

Chemicals used for treatment of water intended for human consumption — Tripotassium orthophosphate

The European Standard EN 1203:2005 has the status of a
British Standard

ICS 71.100.80

National foreword

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Summary of pages

This document comprises a front cover, an inside front cover, the EN title page, pages 2 to 17 and a back cover.

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Amendments issued since publication

Amd. No.	Date	Comments

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 31 March 2005

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ISBN 0 580 45789 3

English version

Chemicals used for treatment of water intended for human consumption - Tripotassium orthophosphate

Produits chimiques utilisés pour le traitement de l'eau destinée à la consommation humaine - Phosphate tripotassique

Produkte zur Aufbereitung von Wasser für den menschlichen Gebrauch - Trikaliumphosphat

This European Standard was approved by CEN on 3 February 2005.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

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Foreword

This document (EN 1203:2005) has been prepared by Technical Committee CEN/TC 164 "Water supply", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2005, and conflicting national standards shall be withdrawn at the latest by September 2005.

This document supersedes EN 1203:1997.

Significant technical differences between this edition and EN 1203:1997 are as follows:

- a) deletion of the reference to EU Directive 80/778/EEC of July, 15 1980 in order to take into account of the last Directive in force (see [1]);
- b) replacement of ISO 5666-1 by EN 1483 and of EN 26595 by EN ISO 11969;
- c) introduction of annex B.

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Introduction

In respect of potential adverse effects on the quality of water intended for human consumption, caused by the product covered by this document:

- a) this document provides no information as to whether the product may be used without restriction in any of the Member States of the EU or EFTA;
- b) it should be noted that, while awaiting the adoption of verifiable European criteria, existing national regulations concerning the use and/or the characteristics of this product remain in force.

NOTE Conformity with this document does not confer or imply acceptance or approval of the product in any of the Member States of the EU or EFTA. The use of the product covered by this document is subject to regulation or control by National Authorities.

1 Scope

This document is applicable to tripotassium orthophosphate used for treatment of water intended for human consumption. It describes the characteristics and specifies the requirements and the corresponding test methods for tripotassium orthophosphate. It gives information on its use in water treatment. It also determines the rules relating to safe handling and use (see annex B).

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1483, *Water quality – Determination of mercury.*

EN ISO 3696, *Water for analytical laboratory use – Specification and test methods (ISO 3696:1987).*

EN ISO 5961, *Water quality – Determination of cadmium by atomic absorption spectrometry (ISO 5961:1994).*

EN ISO 11885, *Water quality – Determination of 33 elements by inductively coupled plasma atomic emission spectroscopy (ISO 11885:1996).*

EN ISO 11969, *Water quality - Determination of arsenic- Atomic absorption spectrometric method (hydride technique) (ISO 11969:1996).*

ISO 2997, *Phosphoric acid for industrial use – Determination of sulfate content – Method by reduction and titrimetry.*

ISO 3165, *Sampling of chemical products for industrial use – Safety in sampling.*

ISO 3360, *Phosphoric acid and sodium phosphates for industrial use (including foodstuffs) - Determination of fluorine content – Alizarin complexone and lanthanum nitrate photometric method.*

ISO 6206, *Chemical products for industrial use – Sampling – Vocabulary.*

ISO 6703-1, *Water quality – Determination of cyanide – Part 1 : Determination of total cyanide.*

ISO 8213, *Chemical products for industrial use – Sampling techniques – Solid chemical products in the form of particles varying from powders to coarse lumps.*

ISO 8288, *Water quality – Determination of cobalt, nickel, copper, zinc, cadmium and lead – Flame atomic absorption spectrometric methods.*

ISO 9174, *Water quality – Determination of chromium – Atomic absorption spectrometric methods.*

ISO 9965, *Water quality – Determination of selenium – Atomic absorption spectrometric method (hydride technique).*

3 Description

3.1 Identification

3.1.1 Chemical name

Tripotassium orthophosphate.

3.1.2 Synonym or common name

Potassium phosphate, tribasic.

3.1.3 Relative molecular mass

212.0.

3.1.4 Empirical formula

K_3PO_4 .

3.1.5 Chemical formula

K_3PO_4 .

3.1.6 CAS Registry Number¹⁾

7778-53-2.

3.1.7 EINECS reference²⁾

231-907-1.

3.2 Commercial forms

The tripotassium orthophosphate is available in a number of different forms (see 3.3.1).

Different commercial forms, solids or dissolved in water are possible. All concentrations mentioned refer to the active matter and shall be calculated accordingly.

NOTE Tripotassium orthophosphate can be a component of mixtures sold for water treatment purposes.

3.3 Physical properties

3.3.1 Appearance

Solid : the product is a white powder.

Liquid : the product is a clear solution.

1) Chemical Abstracts Service Registry Number.

2) European Inventory of Existing Commercial Chemical Substances.

3.3.2 Density

Solid : the bulk density of this product is approximately 350 g/dm³.

Liquid : the density of solution is 1,040 g/ml for a product concentration of 50 g/l at 20 °C.

3.3.3 Solubility in water

The solubility in water is approximately 1 000 g/l at 25 °C.

3.3.4 Vapour pressure

Not applicable.

3.3.5 Boiling point at 100 kPa³⁾

Not applicable.

3.3.6 Melting point

For the solid product, 1 340 °C.

3.3.7 Specific heat

Not known.

3.3.8 Viscosity (dynamic)

For the solid product it is not applicable.

For the liquid the viscosity is equal to 5 mPa.s for a product concentration of 50 g/l.

3.3.9 Critical temperature

Not applicable.

3.3.10 Critical pressure

Not applicable.

3.3.11 Physical hardness

Not applicable.

3.4 Chemical properties

The solutions of tripotassium orthophosphate have alkaline reactions.

The pH value of a solution of a mass fraction of 1 % is approximately 12.

3) 100 kPa = 1 bar.

4 Purity criteria

4.1 General

This document specifies the minimum purity requirements for tripotassium orthophosphate used for the treatment of water intended for human consumption. Limits are given for impurities commonly present in the product. Depending on the raw material and the manufacturing process other impurities may be present and, if so, this shall be notified to the user and when necessary to relevant authorities.

NOTE Users of this product should check the national regulations in order to clarify whether it is of appropriate purity for treatment of water intended for human consumption, taking into account raw water quality, required dosage, contents of other impurities and additives used in the products not stated in this document.

Limits have been given for impurities and chemical parameters where these are likely to be present in significant quantities from the current production process and raw materials. If the production process or raw materials lead to significant quantities of impurities, by-products or additives being present, this shall be notified to the user.

4.2 Composition of commercial product

The product shall conform to the following requirements on a dry mass basis:

- phosphate content expressed as P_2O_5 : mass fraction of $(32 \pm 1,0)$ %;
- potassium content expressed as K_2O : mass fraction of $(62,5 \pm 1,0)$ %.

4.3 Impurities and main by-products

The product shall conform to the requirements specified in Table 1.

Table 1 — Impurities

Impurity		Limit mg/kg of dry product
Sulfate (SO_4^{2-})	max.	500
Fluoride (F-)	max.	10

4.4 Chemical parameters

Content of various chemical parameters depends on the origin of the raw materials, most of these elements are present only as traces.

The product shall conform to the requirements specified in Table 2.

Table 2 — Chemical parameters

Parameter		Limit mg/kg of dry product
Antimony (Sb)	max.	3
Arsenic (As)	max.	3
Cadmium (Cd)	max.	3
Chromium (Cr)	max.	10
Cyanide (CN)	max.	5
Lead (Pb)	max.	10
Mercury (Hg)	max.	1
Nickel (Ni)	max.	10
Selenium (Se)	max.	3
NOTE Pesticides and polycyclic aromatic hydrocarbons are not relevant in tripotassium orthophosphate. For parametric values of tripotassium orthophosphate on trace metal content in drinking water, see [1].		

5 Test methods

5.1 Sampling

5.1.1 General

Observe the recommendations of ISO 3165 and take account of ISO 6206.

5.1.2 Solid

Prepare the laboratory sample(s) required by the relevant procedure described in ISO 8213.

5.1.3 Liquid

5.1.3.1 Sampling from drums and bottles

5.1.3.1.1 General

5.1.3.1.1.1 Mix the contents of each container to be sampled by shaking the container, by rolling it or by rocking it from side to side, taking care not to damage the container or spill any of the liquid.

5.1.3.1.1.2 If the design of the container is such (for example, a narrow-necked bottle) that it is impracticable to use a sampling implement, take a sample by pouring after the contents have been thoroughly mixed. Otherwise, proceed as described in 5.1.3.1.1.3.

5.1.3.1.1.3 Examine the surface of the liquid. If there are signs of surface contamination, take samples from the surface as described in 5.1.3.1.2. Otherwise, take samples as described in 5.1.3.1.3.

5.1.3.1.2 Surface sampling

Take a sample using a suitable ladle. Lower the ladle into the liquid until the rim is just below the surface, so that the surface layer runs into it. Withdraw the ladle just before it fills completely and allow any liquid adhering to the

ladle to drain off. If necessary, repeat this operation so that, when the other selected containers have been sampled in a similar manner, the total volume of sample required for subsequent analysis is obtained.

5.1.3.1.3 Bottom sampling

Take a sample using an open sampling tube, or a bottom-valve sampling tube, suited to the size of container and the viscosity of the liquid.

When using an open sampling tube, close it at the top and then lower the bottom end to the bottom of the container. Open the tube and move it rapidly so that the bottom of the tube traverses the bottom of the container before the tube is filled. Close the tube, withdraw it from the container and allow any liquid adhering to the outside of the tube to drain off.

When using a bottom-valve sampling tube, close the valve before lowering the tube into the container and then proceed in a similar manner to that when using an open sampling tube.

5.1.3.2 Sampling from tanks and tankers

From each access point, take samples as follows:

- a) from the surface of the liquid, using a ladle as described in 5.1.3.1.2;
- b) from the bottom of the tank or tanker, using a sampling tube as described in 5.1.3.1.3 or using a specially designed bottom-sampling apparatus;
- c) from one or more positions, depending on the overall depth, between the bottom and the surface using a weighted sampling can.

5.2 Analyses

5.2.1 Main product

5.2.1.1 General

The determination of the concentration of phosphate (P_2O_5) and potassium oxide (K_2O) is carried out in accordance with the method of determination of potassium oxide (K_2O) and phosphate (P_2O_5); calculation of molar ratio.

5.2.1.2 Principle

Alkalimetric titration. Measurement of the consumption of alkali to increase pH value from 4.45 to 9.22.

5.2.1.3 Reagents

All the reagents shall be of a recognized analytical grade and the water used shall conform to grade 3 specified in EN ISO 3696 and shall be boiled and cooled immediately before use.

5.2.1.3.1 Sodium hydroxide solution, $c(\text{NaOH}) = 0,5 \text{ mol/l}$.

5.2.1.3.2 Sulfuric acid solution, $c(1/2 \text{ H}_2\text{SO}_4) = 0,5 \text{ mol/l}$.

5.2.1.3.3 Indicator for titrating alkali oxide.

Dissolve 150 mg bromocresol green, 9 mg methyl red, 470 mg p-nitrophenol, 600 mg phenolphthalein in 100 ml ethanol.

5.2.1.3.4 Solution for comparison, pH : 4,45.

Dissolve (30 ± 0,001) g of potassium dihydrogen phosphate (KH₂PO₄) in 1 000 ml of water.

5.2.1.3.5 Solution for comparison, pH : 9,22.

Dissolve (76 ± 0,001) g of disodium hydrogen phosphate, dodecahydrate (Na₂HPO₄ · 12 H₂O) in 1 000 ml of water.

5.2.1.4 Apparatus

Ordinary laboratory apparatus and optionally potentiometer with pH electrode.

5.2.1.5 Procedure**5.2.1.5.1 Preparation of comparison solution**

Dilute 50 ml of solution (5.2.1.3.4) with 50 ml of water in a conical flask. Add four drops of indicator (5.2.1.3.3). The colour corresponds to pH 4,45.

Dilute 50 ml of solution (5.2.1.3.5) with 50 ml of water in a conical flask. Add four drops of indicator (5.2.1.3.3). The colour corresponds to pH 9,22.

NOTE The preparation of comparison solution is not necessary in the case of potentiometric titration.

5.2.1.5.2 Test solution

Weigh, to the nearest 0,1 mg, about 2,5 g of the laboratory sample of solid product (m_0) or a mass, from the product in solution evaporating to dryness at (105 ± 5)°C, corresponding to about 2,5 g of dry product (m_0). Transfer quantitatively to a conical flask. Add 100 ml of water and then (60 ± 0,01) ml of the sulfuric acid solution (5.2.1.3.2).

5.2.1.5.3 Determination

Add four drops of indicator (5.2.1.3.3) to the test solution. Titrate with the sodium hydroxide solution (5.2.1.3.1) to the first change in coloration, pH = 4,45 (V_2), then titrate to the second change in coloration, pH = 9,22 (V_3).

NOTE Alternatively, the test solution can be titrated using the potentiometer (5.2.1.4) without indicator.

5.2.1.6 Expression of results

The content of phosphate (P₂O₅), C_1 , expressed as a mass fraction in % of the product is given by the formula:

$$C_1 = \frac{V_3 \times 3,549}{m_0} \quad (1)$$

The content of potassium oxide (K₂O), C_2 , expressed as a mass fraction in % of the product is given by the formula:

$$C_2 = \frac{V_3 + (V_1 - V_2) \times 2,355}{m_0} \quad (2)$$

where

m_0 is the mass, in grams, of the test portion (5.2.1.5.2);

V_1 is the volume, in millilitres, of H₂SO₄ (5.2.1.3.2) added to sample;

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V_2 is the volume, in millilitres, of NaOH (5.2.1.3.1) used until pH : 4,45;

V_3 is the volume, in millilitres, of NaOH (5.2.1.3.1) used from pH : 4,45 until pH : 9,22.

5.2.2 Impurities

5.2.2.1 Sulfate

The sulfate (SO_4^{2-}) content shall be determined in accordance with ISO 2997.

5.2.2.2 Fluoride

The fluoride (F^-) content shall be determined in accordance with ISO 3360.

5.2.3 Chemical parameters

NOTE When preparing the tripotassium orthophosphate for analysis, it is important to ensure that the chemical parameters are effectively dissolved. The concentration of the solution should be sufficient to permit adequate sensitivity in analysis of the chemical parameters and appropriate steps should be taken to compensate for any matrix interference caused by the concentration of tripotassium orthophosphate.

5.2.3.1 Determination of antimony (Sb), arsenic (As), cadmium (Cd), chromium (Cr), cyanide (CN^-), lead (Pb), mercury (Hg), nickel (Ni) and selenium (Se)

5.2.3.1.1 Principle

The elements antimony, arsenic, cadmium, chromium, lead, mercury, nickel and selenium are determined by atomic absorption spectrometry. Cyanide is determined by molecular absorption spectrometry.

5.2.3.1.2 Reagents

All reagents shall be of a recognized analytical grade and the water used shall conform to grade 3 specified in EN ISO 3696.

5.2.3.1.2.1 Hydrochloric acid, concentrated density $\rho = 1,18$ g/ml

5.2.3.1.3 Procedure

5.2.3.1.3.1 Test portion

Weigh, to the nearest 0,1 mg, about 2,5 g of the laboratory sample of solid product (m) or a mass, from the product in solution evaporating to dryness at $(105 \pm 5)^\circ\text{C}$, corresponding to about 2,5 g of dry product (m). into a 100 ml one-mark volumetric flask.

5.2.3.1.3.2 Test solution

Add 20 ml of water and 2 ml of the hydrochloric acid (5.2.3.1.2.1), dissolve and make up to the mark with water and mix.

5.2.3.1.3.3 Determination

Determine the content of chemical parameters in the test solution (5.2.3.1.3.2) in accordance with the following methods:

— Cd : in accordance with EN ISO 5961;

- Ni and Pb : in accordance with ISO 8288, Method A;
- Cr : in accordance with ISO 9174;
- CN⁻ : in accordance with ISO 6703-1;
- As: in accordance with EN ISO 11969;
- Se: in accordance with ISO 9965;
- Sb : in accordance with EN ISO 11885;
- Hg : in accordance with EN 1483.

These methods are providing an interim result (y) expressed in milligrams per litre, which needs to be converted to give the final concentration according to the equation in 5.2.3.1.3.4.

5.2.3.1.3.4 Expression of results

From the interim results (y) determined (see 5.2.3.1.3.3), the content c_3 , of each chemical parameter in the laboratory sample, expressed in milligrams per kilogram of a dry tripotassium orthophosphate is given by the following equation:

$$c_3 = y \times \frac{V}{m} \times 100 \quad (3)$$

where

- y is the interim result (5.2.3.1.3.3);
- V is the volume, expressed in millilitres, of the test solution (5.2.3.1.3.2) (= 100 ml);
- m is the mass, expressed in grams, of the test portion.

6 Labelling – Transportation – Storage

6.1 Means of delivery

In order that the purity of the products is not affected, the means of delivery shall not have been used previously for any different product or it shall have been specially cleaned and prepared before use.

6.2 Risk and safety labelling according to the EU Directives⁴⁾

The following labelling requirements shall apply to tripotassium orthophosphate at the date of the publication of this document.

- Symbols and indications of danger:
 - X_i : irritant;
- Nature of special risks attributed to dangerous substances:

4) See [2]

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- R 38 : irritating to skin;
- R 41 : risk of serious damage to eyes.
- Safety advice concerning dangerous substances:
 - S 26 : in case of contact with eyes, rinse immediately with plenty of water and seek medical advice;
 - S 27 : take off immediately all contaminated clothing;
 - S 28 : after contact with skin, wash immediately with plenty of water;
 - S 37/39 : wear suitable gloves and eye/face protection.

NOTE Annex I of the Directive 67/548/EEC on classification, packaging and labelling of dangerous substances and its amendments and adaptations in the European Union contains a list of substances classified by the EU. Substances not in this annex I should be classified on the basis of their intrinsic properties according to the criteria in the Directive by the person responsible for the marketing of the substance.

6.3 Transportation regulations and labelling

Tripotassium orthophosphate is not listed under a UN number⁵⁾

Tripotassium orthophosphate is not classified as a dangerous product for road, rail, sea and air transportation.

6.4 Marking

The marking shall include the following information:

- name " tripotassium orthophosphate ", trade name and grade;
- net mass ;
- name and the address of the supplier and/or manufacturer;
- statement " this product conforms to EN 1203".

6.5 Storage

6.5.1 Material

Use plastics, avoid contact with metals.

6.5.2 Long term stability

Product is stable for at least one year if stored in closed containers.

6.5.3 Storage incompatibilities

No special requirement.

5) United Nations Number.

Annex A (informative)

General information on tripotassium orthophosphate

A.1 Origin

A.1.1 Raw materials

Tripotassium orthophosphate is manufactured from phosphoric acid and potassium hydroxide.

A.1.2 Manufacturing process

Potassium hydroxide is added to phosphoric acid in a molar ratio of 3:1. Then the resulting product is spray drying.

A.2 Use

A.2.1 Function

Tripotassium orthophosphate is mainly used for corrosion inhibition in water pipes consisting of cast iron, mild or galvanized steel or copper. To achieve an improved corrosion inhibition, also combination products with polyphosphates are used depending on the water quality.

A.2.2 Form in which it is used

Tripotassium orthophosphate is mainly used as a solution and within the range of a mass fraction of 0,5 % to 20 %.

A.2.3 Treatment dose

The treatment dose is such that the phosphate content in the treated water should not exceed 5 mg/l expressed as P_2O_5 .

A.2.4 Means of application

The product is applied using a metering pump.

A.2.5 Secondary effects

The product has no secondary effects.

A.2.6 Removal of excess product

Not applicable

Annex B (normative)

General rules relating to safety

B.1 Rules for safe handling and use

The supplier shall provide current safety instructions.

B.2 Emergency procedures

B.2.1 First aid

In case of contact with eyes or skin, rinse immediately with plenty of water.

B.2.2 Spillage

Remove mechanically as much as possible of the solid product, then rinse the area with plenty of water.

B.2.3 Fire

Not applicable

Bibliography

- [1] 98/83/EC, *Council Directive of 3 November 1998 on the Quality of Water intended for Human Consumption.*
- [2] 67/548/EEC, *Council Directive of 27th June 1967 on the approximation of the laws, regulations and administrative provisions relating to the classification, packaging and labelling of dangerous substances and its amendments and adaptations.*

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