

BS EN 31:2011+A1:2014



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Wash basins — Connecting dimensions

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The UK participation in its preparation was entrusted to Technical Committee B/503, Sanitary appliances.

A list of organizations represented on this committee can be obtained on request to its secretary.

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Published by BSI Standards Limited 2014

ISBN 978 0 580 84080 7

ICS 91.140.70

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This British Standard was published under the authority of the Standards Policy and Strategy Committee on 30 September 2011.

Amendments/corrigenda issued since publication

Date	Text affected
31 May 2014	Implementation of CEN amendment A1:2014

ICS 91.140.70

English Version

Wash basins - Connecting dimensions

Lavabos - Cotes de raccordement

Waschbecken - Anschlussmaße

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Contents

Page

Foreword.....	3
1 Scope	4
2 Normative references	4
3 Tap holes	4
3.1 General	4
3.2 Connecting dimensions of wash basins with one central tap hole	4
3.3 Connecting dimensions of wash basins with side tap hole(s)	6
3.4 Connecting dimensions of wash basins with three tap holes	7
4 Waste outlet hole(s)	9
4.1 Connecting dimensions of waste outlet hole(s) with integral overflow	9
4.2 Connecting dimensions of waste outlet hole without integral overflow	9
5 Fixing dimensions of wall-hung wash basins	11
Annex A (informative) Example of gauge for measuring the connecting dimensions of waste outlet holes	13

Foreword

This document (EN 31:2011+A1:2014) has been prepared by Technical Committee CEN/TC 163 "Sanitary appliances", the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2014, and conflicting national standards shall be withdrawn at the latest by October 2014.

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This document includes Amendment 1 approved by CEN on 2014-03-10.

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1 Scope

This European Standard specifies the connecting dimensions of wash basins in accordance with EN 14688 regardless of materials used for their manufacture.

NOTE 1 Other connecting dimensions are permitted, e.g. special designs of wash basins, if the manufacturer supplies or recommends the appropriate fitting.

NOTE 2 The shape of the appliance in the figures is for illustration only; it in no way prejudices the final shape of the appliance, which is left to the initiative of the manufacturer.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 14688, *Sanitary appliances - Wash basins - Functional requirements and test methods*

3 Tap holes

3.1 General

The connecting dimensions for tap holes are requirements for wash basins where it is intended to fit a tap.

3.2 Connecting dimensions of wash basins with one central tap hole

The connecting dimensions of wash basins with one central tap hole shall comply with Table 1.

Table 1 — Connecting dimensions of wash basins with one central tap hole (Figure 1)

Designation	Symbol	Dimensions mm
Diameter of the central tap hole (intended to accommodate a mixer tap)	d_2^a	35^{+2}_{-1}
Horizontal distance between the centre line of the central tap hole and the edge of the bowl	g_1	≤ 80
Distance from the centre line of the central tap hole to the back wall	g_3	≥ 55
Radius of a cylinder having the same centre line as the central tap hole at a depth 0 mm to 5 mm from the lower plane of the central tap hole	r_1	≥ 25
Radius of a cylinder having the same centre line as the central tap hole at a depth of minimum 5 mm from the lower plane of the central tap hole	r_2	≥ 30
Radius of a flat plane circular surface on the tap platform having the same centre as the central tap hole and intended to accommodate the tap	r_3	≥ 32

Thickness of the platform at the level of the zone concentric to the central tap hole	s	≤ 18
Horizontal distance between the centre line of the central tap hole and the centre line of the waste outlet hole	t^b	≤ 170
<p>a The diameter 30^{+2}_0 is permissible with $r_1 \geq 22$ and $r_2 \geq 25$.</p> <p>b May not be applicable for wash basins of class CL 00 in accordance with EN 14688.</p>		

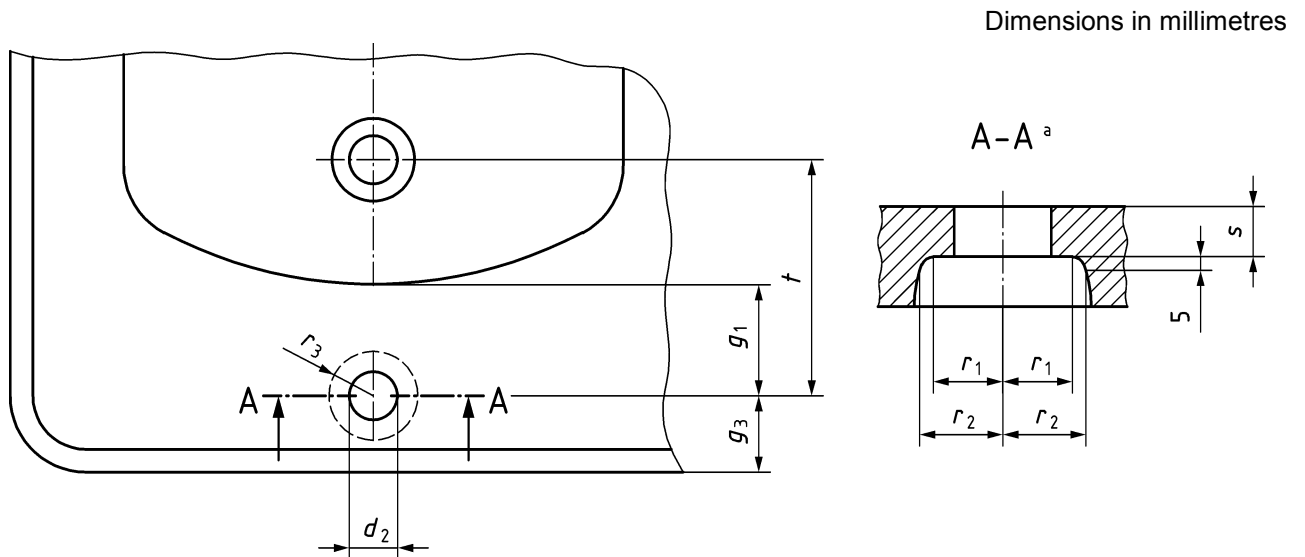


Figure 1 — Connecting dimensions of wash basins with one central tap hole

3.3 Connecting dimensions of wash basins with side tap hole(s)

The connecting dimensions of wash basins with one or two tap holes for side tap(s) shall comply with Table 2.

Table 2 — Connecting dimensions of wash basins with side tap hole(s) (Figure 2)

Designation	Symbol	Dimensions mm
Diameter of the tap hole(s) (intended to accommodate mixer tap(s))	d_2^a	35^{+2}_{-1}
Shortest horizontal distance between the centre line of the tap hole(s) and the edge of the bowl	g_2	≤ 65
Distance from the centre line of the tap hole(s) to the back wall	g_3	≥ 55
Radius of a cylinder having the same centre line as the tap hole at a depth 0 mm to 5 mm from the lower plane of the tap hole	r_1	≥ 25
Radius of a cylinder having the same centre line as the tap hole at a depth of minimum 5 mm from the lower plane of the tap hole	r_2	≥ 30
Radius of a flat plane circular surface on the tap platform having the same centre as the tap hole and intended to accommodate the tap	r_3	≥ 32
Thickness of the platform at the level of the zone concentric to the tap hole(s)	s	≤ 18
Horizontal distance between the centre line of the tap hole(s) and the centre line of the waste outlet hole	t^b	≤ 170

a The diameter 30^{+2}_0 is permissible with $r_1 \geq 22$, $r_2 \geq 25$ and $r_3 \geq 30$ (intended to accommodate pillar tap(s)).

b May not be applicable for wash basins of class CL 00 in accordance with EN 14688.

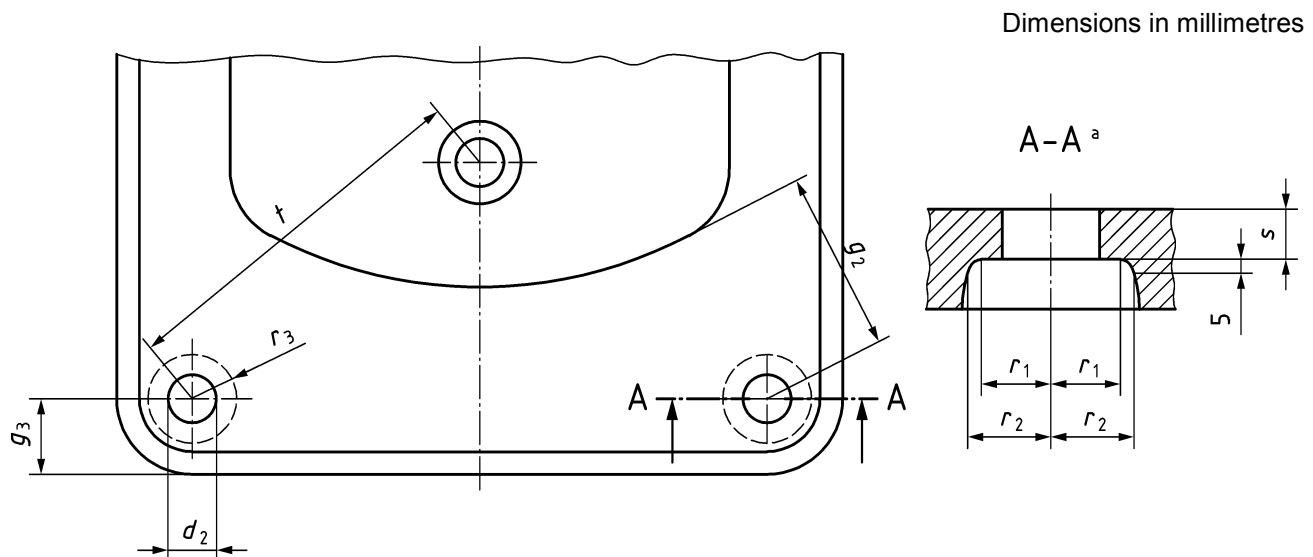


Figure 2 — Connecting dimensions of wash basins with two side tap holes

3.4 Connecting dimensions of wash basins with three tap holes

The connecting dimensions of wash basins with three tap holes shall comply with Table 3.

Table 3 — Connecting dimensions of wash basins with three tap holes (Figure 3)

Designation	Symbol	Dimensions mm
Diameter of outer tap holes	d_1	30^{+2}_0
Diameter of the central tap hole	d_2	35^{+2}_{-1}
Distance from the centre line of the central tap hole to the centre line of the two outer tap holes	e	0 to 15
Distance between the centre lines of the two outer tap holes	f	200 ± 4
Horizontal distance between the centre line of the central tap hole and the edge of the bowl	g_1	≤ 80
Distance from the centre line of the central tap hole to the back wall	g_3	≥ 55
Shortest horizontal distance between the centre lines of the outer tap holes and the edge of the bowl when only the two outer tap holes are used	g_4	≤ 65
Radius of a cylinder having the same centre line as the central tap hole at a depth 0 mm to 5 mm from the lower plane of the tap hole	r_1	≥ 25
Radius of a cylinder having the same centre line as the central tap hole at a depth of minimum 5 mm from the lower plane of the central tap hole	r_2	≥ 30
Radius of a flat plane circular surface on the tap platform having the same centre as the central tap hole and intended to accommodate the tap	r_3	≥ 32
Radius of a flat plane circular surface on the tap platform having the same centre as the outer tap holes and intended to accommodate the side valves	r_4	≥ 30
Thickness of the platform at the level of the zone concentric to the tap holes	s	≤ 18
Horizontal distance between the centre line of the central tap hole and the centre line of the waste outlet hole	t^a	≤ 170
^a May not be applicable for wash basins of class CL 00 in accordance with EN 14688.		

Dimensions in millimetres

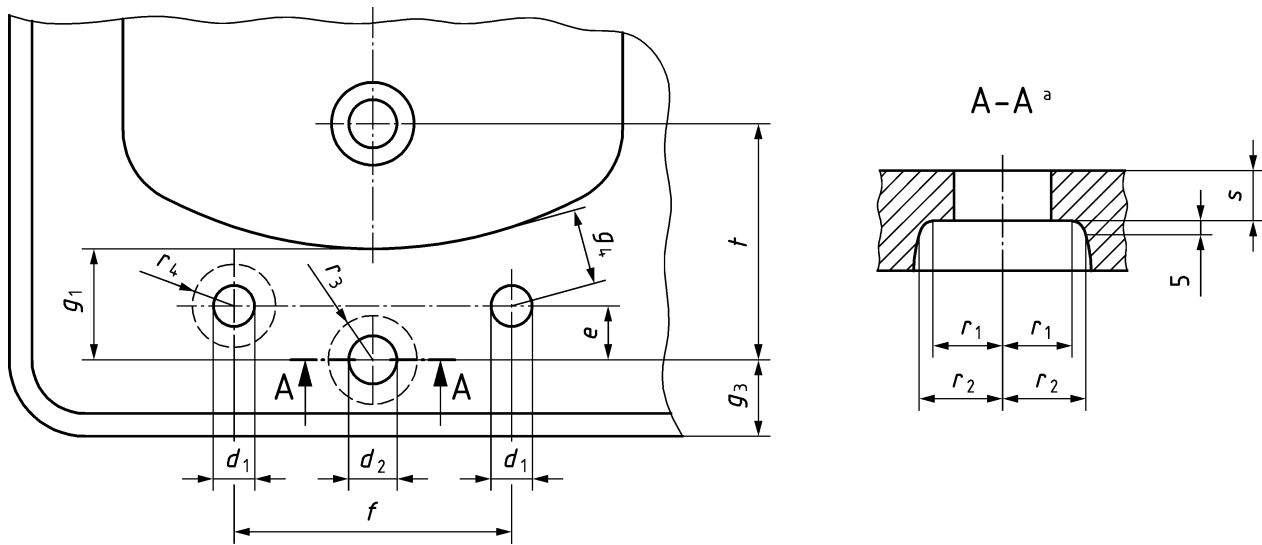


Figure 3 — Connecting dimensions of wash basins with three tap holes

4 Waste outlet hole(s)

4.1 Connecting dimensions of waste outlet hole(s) with integral overflow

The connecting dimensions of the waste outlet hole(s) with integral overflow shall comply with the dimensions given in Table 4.

Table 4 — Connecting dimensions of the waste outlet hole with integral overflow (Figure 4)

Designation	Symbol	Dimension mm
Bore of the waste outlet hole	d_3	46^{+2}_{-3}
Diameter of the base for the seal between the waste outlet hole and the waste fitting	d_4	≥ 60
Reference diameter to measure the height of the waste outlet hole (h_1)	d_5	63
Height of the waste outlet hole measured between the reference diameter d_5 and the base for the seal	h_1	45^{0}_{-5}
Height measured between the reference diameter d_5 and the bottom of the bowl	h_2	≥ 2
Vertical distance between the tap platform and the base for the seal	p	≤ 250
Cone angle of the upper section of the waste outlet hole	α	$\boxed{A_1} \leq 100^\circ \boxed{A_1}$

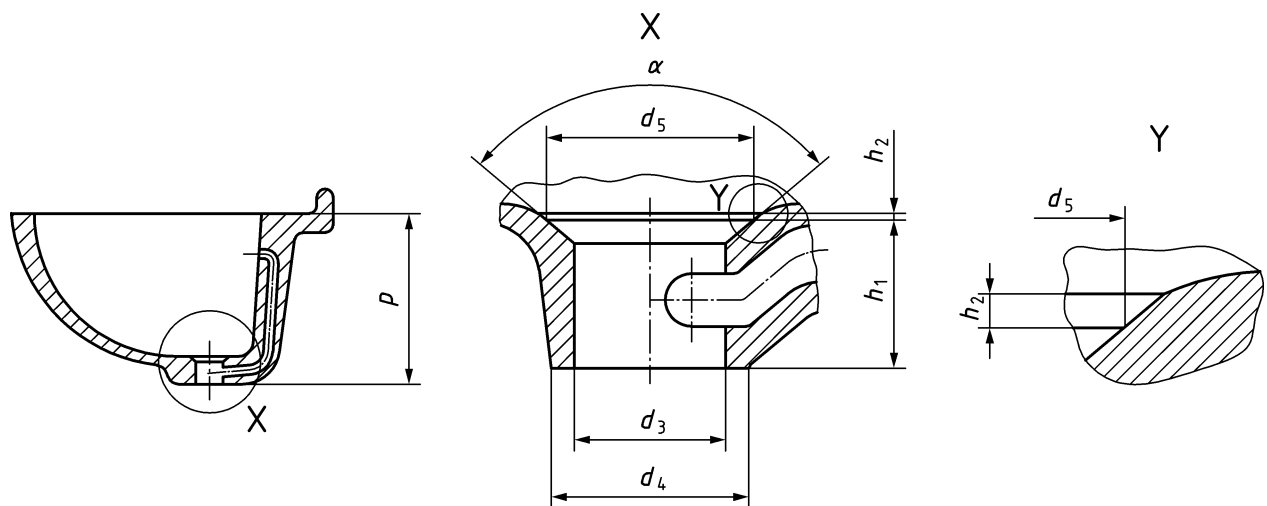


Figure 4 — Dimensions of the waste outlet hole for wash basins with integral overflow

NOTE To verify the connecting dimensions in accordance with Table 4, it is recommended to use a gauge in accordance with Annex A.

4.2 Connecting dimensions of waste outlet hole without integral overflow

The connecting dimensions of the waste outlet hole(s) without integral overflow shall comply with the dimensions given in Table 5.

Table 5 — Connecting dimensions of the waste outlet hole (s) without integral overflow (Figure 5)

Designation	Symbol	Dimension mm
Bore of the waste outlet hole	d_3	46^{+2}_{-3}
Diameter of the base for the seal between the waste outlet hole and the waste fitting	d_4	≥ 60
Reference diameter to measure the height of the waste outlet hole (h_3)	d_5	63
Height measured between the reference diameter d_5 and the bottom of the bowl	h_2	≥ 2
Height of the waste outlet hole measured between the reference diameter d_5 and the base for the seal	h_3^a	20^{0}_{-5}
Cone angle of the upper section of the waste outlet hole	α	$\boxed{A_1} \leq 100^\circ \boxed{A_1}$
<p>^a The height $h_3 = 45^{0}_{-5}$ is permissible.</p>		

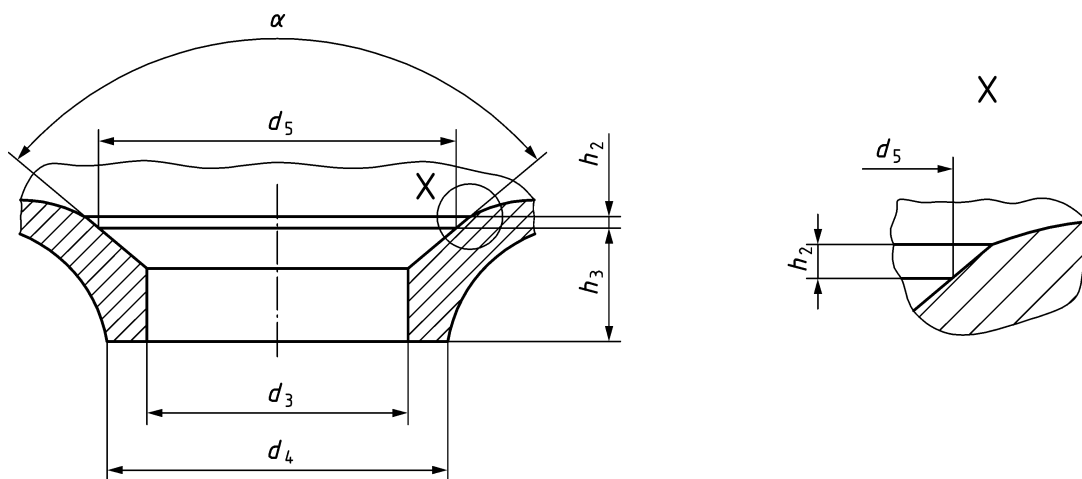


Figure 5 — Dimensions of the waste outlet hole for wash basins without integral overflow

NOTE To verify the connecting dimensions in accordance with Table 5, it is recommended to use a gauge in accordance with Annex A.

5 Fixing dimensions of wall-hung wash basins

The fixing dimensions of wall-hung wash basins shall comply with the dimensions given in Table 6.

Table 6 — Fixing dimensions of wall-hung wash basins

Designation	Width of the wash basin mm	Figure	Symbol	Dimension mm
Horizontal distance between the centre lines of the two fixing holes	< 530	Figure 6	n	In accordance with the manufacturer's specification
	≥ 530 and ≤ 750			280 ± 10
	> 750	Figures 6, 7, 8, 9		280 ± 10
Smallest length of a fixing hole	< 530	Figure 6	m_1	In accordance with the manufacturer's specification
	≥ 530			≥ 28
Smallest width of a fixing hole	< 530	Figure 6	m_2	In accordance with the manufacturer's specification
	≥ 530			20 ± 2

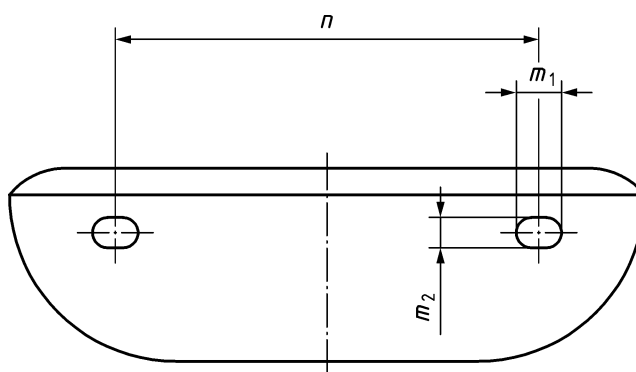


Figure 6 — Fixing dimensions of wall-hung wash basins

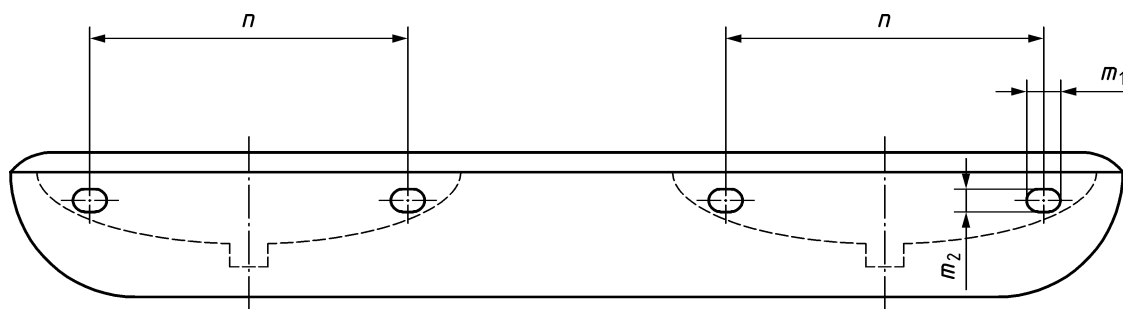


Figure 7 — Example showing four fixing holes on a wash basin with two bowls having a width > 750 mm

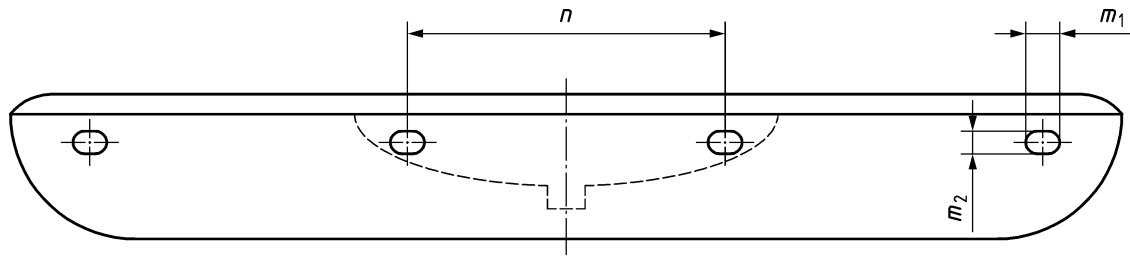


Figure 8 — Example showing four fixing holes on a wash basin with one bowl having a width > 750 mm

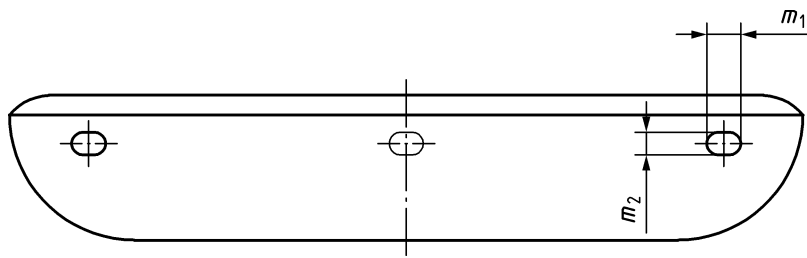


Figure 9 — Example showing three fixing holes on a wash basin having a width > 750 mm

Annex A (informative)

Example of gauge for measuring the connecting dimensions of waste outlet holes

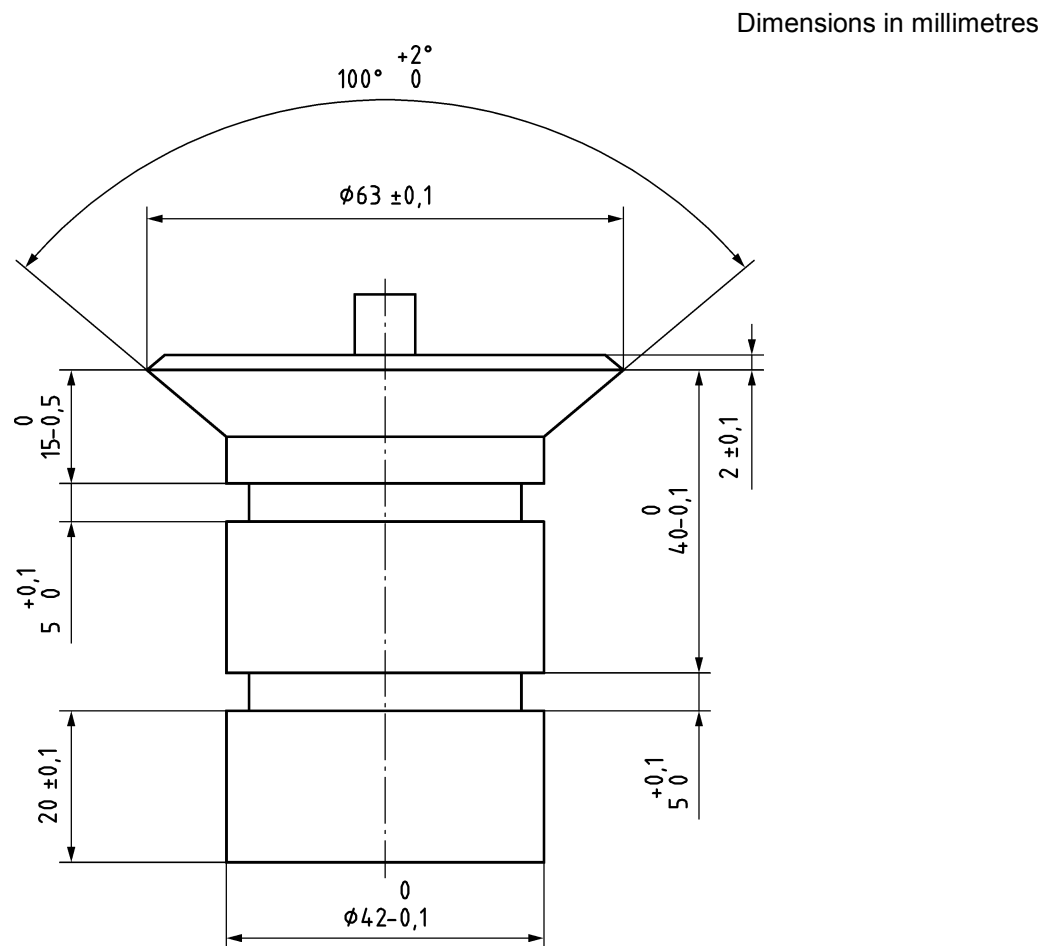


Figure A.1 — Example of a gauge to verify the connecting dimensions of waste outlet holes with or without integral overflow

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