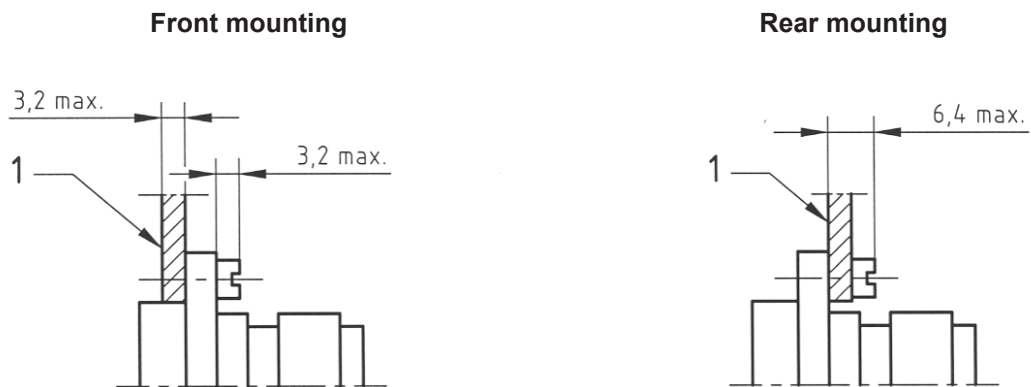
1 Four holes Ø C

X min. value is calculated as follows: $D/2$ connector one + $D/2$ connector two. (See Table 2 for value D.)

Figure 2

Table 2

Housing size	$\varnothing A$ min.	B	C	D min.
08	15,80	15,09	3,30 3,10	31,70
10	18,70	18,26		34,90
12	23,40	20,62		39,60
14	24,90	23,01		41,25
16	28,30	24,61		44,45
18	31,10	26,97		47,35
20	34,50	29,36		51,90
22	37,50	31,75		54,10
24	40,60	34,92	3,91 3,68	57,25
28	48,00	39,67		65,25



Key

1 Panel

Figure 3

4.3 Material, surface treatment

See Table 3.

4.4 Main general characteristics

See EN 2997-002.

4.5 Possible combinations of dummy receptacles and connectors

See EN 2997-002.

5 Quality assurance – Qualification

5.1 General

Qualification of a model (see EN 2997-002) is obtained either:

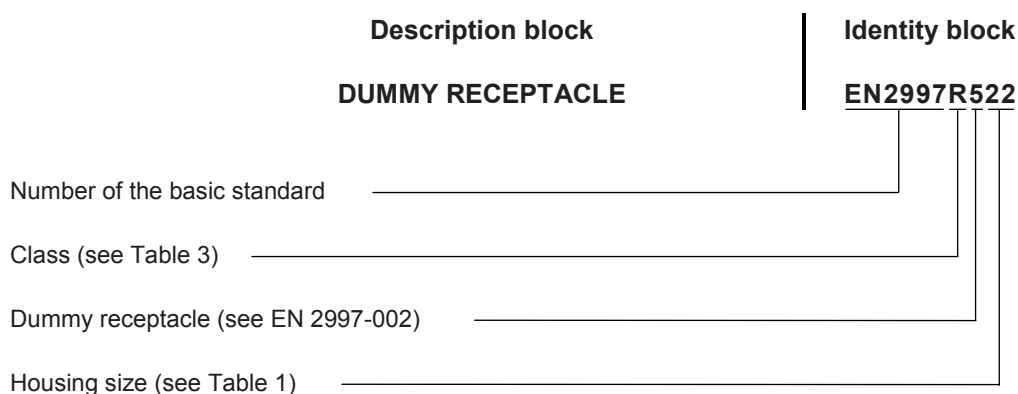
- when the specimens of this class as defined in 5.2.2 have satisfied the applicable tests in groups 11 to 14 (see Table 16 of EN 2997-001:2006); or
- by extension of qualification see Table 15 of EN 2997-001:2006. In this case, three complete specimens as defined in 5.2.2 shall be tested for each group or for test EN 2591-408.

5.2 Sampling and definition of specimens

The specimens of the model to be qualified shall be divided equally for each test group between small sizes (8 or 10 or 12), medium size (14 or 16 or 18) and large size (20 or 22 or 24 or 28).

6 Designation

EXAMPLE



NOTE If necessary, the code I9005 shall be placed between the description block and the identity block.

Table 3 — Dummy receptacle model and class

Class	Model description
K	Dummy receptacle in passivated stainless steel, 500 h resistance to salt mist, maximum operating temperature 200 °C continuous
R	Dummy receptacle in nickel-plated aluminium alloy, 48 h resistance to salt mist, maximum operating temperature 200 °C continuous
W	Dummy receptacle in olive-green cadmium-plated aluminium alloy, 500 h resistance to salt mist, maximum operating temperature 175 °C continuous
KE	Dummy receptacle in passivated stainless steel, 500 h resistance to salt mist, maximum operating temperature 260 °C peak

7 Marking

Unless there are other specific contractual requirements, the marking shall include:

- the identity block as defined in Clause 6;
- the date of manufacture (year, week);
- the manufacturer's name or trade mark.

8 Technical specification

See EN 2997-001.

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