Hygrothermal performance of building materials and products— Determination of moisture content by drying at elevated temperature

 $\mathrm{ICS}\ 91.100.01$



National foreword

This British Standard is the UK implementation of EN ISO 12570:2000+A1:2013. It is identical to ISO 12570:2000, incorporating amendment 1:2013. It supersedes BS EN ISO 12570:2000, which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee B/540, Energy performance of materials components and buildings.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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This British Standard, having been prepared under the direction of the Sector Committee for Building and Civil Engineering, was published under the authority of the Standards Committee and comes into effect on 15 May 2000

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Amendments/corrigenda issued since publication

Date	Comments
30 June 2013	Implementation of ISO amendment 1:2013 with CEN endorsement A1:2013: Table 1 modified

ISBN 978 0 580 77038 8

EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM

EN ISO 12570:2000+A1

June 2013

ICS 91.100.01

English version

Hygrothermal performance of building materials and products -Determination of moisture content by drying at elevated temperature (ISO 12570:2000)

Performance hygrothermique des matériaux et produits pour le bâtiment - Détermination du taux d'humidité par séchage à chaud (ISO 12570:2000) Wärme- und feuchtetechnisches Verhalten von Baustoffen und Bauprodukten - Bestimmung des Feuchtegehaltes durch Trocknen bei erhölter Temperatur (ISO 12570:2000)

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EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

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Foreword

The text of EN ISO 12570:2000 has been prepared by Technical Committee CEN/TC 89 "Thermal performance of buildings and building components", the secretariat of which is held by SIS, in collaboration with Technical Committee ISO/TC 163 "Thermal insulation".

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2000, and conflicting national standards shall be withdrawn at the latest by December 2001.

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This standard is one of a series of standards which specify test methods for the thermal and moisture related properties of building materials and products.

Foreword to amendment A1

This document (EN ISO 12570:2000/A1:2013) has been prepared by Technical Committee ISO/TC 163 "Thermal performance and energy use in the built environment" in collaboration with Technical Committee CEN/TC 89 "Thermal performance of buildings and building components" the secretariat of which is held by SIS.

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Endorsement notice

The text of ISO 12570:2000/Amd 1:2013 has been approved by CEN as EN ISO 12570:2000/A1:2013 without any modification.

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Introduction

The moisture content of a material can be used for various purposes, such as

- part of a test method for the moisture related behaviour of the material;
- to characterize the material's state;
- to compare the actual moisture content with a critical or safe moisture content or to assess the moisture distribution.

The test specimens, number, size and preparation can be specified in the relevant product standards for the different types of materials.

1 Scope

This standard, which is applicable to porous water permeable materials, specifies a general method for determining the free water content of building materials by drying at elevated temperature. The standard does not specify the method for sampling.

2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies.

EN ISO 9346 Thermal insulation - Mass transfer - Physical quantities and definitions (ISO 9346)

3 Definitions, symbols and units

3.1 Definitions

For the purposes of this standard, the definitions given in EN ISO 9346 and the following apply.

3.1.1 moisture content mass by mass

mass of evaporable water divided by mass of dry material

3.1.2 moisture content volume by volume

volume of evaporable water divided by volume of dry material

3.1.3 moisture content mass by volume

mass of evaporable water divided by volume of dry material

3.1.4 dry density

mass per volume of dry material

3.2 Symbols and units

Symbol	Quantity	Unit
m	mass of test specimen	kg
m_0	mass of dried test specimen	kg
и	moisture content mass by mass	kg/kg m ³
V	volume of test specimen	
Ψ	moisture content volume by volume	m^3/m^3
W	moisture content mass by volume	kg/m ³ kg/m ³
ρ_0	dry density	kg/m ³

4 Principle

The moisture content is calculated from the mass of the test specimen before drying and the mass after drying at elevated temperature.

5 Apparatus

The test apparatus shall include:

- a) ventilated oven capable of maintaining the drying temperature with accuracy specified in table 1 and a relative humidity of less than 10 %: in warm, humid climates or at low drying temperatures it can be necessary to provide a supply of dried air to achieve this relative humidity;
- b) scale or balance capable of weighing test specimens with an uncertainty not greater than 0,1 % of their mass;
- c) metal rule or metal tape graduated in millimetres and permitting reading to an accuracy of 0,5 mm;
- d) callipers, or any other instrument, capable of reading the dimensions of test specimens to an accuracy of 0,1 mm;
- e) desiccator.

6 Test specimens

6.1 Dimensions and number of test specimens

The dimensions and number of test specimens, chosen to be representative of the material, shall be specified.

NOTE These can be found in the relevant product standard or any other applicable document or agreement.

6.2 Preparation of test specimens

- 6.2.1 When test specimens have to be taken from larger elements, cutting and drilling shall not significantly influence the moisture content.
- 6.2.2 If the moisture content mass by volume, w, or volume by volume, ψ , is to be determined, the test specimen surfaces shall be clean and sufficiently plane to enable determination of the volume to the accuracy specified in 7.2 or 7.3 as relevant.
- **6.2.3** If the sampling is done in the field or when the drying cannot follow immediately after the cutting of the test specimens, the test specimens shall be packed in vapour-tight metal containers or wrapped in two layers of low permeability film or foil of vapour resistance at least 200 MNs/g or s_d at least 1000 m (e.g. polyethylene foil of minimum thickness 0,2 mm) and sealed in order to avoid any change in moisture content before drying. When sampling in rain or after immersion, dry the surface of the specimen with a wrung out damp sponge.

Care shall be taken to mark the sample to ensure subsequent identification.

7 Procedure

7.1 Test conditions

The laboratory temperature during the test shall be (23 ± 6) °C.

7.2 Procedure for test specimens weighed immediately after cutting from sample

Before drying, weigh the test specimens with an accuracy of 0,1 % of their mass. If the determination of the moisture content mass by volume or volume by volume is required, measure the dimensions of the test specimen with a metal rule or a calliper, with the accuracy stated in clause 5. The error in determining the volume of the test specimen shall not exceed 1 %.

Dry the specimens at the temperature specified in the relevant product standard to constant mass. If no temperature for drying is specified in any product standard, the value appropriate to the material type specified in table 1 shall be used.

Table 1 - Drying temperatures

Material	Drying temperature °C
Materials which do not change the structure at 105 °C	
e.g. some mineral materials, wood	105 ± 2
Materials, in which changes in structure can occur between 65 °C and 105 °C, e.g. some cellular plastics	65 ± 2
Materials, for which higher temperature can drive out water of crystallisation or affect blowing agents e.g. gypsum or some foams	40 ± 2

NOTE 1 It is important to choose the drying temperature carefully in order to limit a) any damage to the specimen; b) any change in mass due to diffusion of materials such as blowing agents in cellular plastics; c) any residual dimensional changes of the test specimens; and d) any damage to packaging that is included in the test.

Constant mass is reached if the change of mass between three consecutive weighings made 24 h apart is less than 0,1 % of the total mass.

NOTE 2 If the drying process is very slow, e.g. for thick specimens (larger than 0,1 m) or materials with low moisture diffusivity, the time needed to reach constant mass may be correspondingly longer. The interval between successive weighings can then be increased e.g. to two or three days.

NOTE 3 Cutting the specimens in smaller pieces reduces the time needed to reach constant mass.

Cool the test specimens in a desiccator and weigh them when they have reached 30 °C to 40 °C to the same accuracy as given above.

NOTE 4 Specimens are weighed before they have completely cooled to minimise re-absorption of moisture.

7.3 Procedure for test specimens, sealed vapour tight after cutting from sample

Before unpacking, weigh, without drying, the sealed test specimens with an accuracy of 0,1 % of their mass. Unpack the test specimens, and dry the test specimens and the packing materials (container or impermeable foils) separately as specified in 7.2.

If the determination of the moisture content mass by volume or volume by volume is required, before drying measure the dimensions of the test specimen with a metal rule or a calliper, with the accuracy stated in clause 5. The error in determining the volume of the test specimen shall not exceed 1 %.

Dry the specimens at the temperature specified in the relevant product standard to constant mass. If no temperature for drying is specified in any product standard, the value appropriate to the material type specified in table 1 shall be used.

NOTE 1 It is important to choose the drying temperature carefully in order to limit a) any damage to the specimen; b) any change in mass due to diffusion of materials such as blowing agents in cellular plastics; c) any residual dimensional changes of the test specimens; and d) any damage to packaging that is included in the test.

After drying, weigh the test specimens and the packing separately before they have cooled down completely in the desiccator (30 °C to 40 °C) to avoid re-absorption of moisture.

Alternatively the following procedure with the same accuracy can be used:

- -weigh the complete package, including the specimen;
- -open the package and dry the test specimen together with the packing material;
- -weigh the test specimen with the packing material after drying;
- -separate the test specimen from the packing material and weigh the packing material.

NOTE 2 The alternative method is recommended for brittle materials, where material may be lost when unpacking.

8 Calculation and expression of results

8.1 Moisture content mass by mass

8.1.1 Test specimens weighed immediately after cutting from sample

The moisture content mass by mass, u, of a test specimen shall be calculated using the equation:

$$u = \frac{m - m_0}{m_0} \tag{1}$$

where:

m is the mass of the test specimen before drying; m_0 is the mass of the test specimen after drying.

8.1.2 Test specimens sealed vapour tight after cutting from sample

The moisture content mass by mass, u, of a test specimen shall be calculated using the equation:

$$u = \frac{m - m_0 - m_p}{m_0} \tag{2}$$

where:

m is the mass of the test specimen and packing material before drying; m_0 is the mass of the test specimen after drying; m_p is the mass of the packing material after drying.

8.2 Moisture content mass by volume

If the moisture content mass by volume, w, is required, it shall be calculated using the equation:

$$w = u \rho_0 \tag{3}$$

where:

u is the moisture content mass by mass;

 $ho_{\!\scriptscriptstyle 0}$ is the density of the dry material determined according to 8.4.

8.3 Moisture content volume by volume

If the moisture content volume by volume, ψ , is required, it shall be calculated using the equation:

$$\psi = u \frac{\rho_0}{\rho_w} \tag{4}$$

where:

u is the moisture content mass by mass;

 ρ_0 is the density of the dry material;

 $\rho_{\rm w}$ is the density of water ($\rho_{\rm w}$ = 997,6 kg/m³ at 23 °C).

NOTE The density of water at other temperatures (θ °C) can be determined from the empirical equation: $\rho_w = 999,90 + 0,5201\theta - 0,00759\theta^2 + 0,3871 \times 10^{-5}\theta^3$.

8.4 Dry density

The dry density ρ_0 shall be calculated using the equation:

$$\rho_0 = \frac{m_0}{V} \tag{5}$$

where:

 m_0 is the mass of the dry test specimen;

V is the volume of the dry test specimen determined from linear dimensions.

NOTE 1 Methods for determining the dry density of materials may be found in annex A.

NOTE 2 The apparent density of irregular shaped test specimens can be determined by making linear measurements on right prism specimens cut from the original specimen.

8.5 Test result

The test result is the mean value of the individual values.

9 Accuracy of measurement

Assuming the accuracies stated in clause 5 and allowing for an additional 1 % error in the moisture content due to handling, an accuracy of 3 % is estimated for moisture content mass by mass.

10 Test report

The test report shall include the following:

- a) reference to this standard;
- b) product identification:
 - product name, factory, manufacturer or supplier;
 - type of product;
 - production code number;
 - the form in which the product arrived at the laboratory;
 - other information if necessary; e.g. thickness, dry density;
- c) test procedure:
 - date of the start and duration of the test;
 - the method of sampling;
 - the number of test specimens in the sample and whether these are whole units or representative portions;
 - the method and temperature of drying;
 - the total duration of the drying process, in hours;
 - any factors which may have influenced the results;
- d) results:
 - the individual values of the moisture content of each specimen and the mean value.

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Annex A (informative)

Bibliography

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